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By Order of the Secretary of the Army:

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CONTENTS

		Page				
Chapter 1	COMBAT OPERATIONS	1-1	Chapter 6	DEMOLITIONS - Continued		
	Combat Orders	1-1		Priming Explosives	6-2	
	Combat Preparations	1-1		Firing Systems	6-3	
	Mounted/Dismounted Operations	1-4		Charge Calculations	6-3	
	Fire Support Procedures and Characteristics	1-10		Bridge Demolitions	6-13	
	Nuclear, Biological, Chemical	1-15		Expedient Demolitions	6-21	
	Medical Procedures	1-28		Chapter 7	BRIDGING	7-1
	Communication	1-37			River Crossing	7-1
Chapter 2	MOBILITY	2-1	M4T6 Fixed Span		7-20	
	Threat Defense	2-1	Medium Girder Bridge (MGB)		7-30	
	Countermine	2-3	Bailey Bridge Type M-2	7-49		
	Obstacle Breaching	2-13	Hasty Nonstandard Fixed Bridges	7-68		
	Combat Roads and Trails	2-18	Chapter 8	ROADS AND AIRFIELDS	8-1	
	Forward Aviation	2-23		Soils	8-1	
Chapter 3	COUNTERMOBILITY	3-1		Drainage	8-4	
	Threat Offense	3-1		Expedient Pavements	8-10	
	Obstacles	3-3	Airfield Repair	8-11		
	Mine Warfare	3-16	Chapter 9	RIGGING AND VEHICLE RECOVERY	9-1	
Expedient Mines	3-49	Ropes		9-1		
Chapter 4	SURVIVABILITY	4-1		Chains and Hooks	9-2	
	Weapons Fighting Positions	4-1		Spruce Timbers	9-3	
	Vehicle Positions	4-8		Knots, Lashings, and Fastenings	9-3	
	Trenches, Revetments, Bunkers, and Shelters	4-13		Anchorage and Guy Lines	9-9	
Chapter 5	Camouflage	4-18		Highline	9-10	
	RECONNAISSANCE	5-1		Expedient Vehicle Recovery	9-11	
	Route Reconnaissance	5-1	Chapter 10	MISCELLANEOUS FIELD DATA	10-1	
	Road Reconnaissance	5-3		Specific Weights and Gravities	10-1	
	Bridge Reconnaissance	5-6		Construction Material	10-3	
	Tunnel Reconnaissance	5-14		Soil Conversion	10-6	
	Water-Crossing Reconnaissance	5-15		Trigonometric Functions and Geometric Figures	10-7	
	Ford Reconnaissance	5-16		Conversion Factors	10-11	
Engineer Reconnaissance	5-17	US Equipment and Weapons Characteristics		10-19		
Overlay Symbols	5-19	Operational Symbols		10-26		
Chapter 6	DEMOLITIONS	6-1	Glossary		Glossary-1	
	Safety	6-1		References		References-1
	Explosive Characteristics	6-2			Index	

Chapter 1

Combat operations

COMBAT ORDERS

Combat orders are written or oral communications used to transmit information pertaining to combat operations.

Warning Order

A warning order gives advance notice of a contemplated action or order which is to follow. Although a warning order has no prescribed format, all known elements should be included. Figure 1-1 represents a suggested format.

WARNING ORDER - Stated to alert recipients
ADDRESSEES - To whom the order pertains
SITUATION - A short concise statement of the friendly and enemy situation
TIME/NATURE OF OPERATION - Type of mission
EARLIEST TIME OF MOVE
TIME/PLACE FOR OPORD ISSUANCE
SPECIAL INSTRUCTIONS - Details of early coordination to be made rehearsals and special equipment requirements
ACKNOWLEDGE

Figure 1-1. Warning order - essential elements

Operation Order (OPORD)

The operation order sets forth the organization for combat (task organization), the situation, the mission, the commander's decision and plan of action, and the details of the execution needed to ensure coordinated action by a unit. The standard OPORD format is shown in Figure 1-2 (page 1-2).

Fragmentary Order

A fragmentary order is used to change or modify the OPORD. It normally follows the OPORD format but only includes the items to be changed or modified.

COMBAT PREPARATIONS

Tactical Reed Marches

Movement order

Movement order or briefing should include as a minimum the following:

- Enemy and friendly situation.
- Destination.
- Star critical release and rally points.
- Rate of march and catch up speed.
- Support (indirect, direct and medical and communications).
- Actions on contact.
- Order of march.
- Route alternate route.
- Distance between vehicles (day - 50 - meters, night - 25 - meters).
- Departure time.
- Location of commander.
- Lead vehicle (security reconnaissance).

Rates of march

See Table 1-1 (page 1-3)

March security

Each vehicle must be assigned a sector of fire (Figure 1-3, page 1-3). Vehicle crew maintains 360° observation and an air guard.

Halts

Security is first priority on any scheduled, unscheduled or disabled vehicle halt. Two halt formations are shown in Figure 1-4 (page 1-3).

OPORD NO

REFERENCES. List any maps or documents needed to understand the order or that were used in the preparation of the order.

TIME ZONE USED THROUGHOUT THE ORDER

TASK ORGANIZATION

1. SITUATION

a. Enemy forces

- (1) Situation (enemy, weather, and terrain)
- (2) Capabilities
- (3) Probable course of action

b. Friendly forces

- (1) Mission of your parent unit
- (2) Mission of unit providing you support
- (3) Mission and/or route of adjacent units that may affect your operation

c. Attachments and detachments

2. MISSION

Who, what, when, where (coordinates), and why

3. EXECUTION

a. Concept of operation. The overall plan (scheme of maneuvers) for the unit and plan for fire support (refer to annex).

b. Commander's intent. How commander views the upcoming operations.

c. Subunit missions. For sections, teams, and individuals.

d. Coordinating instructions.

- (1) Time schedule
- (2) Formations and order of movement
- (3) Route (primary and alternate)
- (4) Movement within friendly front lines
- (5) Rally points and actions at rally points
- (6) Actions on enemy contact, at danger areas and at the objective
- (7) Nuclear, biological, chemical (NBC) safety instructions and mission oriented protection posture (MOPP) level
- (8) Priority intelligence requirements (PIR)
- (9) Fire support (if not already discussed)
- (10) Reconnaissance and inspections
- (11) Debriefing (include essential elements of information (EEI), other intelligence requirements (OIR), time, and place)
- (12) Annexes (other actions may be covered separately)

4. SERVICE SUPPORT

a. Supply

- (1) Rations
- (2) Uniforms
- (3) Arms and ammunition
- (4) Captured material

b. Transportation

c. Medical evacuation

d. Personnel

e. Prisoners of war

5. COMMAND AND SIGNAL

a. Command

- (1) Commander/leader location
- (2) Chain of command

b. Signal

- (1) Frequencies and call signs
- (2) Pyrotechnics and signals
- (3) Challenges and passwords
- (4) Code words

NOTES. 1. The OPORD heading items may be omitted depending on the situation.

2. Details under subparagraphs should be tailored to provide all relevant and essential information.

3. Items covered by standing operating procedures (SOP) need not be covered in the OPORD.

Table 1-1. Average rates of marches

Unit	Average Rates of March KMPH (MPH)				Days March Kilo- meters
	On Roads		Cross-country		
	Day	Night	Day	Night	
Foot troops	4 (2.5)	3.2 (2)	2.4 (1.5)	1.6 (1)	20-32 (12-20)
Trucks, general	40 (25)	40 (lights) 16 (black-out)	12 (7.5)	8 (5)	280 (174)
Tracked vehicles	24 (15)	24 (lights) 16 (black-out)	16 (10)	8 (5)	240 (149)
Truck-drawn artillery	40 (25)	40 (lights) 16 (black-out)	12 (7.5)	8 (5)	280 (174)
Tractor-drawn artillery	32 (20)	32 (lights) 16 (black-out)	16 (10)	8 (5)	240 (149)

NOTES: 1. This table is for general planning and comparison purposes. All rates given are variable in accordance with the movement conditions as determined by reconnaissance. The average rates include periodic rest halts.

2.. Miles per hour are listed in parentheses.

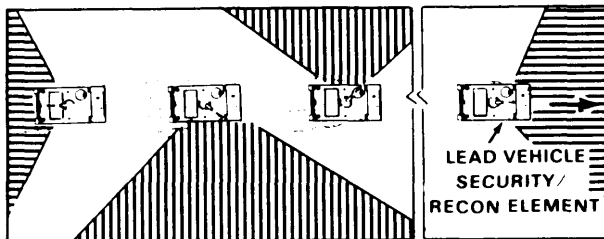


Figure 1-3. Sectors of fire

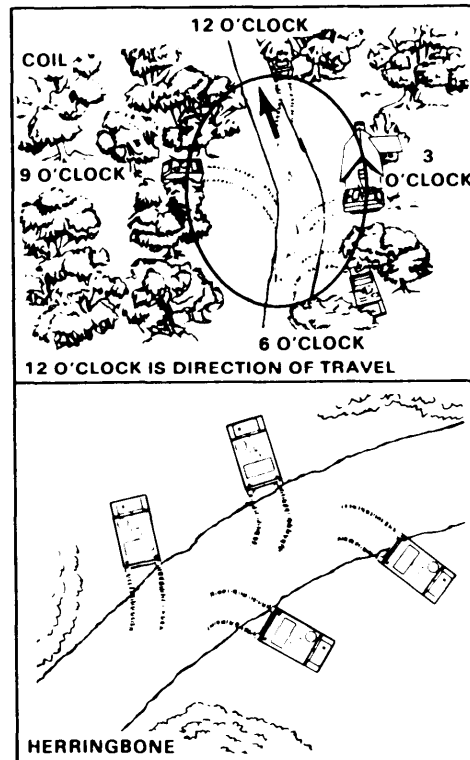


Figure 1-4. Halt formations

Bivouac and Assembly Areas

Area must be organized to provide a continuous 360° perimeter security. When any element leaves the perimeter, either shrink the perimeter or redistribute the perimeter responsibilities. Crew served weapons are the basis for the unit defense. Individual weapons provide security for the crew - served weapons and must have overlapping sectors of fire.

Selection characteristics are:

- Concealment.
- Cover from direct and indirect fire.
- ✓ Defendable terrain.
- Drainage and a surface that will support vehicles.
- Exits and entrances, and adequate internal roads or trails.
- Space for dispersion of vehicles, personnel, and equipment.
- Suitable landing site nearby for supporting helicopters.

Quartering party responsibilities are:

- Reconnoiters the area.
- Checks the area for NBC hazards.
- Checks the area for obstacles and mines then marks or removes them.
- Marks platoon and squad sectors.
- Selects a command post location.
- Selects a company trains location.
- Provides guides for the incoming unit(s) to accomplish immediate occupation.

Recommended priority of work is:

- Post local security (LP/ OP).
- Position crew served weapons (combat engineer vehicle (CEV) antitank (AT) weapons and machine guns) and chemical alarms.
- Assign individual fighting positions.
- ✓ Clear fields of fire prepare range cards and camouflage vehicles.
- Prepare hasty fighting positions.
- ✓ Install change to land line communication.
- Emplace obstacles and mines.
- ✓ Construct primary lighting positions.
- Prepare alternate and supplementary fighting positions.
- Stockpile ammunition food and water.

Recommended actions at the bivouac and assembly area are:

- Reorganization.
- ✓ Weapons check.
- Maintenance.
- ✓ Distribution of supplies.
- Rest and personal hygiene.
- ✓ Consumption of rations.

MOUNTED/DISMOUNTED OPERATIONS

Troop Leading Procedures

The eight steps of troop leading are:

1. Receive the mission.
2. Issue a warning order.
3. Make a tentative plan that will accomplish the mission.
4. Start the necessary movement.
5. Reconnoiter.
6. Complete the plan.
7. Issue orders.
8. Supervise and refine the plan.

Movement Techniques

See Figures 1-5 and 1-6 for traveling and bounding overwatches.

The dismounted squad moves with one fire team following the other. Both fire teams use the wedge formation for all movements (Figure 1-7). See Figure 1-8 for the movement formations.

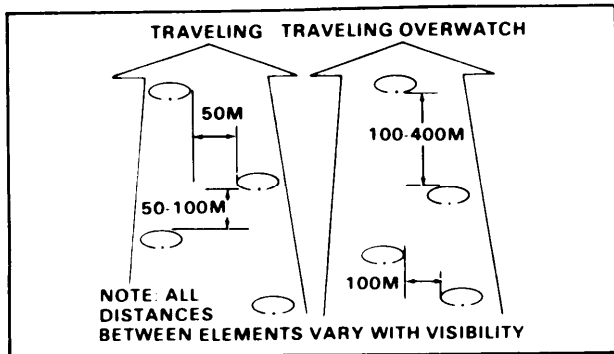


Figure 1-5. Traveling and traveling overwatch

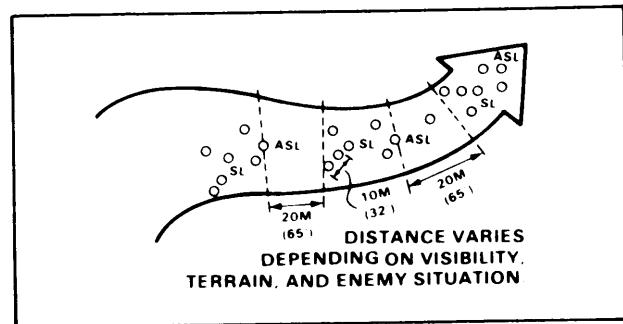


Figure 1-7. Traveling dismount elements

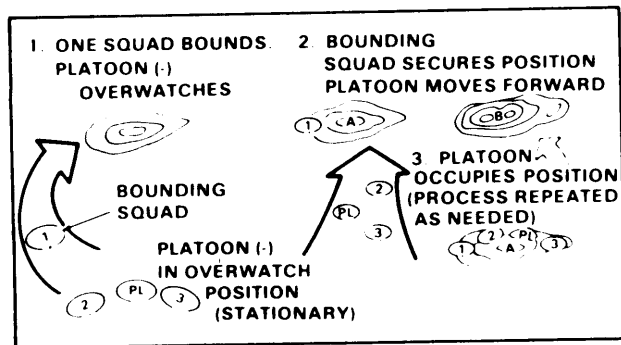


Figure 1-6. Bounding overwatch

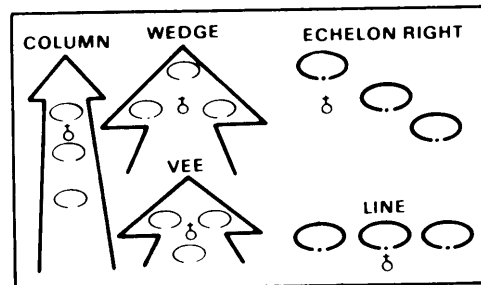


Figure 1-8. Movement formations

Job Sites Security

Prior to moving to the job site, inform everyone of warning signals, code words, and pyrotechnics. Upon arrival at job site vicinity:

- Occupy job site overwatching position.
 - Dispatch reconnaissance/minesweeping/NBC team to secure job site.
 - After the area is secured, move into area and establish hasty perimeter.
 - Establish escape routes and identify avenues of approach, LP/OPs, and crew-served weapons positions.
 - Place LP/OP and NBC alarms.
- Position crew-served, AT, and automatic weapons, and prepare range cards.
 - Divide job site into defensive sectors and assign sectors of responsibility.
- Maintain communication with parent unit.

Patrolling

The two types of patrol are reconnaissance (zone or area) and combat (ambush, security or raid). The four key principles of a successful patrol are detailed planning through reconnaissance positive control and all around security. The steps to follow in preparation for a patrol are:

1. Issue warning order.
2. Conduct required coordination (Figure 1 - 9).
3. Issue operation order.
4. Inspect and rehearse.

Reconnaissance patrol

Figure 1 - 10 shows the techniques used by a reconnaissance patrol. The Information should be collected following the SALUTE (size, activity, location, unit, time, and equipment) report format. The gathered information must be shared with all patrol members.

S3	S3 (cont)	FRIENDLY FORWARD UNIT (cont)	ADJACENT PATROL (cont)
● Changes in the friendly situation. ● Route selection, loading zone (LZ) selection ● Linkup procedure ● Transportation ● Resupply (in conjunction with S4) ● Signal plan — callsigns, frequencies, code words, pyrotechnics, and challenges and passwords ● Departure and reentry of friendly lines (see below) ● Other patrols patrolling in area ● Attachment of specialized troops (demonstration team, scout dog team, forward observers (FO), interpreters) ● Rehearsal areas ■ Terrain similar to objective site ■ Security of the area	■ Use of blanks, pyrotechnics, live ammunition ■ Fortification available ■ Time the area is available ■ Transportation	● Detailed information on friendly positions ● Obstacle locations ● Fire plan ● Support the unit can furnish, such as fire support, litter teams, guides, communications, and reaction units. ● Signal plan to include the signals to be used upon reentry, and the procedure to be used by the patrol and guide during departure and reentry. ● Location(s) of detrucking point, initial rally point, departure point, and reentry point	● Planned times and points for departure and reentry ● Any information that either patrol may have about the enemy
	FRIENDLY FORWARD UNIT		FIRE SUPPORT OFFICER (FSO)
	Patrol leader gives: ● Identification (unit) ● Size of patrol ● Time(s) of departure and return ● Area of the patrol's operation (if it is within the forward unit's area of operation) Forward unit gives: ● Information on terrain ● Known or suspected enemy positions ● Likely enemy ambush sites ● Latest enemy activity	ADJACENT PATROL	● Mission and objective ● Routes to and from the objective (include alternate routes) ● Time of departure and expected time of return ● Fire plan to include targets en route to and from the objective, and time on and near the objective ● Communications (primary and alternate means, emergency signals, and code words)
			S2
			● Changes in the enemy situation ● Special equipment requirements

Figure 1-9. Patrol coordination checklist

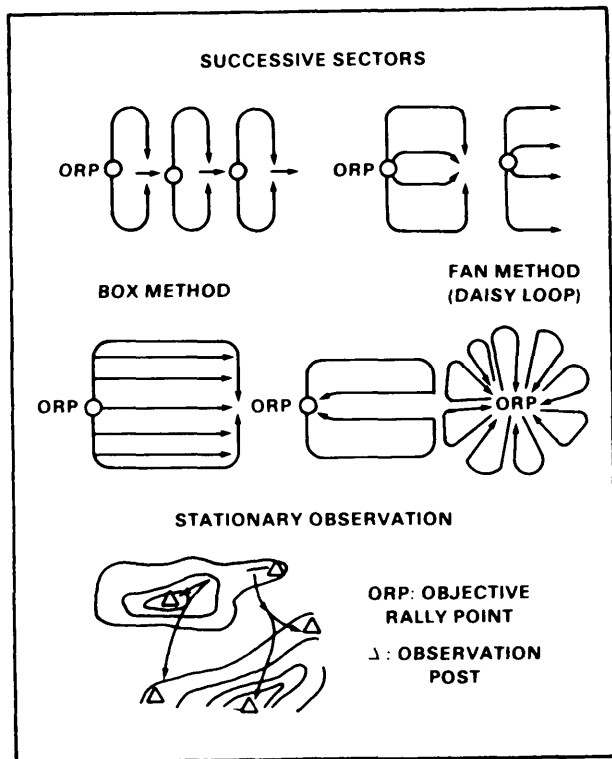


Figure 1-10. Techniques for conducting reconnaissance

Combat patrol

Ambush and security. See Figures 1-11 through 1-14 (pages 1-8 and 1-9). Key points for a successful ambush are:

- Surprise.
- Security.
- Restricted enemy movement in kill zone.
- Good fields of fires.
- Withdrawal routes for ambush force.
- Use of fire from unexpected direction.
- Cover and concealment.

Raid. Raid patrols destroy or capture personnel, equipment, and/or installation. (Figure 1-15, page 1-9).

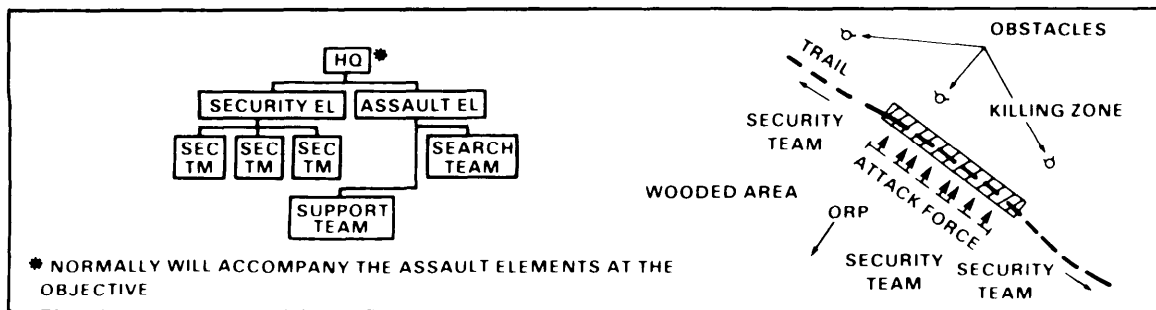


Figure 1-11. Typical organization and employment - point (linear) ambush

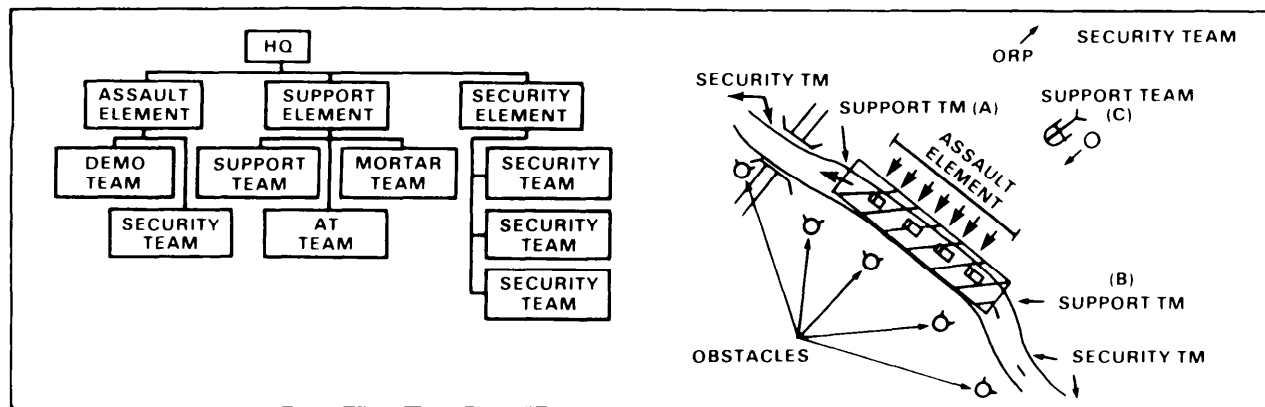


Figure 1-12 Typical organization and employment point (vehicular) ambush

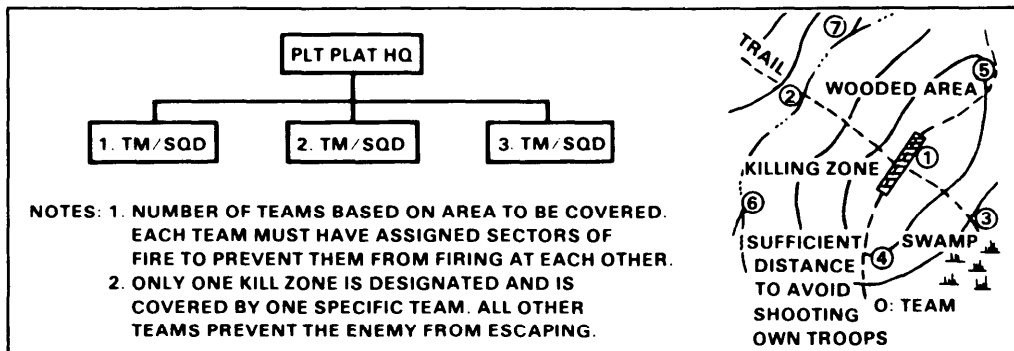


Figure 1-13. Typical organization for an area ambush

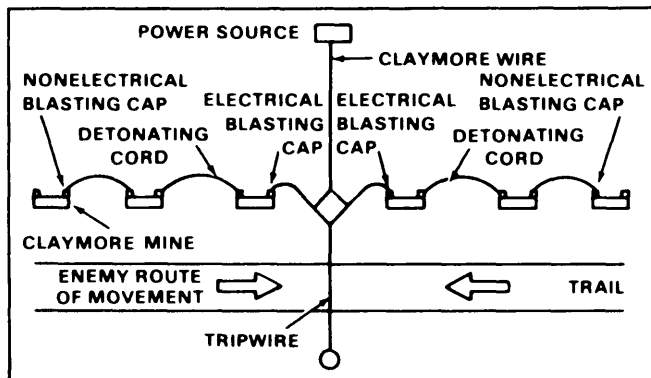


Figure 1-14. Multiclaymore mine mechanical ambush

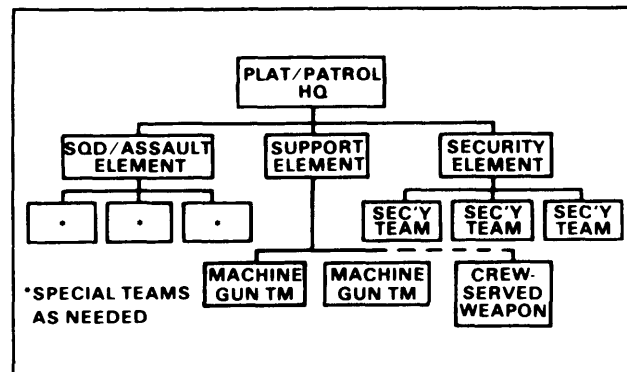


Figure 1-15. Typical organization for a raid patrol

FIRE SUPPORT PROCEDURES AND CHARACTERISTICS

Call for Fire Elements

Identification

Call signs

Warning order

Type mission adjust fire, fire for effect, immediate suppression.

Method of target location grid, polar, shift from known point.

Target location

Grid: six-digit grid
direction*

Polar: direction*
distance
vertical correction
(fire direction center must know observer location)

*Direction can be given in degrees, mils or cardinal directions.

Shift: right/left from known point
add/drop from known point
vertical correct from known point
(fire direction center must have known point)

Target description

Size, number, type. degree of protection, status

Method of engagement (optional)

Ammunition/ fuze desired, sheaf corrections, high angle, danger close.

Method of fire and control (optional)

At my command, time on target, request splash.

NOTE: Direction must be given before any subsequent corrections when adjusting fires.

Target location examples

GRID COORDINATES

"F6A15, THIS IS F6A27" Call signs of the fire direction center (FDC) and observer.

ADJUST FIRE, OVER" Warning to alert the firing unit.

"GRID 135246, OVER"..... Normally, a six-digit grid is best.

"2 MACHINE GUNS FIRING" Description of the target.

VT IN EFFECT, OVER" Adjustment is conducted with fuze quick. Fuze variable time (VT) will be used in fire for effect.

"DIRECTION 1650, OVER." Must be sent before or with first correction.

POLAR COORDINATES

"F6A15, THIS IS F6A27" Call signs of the FDC and observer.

FIRE FOR EFFECT, POLAR, OVER" Warning to alert the firing unit.

"DIRECTION 0250, Direction from the **observer** to the **target**.

DISTANCE 3500, OVER." Distance from the **observer** to the **target**.

"25 INFANTRYMEN IN OPEN, Description of the target.

ICM, AT MY COMMAND, OVER." Improved capabilities missile (ICM) rounds will be used. The observer will command **FIRE** at the appropriate time after the FDC informs the observer that the firing unit is **READY**.

SHIFT FROM A KNOWN POINT

"F6A15, THIS IS F6A27 Call signs of the FDC and observer
 FIRE FOR EFFECT, SHIFT
 BG4301, OVER" Warning to alert the firing unit.
 "DIRECTION 5470, Direction from the **observer** to the
target.
 LEFT 400, OVER " The target is located 400 meters to the
 left of BG4301 and at the same range.
 (Lateral shift or range changes can be
 omitted when not needed.)
 "25 INFANTRYMEN IN SHALLOW Description of the target.
 FOXHOLES, VT IN EFFECT OVER" Airbursts are most effective against
 protected personnel without overhead
 cover.

Call for fire example

OBSERVER

FIRE DIRECTION CENTER

"F6A15, THIS IS F6A27,
 ADJUST FIRE, OVER" "F6A27, THIS IS F6A15, ADJUST FIRE, OUT"
 "GRID 563192, OVER " "GRID 563192, OUT"
 "25 INFANTRY IN OPEN, QUICK
 AND VT IN EFFECT, OVER " "25 INFANTRY IN OPEN, QUICK AND VT IN
 EFFECT, AUTHENTICATE TANGO, FOXTROT,
 OVER
 "AUTHENTICATION IS ECHO,
 OUT"
 "DIRECTION 1930, OVER." . . . "DIRECTION 1930, OUT."
 "BRAVO, 4 ROUNDS, OVER."
 "BRAVO, 4 ROUND, OUT." . . . "SHOT, OVER."
 "SHOT, OUT."
 "ADD 200, OVER "ADD 200, OUT."
 "SHOT, OVER."
 "SHOT, OUT."
 "DROP 100, OVER." "DROP 100 OUT."
 "SHOT, OVER."
 "SHOT, OUT."
 "LEFT 30, DROP 50, FIRE FOR
 EFFECT, OVER." "LEFT 30, DROP 50, FIRE FOR EFFECT, OUT."
 "SHOT, OVER."
 "SHOT, OUT." "ROUNDS COMPLETE, OVER."
 "ROUNDS COMPLETE, OUT. "
 "END OF MISSION, INFANTRY
 DISPERSED, ESTIMATE 15
 CASUALTIES, OVER" "END OF MISSION, INFANTRY DISPERSED,
 ESTIMATE 15 CASUALTIES. OUT. "

Adjustments

The adjustments that may be needed to obtain round on target are spotting, lateral, and range.

Spotting

Is where round lands in relation to target, such as short or long and number of miles right or left of target. Example of spottings short 40 right or long 50 left.

Lateral correction (right/left)

Adjust the lateral shift from impact to observer target (OT) line in meters. Corrections of 20 meters or less will be ignored until firing for effect.

$W = Rm$ W = Lateral shift correction in meters

m = miles between burst and target

$R = OT \text{ factor} = \frac{\text{target range (to nearest 1,000 meters)}}{1,000}$

1,000

NOTE: If target range is less than 1,000 meters, round to nearest 100 meters.

Range correction (up/down)

Mechanical time fuze only. Initial range shift correction is used to bracket target. (Table 1-2).

Range deviation

See Figure 1-16.

Table 1-2. Target bracketing

DISTANCE TO TARGET	CHANGE
Less than 1,000	+/- 100 meters
1,000 to 1,999	+/- 200 meters
2,000 or greater	+/- 400 meters

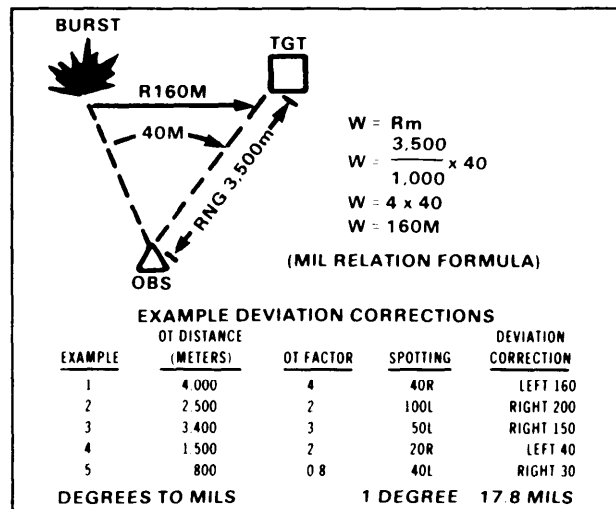


Figure 1-16. Adjusting field artillery fires

Angle estimation

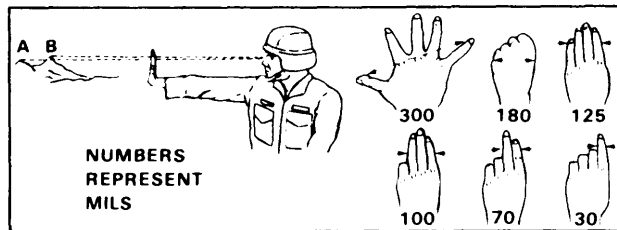


Figure 1-17. Hasty method for estimating angle in mils

Quick Smoke

When using quick smoke consider the wind speed, wind direction, smoke duration required, and other friendly units in the area:

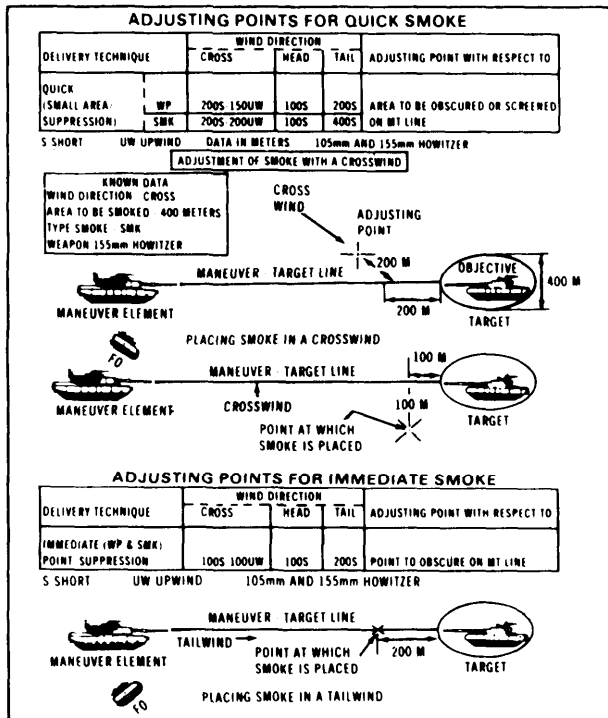


Figure 1-18. Adjusting points for quick smoke

Table 1-3. Artillery and mortar smoke

DELIVERY SYSTEM	TYPE ROUND	TIME TO BUILD EFFECTIVE SMOKE	AVERAGE BURNING TIME	AVERAGE OBSCURATION LENGTH (METERS) PER ROUND WIND DIRECTION		
				CROSS	QUARTERING	HEAD/TAIL
155MM	WP	½ min	1-1½ min	100	75	50
	HC	1-1½ min	4 min	350	250	75
105MM	WP	½ min	1-1½ min	75	60	50
	HC	1-1½ min	3 min	250	175	50
107MM	WP	½ min	1 min	200	80	40
81MM	WP	½ min	1 min	100	60	40

Table 1-4. Artillery and mortar flares

TYPE WEAPON/ROUND	RANGE (METERS)	ILLUM TIME (SEC)	CONTINUOUS ILLUM (RD PER MIN)	DIAMETER OF ILLUM AREA (METERS)	CANDLEPOWER
81MM/M301A3	3,300	75	2	1,100	500,000
107MM/M335A2	5,500	90	2	1,500	850,000
105MM/M314	8,500	60	2	1,000	600,000
155MM/M118	11,600	60	2	1,000	500,000
155MM/M485	14,000	120+	1	2,000	1,000,000

EXAMPLE

QUICK SMOKE

M6J41 this is B5T36 adjust fire fire for effect over Grid BS (612^{AF} 327); (6122^{FFE} 3275) direction 1600 over Enemy observation post HC smoke in effect over

Fire Support Equipment Characteristics

Table 1-5. Fire support equipment characteristics

1. Ammunition		2. Fuzes		3. Weapon system maximum ranges	
TYPE	TYPICAL TARGETS	TYPE	TYPICAL TARGETS	WEAPON	RANGE
HE	personnel, light armor, crew weapons	impact (quick)	surface targets	81MM mortar	4.595M
HEAT/HEP-T (105 only)	light armor, light skin vehicle	delay	cratering, heavily wooded	4.2 inch mortar	6.840M
ICM	personnel, light armor, light skin vehicle	mechanical time	dug-in, defilade positions	105MM	11.500M
DPICM (dual purpose)	all targets	proximity (VT)	dug-in, defilade positions	155M (self propelled)	15.100M w/RAP
APERS (105 only)	personnel	concrete piercing	bunkers	155MM (towed)	18.100M
WP	vehicles, fuel/ammo stores (Also used as quick smoke.)				24.000M w/RAP
smoke	screening				18.150M
ILLUM	night/darkness			8 inch (203MM)	22.900M
copperhead	armor, point targets			MLRS	30.000M w/RAP
RAP (rocket assist)	long range area targets				30.000M w/RAP
Scatterable mines (ADAMS/RAAMS)	mines, area denial (long and short duration)				+30.000M
nuclear					
chemical					

NUCLEAR, BIOLOGICAL, CHEMICAL

Chemical Agents

Table 1-6. Chemical agents characteristics and defense

TYPE OF AGENT	HOW NORMALLY DISSEMINATED	MEANS OF DETECTION	SYMPTOMS IN SOLDIER	EFFECT ON SOLDIER	RATE OF ACTION	INDIVIDUAL		PROTECTION REQUIRED	U.S. AGENTS EQUIVALENT	
						FIRST AID	DECONTAMINATION		SYMBOL/NAME	FIELD CHARACTERISTICS
NERVE	Aerosol or vapor	Automatic chemical agent alarm and chemical agent detector kits to detect vapors and aerosols; chemical agent detector paper to detect liquids	Difficult breathing, drooling, nausea, vomiting, convulsions, and sometimes dim vision	Incapacitates; kills if high concentration is inhaled.	Very rapid by inhalation; slow through skin	Give nerve agent antidote injection Artificial respiration may be necessary.	Nonpersistent None needed	Protective mask and protective clothing.	GA/Tabun CB/Sarin GD/Soman	Colorless
	Liquid droplet			Incapacitates; kills if contaminated skin is not decontaminated rapidly.	Delayed through skin, more rapid through eyes.		Persistent Flush eyes with water. Decontaminate skin using M258A1 Kit.		VX Thickened G-agent	
BLISTER	Liquid droplet		Mustard, nitrogen mustard-no early symptoms. Lewisite, mustard-lewisite-searing of eyes and stinging of skin. Phosgene oxime-irritation of eyes and nose	Blisters skin, is destructive to respiratory tract, can cause temporary blindness. Some agents sting and form wheals on skin	Blistering delayed hours to days, eye effects more rapid Mustard lewisite and phosgene oxime very rapid	None	Flush eyes with water. Decontaminate skin with M258A1 Kit or wash with soap and water.	Protective mask and protective clothing	HD/Mustard HN/Nitrogen Mustard L/Lewisite HL/Mustard Lewisite CX Phosgene Oxime	Pale yellow droplets Dark droplets Dark, oily droplets Dark, oily droplets Colorless droplets
BLOOD	Vapor (gas)		Convulsions and coma	Incapacitates, kills if high concentration is inhaled	Rapid	Mask Artificial respiration may be necessary	None	Protective mask	AC/Hydrogen cyanide CK/Cyanogen chloride	Colorless
CHOKING	Vapor (gas)		Coughing, choking, nausea, and headache	Damages and floods lungs	Immediate to 3 hours	For severe symptoms, avoid movement and keep warm	None	Protective mask	CG/Phosgene	Colorless

NBC Reports

MEANING OF LINE ITEMS IN NBC REPORTS											
LINE	NUCLEAR	CHEMICAL AND BIOLOGICAL	REMARKS	LINE	NUCLEAR	CHEMICAL AND BIOLOGICAL	REMARKS	LINE	NUCLEAR	CHEMICAL AND BIOLOGICAL	REMARKS
A	Strike serial number	Strike serial number	Assigned by division NBC Center	H	Type of burst	Type of agent/ height of burst	Estimate height of burst Specify air, surface, or unknown for nuclear	P	Radar purposes only	NA	
B	Position of observer	Position of observer	Use grid coordinates (or place).				State whether it was a ground or air burst for chemical	PA	Coordinates of external contours of radioactive cloud	Predicted hazard area	Chemical: If windspeed is 10 kmph or less, this item is 0.10 the radius of the hazard area in km
C	Direction of attack from observer	Direction of attack from observer	Direction measured clockwise from grid north or magnetic north (state which) in degrees or mils (state which)	I	NA	Number of munitions or aircraft	If known.	PB	Downwind direction of radioactive cloud	Duration of hazard	Nuclear: State whether direction is in degrees or mils Chemical: In days
D	Date-time group for detonation	Date-time group for start of attack	Zulu time	J	Flash-to-bang time	NA	Use seconds	Q	Location of reading	Location of sampling and type of sample	Chemical: State whether test was air or liquid
E	Illumination time	Date-time group for end of attack	Zulu time (second)	K	Crater present or absent and diameter	Description of terrain and vegetation	Nuclear: Sent in meters Chemical: Sent in NBC 6	R	Dose rate	NA	State in cGyph. See sample NBC 4 for terms associated with this line.
F	Location of area attacked	Location of area attacked	Use grid coordinates (UTM or GEOREF) or place name. State whether location is actual or estimated	L	Cloud width at H+5	NA	State whether measured in degrees or mils	S	Date-time group of reading	Date-time group contamination detected.	State time initial identification test sample or reading was taken.
G	Means of delivery	Kind of attack	State whether attack was by artillery, mortars, multiple rockets, missiles, bombs, or spray	M	Stabilized cloud top or cloud bottom angle at H+10, or cloud or bottom top height	Enemy action before and after attack Effect on troops	Nuclear: State whether angle is measured in degrees or mils, or whether height is measured in meters of feet. Chemical: Sent in NBC 6	T	H+1 date-time group	Date-time group of latest contamination survey of the area.	NBC 5 and NBC 6 reports only
				N	Estimated yield	NA	Sent as KT				
				O	Date-time group for contour lines	NA	Used when contours are not plotted at H+1.				

Figure 1-19. Line item definitions

MEANING OF LINE ITEMS IN NBC REPORTS							
LINE	NUCLEAR	CHEMICAL AND BIOLOGICAL	REMARKS	LINE	NUCLEAR	CHEMICAL AND BIOLOGICAL	REMARKS
U	1000-cGyph contour line.	NA	Plot in red.	ZA	NA	Significant weather phenomena	See CDM for explanation of codes.
V	300-cGyph contour line.	NA	Plot in green.	ZB	NA	Remarks.	Include any additional information.
W	100-cGyph contour line.	NA	Plot in blue.	ZI	Effective wind speed.	NA	3 digits (kmph)
X	20-cGyph contour line.	Area of actual contamination.	Plot in black for nuclear, yellow for chemical.		Downwind distance of zone I.		4 digits (hundreds of meters).
Y	Direction of left and right radial lines.	Downwind direction of hazard and windspeed	Direction: 4 digits (degrees or mils). Windspeed: 3 digits (kmph or knots).		Downwind distance of zone II.		4 digits (hundreds of meters).
Z	Effective wind speed. Downwind distance of zone I. Cloud radius.	NA	3 digits (kmph or knots). 3 digits (km or Nm). 2 digits (km or Nm) If windspeed is less than 8 kmph, this line contains only the 3-digit radius of zone I.		Cloud radius.		3 digits (hundreds of meters).

Figure 1-19. Line item definitions (continued)

NBC 1 (OBSERVER'S REPORT)			
LINE	NUCLEAR	CHEMICAL	BIOLOGICAL
B	NB062634	LB200300	LB206300
C	90 Deg Grid		
D	201405Z	201405Z	200410Z
E		201412Z	200414Z
F		LB206300 Est	LB206300 Act
G	Aircraft	Bomblets	Aerial Spray
H	Surface	Nerve. V. Air Burst	Unknown
J	60 Sec		
L	15 Deg		
M			

NOTE: Line items B, D, H and either C or F should always be reported, other line items may be used if the information is known.

NBC 2 REPORT (EVALUATED DATA)			
LINE	NUCLEAR	CHEMICAL	BIOLOGICAL
A	A024	B002	C001
D	201405Z	200945Z	201395Z
F	LB187486 Act	LB126456 Act	LB206300 Act
G	Aircraft	Bomblets	Unknown
H	Surface	Nerve. V. Air Burst	Unknown
N	50		
Y		0270 Deg. 015 kmph	
ZA		518640	

NOTES: 1. This report is normally based on two or more NBC 1 reports. It includes an attack location and, in the case of a nuclear detonation an evaluated yield.
2. Refer to the chemical downwind message to determine cloud cover significant weather phenomena and air stability.

NBC 3 REPORT (IMMEDIATE WARNING OF EXPECTED CONTAMINATION)		
LINE	NUCLEAR	CHEMICAL
A	A024	B002
D	201405Z	201415Z
F	LB187486 Est	LB560750 Act
H		Nerve. V. Air Burst
N	50	LB556751
PA		LB559754
		LB632774
		LB610794
		LB558747
PB		In attack area 2-4 days
		In hazard area 1-2 days
Y	02720312	0270 Deg. 015 kmph
Z	01902505	
ZA		518640
ZI	010. 0017. 0028. 007	

NOTES: 1. If the effective windspeed is less than 8 kmph, line Z of the NBC 3 (nuclear) consists of three digits for the radius of zone I.
2. If the windspeed is less than 10 kmph, line PA of the NBC 3 (chemical) is 010 which is the radius of the hazard area.
3. Line ZI is used for NUCWARN reports. When line ZI is used, line Z is not used

Figure 1-20. NBC reports

NBC 4 REPORT (RECONNAISSANCE, MONITORING, AND SURVEY RESULTS)		
LINE	NUCLEAR	CHEMICAL
H		Nerve. V
Q	LB123987	LB200300. Liquid
R	35	
S	201535Z	170610Z

- NOTES 1. Line items H, Q, R, and S may be repeated as often as necessary
2. Radiation dose rates are measured in the open, with the instrument 1 meter above the ground
3. In line R, descriptive words such as initial, peak, increasing, decreasing, special, series, verification, or summary may be added
4. If readings are taken inside a vehicle or shelter, also give the transmission factor

NBC 5 REPORT (AREAS OF ACTUAL CONTAMINATION)		
LINE	NUCLEAR	CHEMICAL
A	A0012	B005
D		200700Z
H		Nerve. V. Air Burst
S		201005Z
T	201505Z	201110Z
U		
V	ND651455	
	ND810510	
	ND821459	
	ND651455	
W	ND604718	
	ND991686	
	ND114420	
	ND595007	
X		ND206991
		ND201576
		ND200787
		ND206991

NOTE: This report is best sent as an overlay, if time and the tactical situation permits

NBC 6 REPORT (DETAILED INFORMATION ON CHEMICAL OR BIOLOGICAL ATTACKS)	
LINE	CHEMICAL OR BIOLOGICAL
A	B001
D	200945Z (May)
E	200950Z (May)
F	LB200300. Act
G	Artillery
H	Nerve. V. Air Burst
I	20 rounds
K	Mostly small houses and barns, elevation 600 meters
M	Attack received as counterfire, enemy bypassed on right flank of attack area
Q	Liquid ground sample taken by detection team in attack area
S	201005Z (May)
T	201110Z (May)
X	As per overlay
Y	Downwind direction 0090 degrees, windspeed 010 kmph
ZB	This is the only chemical attack in our area to date

- NOTES 1. This report is submitted only when requested
2. This report is completed by battalion and higher NBC personnel. It is in narrative form, giving as much detailed information as possible for each line item

Figure 1-20. NBC reports (continued)

Alarms, Signals, and Warnings

Alarms and signals

Table 1-7. Alarms and signals

TYPE	CHEMICAL/ BIOLOGICAL	NUCLEAR
Vocal	Gas or Spray	Fallout
Sound	Succession of short signals — Metal to metal — Short horn blasts — Interrupted warbling siren	
Visual	Fists over shoulder or posted signs	
Audio/Visual	M8 or M8A1	

Mission-Oriented Protection (MOPP) Levels

Table 1-8. MOPP levels

MOPP LEVEL	OVERGARMENT	OVERBOOTS	MASK/ HOOD	GLOVES
0	Readily Available	Readily Available	Carried	Readily Available
1	Worn*	Carried	Carried	Carried
2	Worn*	Worn	Carried	Carried
3	Worn*	Worn	Worn*	Carried
4	Worn Closed	Worn	Worn Closed	Worn

*Overgarment and/or hood worn open or closed based upon the temperature.

Friendly warnings

See Figure 1-21 for warnings and Figure 1-22 for protection requirements for friendly nuclear strikes.

CHEMWARN (FRIENDLY CHEMICAL STRIKE)		
A	AF002Chem	
D	028030Z	
F	PG560750	
G	Artillery Ground Burst	
H	Nonpersistent Nerve	
PA	PG556751	
	PG559754	
	PG632774	
	PG610694	
	PG558747	
Y	0015 Deg. 15 kmph	
NOTE: A CHEMWARN message is plotted like an NBC 3 (chemical) report.		
CHEMWARN FORMAT		
LINE	MEANING	REMARKS
A	Strike serial number or code word.	Indicate this is a chemical attack.
D	Date-time group of attack.	Only the date and time of the attack given. This should be encoded.
F	Location of attack.	Grid coordinates of center of attack. If attack is spread over a large area, a series of coordinates may be given to indicate the center of mass of the attack. This should be encoded.
G	Delivery means.	Tell how delivered and how disseminated.
H	Type of agent.	Classify agent by physiological effect and duration of effectiveness.
PA	Attack area and predicted hazard area.	When windspeeds are 10 kmph or less this line will be 010, which is the radius of hazard area in km. When windspeeds are greater than 10 kmph, 6-digit coordinates will be given.
PB	Duration of hazard.	In days.
Y	Downwind direction. Windspeed.	4 digits in degrees or mils (state which). 2 digits in kmph.

Figure 1-21. Friendly NBC warnings

NUCWARN (FRIENDLY NUCLEAR STRIKE)

LINE	MULTIPLE	SINGLE
A	Lamp Post	AC002
D	162025Z-162155Z	270915Z-270930Z
F2	PA613423	
	PA616515	
	PA655523	
	PA631450	
	PA625413	
F3	PA602403	011 PA215154
	PA605536	
	PA672552	
	PA642472	
	PA673442	
H	3 Surface	Surface
I	22	

NOTE: If the burst is to be a surface burst, an NBC 3 (nuclear) report (containing line ZI) should be prepared for separate transmission.

NUCWARN FORMAT

LINE	MEANING	REMARKS
A	Target number or code.	Use target number, such as AF001, for single attack. Use code, or nickname such as Hot Candle, for multiple attacks.
D	Date-time groups.	Single: Date and time attack will begin and the date and time attack will end. Multiple: Date and time attack will begin and date and time when all bursts will be complete. This line should be encoded. If all troops are outside MSD 3, only F3 is transmitted. This line should be encoded.
F1	Minimum safe distance 1 (MSD 1) and location of single attack.	Multiple: Appears as a series of coordinates that define an MSD box plotted around the MSD for each burst in the group. Single: Distance in meters from ground zero to the edge of zone 1, followed by grid coordinates for attack location.
F2	MSD 2	Same as F1 except information pertains to MSD 2.
F3	MSD 3	Same as F1 except information pertains to MSD 3.
H	Type and number of bursts (surface or subsurface only).	If there is any chance the strike will be a surface or subsurface burst this line is sent.
I	Number of bursts	For multiple bursts only.

Figure 1-21. Friendly NBC warnings (continued)

PROTECTION REQUIREMENTS FOR FRIENDLY NUCLEAR STRIKE

AREA	NEGLECTIBLE RISK TO	ZONE OF WARNING	PROTECTION REQUIREMENT
DGZ to MSD 1	NA	1	Evacuate all personnel.
MSD 1 to MSD 2	Warned: protected personnel.	2	Personnel in buttoned-up tanks or foxholes with overhead cover.
MSD 2 to MSD 3	Warned: exposed personnel.	3	Personnel prone on ground with all skin covered.
MSD 3 and beyond	Unwarned: exposed personnel.	NA	No protective measures except dazzle.

SIGNIFICANCE OF PREDICTED FALLOUT ZONES

Exposed, unprotected people may receive the following doses from fallout

Zone I—Immediate operational concern
More than 150 cGy within 4 hours

Zone II—Secondary hazard:
Less than 150 cGy within 4 hours
More than 50 cGy within 24 hours

Outside the predicted area—
No more than 50 cGy in 24 hours
No more than 150 cGy for an indefinite period

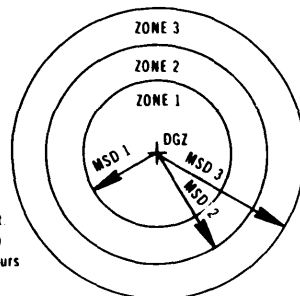


Figure 1-22. Protection for nuclear strikes

Downwind messages

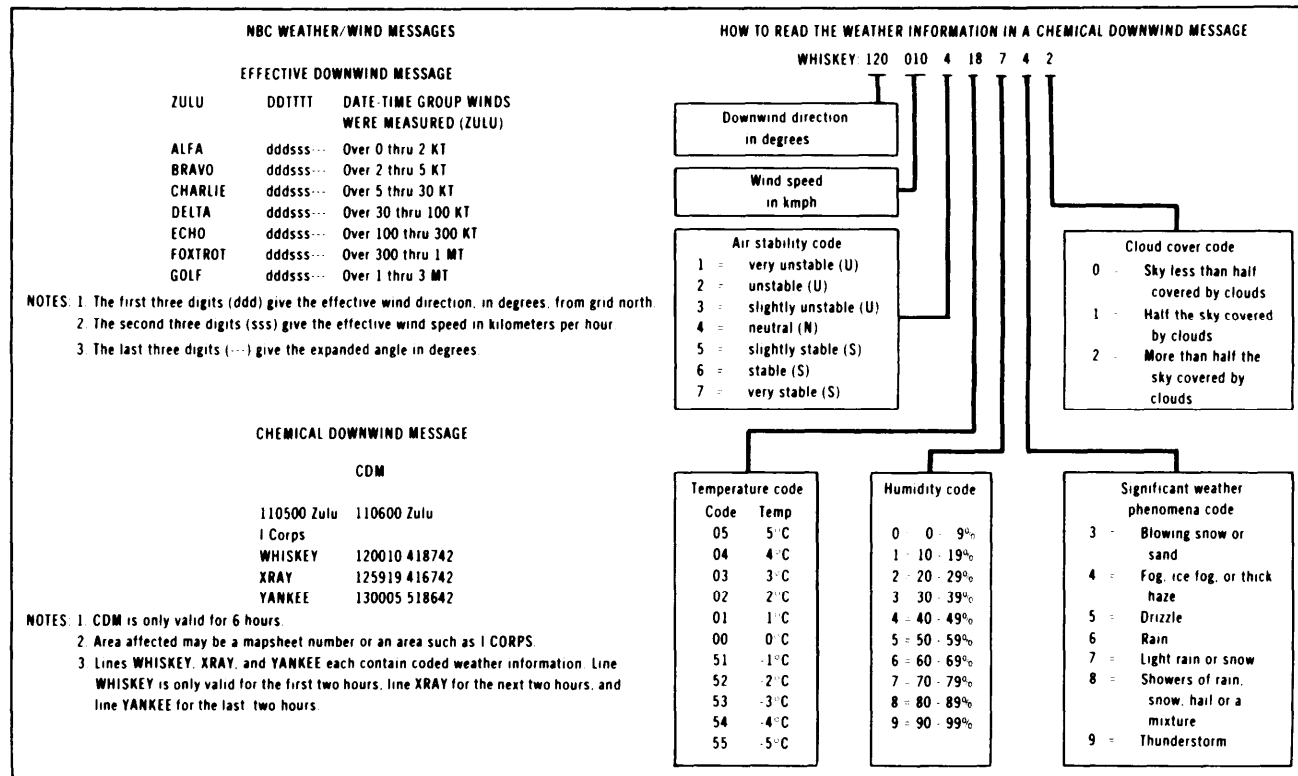


Figure 1-23. NBC downwind messages

Correlation and transmission factors

CORRELATION FACTORS FOR RESIDUAL RADIATION			TRANSMISSION FACTORS FOR RESIDUAL RADIATION	
ENVIRONMENTAL SHIELDING VEHICLES	LOCATION OF SURVEY METER	CORRELATION FACTOR	ENVIRONMENTAL SHIELDING VEHICLES	TRANSMISSION FACTOR (FT)
M1 Tank		20	M1 Tank	0.04
M60 Tank	Turret, rear top	25	M60 Tank	0.04
	Turret, front	53	M2 IFV	0.2
M2 IFV	Chassis, near driver	23	M3 CFV	0.2
M3 CFV		9.1	M113 APC	0.3
M113 APC	Directly in front of driver on front wall	9.1	M109 SP howitzer	0.2
	Near first squad member on left facing forward	3.6	Sgt York gun	0.02
M109 SP howitzer	Near driver, left side	3.5	M548 Cargo vehicle	0.7
	Rear, right side	3.4	M88 Recovery vehicle	0.09
M88 Recovery vehicle	Commander position	6.9	M577 Command post carrier	0.3
M577 Command post carrier	Near driver, right side	3.2	M551 Armored recon abn assault vehicle	0.2
	Rear, left side	2.5	M728 Combat engr vehicle	0.04
M551 Armored recon abn assault vehicle	Near driver, right side	4.6		
TRUCKS			TRUCKS	
1/4-ton		1.3	1/4-ton	0.8
1/2-ton		1.7	1/2-ton	0.6
2 1/2-ton		1.7	2 1/2-ton	0.6
4-ton to 7-ton		2	4-ton to 7-ton	0.5
STRUCTURES			STRUCTURES	
Multistory building			Multistory building	
Top floor		100	Top floor	0.01
Lower floor		10	Lower floor	0.1
Frame house			Frame house	
First floor		2	First floor	0.6
Basement		10	Basement	0.1
UNDERGROUND SHELTER (3-foot earth cover)		5.000	URBAN AREA (in open)	0.7*
FOXHOLES		10	WOODS	0.8*
			UNDERGROUND SHELTER (3-foot earth cover)	0.0002
			FOXHOLES	0.1
			Transmission factor (TF) = $\frac{\text{Inside dose rate (ID)}}{\text{Outside dose rate (OD)}}$ or $OD = \frac{ID}{TF}$ or $ID = TF \times OD$	
			*These factors do not apply to ground survey dose rates	

Figure 1-24. Correlation and transmission factors

NBC Markers

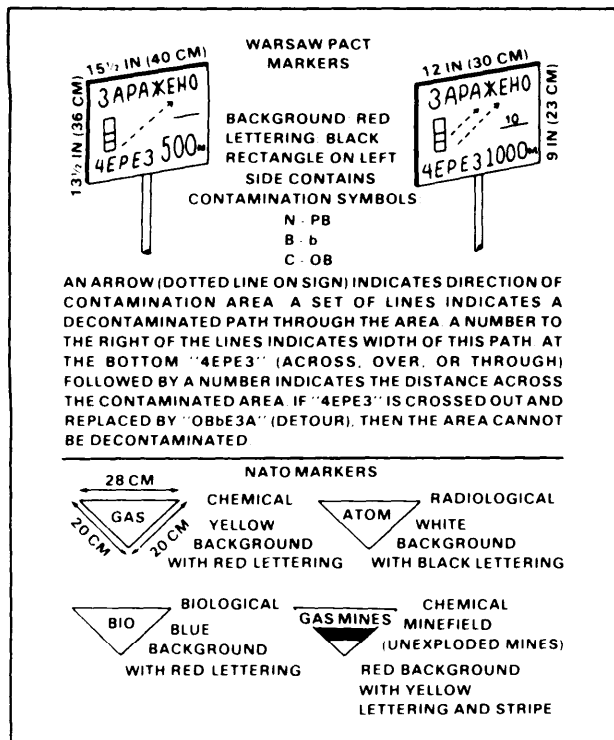


Figure 1-25. NBC markers

Unmasking Procedures

With detector kit

Use a Chemical Agent Detector Kit (M256) to test for the presence or absence of chemical agents. After determining the absence of agents, use the following steps to check for chemical agent symptoms.

- Unmask two or three individuals for five minutes and then remask.
- Examine in a shady area for chemical agent symptoms for 10 minutes.
- Unmask remainder of troops if no symptoms appear.

NOTE: Bright light will cause contraction of the pupils which could be erroneously interpreted as a nerve-agent symptom.

Without detector kit

Use the following steps for field expedient unmasking:

- Select two or three individuals to take a deep breath, hold it then break the seal on the masks. Keep their eyes wide open for 15 seconds. Clear the masks and reestablish the seal.
 - Wait for 10 minutes. Watch for symptoms.
 - If no symptoms develop, break the seal of their mask and have them take two or three breaths. Clear and reseal the masks.
 - Observe for symptoms for 10 minutes. If no symptoms were observed, unmask same individuals for five minutes and remask.
 - Observe them another 10 minutes for possible symptoms. If no symptoms develop in 10 minutes, the group can safely unmask.
- Remain alert for the appearance of any chemical agent symptoms.

Unit Performance Degradation

Table 1-9. Engineer company degradation factors

MAJOR FUNCTION	DESCRIPTION	WORK-LOAD	TIMES REQUIRED TO ACCOMPLISH FUNCTIONS			
			WITHOUT PROTECTIVE CLOTHING	WHILE IN MOPP4		
				@20°F (-7°C)	@50°F (10°C)	@85°F (29°C)
Secure site	Organize work area.	Light	15 min	15 min	15 min	25 min
Reconnaissance	For obstacle locations, time from start till ready to order materials	Light to Moderate	45 min	45 min	45 min	105 min
	For Class 50 or more bridge (to handle tank traffic)	Light to Moderate	3 hr	3 hr	3 hr	7 hr
	For assault bridge (to cross river or ditch)	Light to Moderate	2 hr	2 hr	2 hr	6 hr
	For large gully without water	Light to Moderate	30 min	30 min	30 min	90 min
	Dirt berm around tank	Moderate	30 min	30 min	30 min	90 min
Prepare hull defilade position, per tank per digging vehicle (Note 2)						
Dig tank ditch, two digging vehicles in any combination	3.2M wide x 1.8M deep	Moderate	2.5 hr/ 100M length	2.5 hr/ 100M length	2.5 hr/ 100M length	about 7.0 hr/ 100M length
Minefield emplacement with M57 towed mine dispenser	300M long x 50M deep (Note 2)	Moderate	1 platoon hr	1 platoon hr	1 platoon hr	3 platoon hr
By hand	100M long x 100M deep (Note 3)	Heavy	4 squad hr	8 squad hr	12 squad hr	24 squad hr
Disable bridges	Four-lane highway Two-lane primary road	Heavy	3 squad hr 2 squad hr	6 squad hr 4 squad hr	9 squad hr 6 squad hr	18 squad hr 12 squad hr

Table 1.9 Engineer company degradation factors (continued)

MAJOR FUNCTION	DESCRIPTION	WORK-LOAD	TIMES REQUIRED TO ACCOMPLISH FUNCTIONS			
			WITHOUT PROTECTIVE CLOTHING	WHILE IN MOPP4		
				@ 20° F (7° C)	@ 50° F (10° C)	@ 85° F (29° C)
Build abatis: 30 trees, 25 to 35 cm in diameter	40 meters deep with trees 3 meters apart	Heavy	2 squad hr	4 squad hr	6 squad hr	12 squad hr
Build road crater: average size (terrain dependent)	50M long x 25M wide x 4M deep	Heavy	2 squad hr	4 squad hr	6 squad hr	12 squad hr
Breach wire	Hasty (with Bangalore torpedo: footpath wide)	Heavy	2 squad hr	4 squad hr	6 squad hr	12 squad hr
Breach minefield	Using detector/probe 8 ft wide	Heavy	1 platoon hr	2 platoon hr	3 platoon hr	6 platoon hr
	With M157 demolition snare: 90M deep, 4 to 6M wide	Heavy	2 squad hr	4 squad hr	6 squad hr	12 squad hr
Bridging	Temporary fording (Note 4)	Heavy	1 hr for equipment	2 hr for equipment	3 hr for equipment	6 hr for equipment
	Ribbon bridge (Note 5)	Heavy	5 min./day	10 min./day	15 min./day	30 min./day
	Ribbon bridge: 100-foot length under ideal conditions (Note 6)	Heavy	3 hr	6 hr	9 hr	18 hr
	Bailey bridge: 25M long, ideal conditions	Heavy	5.5 hr (17 hr in dark)	11 hr	16.5 hr	33 hr
Mine emplacement: per soldier	Antitank	Heavy	4 mines/hr	4 mines/2 hr	4 mines/3 hr	4 mines/6 hr
	Antipersonnel, fragmentation	Heavy	8 mines/hr	8 mines/2 hr	8 mines/3 hr	8 mines/6 hr
	Antipersonnel, blast	Heavy	16 mins/hr	16 mines/2 hr	16 mines/3 hr	16 mines/6 hr

NOTES: 1. Consists of three platoons of three squads each. Squads use one M113 (APC) and a 1.5-ton trailer, eight soldiers.

2. Requested by armor unit. Performed ahead of time. Dig hole large enough to hide tank.
3. Density of 0.5 mines/meter of front. Double times if density of 1 mine/meter of front is used.
4. Knock down banks, grade and gravel, and so forth.
5. Ribbon bridge. Number of bays depend upon width of river. For each three bays, add 5 min for bridge erection boat.
6. Forty-two people (assume trained troops). Add 50 to 100 percent if dark, add 30 to 50 percent for bad weather. Add 20 percent if untrained troops.

Decontamination

Equipment

Use issued items whenever available for expedient decontaminations Table 1-10 shows some natural decontaminations.

Table 1-10. Natural decontaminations

(Decontaminations readily available and frequently occurring in nature)

DECONTAMINATIONS	USE	REMARKS	CAUTIONS
WATER	NUC BIO CML	Flush contamination from surface with large amounts of water.	Effective in physically removing contamination, but does not neutralize the contamination
STEAM	NUC BIO CML	The use of steam accompanied by scrubbing is more effective than the use of steam alone.	Effective in physically removing contamination. However, contamination may not be neutralized.
ABSORBENTS (earth, sawdust, ashes, rags, and similar materials)	CML	Used to physically remove gross contamination from surfaces	The contamination is transferred from the surface to the absorbent. The absorbent becomes contaminated and must be disposed of accordingly. Sufficient contamination to produce casualties may well remain on surfaces

Personnel

Decontaminate personnel using the buddy system and the following procedure:

Step 1. Remove and decontaminate gear. Cover gear with super tropical bleach (STB) dry mix and brush or rub into material. Shake off excess. Set aside gear on uncontaminated surface.

Step 2. Decontaminate hood. Use M258A1 skin decontamination kit. Decontaminate exposed areas of protective mask. Use decontaminate wipe 2 first, then decontaminate wipe 1 to get rid of chances of residue from decontaminate wipes. Lift hood up off your buddy's shoulder by grasping straps and pulling hood over head until back of head is exposed. Roll hood tightly around mask.

NOTE: Control contamination from spreading by putting all contaminated overgarments and towelettes in one pile.

Step 3. Remove overgarment. Remove buddy's jacket placing it on the ground, black side up. Remove trousers one leg at a time. Discard trousers in centralized pile to avoid contamination spread.

Step 4. Remove overboots and gloves. Cut strips off buddy's boots and pull off boots. Have buddy step onto jacket as boots are pulled off. Remove gloves. Discard boots and gloves into centralized pile.

Step 5. Put on overgarments. Open package of new overgarments. Do not touch overgarment. Have buddy dress while still standing on old overgarment (Step 3).

Step 6. Put on overboots and gloves. Open package of new boots and gloves. Do not touch them. Have buddy put on new boots and gloves. Buddy may step off overgarment once boots and gloves are on.

Step 7. Secure hood. Decontaminate your gloves using M258A1 skin decontamination kit. Unroll buddy's hood and attach straps. Buddy checks all zippers and ties on hood and overgarment to ensure they are closed.

Step 8. Reverse roles. Repeat Steps 2 through 7. Have your buddy help you through the steps.

Step 9. Dig a large hole. Place all contaminated clothing and discarded towelettes in hole and cover. Mark as contaminated area. Contaminated clothing can also be burned if slow burning fuel (kerosene or diesel fuel) is used. **DO NOT USE GASOLINE**, it burns too quickly. Commanders must warn downwind units of a possible downwind vapor hazard if burning is accomplished.

Step 10. Secure gear. Move to assembly area. If time and situation permits, unit may now perform unmasking procedure to obtain relief from protective mask.

MEDICAL PROCEDURES

Lifesaving Steps

- Open airway, restore breathing, and heartbeat.
- Z Stop the bleeding.
- Protect the wound.
- Z Prevent or treat for shock.

Cardiopulmonary Resuscitation (CPR) Procedures

See Figure 1-26

General First Aid Procedures

PROBLEM

FIRST AID

Blocked airway	Extend neck, turn head to side and clear all refuse from mouth.
Bleeding	Direct pressure on wound with sterile dressing. Elevate wound above heart. Use tourniquet as last resort.
Wounds	Expose wound, control bleeding, apply sterile dressing and treat for shock. Do not clean wound.
Fractures	Splint the break where and how it lies. Do not move patient if possible. Immobilize joint above and below fracture. Cover exposed bones or open wounds.
Shock	Lay patient on back, elevate feet, loosen clothes, and keep warm. Feed hot liquids if conscious. Turn head to side if unconscious.

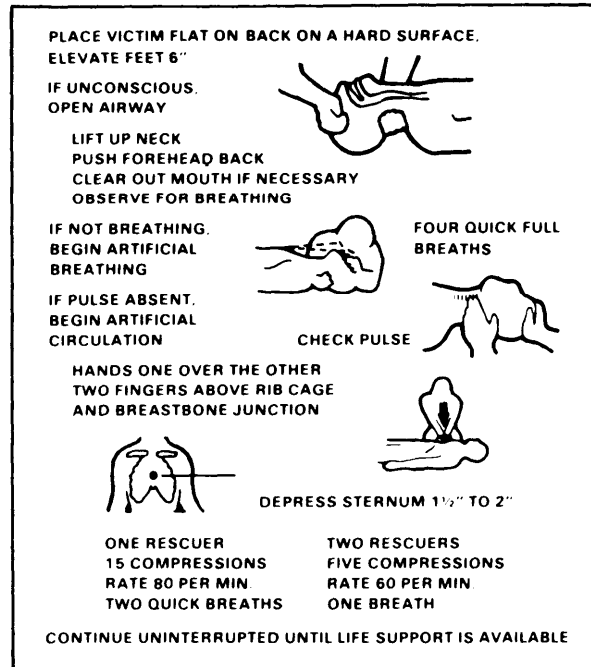


Figure 1-26. Cardiopulmonary resuscitation in basic life support

Common Wounds and Injuries

Head wound

Symptoms. If scalp wound is not obvious, check for headaches, recent unconsciousness, blood or fluid from ears or nose, slow breathing, vomiting, nausea, and convulsions.

First aid. Leave any brain tissue as is and cover with sterile dressing. Secure dressing and maintain head higher than body.

Jaw wound

Slightly elevate head, clear the airway, control bleeding, and protect the wound. Position head to allow drainage from mouth. **DO NOT GIVE MORPHINE.** Treat for shock as needed.

Belly wound.

Leave all organs as they are and loosely place sterile dressing over them. Give no food or liquid. Leave victim on back with head turned to one side.

Chest wound (sucking)

Have victim breathe out and hold breath if possible. Seal wound airtight with plastic or foil. Cover with dry sterile dressing and secure with bandages around body. Wound must be airtight and fully covered.

Burns and Heat Injuries

<u>PROBLEM</u>	<u>SYMPTOM</u>	<u>FIRST AID</u>
Burns	First degree (red skin) Second degree (blistered skin) Third degree (destroyed tissue)	Do not remove clothes around burn area. Do not apply grease or ointment. Cover with sterile dressing. Give cool salt/soda water.

PROBLEM

SYMPTOM

FIRST AID

Heat cramps

Muscle cramps of abdomen, legs or arms.

Move person to shade and loosen clothing. Give victim large amounts of cold salt water slowly. Prepare salt water by dissolving two salt tablets or ¼ teaspoon of table salt in canteen of cool water.

Heat exhaustion

Headache, excessive sweating, weakness, dizziness, nausea, and muscle cramps. Pale, cool, and moist clammy skin.

Lay person in cool shaded area and loosen clothing. If victim is conscious, have victim drink three to five canteens of cool salt water during period of 12 hours. Prepare salt water as described for heat cramps.

Heatstroke (sunstroke)

Stoppage of sweating (hot, dry skin). Collapse and unconsciousness may come suddenly or may be preceded by headache, dizziness, fast pulse, nausea, vomiting, and mental confusion.

Promptly immerse victim in coldest water possible. Add ice, if available to water. If victim cannot be immersed, move into shade, remove clothing, and keep wet by pouring water over entire body. Fan victim's wet body continuously. Transport victim to nearest medical facility at once, cooling victim's body on the way. If victim becomes conscious, give cool salt water prepared as described for "Heat cramps."

Wet or Cold Weather Injuries

<u>PROBLEM</u>	<u>SYMPTOM</u>	<u>FIRST AID</u>
Frostbite	Skin is white, stiff, and numb.	Cover frostbitten part of face with warm hands until pain returns. Place frostbitten bare hands next to skin in opposite armpits. If feet are frostbitten, seek sheltered area and place bare feet under clothing and against abdomen of another person. If deep frostbite is suspected, protect part from additional injury and get to medical treatment facility immediately. DO NOT attempt to thaw deep frostbite. There is less danger of walking on feet while frozen than after thawed.
Immersion foot	Soles of feet are wrinkled. Standing or walking is extremely painful.	Dry feet thoroughly and get to medical treatment facility immediately. Avoid walking if possible.
Trench foot	Numbness may be tingling or aching sensation, cramping, pain and swelling	Same as immersion foot above.
Snow blindness	Scratchy feeling in eyes	Cover eyes with dark cloth. Transport victim to medical treatment facility at once.

Stings and Bites

<u>PROBLEM</u>	<u>FIRST AID</u>
Black widow spider or brown recluse spider bite	Keep victim quiet. Place ice or freeze-pack, if available, around region of body where bite occurred to keep venom from spreading. Transport victim to medical treatment facility immediately.
Scorpion sting or tarantula bite	For ordinary scorpion sting or tarantula bite, apply ice or freeze pack if available. Baking soda applied as paste to site may relieve pain. If site of sting or bite is on face, neck or genital organs or if sting is by scorpion of dangerous types found in South America, keep victim as quiet as possible and transport to medical treatment facility immediately.
Snake bite	Reassure victim and keep victim quiet. Place ice or freeze pack, if available, around region of body where bite occurred. Immobilize affected part in position below level of heart. If bite is on arm or leg, place lightly constricting band (bootlace or strip of cloth) between bite site and heart at point 2 to 4 inches above bite site. Apply band tight enough to stop blood flow near skin but NOT tight enough to stop arterial flow or the pulse. Transport victim to medical treatment facility at once. Kill snake (if possible without damaging its head) and evacuate with victim.
Bee or wasp bite	Treatment not usually required. Treat for shock if abnormal reactions occur.

Other Conditions

PROBLEM

FIRST AID

Blisters	DO NOT open blisters unnecessarily, as they are sterile until opened. If you must open blister, be cautious. Wash part thoroughly with soap and water, then apply antiseptic to skin. Sterilize a needle in the open flame of a match. Use a sterile needle, puncture blister at the edge. Use a sterile gauze pad, apply pressure along margin of blister, thus removing fluid. Place a sterile dressing over the area. DO NOT attempt self help for blisters in the center palm of hand.
Boils	DO NOT squeeze a boil, as this may drive bacteria into the blood stream and cause internal abscesses or bone infection. This is especially unwise if boil is around nostrils, upper lip, or around the eyes. In these areas the blood stream leads to brain area. Relieve discomfort from small boils by applying warm compresses wet in Epsom salt solution (1 teaspoon salt to pint of warm water) at 15-minute intervals. DO NOT apply these compresses to facial boils unless under medical direction. If boil breaks, wipe pus away with sterile pad wet with rubbing alcohol. Work from healthy skin toward boil and pus. Apply sterile dressing over boil.
Unconsciousness	Apply lifesaving measures as appropriate. If victim remains unconscious, place on abdomen or side with head turned to one side to prevent choking on vomitus, blood, or other fluid. If victim has abdominal wound, place on back with head turned to one side. Get victim to medical treatment facility immediately. DO NOT give victim fluids by mouth while unconscious. If the victim has merely fainted, victim will regain consciousness within a few minutes. If ammonia inhalant capsule is available, break it and place under the victim's nose several times for a few seconds. If victim is sitting up, gently lay down, loosen clothing, apply cool wet cloth to face. Let victim lie quietly. Anytime a person in sitting position is about to faint, lower the victim's head between knees and hold the victim to prevent falling.

Medical Evacuation (MEDEVAC)

Precedence

URGENT	Evacuation is required as soon as possible but not later than two hours to save life, limb, or eyesight.
PRIORITY	Evacuation is required within four hours or the patient's medical condition could deteriorate to an URGENT precedence.
ROUTINE	Evacuation is required within 24 hours.
TACTICAL IMMEDIATE	The patient's medical condition is not URGENT or PRIORITY but evacuation is required as soon as possible so as not to endanger the unit's tactical mission.

Types

<u>TYPE</u>	<u>USE</u>	<u>REMARKS</u>
Peacetime	Actual patient	May be transmitted in plain text
Wartime	During wartime or training exercises	Must be transmitted secured or encrypted.

MEDEVAC request format

See Table 1-11 (pages 1-32 through 1-34).

Table 1-11. MEDEVAC request format

LINE	ITEM	EXPLANATION	WHERE/HOW OBTAINED	WHO NORMALLY PROVIDES	REASON
1	Location of pickup site	Encrypt the grid coordinates of the pickup site. When using the DRYAD Numeral Cipher, the same SET line will be used to encrypt both the grid zone letters and the coordinates. To preclude misunderstanding, a statement should be made that grid zone letters are included in the message. (Unless unit SOP specifies its use at all times.)	From map	Unit leader(s)	Required so evacuation vehicle knows where to pick up casualty/patient and so that the unit coordinating the evacuation mission can plan route for the evacuation vehicle (if the evacuation vehicle must pick up from more than one location.)
2	Radio frequency, call sign, and suffix	Encrypt the frequency of the radio at the pickup site, not a relay frequency. The call sign (and suffix if used) of person to be contacted at the pickup site may be transmitted in the clear.	From CEOI	RTO	Required so that evacuation vehicle can contact requesting unit while en route to obtain additional information, such as change in situation and direction
3	Number of patients by precedence	Report only applicable information and encrypt the appropriate amount(s) and brevity numbers. (#) - 1 - URGENT. (#) - 2 - PRIORITY. (#) - 3 - ROUTINE. If two or more categories must be reported in the same request, insert the word BREAK between each category.	From evaluation of patient(s)	Medic or senior person present	Required by unit controlling the evacuation vehicles to assist prioritizing missions when more than one is received.
4	Special equipment required	Encrypt the appropriate brevity number(s) 5 - None. 6 - Hoist. 7 - Stokes litter. 8 - Forest/jungle penetrator.	From evaluation of patient/situation	Medic and/or senior person present	Required so that the equipment can be placed on board the evacuation vehicle prior to the start of the mission. (NOTE: The semirigid litter is not part of unit TOE equipment and is not normally carried aboard the aircraft.)
5	Number of patients by type	Report only applicable information and encrypt the appropriate amount(s) and brevity number(s). If requesting MEDEVAC for both types, insert the proword BREAK between the litter entry and ambulatory entry. (#) - 9 - Litter (#) - 0 - Ambulatory (sitting)	From evaluation of patient(s)	Medic or senior person present	Required so that the appropriate number of vehicles may be dispatched to the pickup site and that they be configured to carry the patients requiring evacuation.

Table 1-11. MEDEVAC request format (continued)

6	Security of pickup site (war-time)	1 - No enemy troops in area 2 - Possibly enemy troops in area (approach with caution) 3 - Enemy troops in area (approach with caution) 4 - Enemy troops in area (armed escort required).	From evaluation of situation	Unit leader	Required to assist the evacuation crew in determining if assistance is required to accomplish the mission. Keep crew updated while en route.
6	Number and type of wound, injury, or illness (peace-time)	Specific information regarding patient wounds by type such as gunshot and shrapnel. Report serious bleeding, along with patient blood type, if known.	From evaluation of patient	Medic or senior person present	Required to assist evacuation personnel in determining treatment and special equipment needed.
7	Method of marking pickup site	Encrypt the appropriate brevity number(s) 5 - Panels 6 - Pyrotechnic signal 7 - Smoke signal 8 - Signal person 9 - Strips of fabric or parachute 0 - Tree branches, pieces of wood, or stones placed together. 1 - Signal lamp or flashlight 2 - Vehicle lights 3 - Open flame	Based on situation and availability of materials	Unit leader	Required to assist the evacuation crew in identifying the specific location of the pick up. Note that the color of the panels and smoke should not be transmitted until the vehicle contacts the unit (just prior to its arrival). For security, the crew should identify the color and the unit should verify it.

Table 1-11. MEDEVAC request format (continued)

LINE	ITEM	EXPLANATION	WHERE/HOW OBTAINED	WHO NORMALLY PROVIDES	REASON
8	Patient nationality and status	The number of patients in each category need not be transmitted. Encrypt only the appropriate brevity number(s). 4 - US military. 5 - US civilian. 6 - Non-US military. 7 - Non-US civilian. 8 - EPW	From patient	Medic or senior person present	Required to assist in planning for destination facilities and need for guards. Unit requesting support should insure that there is an English-speaking representative at the pickup site
9	NBC con- tamination (wartime)	Include this line only when applicable. Encrypt the appropriate brevity number(s). 9 - Nuclear. 0 - Biological. 1 - Chemical	From situation	Medic or senior person present	Required to assist in planning for the mission. (Determine which evacuation vehicle will accomplish the mission and when it will be accomplished.)
9	Terrain descrip- tion (peace- time)	Include details of terrain features in and around proposed landing site. If possible, describe relationship of site to prominent terrain feature such as lake, mountain and tower	From area survey	Personnel at site	Required to allow evacuation personnel to assess route/avenue of approach into area. Of particular importance if hoist operation is required

Field Sanitation Facilities

(Refer to FM 21-10 for more details.) See Figures 1-27 for field latrines. Keep all latrines at least 100 meters away from food operation, downhill and at least 30 meters from ground water sources. Keep latrines clean and use residual insecticide to control insects. Once the latrine is full to 1 foot below surface, or is to be abandoned, remove box and spray the pit and the area within 2 feet around the pit. Fill pit with successive 3-inch layers of compacted soil. Mound the pit with at least 1

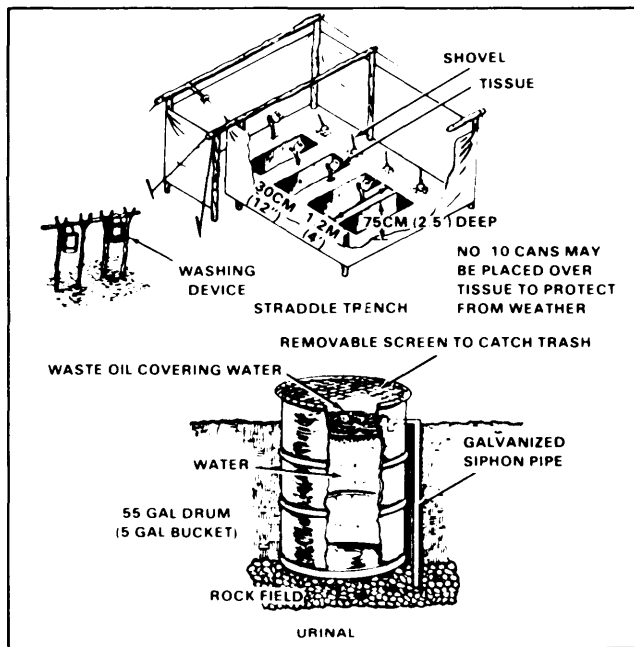


Figure 1-27. Field latrines

foot of dirt and spray with insecticide. Place sign on top of mound indicating type, date closed, and unit. When high water tables preclude the use of pit latrines, burn out latrines may be used. Half of a 55 gallon drum or barrel is installed under each hole in the latrine box. The drum is removed daily, fuel oil is added, and the contents are burned to a dry ash. An inch of diesel fuel is added for insect control before replacing the drum in the latrine box. Construct both hand washing facilities and shower unit (Figures 1-28 and 1-29).

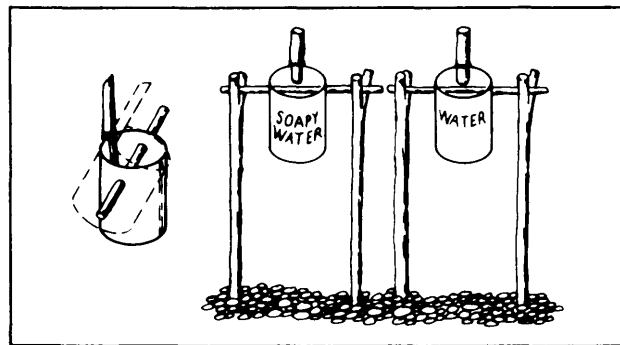


Figure 1-28. Hand-washing device, using No. 10 can

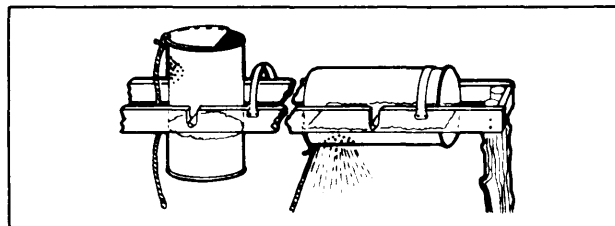


Figure 1-29. Shower unit, using metal drums

Water Disinfection and Quantity Requirements

Water disinfection

Calcium hypochlorite. The following procedure is used to purify water in a one-quart canteen with calcium hypochlorite ampules:

- ✓ Fill the canteen with the cleanest, clearest water available, leaving an all space of an inch or more below the neck of the canteen.
- ✓ Fill a canteen cup half full of water and add the calcium hypochlorite from one ampule. Stir until dissolved.
- Fill the cap of a plastic canteen half full of the solution in the cup and add it to the water in the canteen. Then place the cap on the canteen and shake it thoroughly..
- ✓ Loosen the cap slightly and invert the canteen, letting the treated water leak onto the threads around the neck of the canteen.
- ✓ Tighten the cap on the canteen and wait at least 30 minutes before using the water for any purpose.

Iodine tablets. Use one tablet per one quart canteen for clear water and two tablets per one quart canteen for cloudy water. Allow the water to stand for five minutes, shake well, allowing spill over to rinse canteen neck, and allow to stand another 20 minutes before using for any purpose.

Boiling. Bring the water to a rolling boil for 15 seconds.

Daily water requirements

Table 1-12. Daily water requirements

UNIT COMMANDER	CONDITIONS OF USE	GALLONS/DAY		REMARKS
		MILD/ COLD	DESERT/ JUNGLE	
Soldier	In Combat:			Eating and drinking (3 days)
	Minimum	1/2-1	2-3 ¹	When field rations used.
	Normal	3	3-4 ¹	Drinking plus cooking and personal hygiene.
	March	2	5 ²	Minimum for all purposes.
	Temporary camp	5		All purpose (does not include bathing).
	Temporary camp	15		Waterborne sewage system and bathing.
Vehicle	Semipermanent camp	30-80		
	Permanent camp	60-100		
Hospital	Level and rolling	1/2-1/2		
	Mountainous	1/2-1		
	Drinking and cooking	10/bed		Does not include bathing.
	Water waterborne sewerage	50/bed		Includes medical personnel.

NOTES: 1. For unacclimatized personnel or for all personnel when dry bulb reading exceed 105° in the jungle

2. Maximum consumption factor is dependent upon work performed, solar radiation, and other environmental stresses.

COMMUNICATION

Tactical Communications

Tactical communication responsibilities are:

- Senior to subordinates.
- Supporting to supported.
- Reinforcing to reinforced.
- Lateral left to right if SOP or orders do not specify

Antenna Locations

For maximum reception, locate antenna as high as possible and avoid valleys. Locate antennas away from built up areas, metal obstructions, or electrical power lines.

Communication Equipment

See Tables 1-13 through 1-15 (pages 1-37 and 1-38).

Table 1-13. Communication equipment - tactical radio sets

NOMENCLATURE	FREQUENCY RANGE MHZ	RANGE IN KILOMETERS
AN/PRC-25 Series	30-75-95	8
NOTE AN/PRC-25 Series includes AN/VRC-53 (vehicular) and AN/GRC-125 (vehicular and man-pack) and AN/PRC-25 (man-pack)		
AN/PRC-77 Series	30-75-95	8
NOTE AN/PRC-77 Series includes AN/VRC-64 (vehicular) and AN/GRC-160 (vehicular and man-pack) and AN/PRC (man-pack)		
AN/VRC-46	30-75-95	32
AN/VRC-47	30-75-95	32
AN/GRC-106	2 0-29 999	80
AN/GRC-142	2 0-29 999	80

- NOTES: 1. One each generator set, 1.5 KW DC, for operation in a static position. When AC is available a PP-2953/U (AC/DC converter) is required.
2. When used in a static operation a 1.5 KW DC generator should be used. When AC is available a PU 620 (AC/DC Converter) is required. A TSEC/KW-7 can be used for teletypewriter message security.

Table 1-14. Communication equipment - auxiliary and wire

AUXILIARY EQUIPMENT			
NOMENCLATURE	DESCRIPTION	RANGE	REMARKS
AN/GRA-39	Remoting set, used with FM radio sets	Up to 2 mi (3.2 km)	Increases flexibility of radio sets. Increases security. Radio and antenna can be exposed while operation is not.
RC-292 OE-254	General purpose stationary ground plane antenna		Used to extend the range of tactical FM radio sets. Increases range of radio sets to approximately twice the stated planning range of the radio set. Radiating and ground plane elements must be of the proper length for a particular operating frequency.
AT-964	Long wire. End-fed directional antenna		Used with tactical FM radio sets. Good for reducing the enemy's ability to conduct interception and jamming. Can extend the planning range of radio sets by double or more. Depending upon the antenna used to receive/transmit at the distant site.

Table 1-14. Communication equipment - auxiliary and wire (continued)

WIRE EQUIPMENT			
NOMENCLATURE	DESCRIPTION	RANGE	REMARKS
TA-1/PT	Sound-powered telephone in handset form	16 km	Planning range depends upon condition of wire (WD-1/TT). No batteries are required. Incoming signal is visual and adjustable audible. Telephone weighs 2 1/4 lb. case 1/4 lb.
TA-312/PT	Tactical field telephone	35 km	Planning range depends upon condition of wire (WD-1/TT). Batteries are required when operation is in LB position. As in local circuit to SB-22/PT. Incoming signal is adjustable audible. Has handfree operation capability. Telephone weighs approximately 9.5 lb.
SB-22/PT	Lightweight, manual (monocord) switchboard. Local battery (LB) operation.		Switchboard has 12-circuit capability, and may be expanded by "stacking" additional SB-22s. Each added SB-22 increases capability by 17 circuits, since only one operator's pack is necessary. Signaling may be audible or visual, or just visual.
SB-993-GT	Light, portable, emergency switchboard.		Switchboard has 6-circuit capability for local battery (LB) telephone lines, with an additional "circuit plug" for the operator's use. Incoming signal is visual only.

Table 1-15. RC-292 antenna configuration

Radio Set or Receiver-Transmitter	Operating Frequency (MHz)	VERTICAL					GROUND PLANE				
		Total Number of Antenna Sections Required	Type of Sections Used				Total Number of Ground Plane Sections Required	Type of Sections Used			
			AB-21/GR	AB-22/GR	AB-23/GR	AB-24/GR		AB-21/GR	AB-22/GR	AB-23/GR	AB-24/GR
RT-246/VRC	30 to 36.5	4	2	1	1	1	15	2	1	1	1
RT-524/VRC.	36.5 to 50.5	3	1	1	1	1	12	1	1	1	1
RT-505/PRC-25.	50.5 to 75.95	2	0	1	1	1	9	0	1	1	1
RT-841/PRC-77											

Expedient Antennas

To determine antenna length (meters), use the following

Formula. $\frac{1}{4}$ wave = $\frac{234}{F}$; $\frac{1}{2}$ wave = $\frac{468}{F}$; full wave = $\frac{936}{F}$

Where F = frequency in megahertz

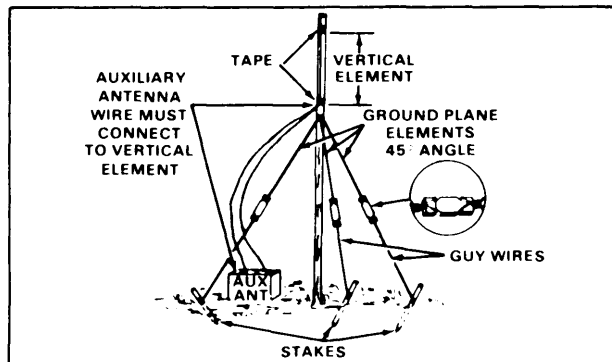


Figure 1-30. Jungle expedient antenna (FM)

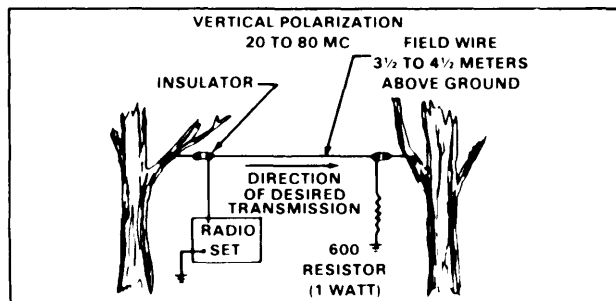


Figure 1-31. Long wire antenna (FM)

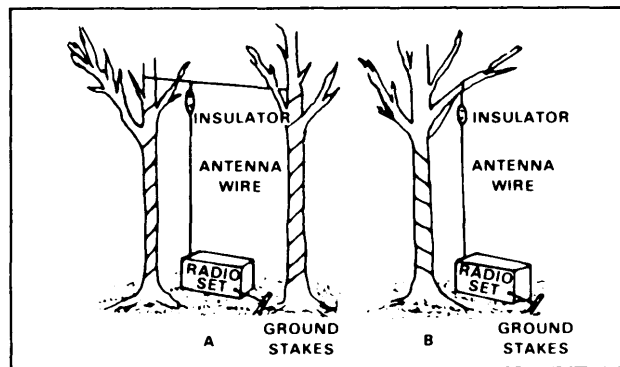


Figure 1-32. Expedient suspended vertical antennas (FM)

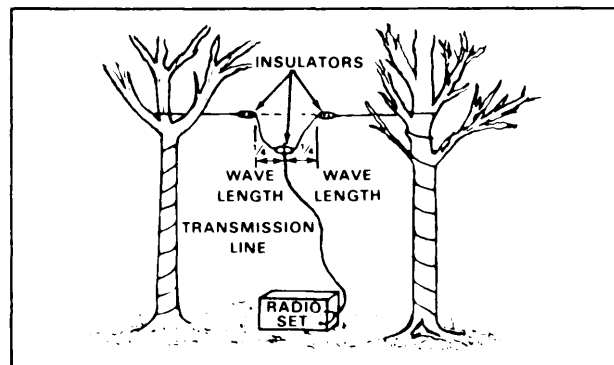


Figure 1-33. Improvised center fed half-wave antenna (AM)

Authentication

See Figure 1-34. Authentication is mandatory in the following instances.

- Imitative deception is suspected.
- Reports of initial enemy control and amplifying reports.
- Transmission ordering or ending any radio silence.
- Plain message cancelling other message.
- When receiving a classified message uncoded, such as changing frequencies and directing movements.
- When making initial radio contact, opening and closing a net, or transmitting to station under radio listening silence.
- Whenever challenged.
- When in doubt of a station's identity.

(PROTECTIVE MARKING)																					
SET 01 PERIOD 01																					
LINE INDICATOR COLUMN	ABC	DEF	GHJ	KL	MN	PQR	ST	UV	WX	YZ											
	0	1	2	3	4	5	6	7	8	9											
	A	IMKY	QOC	PAU	WH	LX	FSD	RB	VN	EG	JT										
	B	MYNJ	RDH	OBA	WP	CI	ETG	SQ	UF	KV	XL										
FIRST LETTER IN CHALLENGE	D	BJVM	VJM	QXB	KO	UA	RYD	TE	FI	PO	CG										
	E	WAHM	QPC	OT	KC	SR	DOV	XE	UA	QH	NW										
	F	VKLY	BRA	FEX	HR	JN	CUS	DM	GT	PI	WO										
SECOND LETTER IN CHALLENGE																					
	AB	DEF	GHJ	KL	MN	PQR	ST	UV	WX	YZ											
	0	1	2	3	4	5	6	7	8	9											
	G	MYRL	NEP	WSC	HX	IF	BDJ	KQ	OG	TA	VU										
	H	UWXG	QOR	OMT	YB	HP	VES	FJ	LN	AD	KI										
	I	RILN	HVB	WGD	PE	MS	ATQ	CK	XU	YO	JF										
	J	LEGX	SWY	MNR	DC	KF	VUH	JO	TB	QI	AP										
	K	WTOD	SRF	VEQ	LU	GK	HNA	YJ	PX	BC	MI										
REPLY	L	OHXL	SJI	QNK	GC	YF	TUD	WE	RA	BV	PM										

Figure 1-34. Authentication procedures

When challenging, select two random letters, except Z, before transmitting. Make sure you know what the reply should be. Transmit challenge," . . . AUTHENTICATE CHARLIE-HOTEL, OVER", receiving station must reply," . . . I AUTHENTICATE LIMA, OVER." If authentication is incorrect or the reply is not received promptly, transmit another challenge. If the next reply is incorrect or untimely, notify your supervisor, commander or Communications Electronics Operation (CEO).

NOTE: When challenge is from the last line, you must go to the first line for the reply.

Standard Radio Transmission Format

CALL

MESSAGE - This proword indicates message requires recording.

PRECEDENCE - Indicates priority of call.

TIME - Followed by date-time group.

FROM - Followed by call sign.

TO - Followed by call sign of addressee.

BREAK

TEXT - May consist of plain language code or cipher groups.

BREAK

ENDING - Must include either one of two terminating prowords.

OVER or OUT, but never both in the same transmission.

EXAMPLE: ZULU FOUR CHARLIE ONE SIX - THIS IS DELTA THREE XRAY TWO NINE - MESSAGE PRIORITY - TIME 181345Z - BREAK - FIGURES 6 STRINGERS NEEDED AT MY LOCATION ASAP - BREAK - OVER.

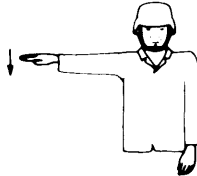
Visual Signals



RAISE THE LOAD



RAISE THE LOAD SLOWLY



LOWER THE LOAD



LOWER THE LOAD SLOWLY



RAISE THE BOOM



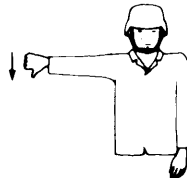
RAISE THE BOOM SLOWLY



RAISE THE BOOM AND HOLD THE LOAD



RAISE THE BOOM AND LOWER THE LOAD



LOWER THE BOOM



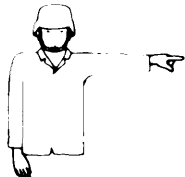
LOWER THE BOOM SLOWLY



LOWER THE BOOM AND HOLD THE LOAD



LOWER THE BOOM AND RAISE THE LOAD



SWING THE LOAD IN DIRECTION FINGER POINTS



TRAVEL BOTH CRAWLER BELTS IN DIRECTION INDICATED BY REVOLVING FISTS



RIGHT TURN



LOCK THE CRAWLER BELT ON SIDE INDICATED BY RAISED FIST — TRAVEL OPPOSITE CRAWLER BELT IN DIRECTION INDICATED BY REVOLVING FIST LEFT TURN

Figure 1-35. Visual signals

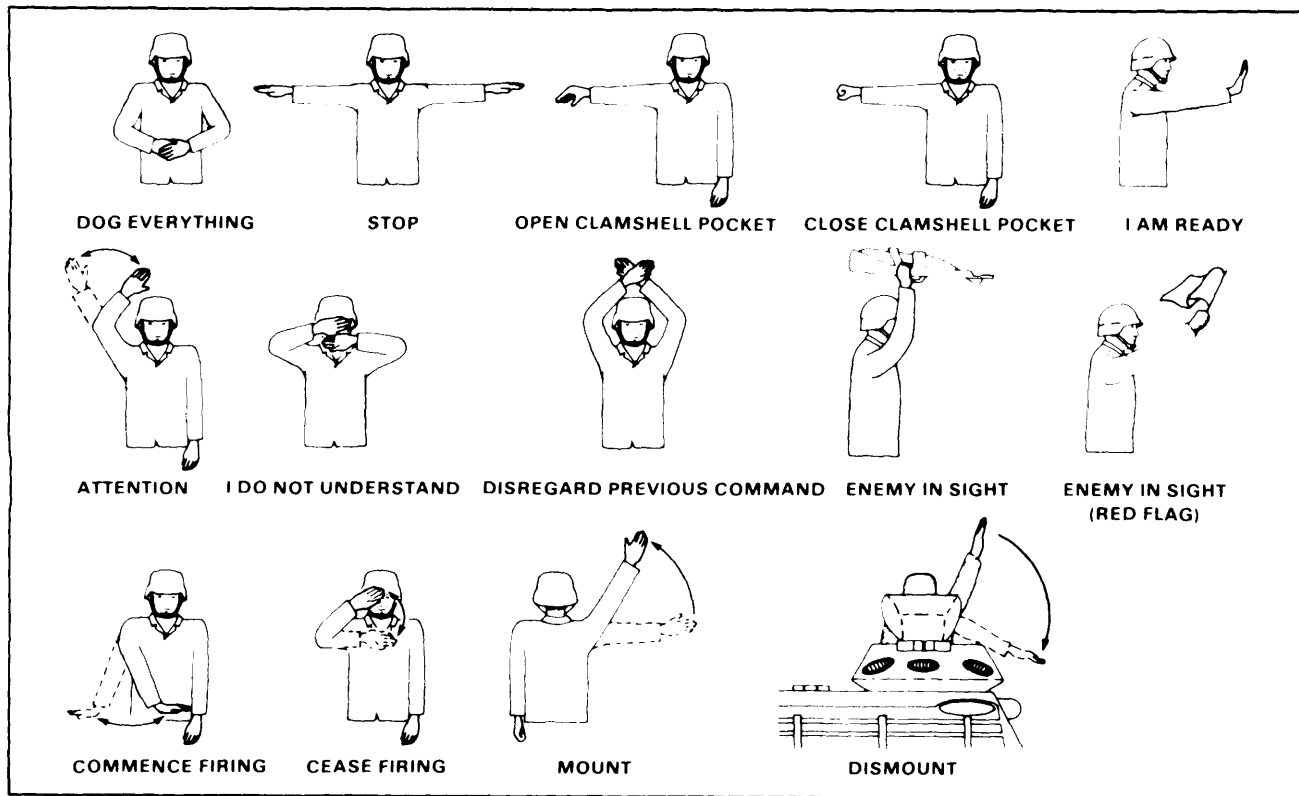
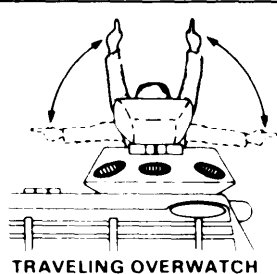
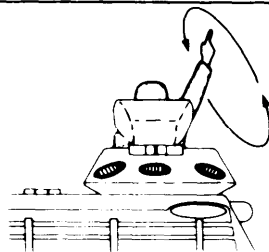


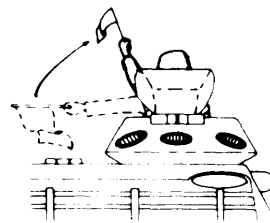
Figure 1-35. Visual signals (continued)



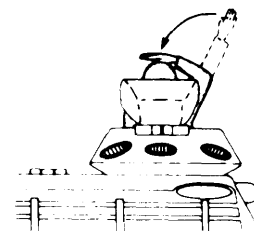
TRAVELING OVERWATCH



TRAVELING



MOVE UP ON MY LEFT
(RED FLAG)



COVER OUR MOVE

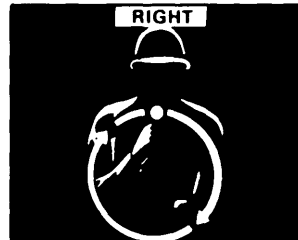
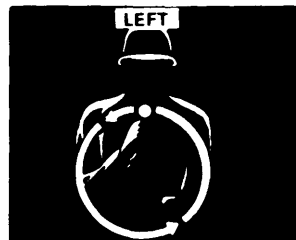
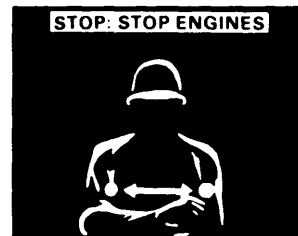
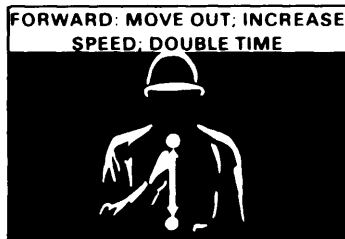
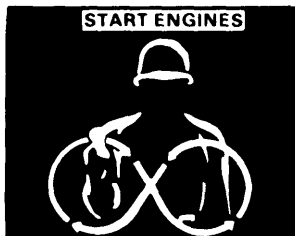


Figure 1-35. Visual signals (continued)

Chapter 2 Mobility

THREAT DEFENSE

The Threat defense may be hasty or deliberate, with emphasis on mine employment. All obstacles are covered by director indirect fires.

Hasty Defense

The main obstacle employed is the Threat standard hasty minefield budding block (Figure 2-1).

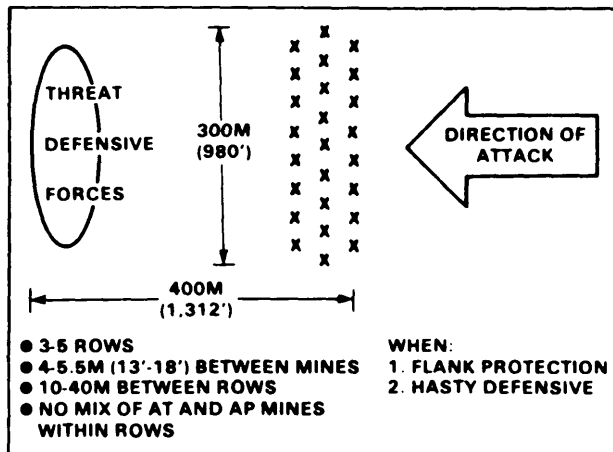


Figure 2-1. Threat hasty minefield

Deliberate Defense

The threat defensive obstacle system normally consists of three complex obstacles. Each complex obstacle contains a minefield, normally with three rows 10 to 40 meters apart, and other types of obstacles. Mines within each row are 3 to 5 meters (10 to 16 feet) apart and may be antitank (AT) or antipersonnel (AP). See Figures 2-2 and 2.3 for representative Threat obstacle systems.

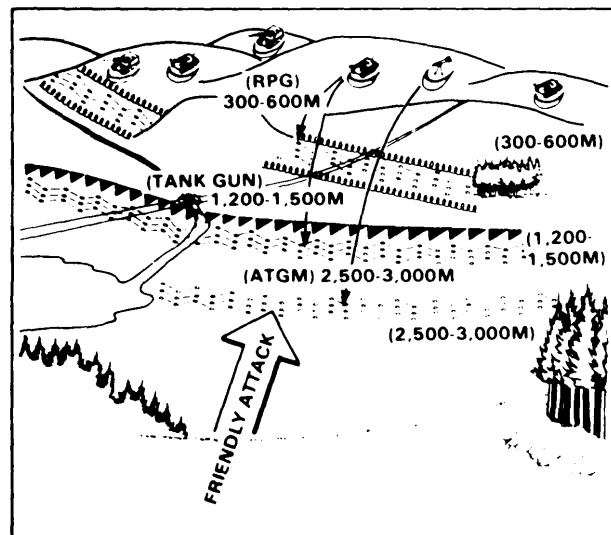


Figure 2-2. Enemy defensive positions and fully developed obstacle system

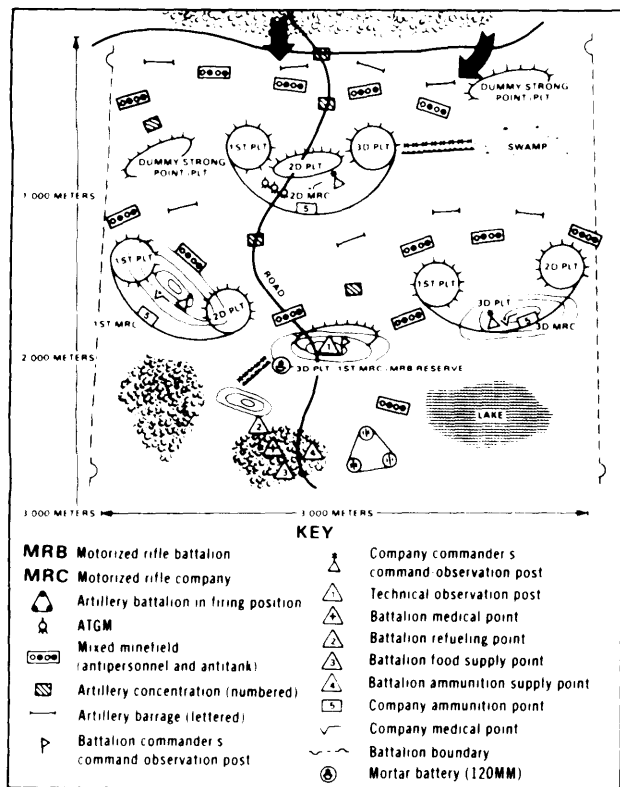


Figure 2-3. Typical motorized rifle battalion strong point

Major Equipment

Equipment used to prepare the Threat defense is shown in Table 2-1.

Table 2-1. Threat defensive engineer equipment

MINE LAYING EQUIPMENT					
NOMENCLATURE	TYPE	WORKING SPEED KM/H	DISTANCE BETWEEN MINES METERS (FEET)	DEPTH OF MINES CENTIMETERS (INCHES)	ALLOCATION
PMR 2	Dual chute trailer	*	4 - 5.5 (13 - 18)	Surface	—
PMR 3/4	Single chute trailer	*	4 - 5.5 (13 - 18)	30 - 40 (12 - 16)	12 per MRD/TD 3 per MRR/TR
GMZ	Tracked minelayer	5 - 10	4 - 5 (13 - 16)	30 - 40 (12 - 16)	3 per MRD/TD
Mi4 Mi8 HPC	Helicopter with chutes	—	—	Surface	6 per MRD/TD

* Speed based on towing vehicle

Table 2-1. Threat defensive engineer equipment (continued)

DITCHING AND DIGGING EQUIPMENT					
NOMEN- CLATURE	TYPE	MAX DEPTH METERS (FEET)	DITCH WIDTH METERS (FEET)	WORKING SPEED (METERS/HOUR)	ALLOCATION
BTM/BTM 3	Track	1.5 (5)	.6 - 1.1 (2 - 3.5)	265 - 1120	6 per MRD 2 per TD 1 per MRR
MDK-2M	Track	4.4 (14.5)	3.4 - 4 (11 - 13)	Up to 400	2 per MRD 6 per TD 1 per TR
PZM/PZM2	Trench excavator	1.5 (5)	.8 (2.5)	300M ³ /HR	3 per MRR/TR
IMR	Engineer tractor	Variable	3.8 (12.5)	—	2 per MRD/TD
BAT/M	Track dozer	Used mainly for preparation of defensive position		350M ³ /HR	11 per MRD/TD

COUNTERMINE

Detection Methods

Conduct an analysis by reviewing the terrain enemy capabilities and past performances.

Visual

Check for ground disturbances, posted signs, tripwires, odd features on ground, and signs of road repairs.

Physical (probing)

Fasten and secure all equipment to the body, use nonmetallic probe, stay close to ground and use probe gently in 1 meter semicircle search and at a 45° angle with the ground.

Electronic mine detector

Rotate operators at least every 20 minutes.

Enemy Minefield Report

Table 2-2. Report of enemy minefield

ALFA	Map sheet designation
BRAVO	Date and time of collection of information
CHARLIE	Type of minefield
DELTA	Coordinates of minefield extremities
ECHO	Depth of minefield
FOXTROT	Enemy weapons or surveillance
GOLF	Estimated time to breach minefield
HOTEL	Estimated material and equipment needed to breach minefield
INDIA	Routes for bypassing minefield
JULIET	Coordinates of lane entry
KILO	Coordinates of lane exit
LIMA	Width of lanes, in meters
ZULU	Other Types of mines, new mines, booby traps

Breaching methods

Breaching and Clearing Operations

Table 2.3 Breaching methods

EXPLOSIVE							
NOMENCLATURE	TYPE	MINES CLEARED	WEIGHT (LB)	LANE CLEARED		ASSEMBLY TIME	EMPLOYMENT TIME IN MINUTES (SPEED)
				WIDTH METERS (FEET)	LENGTH METERS (FEET)		
M583 (MCLIC) (Note 3)	trailer mounted	AT AP	3 100	8 (26)	100 (328)	crane and crew 35 min	4 (25 MPH)
M173 (projected charge demo kit) (Note 3)	towed	AT AP	3 000	8 (26)	70 (230)	crane and 2 soldiers 30 min	10 (15 MPH)
M157 (Diamond tilt)	pushed by tank	AT AP	11 000	8 (26)	100 (328)	2 squads 1 hour	20 (8 MPH)
M1E1 projected charge kit	portable	AP	63	6 (2)	50 (170)	2 soldiers 10 min	10
M1A1 (Bangalore)	portable	AP	130 kit	6 (2)	15 (50)	1 squad 5 min	5
MECHANICAL							
NOMENCLATURE	TYPE	MINES CLEARED	WIDTH METERS (FEET)	WEIGHT (LB)	PREPARATION TIME	EMPLOYMENT TIME IN MINUTES (SPEED)	
Roller	tank mounted	AT/AP	2 @ 11 (3.6)	20 000	crane and crew 45 min	4 (5 MPH)	
Plow	tank mounted (Note 1)	AT/AP	2 @ 18 (6)	12 000	crane and crew 45 min	4 (3 MPH)	
MANUAL							
	LANE CLEARED WIDTH METERS	MAN-HOURS REQUIRED PER 100 METERS	REMARKS				
Location by probing	1 (footpath)	16 - 22	(Note 2)				
Removal by rope or explosives	1 (footpath)	38 - 44	(Note 2)				
Location by detector assisted by probing	8 (one way vehicle lane)	27 - 33	(Note 2)				
Removal by rope or explosives	8 (one way vehicle lane)	220 - 247	(Note 2)				
NOTES: 1. Plows issued to M1 units should be mounted prior to combat and remain permanently attached. 2. Based upon average conditions of visibility and moderate enemy activity and normal US countermeasures, such as screening of enemy observation and counterbattery fires against hostile artillery or other weapons covering the field. 3. Breaching vehicles should place one track/wheel in the line charge crater to ensure straddling the skip zone.							

Manual breaching and clearing

Use grappling hooks to clear booby traps prior to starting operation and thereafter as needed. Figure 2-4 and Table 2-4 show team composition and equipment for a breaching/clearing operation.

Table 2-4. Sweep team equipment

PERSONNEL	*KEY	EQUIPMENT
Mine Detector Operator	1	Mine detector
Marker/Prober	2	Probe, mine markers, marking tape, or wire reel
NCOIC	3	Map and compass
Demolition Team	4	Safety pins, clips, smooth wires (18" long), 1-pound blocks of explosive, two nonelectric blasting caps, detonating cord, time fuze, two fuze igniters, and crimpers
Radio Operator	6	Radio
Relief Mine Detector Operator	7	Mine detector operator gear and weapon
Security	8	Weapon

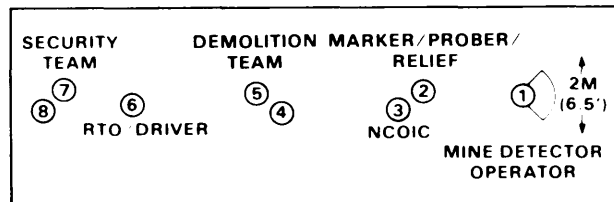


Figure 2-4. Sweep team composition

Lanes and minefields clearing

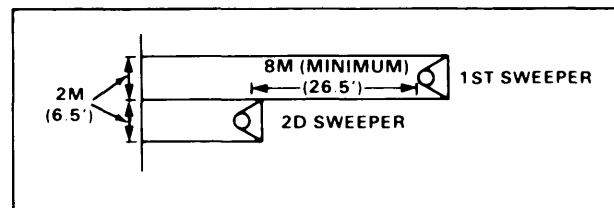


Figure 2-5. Breach lane clearance

Route sweep

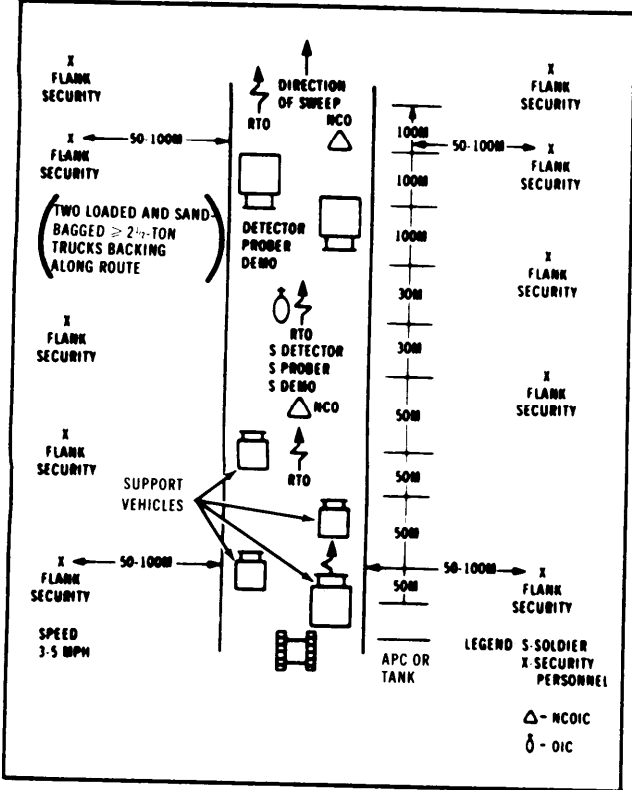


Figure 2-6. Route sweep formation

Foreign Mines

UNLESS DIRECTED DIFFERENTLY, ALL FOREIGN MINES WILL BE DESTROYED IN PLACE RATHER THAN REMOVED/DISARMED.

Table 2-5. Foreign antitank mines

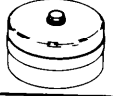
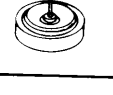
MINE	DESCRIPTION	SKETCH
SOVIET UNION		
TM 60	Plastic Total Wt: 11.4 kg Wt of explosive: 9.9 kg Fuze: Two available a. nonmetallic chemical b. mechanical pressure	Diameter 300MM 
TMS-B TMB1 TMB2	Tar impregnated cardboard, glass plug over fuze well Total Wt: 6.9 kg Wt of explosive: 5.0 kg Fuze: MV-5K	Diameter 275MM 
TM46 and TM46 TM41	Metal Total Wt: 8.7 kg Wt of explosive: 5.7 kg Fuze: MVM	Diameter 300MM 
TM57	Material (Metal) Total Wt: 9-12 kg Fuze: Pressure or tilt rod or pneumatic	Diameter 310MM 
LMG	Rocket Total Wt: 10 kg Wt of explosive: 3.2 kg Fuze: Pull (MUV)	

Table 2-5. Foreign antitank mines (continued)

MINE	DESCRIPTION	SOVIET UNION (continued)	SKETCH
MZD Series	Wood, field fabricated Total Wt: Variable Wt of explosive: 4-4.0 kg Fuze: Vibration, electric		
TMD B TMD44	Wood Total Wt: 7.7-10 kg Wt of explosive: 5-6.8 kg Fuze: Pressure (MV-5)		
YAM 5/10 TMD41	Wood Total Wt: 7.7 kg Wt of explosive: 5.8 kg Fuze: Pull (MUV)		
TMK2	Metal Total Wt: 12.5 kg Fuze: Tilt Rod (adjustable)		
CZECHOSLOVAKIA			
PT Mi Ba PT Mi Ba 53	Plastic Total Wt: 7.6 kg Wt of explosive: 5.6 kg Fuze: Pressure	Diameter 320MM	
PT Mi Ba II/III	Plastic Total Wt: 9.9 kg Wt of explosive: 6 kg Fuze: Pressure		
PT Mi K	Metal Total Wt: 7.1 kg Wt of explosive: 5 kg Fuze: Pressure		

Table 2-5. Foreign antitank mines (continued)

MINE	DESCRIPTION	CZECHOSLOVAKIA (continued)	SKETCH
PT Mi D/II/III	Wood Total Wt: 9 kg + Wt of Explosive: 6.2 kg		
EAST GERMANY			
PM 60	Similar to TM60 (Soviet)		
K1	Plastic Total Wt: 11 kg Wt of explosive: 7 kg Fuze: Pressure		
HUNGARY			
Shape Charge Mine	Cardboard and plywood Total Wt: 5.4 kg Fuze: Pressure		
DENMARK			
M/47-1	Metal Total Wt: 10 kg Wt of explosive: 6.3 kg Fuze: Pressure or anti-disturbance		
M/52	Plastic Total Wt: 10.7 kg Wt of explosive: 8.3 kg Fuze: Pressure-chemical		

Table 2-5. Foreign antitank mines (continued)

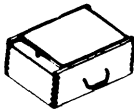
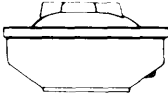
MINE	DESCRIPTION	SKETCH
FRANCE		
Model 1951 Nonmetallic	Has no case, cast TNT Total Wt: 7 kg Fuze: Pressure chemical 1950 or pressure friction 1952	Diameter 300MM 
Model 1947 Nonmetallic	Bakelite case Total Wt: 11 kg Fuze: Pressure chemical 1950 or pressure friction 1952	Diameter 330MM 
Model 1948	Metal Total Wt: 9 kg Fuze: Main and two secondary fuze wells	Diameter 310MM 
ITALY		
CS 42/2 CS 42/3	Wood Total Wt: 6.9 kg Wt of explosive: 5 kg Fuze: Pressure	
SH-55	Plastic Total Wt: 7.3 kg Fuze: Integral pneumatic pressure Diameter 265MM	
"Saci" 54/7	Plastic case but metal striker detectable Total Wt: Two models a. light — 6.2 kg b. heavy — 10.2 kg Fuze: Three pressure	Diameter 265MM 

Table 2-5. Foreign antitank mines (continued)

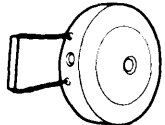
MINE	DESCRIPTION	SKETCH
JAPAN		
Type 63	Nonmetallic Total Wt: 35 lb (15 kg) Wt of explosive: 24.2 lb (11 kg)	
NETHERLANDS		
MIRJAM River Mine	Employs normal antitank mine, such as Model 26 (Serial 6) Total Wt: 18 kg Length 605MM	
Model 26 Undetectable	Plastic reinforced with glass wool. Total Wt: 9 kg Fuze: Pressure-friction with shear collar control. Two secondary fuze wells for anti- lift devices	Diameter 300MM 
Model 25	Metal Total Wt: 12.8 kg Fuze: Pressure with two secondary fuze wells for anti- handling devices	Diameter 309MM 
T40	Metal Total Wt: 6 kg Fuze: Pressure	Diameter 280MM 
SPAIN		
C. E. T. M. E.	Nonmetallic Total Wt: 9.9 kg Wt of explosive: 5.2 kg Fuze: Chemical or mechanical	

Table 2-5. Foreign antitank mines (continued)

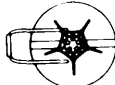
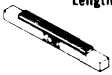
MINE	DESCRIPTION	SKETCH
SWEDEN		
Model 52	Wood and fabrics Total Wt: 8.9 kg Wt of explosive: 7.4 kg Fuze: Pressure	
M1 101	Nonmetallic Total Wt: 12.4 kg Wt of explosive: 11 kg Fuze: No data	
Model 41-47 and 47	Metallic Wt of explosive: 5 kg Fuze: Pressure	
UNITED KINGDOM		
L9A1	Nonmetallic Total Wt: 11 kg	Length 1.2M 
MK7	Metallic Total Wt: 14.7 kg Wt of explosive: 8.8 kg Fuze: Pressure	Diameter 330MM 
L3A1	Plastic w/removable detector ring Total Wt: 7.7 kg	Diameter 266MM 
L14A1	Off-road Total Wt: 13 kg Max Range: 80m Fuze: Actuated by break wire across kill zone	Height 330MM Length 260MM 

Table 2-5. Foreign antitank mines (continued)

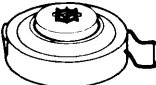
MINE	DESCRIPTION	SKETCH
WEST GERMANY		
DM 11	Plastic Total Wt: 7.4 kg Wt of explosive: 7 kg Fuze: DM 46 pressure	Diameter 300MM 
DM 39	Plastic Total Wt: 0.50 kg Wt of explosive: 0.31 kg Fuze: Antilift device with pressure release fuze	Diameter 118MM 
DM 49	Plastic Total Wt: 0.50 kg Wt of explosive: 0.20 kg Fuze: Antilift device with pressure release fuze	90MM 

Table 2-6. Foreign antipersonnel mines

MINE	DESCRIPTION	SKETCH
SOVIET UNION		
POM 2-2M	Cast iron case Total Wt: 1.7 kg Wt of explosive: 0.75 kg Fuze: MUV-2	Diameter 60MM 
OZM-3 OZM-4	Steel Total Wt: 4.54 kg Wt of explosive: 0.75 kg Fuze: MUV or MUV-2	Diameter 77MM 

Table 2-6. Foreign antipersonnel mines (continued)

MINE	DESCRIPTION	SOVIET UNION (continued)	SKETCH
MON 100 and MON 200	Metal Total Wt: MON 100 5 kg MON 200 25 kg Wt of explosive: MON 100 2 kg MON 200 12 kg Fuze: Electric command or tripwire	Diameter: MON 100 220MM MON 200 520MM	
PMN	Phenolic body with rubber cover Total Wt: 0.60 kg Wt of explosive: 0.216 kg Fuze: Integral with mine	Diameter 100MM	
PMD6 PMD7	Wood Total Wt: 398 gm Wt of explosive: 200 gm Fuze: Pull (MUV)		
CZECHOSLOVAKIA			
PP Mi S6	Concrete case Total Wt: 2.1 kg Wt of explosive: 0.075 kg Fuze: RO1 pull or RO8 pressure	Diameter 75MM	
PP Mi Sr	Steel Total Wt: 3.25 kg Wt of explosive: 0.325 kg Fuze: RO1 pull or RO8 pressure	Diameter 100MM	

Table 2-6. Foreign antipersonnel mines (continued)

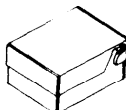
MINE	DESCRIPTION	CZECHOSLOVAKIA (continued)	SKETCH
PP Mi ST-46	Cast iron case		
HUNGARY			
Ramp Mine	Metal Total Wt: 1.4 kg Wt of explosive: .8 kg Fuze: Pull		
M62	Plastic Total Wt: 386 gm Wt of explosive: 74 gm Fuze: Pull (MUV)		
Bounding	Metal case Total Wt: 3.6 kg Wt of explosive: .8 kg Fuze: Pull		
EAST GERMANY			
K-2	Plastic w/metal Total Wt: 4 kg Wt of explosive: 3 kg Fuze: Pressure		
FRANCE			
Model 1948	Nonmetallic Total Wt: .56 kg Wt of explosive: 170 gm		

Table 2-6. Foreign antipersonnel mines (continued)

MINE	DESCRIPTION FRANCE (continued)	SKETCH
Model 1951 Nonmetallic	Plastic Total Wt: 0.85 kg Fuze: Integral pressure friction Diameter 70MM	
Model 1951/ 55 Bounding	Metal Total Wt: 4.5 kg Fuze: Model 1952 tilt rod Diameter 110MM	
DV 56 Nonmetallic Model 1956	Plastic Total Wt: 0.16 kg Fuze: Friction pressure Diameter 70MM	
ITALY		
Minelba Type A	Metal Total Wt: 0.17 kg Fuze: Integral pneumatic Diameter 110MM	
Minelba Type B	Similar in outer appearance to Type A but is made of plastic and has no safety pin hole, and no safety device Diameter 110MM	
AUS 50/5	Plastic Total Wt: 1.4 kg Fuze: Pressure/pull Diameter 125MM	
Type R	Wood Total Wt: .5 kg Fuze: Pressure/pull	

Table 2-6. Foreign antipersonnel mines (continued)

MINE	DESCRIPTION ITALY (continued)	SKETCH
Valmara	Metallic Total Wt: 3.2 kg Wt of explosive: .54 kg Fuze: Pressure/pull	
NETHERLANDS		
Model 22 Nonmetallic	Plastic Total Wt: 0.85 kg Fuze: Integral pressure friction with shear collar control	Diameter 71MM 
Model 15	Plastic Total Wt: 0.6 kg Fuze: Pressure igniter Length 114MM Width 100MM	
SPAIN		
FAMD	Plastic Total Wt: 97 gm Wt of explosive: 48 gm Fuze: Pressure	
SWEDEN		
M49 M49B	Cardboard Total Wt: .23 kg Fuze: Pressure	
M48	Fragmentation Total Wt: 2.9 kg Wt of explosive: .23 kg Fuze: Pull	

Table 2-6. Foreign antipersonnel mines (continued)

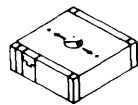
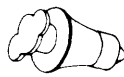
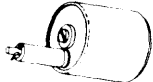
MINE	DESCRIPTION	SKETCH
SWEDEN (continued)		
Model 43 Model 43(T)	Concrete Total Wt: 5.8 kg Wt of explosive: .6 kg Fuze: Pull	
M/43 T	Cardboard Total Wt: .23 kg Wt of explosive: .14 kg Fuze: Pressure	
M41	Wood Total Wt: 0.35 kg Wt of explosive: 0.12 kg Fuze: Pressure pin withdrawal	
SWITZERLAND		
M3	Nonmetallic Total Wt: 93 gm Wt of explosive: 68 gm	
P59	Plastic Wt of explosive: 60 gm Fuze: None	

Table 2-6. Foreign antipersonnel mines (continued)

MINE	DESCRIPTION	SKETCH
UNITED KINGDOM		
Mine Antipersonnel No. 6 (i)	Plastic mine with metal detector ring	Length 203MM 
Mine Antipersonnel No. 7 (Dingbat)	Small metal mine, actuated by a load of 3.20 kg Total Wt: 0.11 kg	Diameter 63MM 
Mine Antipersonnel Nonmetallic C3 (Elsie)	Small plastic mine with removable detector ring Total Wt: 0.08 kg	Length 76MM 
WEST GERMANY		
DM 11	Plastic Total Wt: 200 gm Wt of explosive: 114 gm	Diameter 80MM 
DM 31	Steel Total Wt: 4 kg Wt of explosive: 0.53 kg Fuze: DM56	Diameter 102MM 

OBSTACLE BREACHING

Obstacle Report

ALFA	Map sheet(s)
BRAVO	Date-time group of observation
CHARLIE	Location (grid reference)
DELTA	Type of obstacle
ECHO	Enemy weapons having coverage on the obstacle, if any
FOXTROT	Any other information which could impact on breaching or bypass, for example, terrain restricts bypass, work required (in personnel-hours) to breach obstacle

Figure 2-7. Obstacle report

Obstacle Crossing Capabilities

See Table 2- 7 for selected US and foreign equipment obstacle crossing capabilities.

Table 2-7. Equipment obstacle crossing capabilities

COUNTRY/ VEHICLE	MIL CLASS	FORDING METERS (FEET)	HEIGHT TO CLEAR METERS (FEET)	WIDTH TO CLEAR METERS (FEET)	MAX GAP TRAVERSE METERS (FEET)	GROUND CLEARANCE METERS (INCHES)	MAX STEP METERS (INCHES)	MAX TILT (%)	MAX GRADIENT (%)	MAX STRATTLE METERS (FEET)
US/M728 (CEV)	57	1 22 (4 0)	3 19 (10 5)	3 59 (11 8)	2 54 (8 3)	41 (16)	.75 (30)	30	60	2 21 (7 3)
US/M113	13	Unlimited	2 13 (7 0)	2 68 (8 8)	1 60 (5 2)	29 (11)	.64 (25)	30	60	1 78 (5 8)
US/M 2 & M 3	24	Unlimited	2 92 (9 6)	3 04 (10 0)	2 54 (8 3)	45 (18)	.91 (36)	40	60	1 87 (6 1)
US/M60	54	1 22 (4 0)	3 26 (10 7)	3 63 (12 0)	2 66 (8 7)	41 (16)	.91 (36)	30	60	2 21 (7 3)
US/M48A5	53	1 22 (4 0)	3 12 (10 2)	3 63 (12 0)	2 59 (8 5)	41 (16)	.91 (36)	30	60	2 21 (7 3)
US/M1	60	1 22 (4 0)	2 89 (9 5)	3 60 (11 8)	2 74 (9 0)	48 (19)	1 24 (49)	40	60	2 14 (7 0)
FRG/LEOPARD2	46	2 25 (7 4)	2 93 (9 6)	3 71 (12 2)	3 00 (10 0)	48 (19)	1 15 (45)	30	60	2 15 (7 1)
UK/Centurian	60	1 20 (3 9)	2 96 (9 7)	3 40 (11 2)	3 35 (11 0)	51 (20)	.90 (35)	30	60	2 19 (7 2)
UK/Chieftian	45	1 07 (3 5)	2 90 (9 5)	3 66 (12 0)	3 15 (10 3)	51 (20)	.91 (36)	30	60	2 44 (8 0)
FR/AMX30	38	2 00 (6 6)	2 86 (9 4)	3 10 (10 2)	2 90 (9 5)	45 (18)	.93 (37)	30	60	1 96 (6 4)

Nonexplosive Obstacle Breaching Equipment

Table 2-8. Nonexplosive obstacle breaching equipment

NONENCLATURE	LOAD CLASS	HEIGHT METERS (FEET)	WIDTH METERS (FEET)	SPEED KMPH (MPH)	ARMAMENT	MOBILITY EMPLOYMENT
M728 (CTV)	57	3.25 (10.7)	3.7 (12)	48 (30)	165MM M55-50 (cal) M240 7.62M	Destroy bunkers and log obstacles Breach tank ditch and craters Remove road blocks trees and rubbles
M9 (ACE)	18	2.3 (7.5)	3.2 (10.5)	48 (30+)	None	Fill craters and ditches Remove road blocks trees and rubbles Prepare river and ford access Prepare and maintain routes
D7E (Dozer)	28	2.4 (7.9)	3.48 (11.4)	10 (6)	None	Cut tactical routes Fill craters and ditches Remove rubbles and trees
Loader (2)	20	3.7 (12)	2.6 (8.5)	—	None	Fill craters and ditches Wire obstacle removal
AV18 w/ bridge w/o bridge	57 37	5 (16.4)	4 (13.1)	48 (30)	None	Bridge gaps 18 meters or less Bridge gaps 15 meters or less for Class 70

Breaching Procedures

See Table 2.9 and Figures 2.8 through 2.12 (pages 2.16 and 2.17) for obstacle breaching procedures

Table 2-9 Obstacle breaching

LEGEND		OBSTACLE ENCOUNTERED										
DESIRABILITY OF EMPLOYMENT	SCALE 1 = Most desirable 10 = Least desirable	MINEFIELD — 4M LANE		WIRE	AT DITCH/ ROAD CRATER	STEEL OBSTRUCTION	CONCRETE OBSTRUCTION	WALLS	ABATIS	LOG OBSTRUCTION	BUNKER	RUBBLE
		SURFACE	BURIED									
RESOURCES AVAILABLE												
Grapnel Hook		8	7	7		3			5	5		
Pioneer Kit				8	6				6	6		
Chain Saw									4	4		
Probe		•	•									
Mine Detector/ Probe		•	•									
Blade (Dozer, CEV, ACE)		5		4	1	2	3		2	2		1
CEV 165MM							1	1	1	1	1	
AVLB					2			3				
Roller		4	4									
Mine (Plow) Blade		3	3	3								
Bangalore				6								
Explosives		7	6	9	5	1	2	2	3	3	3	2
M173		2	2	2								
M157		6	5	5								
MICLIC		1	1	1								
Direct Fire											2	
Soft Material				10								
Pipe				3								
Lumber				4	4			4				

*Probe and/or mine detector/probe combination are used in conjunction with the grapnel hook for explosive minefield breaching.

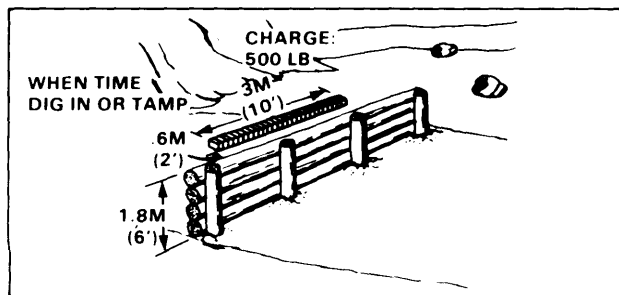


Figure 2-8. Backfilled log wall breaching

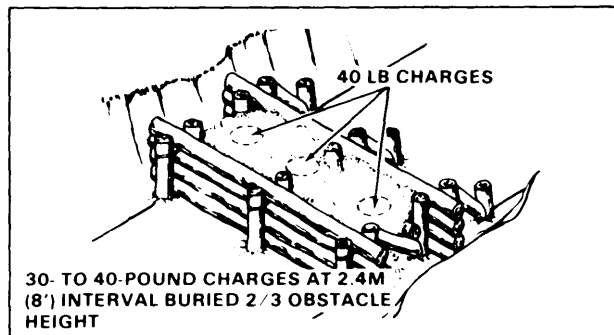


Figure 2-9. Log crib breaching

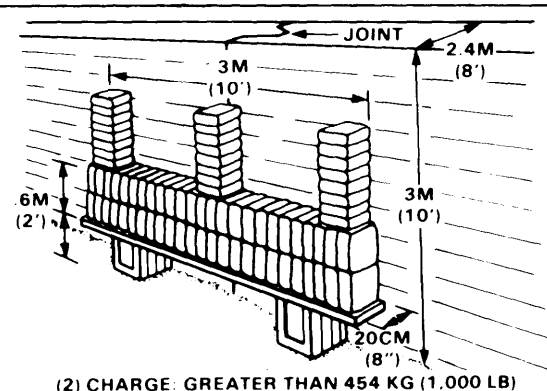
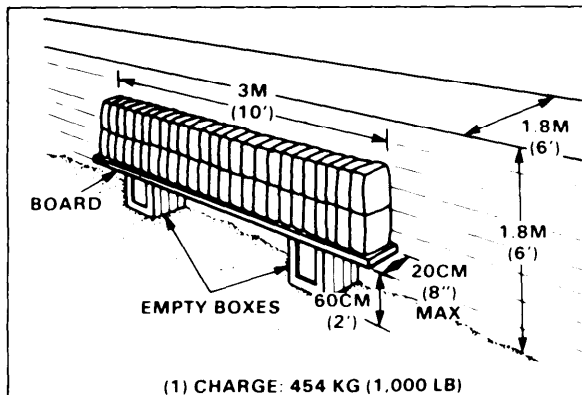


Figure 2-10. Placement of charges for a wall 6-feet thick (1)
and for a wall over 6-feet thick (2)

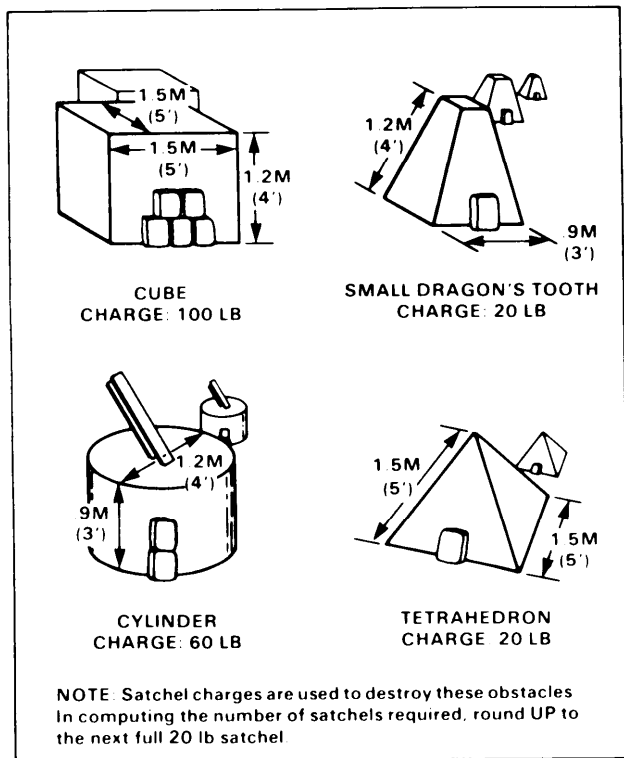


Figure 2-11. Explosive packs needed to destroy typical small concrete obstacles

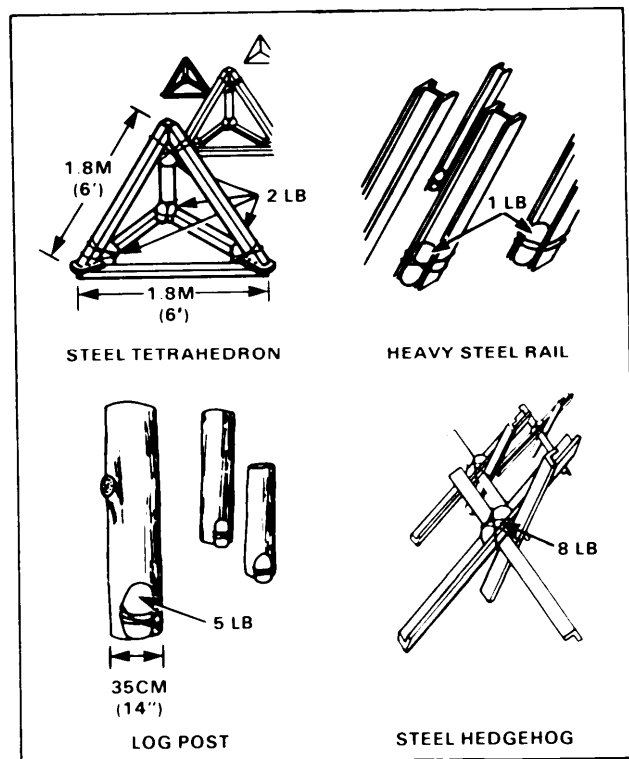


Figure 2-12. Placement of charges for destruction of steel and log obstacles

COMBAT ROADS AND TRAILS

Typical Combat Roads and Trails Process and Characteristics
See Figures 2-13 and 2-14.

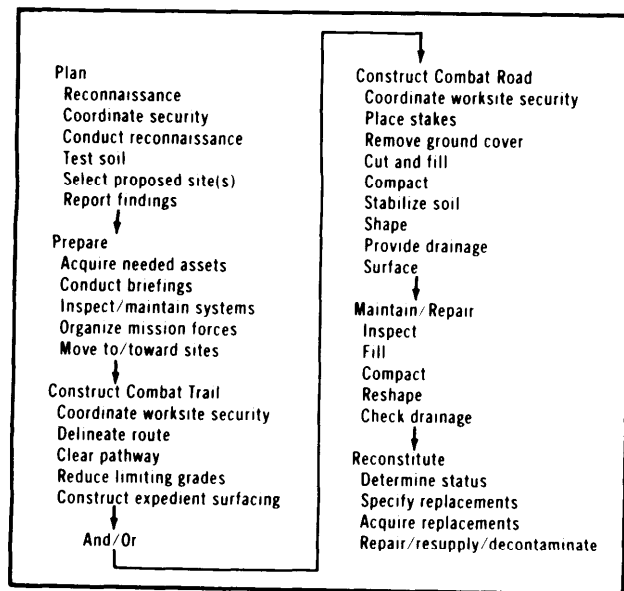


Figure 2-13. Combat roads and trails process

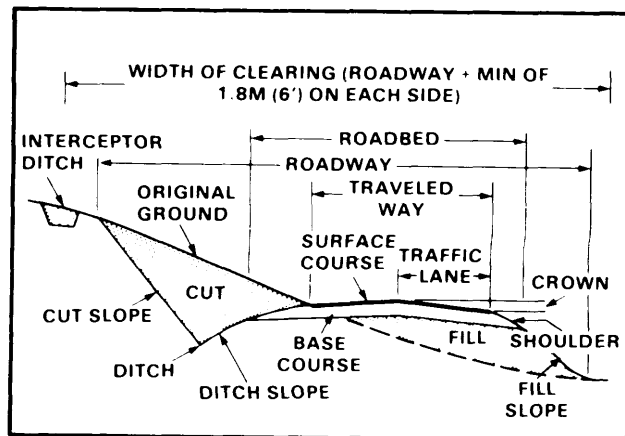


Figure 2-14. Typical cross-section illustrating road nomenclature

Expedient Surfaces Over Mud

Chespalping mats

Chespalping mats are made by placing small saplings 6½ feet long and about 1½ inches in diameter side by side (Figure 2-15). Wire the saplings together with chicken wire mesh or strands of heavy smooth wire. A chespalping road is constructed by laying mats lengthwise with a 1-foot side overlap at the junction of the mats. The resulting surface is 12 feet wide. Unless mats are laid on wet ground, this type of road requires periodic wetting down to retain its springiness and to prevent splitting. Chespalping mats also require extensive maintenance.

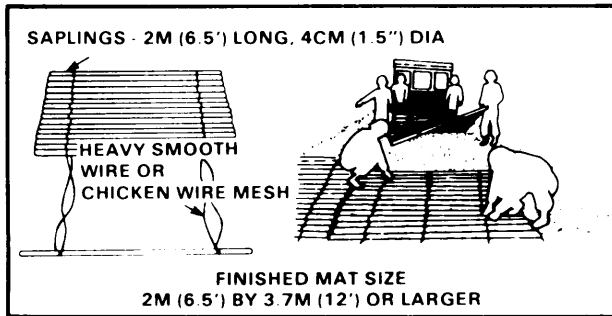


Figure 2-15. Chespaling surface road construction

Corduroy

See Figures 2-16 and 2-17 (page 2-20).

- Standard corduroy. Logs 15 to 20 centimeters (6 to 8 inches) in diameter and about 4 meters (13 feet) long are placed adjacent to each other (butt to tip). Curbs are made by placing 6-inch-diameter logs along the edges of the roadway (draft-pinned in place). Pickets about 4 feet long are driven into the ground at regular intervals along the outside edge of the road to hold the road in place. To give this surface greater smoothness, the chinks between logs should be filled with brush, rubble, and twigs; then the whole surface is covered with a layer of gravel or dirt.
- Corduroy with stringer. The corduroy decking is securely pinned to stringers and then the surface is prepared as standard corduroy.
- Heavy corduroy. Heavy corduroy involves the use of sleepers, heavy logs 25 to 30 centimeters (10 to 12 inches) in diameter and long enough to cover the entire road, placed at right angles to the centerline on 1.2 meter (4-foot) centers.
- Fascine corduroy. Use fascine instead of logs for stringers.

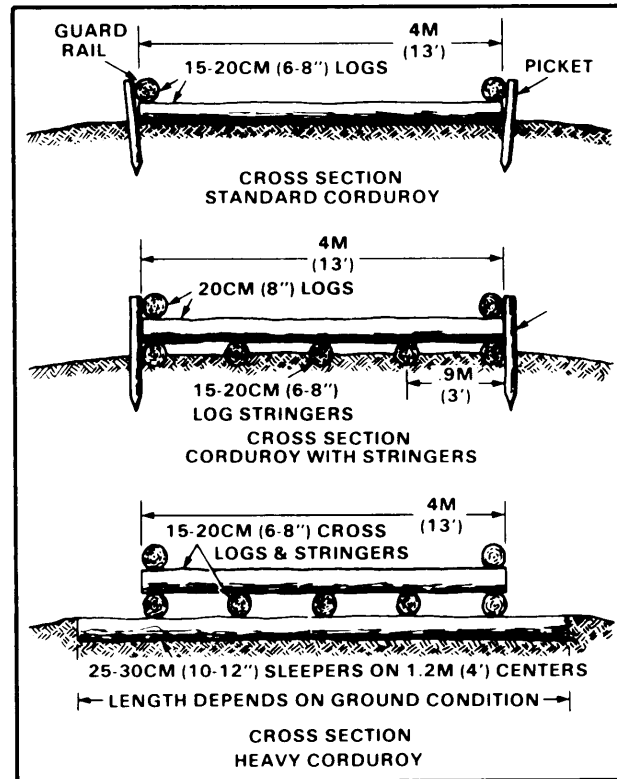


Figure 2-16. Corduroy road surfaces

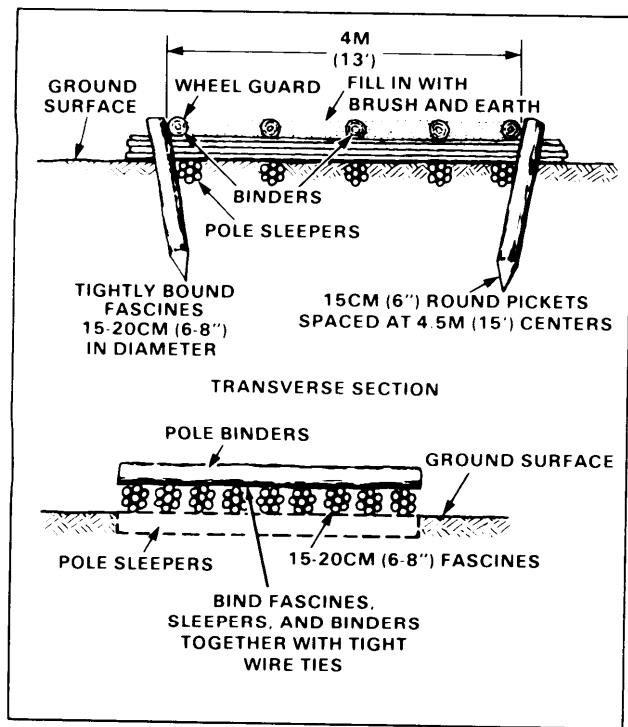


Figure 2-17. Fascine corduroy

Tread roads

Tread roads are made by preparing two narrow parallel treadways of select material using anything from palm leaves to 4-inch planks. The most common tread road is the plank tread road (Figure 2-18).

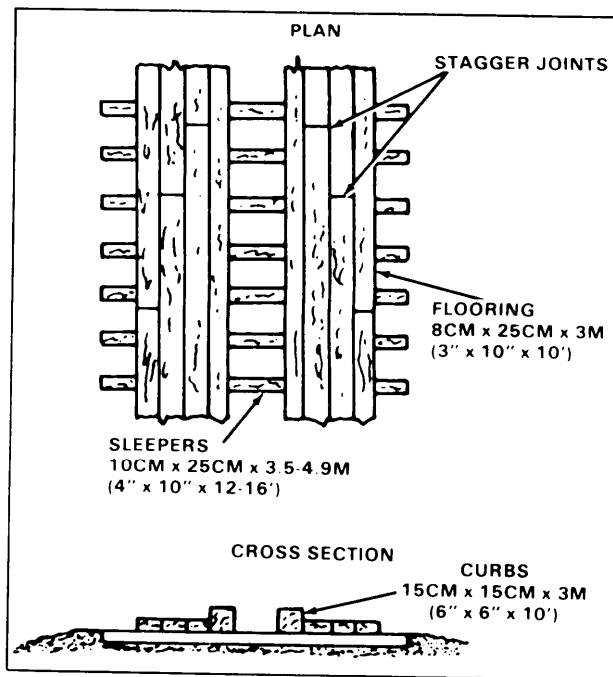


Figure 2-18. Plank tread road

Army and Sommerfeld tracks

See Figures 2-19 and 2-20 for details.

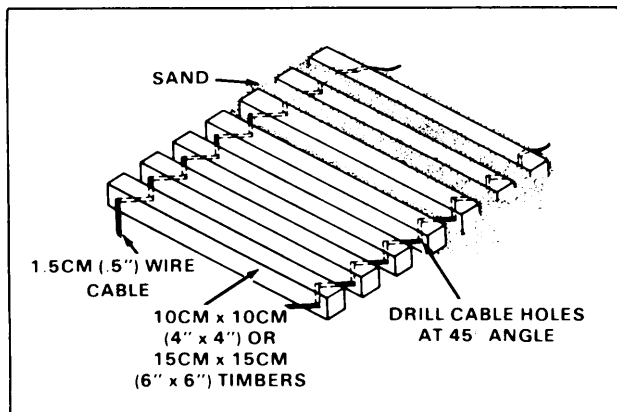


Figure 2-19. Army track

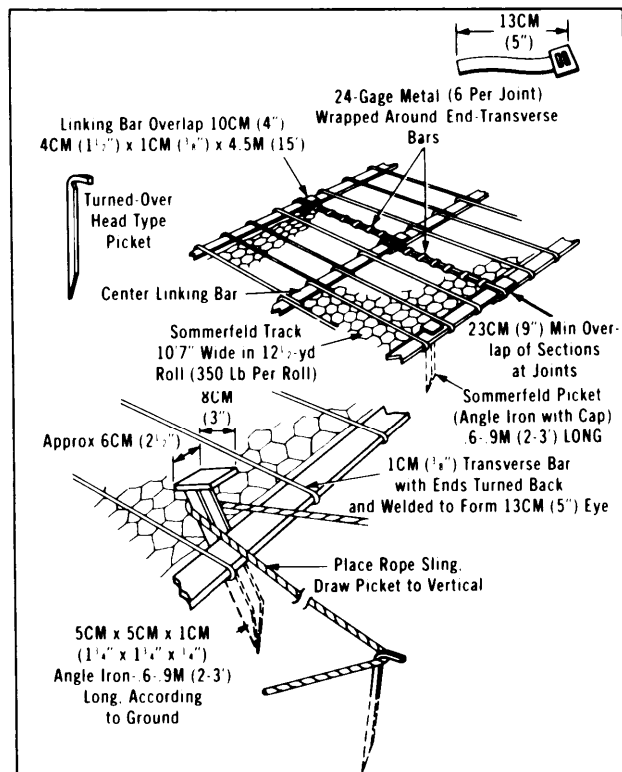


Figure 2-20. Component parts of Sommerfeld track

Other types of surfaces

Surfaces can be constructed from rubble, bricks, concrete blocks, loose aggregate or gravel, and airfield matting (Figure 2-21).

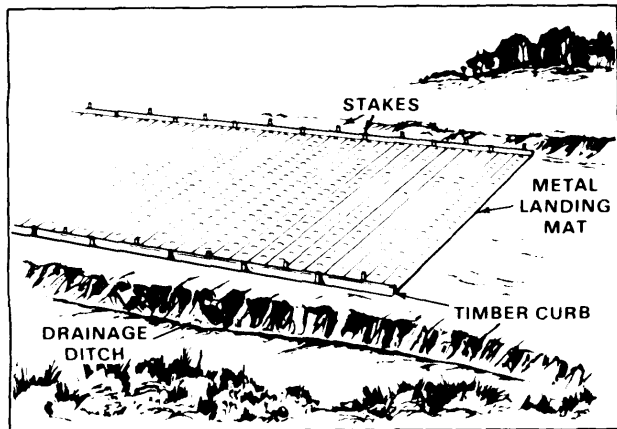


Figure 2-21. Other expedient surfaces

Expedient Surfaces Over Sand

Wire mesh

Chicken wire, expanded metal lath, or chain-link wire mesh (cyclone fence) may be used for expedient surfaces over sand. The addition of a layer of burlap or similar material underneath the wire mesh helps to confine the sand. The edges of the wire mesh road must be picketed at .9 to 1.2 meters (3 to 4 feet) intervals. Diagonal wires crossing the centerline at 45° angles and securely attached to buried pickets fortify the lighter meshes. The more layers used the more durable the road will become (Figure 2-22).

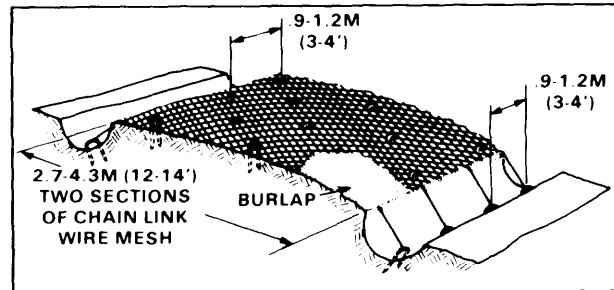


Figure 2-22. Construction details for a chain-link wire mesh road

Sand grid

See Figure 2-23 for a sand grid. Each grid section expands to cover an area 2.4 meters x 6 meters x 20 centimeters deep (8 feet x 20 feet x 8 inches). Use pickets or place sand on the corners and sides to maintain grid in place. A bucket loader may be used to fill in the grids. Use hand shovels to completely fill each grid. A full grid section will hold the weight of a bucket loader. This surface may be compacted using a rubber-tire or steel-wheel roller. A sand asphalt surface of about one gallon of RC-250 asphalt per square yard may be applied.

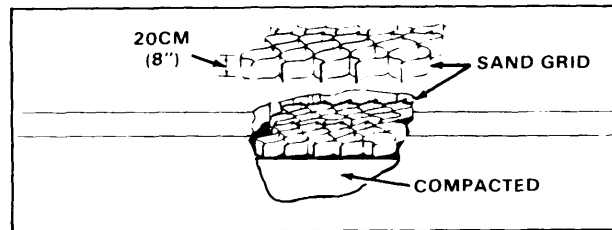


Figure 2-23. Sand grid

Crater Repair

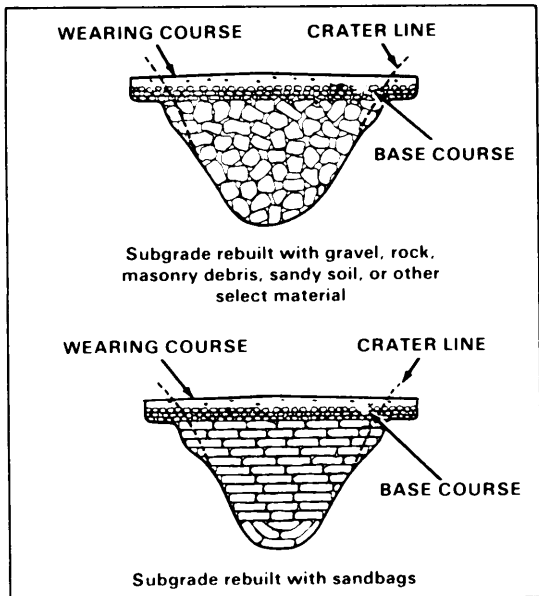


Figure 2-24. Crater repairs

FORWARD AVIATION

Army Aircraft and Helicopter Characteristics

See Tables 2-10 and 2-11 (page 2-24).

Table 2-10. Army helicopter characteristics

NOMENCLATURE	NAME	LENGTH METERS (FEET)	ROTOR DIAMETER METERS (FEET)	HEIGHT METERS (FEET)	LOADED WEIGHT (1,000 LB)	EXTERNAL LOAD CAPACITY (1,000 LB) (NOTE)	CARGO WINCH CAPACITY (1,000 LB)
OH58 A/C	KIOWA	12.5 (41)	10.8 (35.4)	3.1 (10.2)	32*	—	—
CH47B	CHINOOK	30 (98)	18.3 (60)	5.7 (18.7)	40	20	3
CH47C	CHINOOK	30 (98)	18.3 (60)	5.7 (18.7)	46	20	3
CH47D	CHINOOK	30 (98)	18.3 (60)	5.7 (18.7)	50	28	3
CH54A/B	CRANE	27 (88.6)	22 (72.2)	7.5 (24.6)	47*	20/25	15/25
UH 1 B/C/M	IROQUOIS	16.1 (52.8)	13.4 (44)	3.9 (12.8)	9.5	3	—
UH 1 D/H/V	IROQUOIS	17.5 (57.4)	14.6 (48)	4.4 (14.4)	9.5	4	—
UH60A	Black Hawk	19.8 (65)	16.3 (53.5)	5.3 (17.4)	20.25	8	—
AH64	APACHE	17.4 (57.1)	14.6 (48)	3.8 (12.5)	17.4	6	—
AH15	COBRA	16.2 (53.1)	13.4 (44)	4.2 (13.8)	10	1	—

NOTE: Maximum lifting capability

* Different for each model. Highest value represented.

Table 2-11. Combat area airfield requirements

AIRFIELD TYPE	ANTICIPATED SERVICE LIFE	POSSIBLE USING AIRCRAFT US TYPE (NOTE 1)	GROUND RUN AT SEA LEVEL AND 39' FEET (NOTE 2)	MINIMUM RUNWAY LENGTH FEET	MINIMUM RUNWAY WIDTH FEET
Battle area Light lift Medium lift	3 days	C-7A* C-130* C-123	625 1,600 1,600	1,000 2,000	50 60
Forward area Liaison Surveillance Light lift Medium lift	2 weeks	O-1* OV-1* C-7A* C-130* C-7A	390 2,000 625 2,000 625	750 2,500 1,200 2,500	50 60 60 60

NOTES:

1. Asterisk shows particular aircraft that is critical in load and/or ground run from which area requirements, geometrics, and expedient surfacing requirements were developed.
2. Ground run lengths indicated are for classification and can undergo changes depending on operating weight of aircraft, pressure altitude corrections, temperature corrections, and local conditions.

General Construction of Forward Landing Zone or Airstrip

Membrane or available timber may be used to construct an expedient hardened landing pad surface. Mark all obstacles in the landing zone or airstrip. Sprinkled water, lime, lime solutions, or oils will provide temporary dust control (Table 2-12). See Tables 2-13 and 2-14 and Figures 2-25 through 2-27 (pages 2-25 through 2-27) for landing zones and helipads geometric requirements.

Table 2-12. Dust control requirements for heliports

AREA	DIMENSION OF AREA REQUIRING DUST CONTROL (FEET)		
	UH-1D IROQUOIS	AH-1G HUEY COBRA	CH-47A CHINOOK
Taxi, hoverlane and parking pads	75	80	150
Takeoff and landing areas	132	150	295

NOTE:

Measurements are taken from the center of rotation of the controlling aircraft and are approximately equal to the radius of the area affected by the rotor downwash.

Table 2-13. Minimum geometric requirements for landing zones

ITEM NO	DESCRIPTION	OH-58	AH-1G	UH-1H	CH-47
LANDING PAD AND LANDING AREA					
1	Length, feet	15	20	20	50
2	Width, feet	15	20	20	25
3	Landing area length, feet	84	100	100	150
4	Landing area width, feet	84	100	100	125
5	Parking pad grade in any direction, maximum	3	3	3	3
6	Lateral clearance from rear and sides of parking pad to fixed and/or movable obstacles except other aircraft, feet	30	45	45	65
7	C-C spacing of parking pads, feet	50	75	75	150
8	Spacing from edge of taxi hoverlane to edge of parking pad, feet	30	45	45	65

Table 2-13. Minimum geometric requirements for landing zones
(continued)

ITEM NO	DESCRIPTION	FORWARD AREA			
		OH 58	AH 1G	UH 1H	CH 47
TAXI HOVERLANE					
9	Width, feet (Note 1)	90	140	140	180
10	Longitudinal grade of taxi hoverlane, % maximum	10	10	10	10
11	Transverse grade of taxi hoverlane, % maximum	5	5	5	5
HELIPORT APPROACH AND DEPARTURE ZONE					
12	Approach departure surface ratio	10:1	10:1	10:1	10:1
13	Length, feet	1,500	1,500	1,500	1,500
14	Width, feet				
	a At end of clear zone of taxi hoverlane	90	140	140	180
	b At outer end	850	850	850	850
HELIPORT TAKE-OFF SAFETY ZONE					
15	Length, feet	500	500	500	500
16	Width, feet	SAME AS APPROACH DEPARTURE ZONE			
SERVICE ROADS					
17	Width, feet (Note 2)	115	115	115	115

NOTES: 1. Taxi hoverlane is used for take-off and landing.
2. Roads should be located so as to require the least effort.

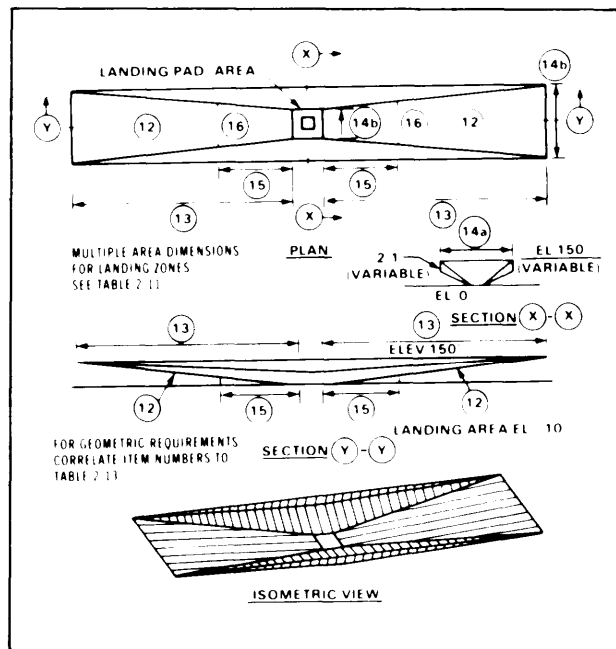


Figure 2-25. Geometric layout of landing zones

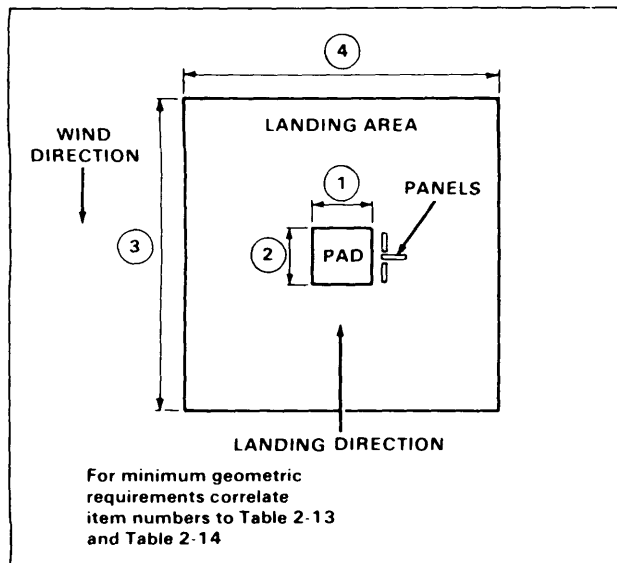


Figure 2-26. Panel layout of landing zones

Table 2-14. Minimum geometric requirements for multiple area landing zones

ITEM NO	DESCRIPTION	FORWARD AREA	
		UH-1	CH-47
1	One-ship landing zone		
	Length	100	150
	Width	100	125
2	Two-ship trail landing zone		
	Length	180	250
	Width	100	125
3	Two-ship side-by-side landing zone		
	Length	100	150
	Width	170	220
4	Three-ship trail landing zone		
	Length	260	375
	Width	100	125
5	Four-ship side-by-side trail		
	Length	180	250
	Width	170	220

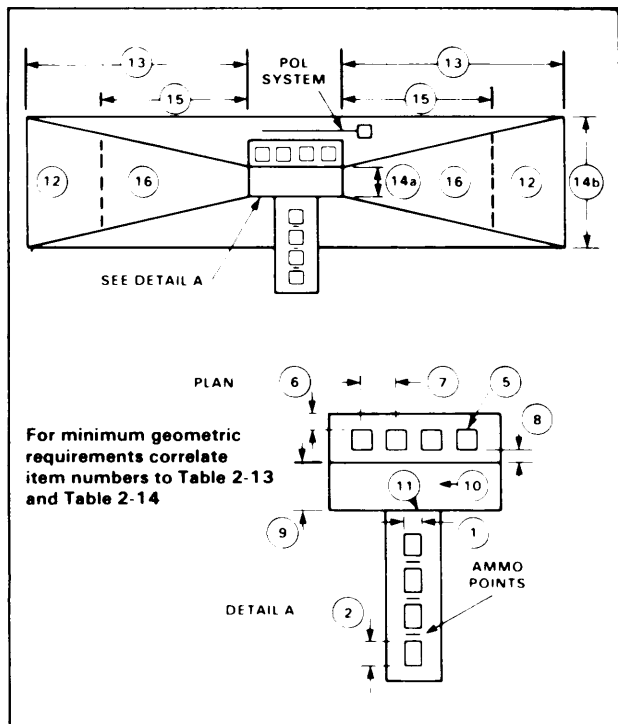


Figure 2-27. Geometric layout of forward area refueling and rearming heliports

Maintenance and Repair

Maintenance and repair operations must be coordinated with tactical operations. Work should be done at night. Hazardous equipment must not be left on landing zone. Area under construction or repair must be clearly marked. Mud must be continuously removed. Remove all debris away from traffic and landing area for repair of all mats and membrane surfaces, see Chapter 8. Replace damaged timber and level accordingly.

CHAPTER 3

Counter mobility

THREAT OFFENSE

Crossing Capabilities and Characteristics

Table 3-1. Threat equipment obstacle crossing capabilities and characteristics

CHARACTERISTICS	MEDIUM TANK			LIGHT ARMOR (TRACKED)				LIGHT ARMOR (WHEEL)		LIGHT TANKS AND ASSAULT GUNS		
Speed KMPH (MPH)	60 (38)			80 (55)				100 (63)		40 (25)		
Trench Crossing M (ft)	2.8 (9)			2.8 (9.2)				2.0 (6.6)		2.8 (9.2)		
Vertical Step M (ft)	8 (2.6)			1.1 (3.6)				4 (1.6)		1.1 (3.6)		
Gradeability ()	30			38				30		38		
Fording M (ft)	1.4 (4.6)			Amphibious				Amphibious		1.2/Amphibious		
Fording w/Kit M (ft)	5.5 (18)											
Height M (ft)	2.3 (7.5)			1.77 (5.8)				1.90 (6.2)		1.4 (4.6)		
VEHICLE	T54/55	T62/64	T72/80	BTR	BMP	BMD	MT-LB	BRDM/2	BTR60/70	ASU57	PT76/ASU85	
Weight (MT)	36	38	41	14.2	13.5	7.5	9.7	5.6/7	10.2/11	3.3	14	
Width M (ft)	3.1 (10.2)	3.4 (11.2)	3.6 (11.8)	2.55 (8.4)				2.17 (7.1)		2.0 (6.6)	2.20 (7.2)	
ARMAMENT	CALIBER		EFFECTIVE RANGE METERS	CALIBER		EFFECTIVE RANGE METERS	CALIBER		EFFECTIVE RANGE METERS	CALIBER		EFFECTIVE RANGE METERS
Main	125		2,000	73/12.7		800-1,500	14.5 KPVT		2,000	85		900
Secondary	7.62 PKT		1,000	7.62		1,000	7.62 PKT		1,000	7.62 PKT		1,000
Auxiliary	12.7 MSV		1,500	AT3 Sagger		3,000	AT3 Sagger		3,000	12.7 DSHK		1,500

Breaching Equipment

See Table 3-2 and Table 2-1 (page 2-3)

Table 3-2. Threat obstacle breaching equipment

BRIDGES AND RAFTS							
NOMENCLATURE	TYPE	LOAD CARRYING CAPACITY	TREADWAY WIDTH M (FT)	MAX GAP M (FT)	ASST TIME (MINUTE)	ALLOCATION	
PMP	Heavy pontoon	60/170 ²	6.5 (21)	Per set 115 (377)	7	18 days per MRD/TO	
TMM	Truck mounted	60	3.8 (12.6)	Per span 10.5 (34)	3.5	4 per MRR/TR 8 per MRD/TO	
154-MTU	Tank mounted	50	3.2 (10.6)	11 (36)	3 ¹	3 per TR 1 per MRR	
MTU-20	Tank mounted	50	3.3 (10.8)	18 (59)	5 ¹	1 per MRR 3 per TR	

NOTES 1. Emplacement time 2. Class 60 for bridge and up to Class 70 for raft.							
AMPHIBIANS AND FERRY							
NOMENCLATURE	TYPE	LOAD CARRYING CAPACITY (KG)	PERSONNEL LOAD (SOLDIERS)	WIDTH M (FT)	HEIGHT M (FT)	SPEED KMPH (MPH)	ALLOCATION
K61	Amphibian track	5,000	50	3.2 (10)	2.1 (7)	36 (22)	12 per MRD/TO
PTS-M	Amphibian track	15,000	50	3.5 (11.5)	3.4 (11.2)	40 (25)	
PPF	Trailer	5,000	—	2.8 (9)	2.2 (7)	—	3 per MRD/TO
GSP	Ferry	50,000	—	21.5 (71)	3.2 (10.6)	7.7 (5)	6 per MRD/TO

MINE DETECTORS/CLEANER							
NOMENCLATURE	TYPE	SWEEPING/CLEANING			ALLOCATION		
		SPEED KMPH	WIDTH M (FT)	DEPTH CM			
UAZ69 DIM	Truck mounted mine detector	10	22 (72)	25	3 per MRD/TO		
KMT 4/6	Tank mounted mine plow	10	2X 8 (2.5)	10	9 per MRR 27 per TR		
KMT 5	Tank mounted plow/roller combination	10	2X 8 (2.5)	10	3 per MRR 9 per TR		
BTR 50 PK UR 67	APC with line charge	—	2 @ 7 x 50 (22 x 160)	—	2 per MRD/TO		

OBSTACLES

Countermobility Planning

The basic principles of obstacle employment are —

- Support the maneuver commander's plan.
- Integrate with observed fires, existing obstacles, and other reinforcing obstacles.
- Employ in-depth and for surprise.

The supported commander must decide the effort to be used for countermobility and survivability tasks. Use Figure 3-1 to determine time and/or blade requirements for antitank ditches versus defilade positions. The following ratios are used in conjunction with Figure 3-1.

$$\text{Ratio: ATD} = \frac{\text{HDP}}{40} \text{ and TDP} = \text{ATD} (23.5)$$

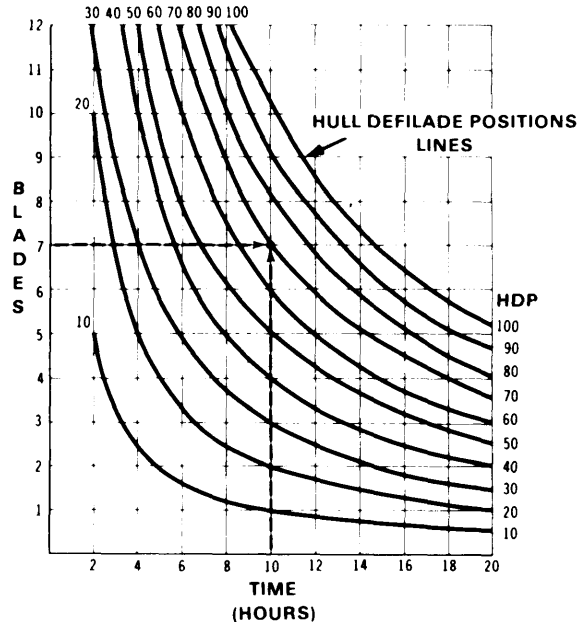
Where: ATD = antitank ditch in kilometers

TDP = number of turret defilade positions

HDP = number of hull defilade positions

Example 1: You have seven blades and 10 hours of construction time. Your task force commander needs 20 turret defilade positions (TDP) and 2,000 meters of antitank ditch. The commander wants to know if you can do the job, and if not, give your recommendation.

Step 1. Enter Figure 3-1 with the number of blades and time. Find the number of hull defilade positions by reading the appropriate line (interpolate between lines): HDP = 70 (see dotted line Figure 3-1).



- NOTES:**
1. A 20 percent factor for travel time is included.
 2. If blades or hours exceeds the graph, see example 2.
 3. For NBC environment see Table 1-9 (page 1-26) for degradation.
 4. Digging rates are considered conservative, change the graph value IAW on site sample digging.

Figure 3-1. Hull defilade positions graph

Step 2. Using the ratios, convert HDP to ATD and TDP.

$$\text{ATD} = \frac{\text{HDP}}{40} = \frac{70}{40} = 1.75 \text{ km}$$

$$\text{TDP} = \text{ATD} (23.5) = 1.75(23.5) = 41.1 \rightarrow 41 \text{ positions}$$

Step 3. Using values obtained in steps 1 and 2, construct the following graph (Figure 3-2).

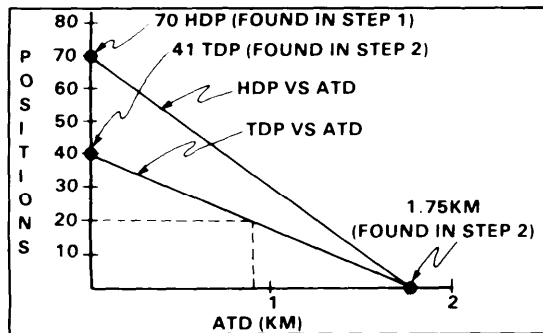


Figure 3-2. Example

Step 4. On the constructed graph, enter 20 (number of TDPs needed) and move horizontally to the TDP versus ATD line. Now move down to find out how many meters of ditch you can construct (see dotted lines on sample graph, Figure 3-2): .9 km = 900M.

Step 5. Inform the task force commander that you can construct the 20 TDPs, but only 900 meters of ATD. To construct the additional 1,100 meters of ATD, you need five more blades or 7 more working hours.

NOTE: Here is a simple method to obtain the additional time or blades required as stated above.

Additional time needed:

$$1.1 \text{ km (requirement)} \frac{\text{HDP}}{40} \rightarrow \text{HDP} = 40(1.1) = 44 \text{ positions}$$

Enter Figure 3.1 with seven blades and move horizontally until the 44 HDP is found (between HDP 40 and 50) read down for additional time = 6.5 $\rightarrow$ 7 hours.

Additional blades needed:

Enter 10 hours (time constraint) on chart. Move up until the 44 HPD is found (interpolation required) read number of blades needed on left = 4.5 $\rightarrow$ 5 blades.

Example 2: You have 20 blades and 10 hours. How many hull defilade positions can you construct?

Step 1. Since the number of blades exceed graph range, divide the blades by any number. For the example use 5.

$$\text{New number of blades} = \frac{20}{5} = 4 \text{ blades}$$

Step 2. Enter 10 hours and the new number of blades in step 1 (4 blades) on the chart to obtain HDP.

$$\text{HDP} = 40 \text{ positions}$$

Step 3. Multiply the HDP found in step 2 (40 HDP) by number used to divide blades in step 1 (5).

$$\text{HDP} = 40 \times 5 = 200 \text{ positions}$$

Step 4. You may proceed with step 2 in Example 1 as required.

Reinforcing Obstacles Construction

Barbed wire and concertina

Whenever U shaped pickets are used, the open end of the U must face toward the enemy

Table 3-3. Wire and tape entanglement material

MATERIALS	APPROX WEIGHT KG	APPROX LENGTH M	NO CARRIED BY ONE SOLDIER	APPROX WEIGHT OF MAN LOAD KG
Barbed wire reel	41.5	400	4-6	21
Bobbin	3.5-4.0	30	20	14.5-24.5
Barbed tape dispenser	0.77	0.45		15.5
Barbed tape carrying case	14.5	300	1	14.5
Standard barbed tape concertina	14	15.2	1	14
Standard barbed wire concertina	25.4	15.2	1	25
General purpose barbed tape obstacle				
Hand	15.8	20	1	15.8
Vehicular	117.9	140	25	29.5
U-shaped pickets				
Long	4.5	1.5	4	18.1
Medium	2.7	0.81	6	16.3
Short	1.8	0.61	8	14.5

Table 3-4. Material and labor requirements for 300-meter sections of various wire entanglements

TYPE OF ENTANGLEMENT	PICKETS		REELS OF BARBED WIRE	NO OF GPBTO	NO OF CONCER TIMAS	STAPLES	MAN- HOURS TO EFFECT ¹	KG OF MATERIALS PER LHM OF ENTANGLEMENT ²
	LONG	MED SHORT						
Double-apron, 4- and 2-pace	100	200	15-16 (19) ⁴				71	4.6 (3.5) ⁵
Double-apron, 6- and 3-pace	66	132	15-17 (18) ⁴				59	3.6 (2.6) ⁵
High wire (less guy wires)	198		19-21 (24) ⁴				95	5.3 (4.0) ⁵
Low wires, 4- and 2-pace		100	200	11			59	3.6 (2.8) ⁵
4-strand fence	100		2	6-7 (7) ⁴			24	2.2 (1.8) ⁵
Triple standard concertina	160	4	3 (4) ⁴		59	317	30	8.2 (7.3) ⁵
General purpose barbed tape obstacle (GPBTO)				(8) ⁴			(1) ⁴	2.7

NOTES: 1. Lower number of reels applies when U-shaped pickets are used; higher number if wooden pickets are used. If only one number, use for both pickets.

2. Average weight when any issue metal pickets are used (1 truckload = 2,268 kg).

3. Man hours are based on the use of driven pickets. Multiply these figures by .67 if experienced troops are being used, and by 1.5 for night work.

4. Number of barbed tape carrying cases required if barbed tape is used in place of barbed wire.

5. Kilograms of material required per linear meter of entanglement if barbed tape is used in place of barbed wire and barbed tape concertina is used in place of standard barbed wire concertina.

6. Based on vehicular emplaced obstacles installed in triple belts.

Entanglements. Entanglements are classified according to their use. The quantity of concertina required can be estimated using the following rules of thumb:

- Conventional deployment along forward edge of battle area (FEBA)(Figure 3-3).

-Tactical wire = (front) x (1.25) x (number of belts).
 -Protective wire = (front) x (5) x (number of belts).
 -Supplementary wire:
 Forward of FEBA (front) x (1.25) x (number of belts).
 Rear of FEBA = (2.5) x (unit depth) x (number of belts).

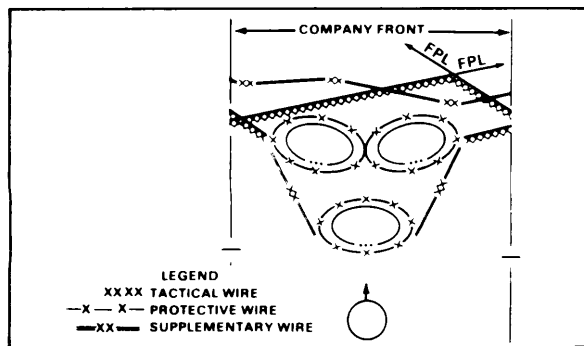


Figure 3-3. Schematic layout of barbed wire entanglements in a defensive area

- Base camp defense along perimeter (Figure 3-4).
 -Tactical wire = (mean perimeter) x (1.25) x (number of belts).
 -Protective wire = (perimeter) x (1.10) x (number of belts).
 -Supplementary wire = (mean perimeter) x (1.25) x (number of belts).

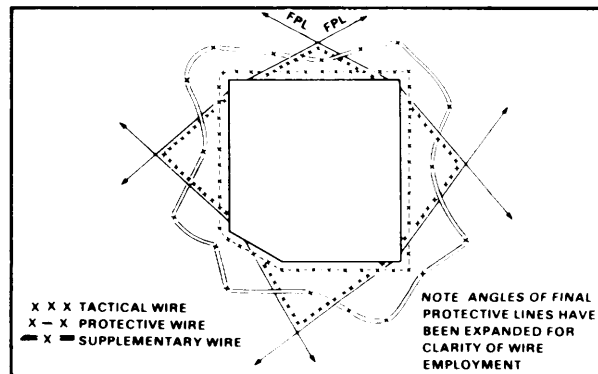


Figure 3-4. Perimeter defense wire

- Ensure job site security.
- Organize work party into three equal crews.
- First two crews lay out pickets and third crew installs pickets (open end of U toward enemy).
- Reorganize party into crews of two to four soldiers.
- Install wire in numerical order as shown in Figure 3-5.
- Avoid having any soldier cut off between the enemy and the fence.
- Ensure that wires are properly secured and tight.

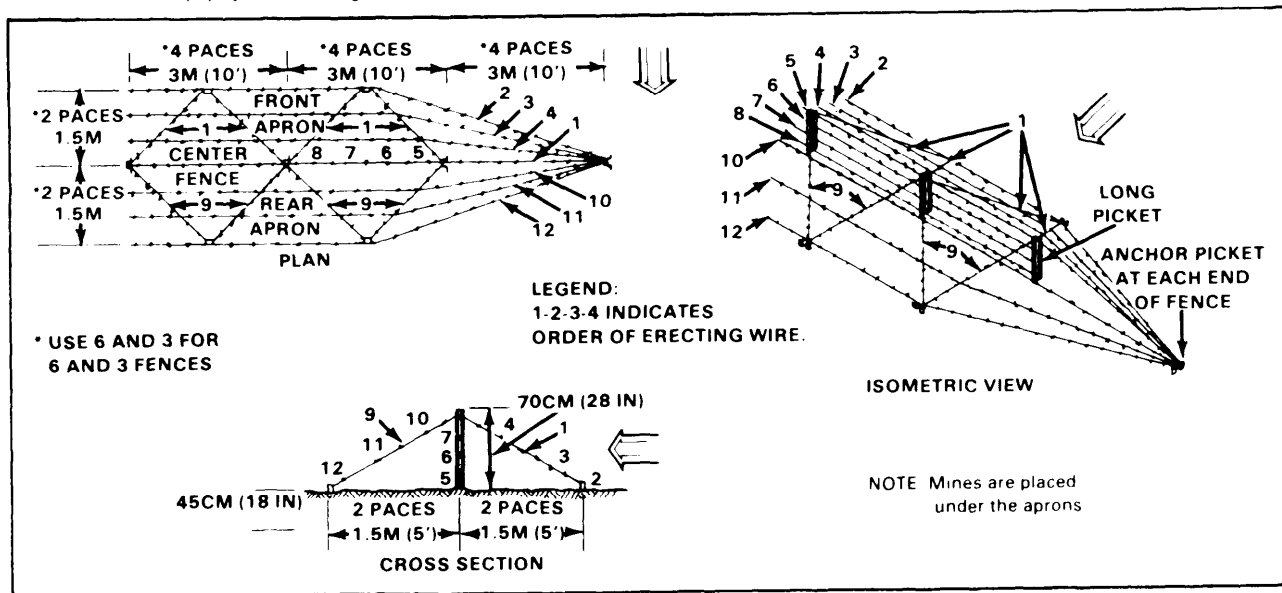


Figure 3-5. Double apron fence

Triple standard concertina. See Figures 3-6 through 3-8.

- Ensure job site security.
- Organize work party into three crews.
- First crew lays pickets (Figure 3-6).
- Second crew lays out concertina. Place one roll on enemy side at every third picket and two rolls on friendly side at every third picket.
- Third crew installs all pickets.
- Reorganize party into four-soldier crews.
- Install concertina (Figures 3-7 and 3-8).
- Ensure concertina is properly tied and all horizontal wire properly installed.

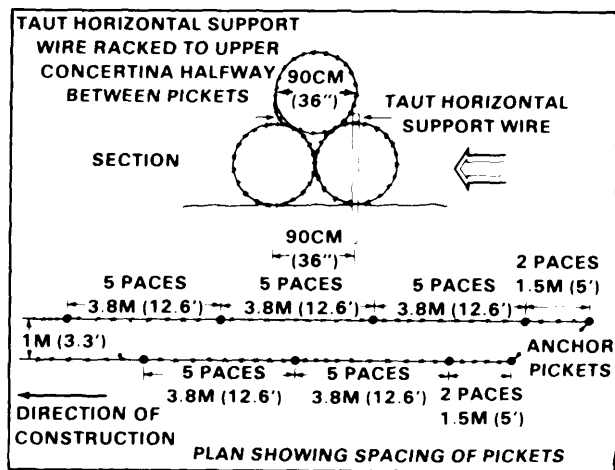


Figure 3-6. Triple standard concertina fence

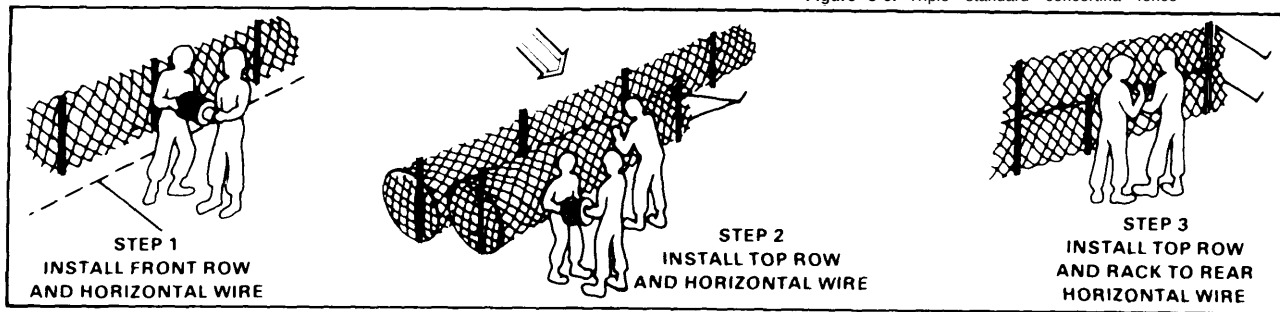


Figure 3-7. Installing concertina

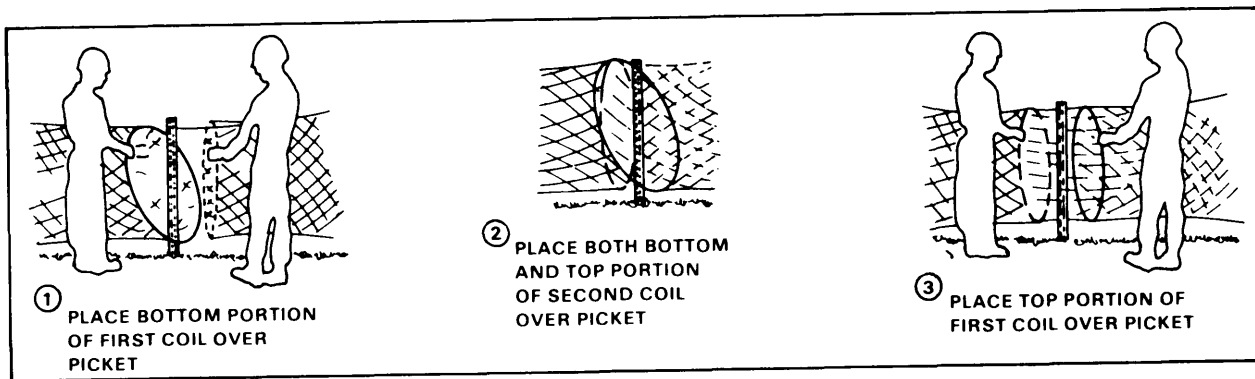


Figure 3-8. Joining concentra

Four-strand cattle fence. See Figure 3-9.

- Ensure job site security.
- Organize work party into four soldier crews.
- First crew lays out long pickets 3 meters (10 feet) apart and second crew installs pickets.
- Reorganize party into two-soldier teams, one team carries the reel and the other team makes the ties.

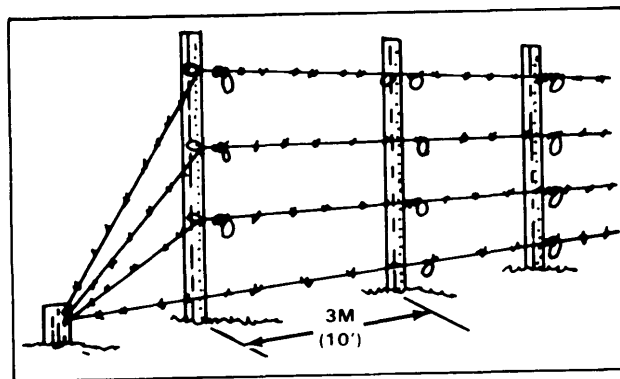


Figure 3-9. Four-strand cattle fence as viewed from the enemy side

General purpose barbed tape obstacle (GPBTO). The barbed tape (Figure 3-10) comes in seven modules (20 meters per module) per package. One package contains 140 meters of barbed tape (single belt). The GPBTO may be installed by vehicle or by individual soldier. It should be installed in three-band belts. Anchor one end and carry the package along installation path. Gloves **should not** be worn during installation since barbs will easily penetrate them.

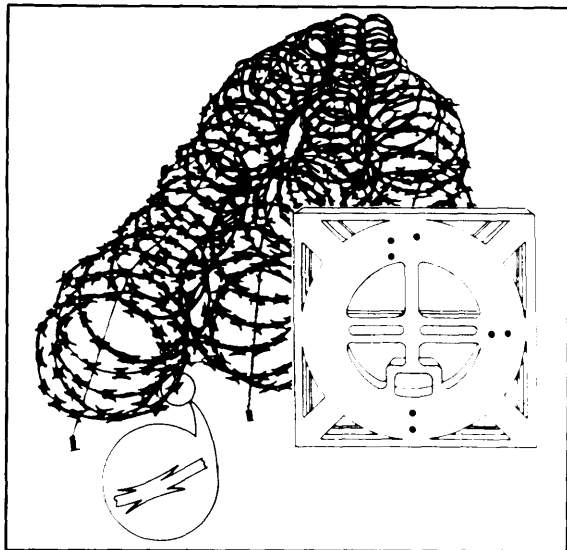


Figure 3-10. General purpose barbed tape obstacle

Other wire obstacles. Construction sequence for other wire obstacles should be from enemy to friendly and from bottom up (Figures 3-11 through 3-14).

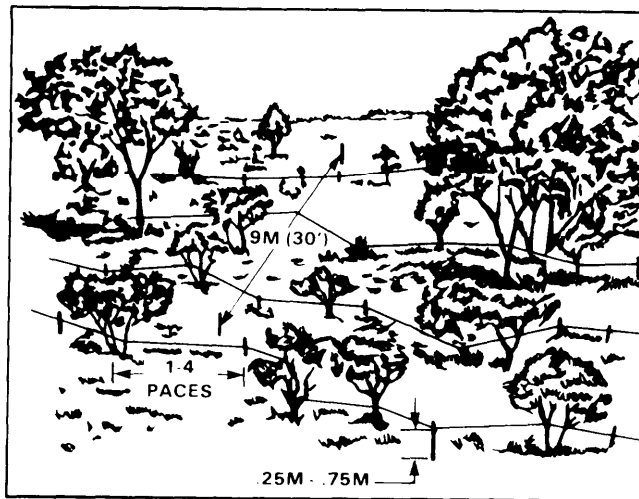


Figure 3-11. Tanglefoot

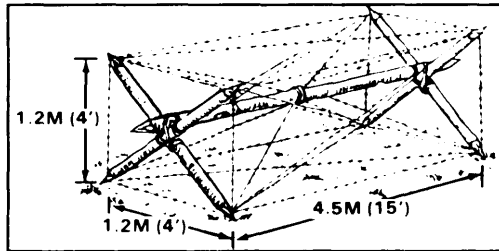


Figure 3-12. Knife rest

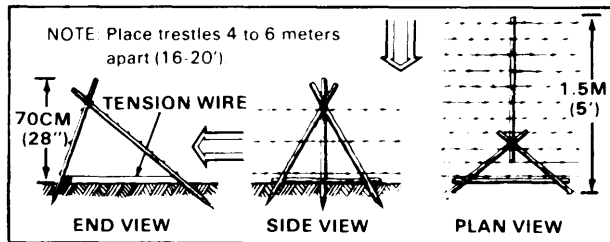


Figure 3-13. Trestle apron fence

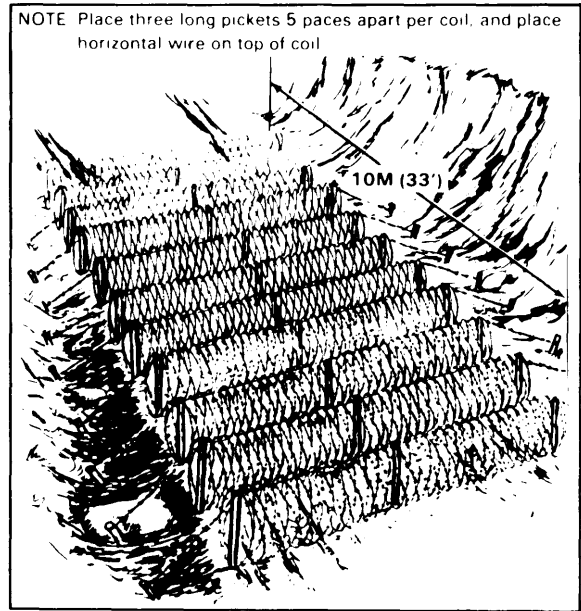


Figure 3-14. Concentina roadblock

Antivehicular obstacles

Antitank ditches and road craters. See Figure 3-15. Refer to Chapter 6 for specific details and construction of road craters.

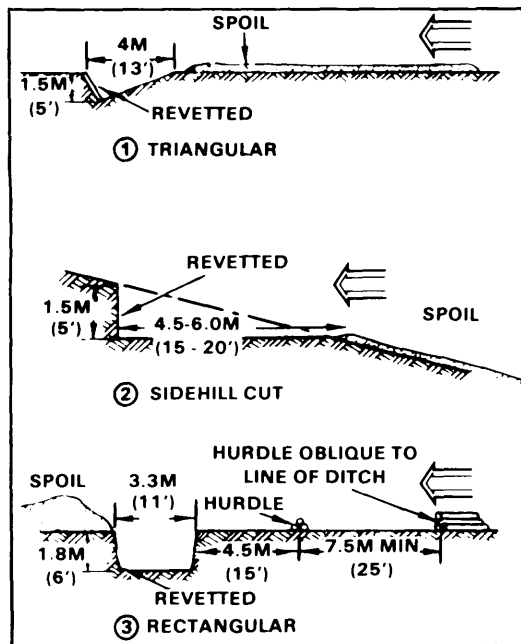


Figure 3-15. Antitank ditches

Log cribs. See Figures 3-16 and 3-17 and Table 3-5.

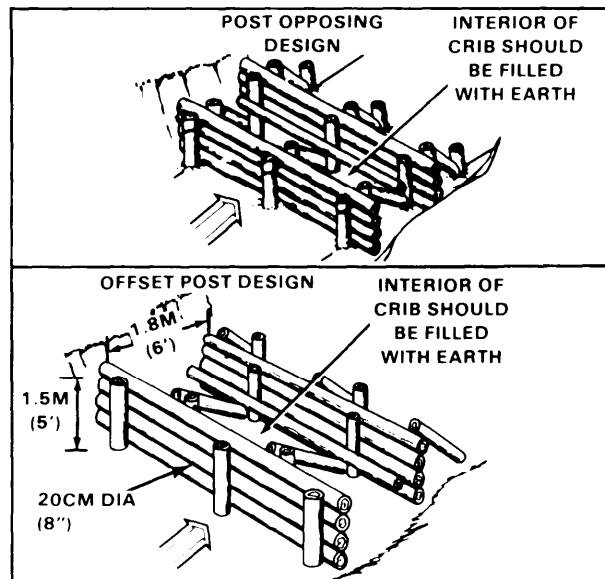


Figure 3-16. Rectangular log cribs design

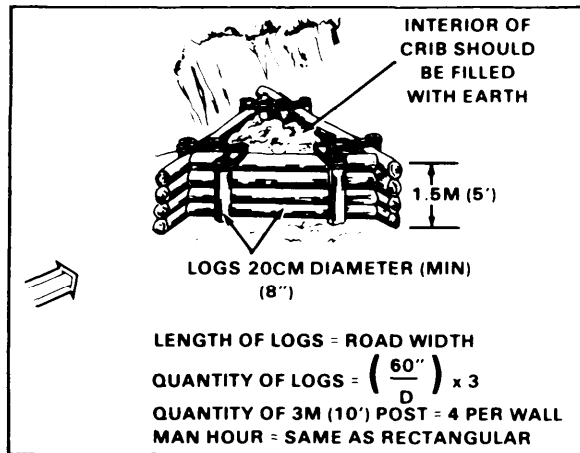


Figure 3-17. Triangular log crib

Wall logs requirement - Length = roadway width

$$\text{Quantity} = \frac{120}{D} + 1$$

D = log diameter in inches

Manpower requirement - A 20-foot wide road requires 4 to 8 engineer platoon hours when equipped with hand-tools.

Table 3-5. Post requirement (post opposing/offset post)

ROAD WIDTH METERS (FEET)	1.8 (6)	2.1 - 3.6 (7 - 12)	3.9 - 5.4 (13 - 18)	5.8 - 7.3 (19 - 24)	7.6 - 9.1 (25 - 30)	9.4 - 10.9 (31 - 36)	11.3 - 12.8 (37 - 42)	13.1 - 14.6 (43 - 48)
POSTS								
Long. 3 (10)	8 6	12 10	16 14	20 18	24 22	28 26	32 30	36 34
Short. 2.1 (7)	2 2	3 3	4 4	5 5	6 6	7 7	8 8	9 9
Braces. 2.1 (7)	4 3	6 5	8 7	10 9	12 11	14 13	16 15	18 17

Abatis.

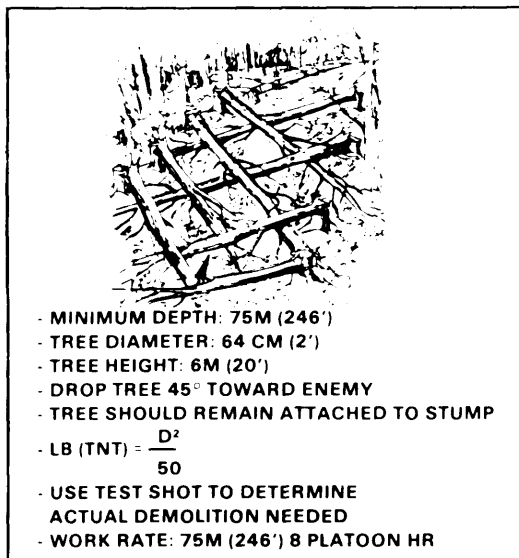


Figure 3-18. Abatis

Log hurdles. Log hurdles should be sited at steepest part of slope (Figure 3-19).

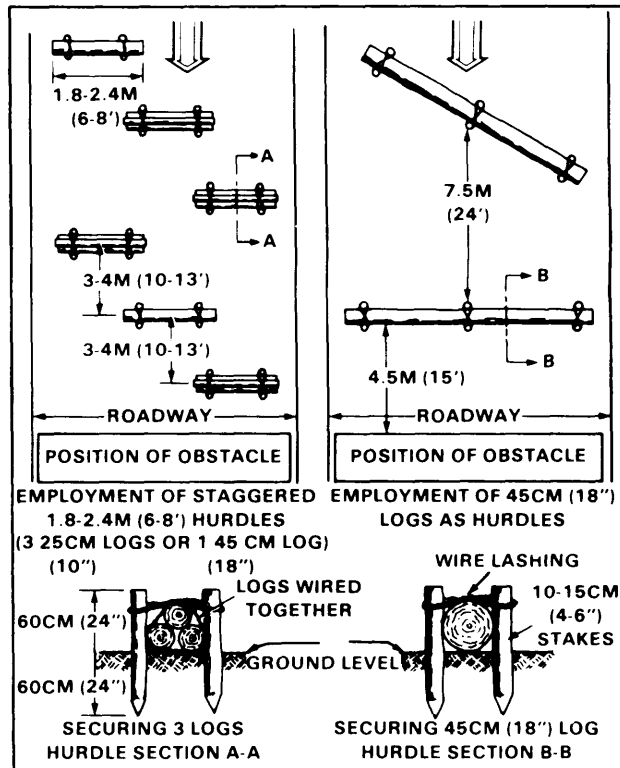


Figure 3-19. Types of log hurdles

Log/steel post obstacle.

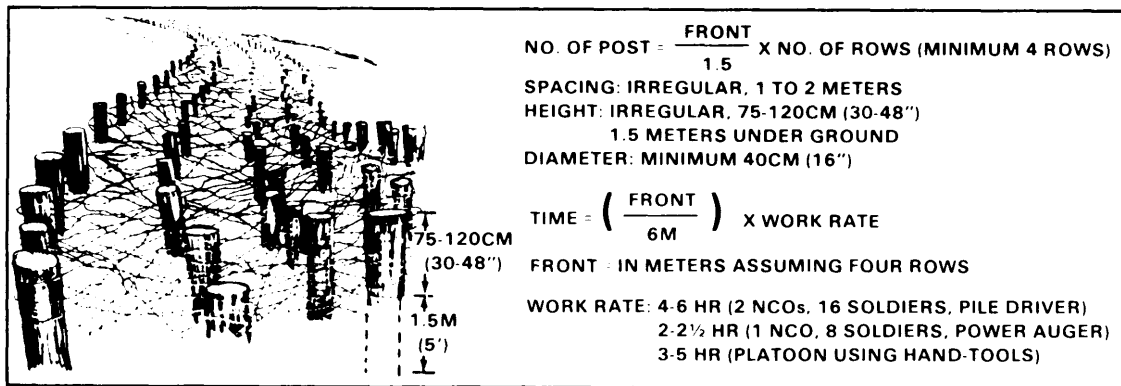


Figure 3-20. Post obstacles

Hedgehog and tetrahedrons.

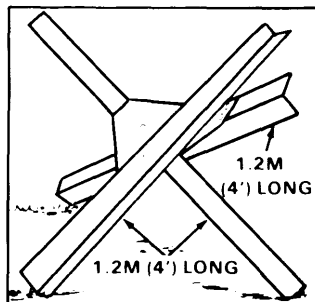


Figure 3-21. Steel hedgehog

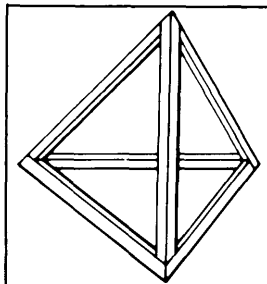


Figure 3-22. Steel tetrahedron

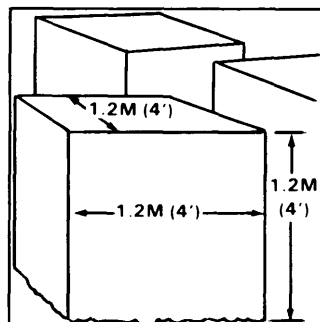


Figure 3-23. Concrete cubes

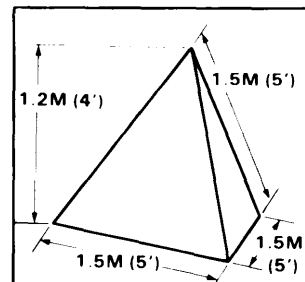


Figure 3-24. Concrete tetrahedron

MINE WARFARE

Minefield Type and Development

Table 3-6. Minefields types and characteristics

TYPE	DESCRIPTION	TACTICAL USE	REPORTS REQUIRED	RECORDS REQUIRED	MINES USED			AUTHORITY (DELEGATED TO)
					AP	AT	SCAT	
Hasty Protective	Above ground Random pattern No antihandling devices	Aids in unit local close in protection of defensive perimeter	Intention Initiation Completion Change/ Removal	DA Form 1355 1 R to parent unit	X	X	X	Bde Cmdr (Bn Co Cmdr)
Deliberate Protective	Standard pattern Fenced and marked		As above sent to authorizing HQ	DA Form 1355 to authorizing HQ	X	X		Div Cmdr (Inst Cmdr)
Tactical	Standard or random pattern Scatterable	As part of obstacle plan	As above	DA Form 1355 to authorizing HQ	X	X	X	Div Cmdr (Bde Cmdr)
Point	Random pattern Surface or buried	Enhance obstacles Hinder use of key areas	As above	As above	X	X	X	Bde Cmdr (Bn Cmdr)
Interdiction	Placed on or behind enemy location	Separate, destroy, and disrupt enemy	As above	As above after execution			X	Corps Cmdr (Div Cmdr)
Phony	Same as live minefield being simulated	Simulate other minefield	Same as simulated	Same as simulated				Same as simulated

NOTES: 1. Corps Commander is the initial employment authority for all scatterable minefields.

- Long self-destruct (> 24 hrs) may be delegated to division and brigade level.

- Short self-destruct (< 24 hrs) may be delegated to battalion/task force level.

2. Use scatterable minefield report and records for all scatterable minefields.

Conventional Minefields

Reports

All minefields are reported by the fastest secure means available and are classified SECRET when completed. Exact format may be specified by local command SOP.

Intention to lay.

Table 3-7. Report of intention to lay with example

EXPLANATION	LETTER DESIGNATION	EXAMPLE
Tactical objectives (temporary security roadblock or other)	ALFA	Bridge work site security
Type of minefield	BRAVO	Hasty protective
Estimated number and types of mines and whether surface laid mines or mines with antihandling devices	CHARLIE	10 each M18A1 No. AHD
Location of minefield by coordinates	DELTA	UT 0976
Location and width of minefield lanes and gaps	ECHO	Rt. 67 No. — south approach to bridge
Estimated starting and completion date-time group	FOXTROT	Start 190700 May 87 Completion 190800 May 87

Initiation.

Table 3-8. Report of initiation with example

EXPLANATION	LETTER DESIGNATION	EXAMPLE
Location of minefield by coordinates	DELTA	UT 0976
Estimated starting and completion date-time group	FOXTROT	Start 190700 May 87 Completion 190800 May 87

Progress.

Table 3-9. Report of progress with example

EXPLANATION	LETTER DESIGNATION	EXAMPLE
Location of minefield by coordinates. 25%. 50%. 75%. or 100% completed	DELTA	UT 0976. 25% completed

Completion. See Table 3-10. A completion report should be followed by a minefield record.

Table 3-10. Report of completion of minefield with example

EXPLANATION	LETTER DESIGNATION	EXAMPLE
Changes in information submitted in intention to lay report	ALFA	None
Total number and type of AT and AP mines laid	BRAVO	M15—299 M26—865 M14—601
Date and time of completion	CHARLIE	231800 Mar 87
Method of laying mines (buried by hand or by machine)	DELTA	Buried by hand
Details of lanes and gaps including marking	ECHO	WD1 wire on C AZ 270° Ent and Ex marked with 2U pickets
Details of perimeter marking	FOXTROT	Standard fence
Overlay showing perimeter, lanes, and gaps	GOLF	NA
Laying unit and signature of individual authorizing laying of of the field	HOTEL	2d Plt. Co A. 546th Engr Bn (C)

Transfer. A transfer report is used when minefield responsibility is transferred between commanders. It must be signed by both commanders and include a certificate stating that receiving commander was shown or informed of all mines within the zone of responsibility and that the receiving commander takes full responsibility for all the mines within the zone. The report is sent to the higher commander who has authority over both relieved and relieving commanders.

Change. A change report is submitted when any alterations are made to a minefield for which a completion report and record have been submitted.

FM 20-32

- AZIMUTH BLOCK**
- | | |
|-----|-----------|
| 100 | Mag North |
| 75 | Enemy |

- 50

- 2

- 2

- 1

- 10

50. R.

- 25.

- ५।

IDENTIFICATION

Unit 10	PLATE 14	2 NOC	100000
Ref 1	Table	Group	Side of Road
Remarks:	Points A1-A2, B1-B2		
	are marked with 2 x 2 stakes		
Map & Sheet No.	TAF07	556	
Name of OIC	J ALLAN		
Signature	J. Allan		
Area reported			
Area investigated			

1111

Row minefield
Development. See Figure 3-26.

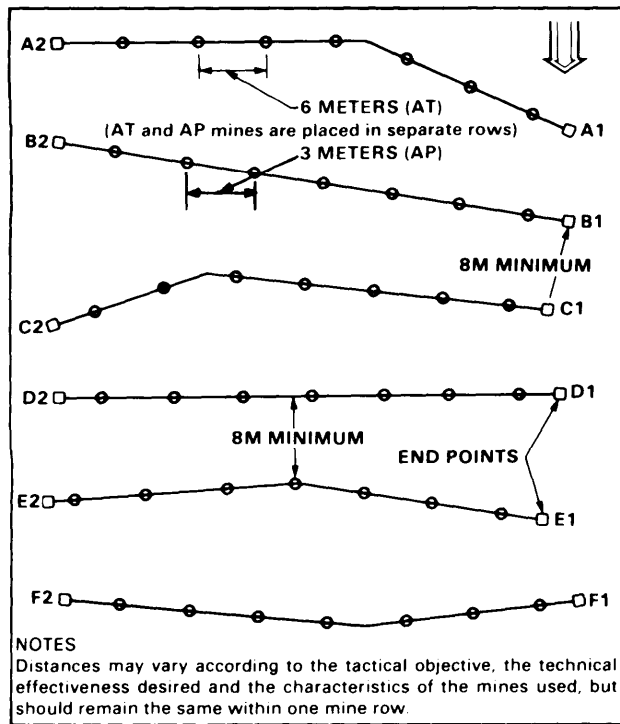


Figure 3-26. Row pattern minefield

Logistical requirements.

NUMBER OF MINES AND MINEFIELD ROWS

Step 1. The number of mines required is equal to the desired density times the minefield front. A 10 percent excess factor is included by multiplying by 1.10.

Density Front

$$0.5 \quad \times \quad 400 \times 1.10 = 220 \text{ AT}$$

Step 2. The number of AT mines per row is determined by dividing the minefield front by the spacing interval between AT mines (normally 6 meters between mines).

$$400 \text{ meters} \div 6 \text{ meters} = 66.6 \text{ AT mines per row}$$

NOTE: The resulting number is rounded DOWN to the nearest whole number.

$$66.6 \text{ becomes } 66 \text{ AT mines per row}$$

Step 3. The number of rows needed in the minefield is equal to the number of AT mines required (step 1) divided by the number of AT mines per row (step 2). The resulting number is rounded UP to the nearest whole number.

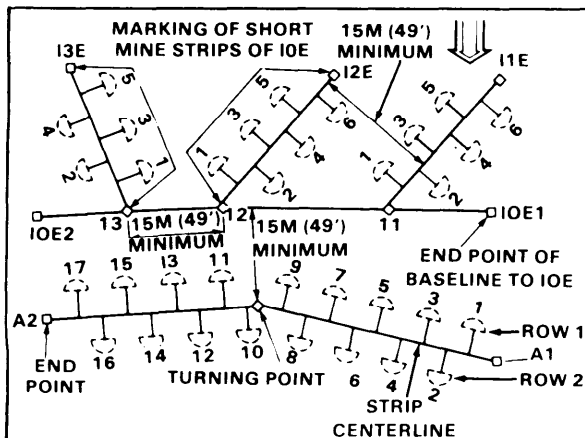
$$220 \text{ AT mines} \div 66 \text{ AT mines per row} = 3.3 \text{ rounded UP to } 4 \text{ rows}$$

NUMBER OF TRUCKLOADS

The number of truckloads required for minefield emplacement depends on the type and quantity of mines and vehicular carrying capacity. See Table 3-13 (page 3-26).

The number of truckloads required is equal to the total number of AT mines divided by the truck's capacity. In this example, 5-ton dump trucks are used.

$$220 \div 204 = 1.08, \text{ rounded UP to the next higher whole number} = 2 \text{ truckloads}$$



NOTES:

1. Marking of end points with A1 and A2, for example, will indicate laying direction of a minefield.
2. Laying will always begin at point No. 1.
3. Odd numbers on enemy side of the strip.
4. Strip start and end points, and turning points will be marked with a 2" x 2" wooden stake.
5. Distance between strip centerlines is 15 meters minimum.
6. Marking end point stakes should be driven flush with the ground and a nail driven on its center to aid detection with mine detector.

Figure 3-29. Irregular outer edge characteristics

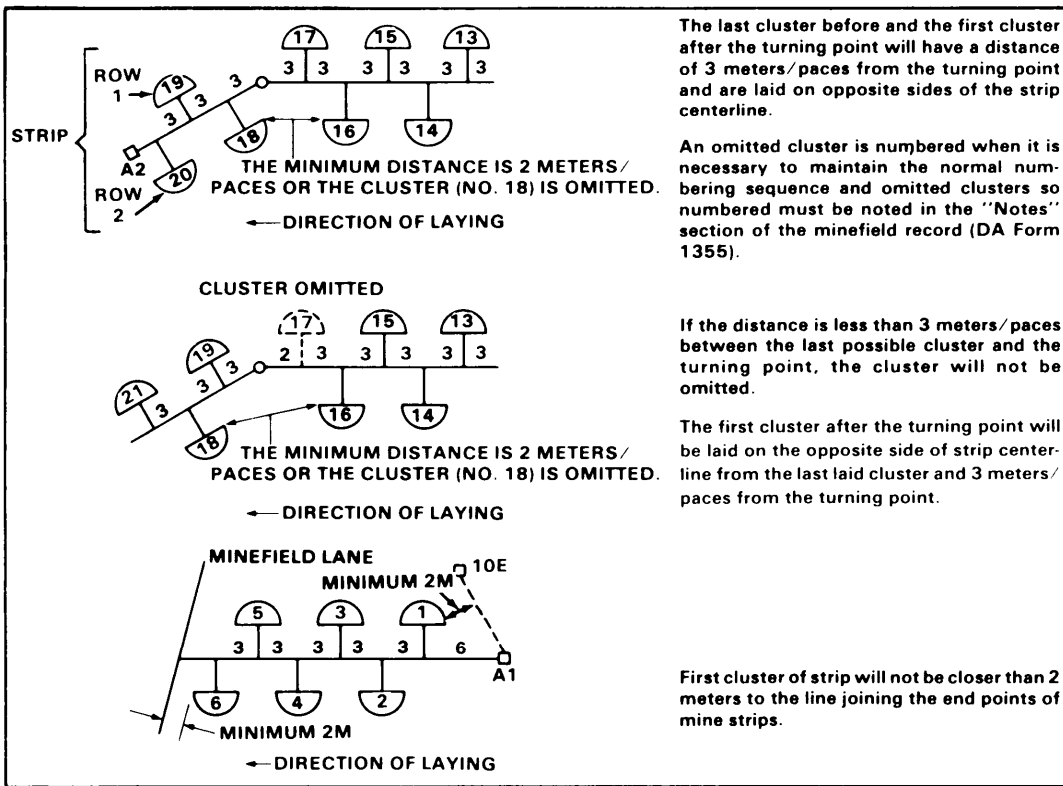


Figure 3-30. Minefield row and strip characteristics

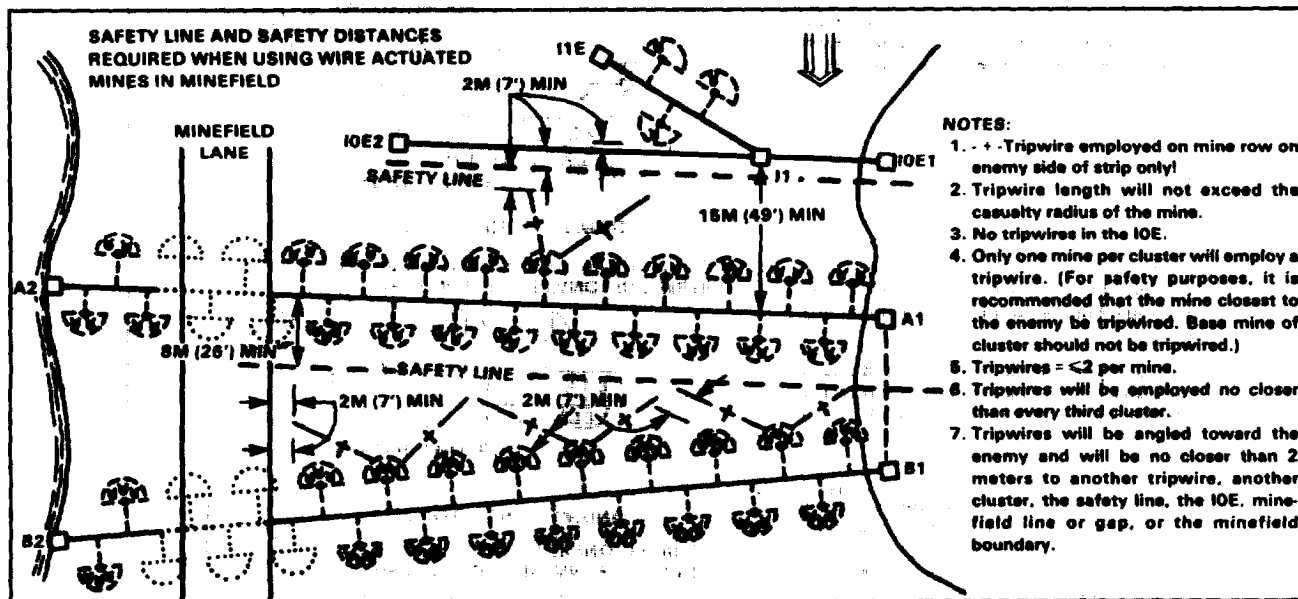


Figure 3-31. Tripwire employment

Organization.

Table 3-11. Platoon organization for standard pattern minefield

PERSONNEL	OFFICER	NCO	EM	EQUIPMENT
Supervisory personnel	1	1		Officer: Map, lensatic compass, notebook, and minefield record forms. NCO: Map, notebook, and lensatic compass
Siting party		1	3	Stakes or pickets, sledgehammers, tracing tape on reels, and nails to peg tape
Marking party		1	2	Barbed wire on reels, marking signs, lane signs, wire cutters, gloves, sledgehammers, and pickets
Recording party		1	2	Sketching equipment, lensatic compass, minefield record forms, maps, and metric tape
First laying party		1	6 to 8	Notebook for squad leader, picks, shovels, and sandbags
Second laying party		1	6 to 8	Same as first laying party
Third laying party		1	6 to 8	Same as first laying party
Total	1	7	25 to 31	

NOTE: Organization may vary depending on terrain, soldiers, and materials available and the proximity of the enemy

Logistical requirements. See Table 3-12 for barbed wire and picket requirements and Table 3-13 for truck capacity for carrying mines.

STANDARD OBSTACLE MFJ (CONVENTIONAL MINES)

Density	.5 - .5 - .0 mines per meter of front				
Type	J1	J2	J3	J4	J5
Length (meters)	100	200	300	400	500
Number of mines					
AT	69	136	203	270	337
APF	69	136	203	270	337
Man-hours	32	62	92	122	152
(experienced)					
Man-hours	48	93	138	183	228
(inexperienced)					

STANDARD OBSTACLE MFK (CONVENTIONAL MINES)

Density	1 - 1 - 1 mines per meter of front				
Type	K1	K2	K3	K4	K5
Length (meters)	100	200	300	400	500
Number of mines					
AT	124	246	368	490	612
APF	124	246	368	490	612
APB	124	246	368	490	612
Man-hours	66	130	194	258	322
(experienced)					
Man-hours	99	195	291	387	483
(inexperienced)					

NOTES: For MFJ and MFK standard obstacle minefields

1. Minefield is laid in a standard pattern with an irregular outer edge.
2. Minefield depth is 100 meters.

Table 3-12. Barbed wire and picket requirements for standard pattern minefields

FRONT	BARBED WIRE METERS	PICKETS	SIGNS
100	1 568	53	16 79
200	2 128	71	22 107
300	2 688	90	27 134
400	3 248	109	33 162
500	3 808	127	39 191

NOTES: 1. Quantities are based on 100 meters of depth.

3. Based on 15-meter spacing.

4. Based on a 10- to 50-meter spacing.

Table 3-13. Truck capacity for carrying mines

VEHICLE	M15	M19	M21	M24	M14	M16A1/A2	M18A1
2 1/2-ton cargo	102	69	55	90	113	111	94
5-ton dump	204	138	111	150	216	222	188
5-ton cargo	204	138	111	180	227	223	150
1 1/2-ton trailer	61	41	33	50	68	66	54
Mines per case	1	4	4	2	90	4 (each type)	6

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Recording The Department of the Army (DA) Form 1355 is used to record all conventional minefields except hasty protective minefields (Figures 3-32 through 3-37).

MINEFIELD - RECORD										Copy No. <u>1</u> of <u>1</u>																																																																																																																																																								
1 AUTHORITY: CG, 4th ARMD CAN DIV 2 DATE AND TIME: START: 230500Z MAR 74 4 MINEFIELD NUMBER: 4XX (AC) - 1-E LAYING UNIT: 2nd PLY, Co A, 6th ENGR BN COMPLETION: 251800Z MAR 74 5 MAP: SERIES, NO AND SCALE: 1:50,000 OFFICER IN CHARGE: ROY K WILSON, 1LT RECORDER: JONAL E. GILLEY, SGT SHEET NO (OR NAME): L II N 6721										Sheet No. <u>1</u> of <u>1</u>																																																																																																																																																								
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6	NO	COORDINATES	DESCRIPTION	7	NO	DESCRIPTION																																																																																																																																																												
	1	UT2100000000	NE CORNER OF ROAD SECTION 1 U-SHAPE		1	3 SHORT U-SHAPE PICKETS WITH 12' LEFT ABOVE																																																																																																																																																												
	2	UT21058761	PICKET DRIVEN FLUSH WITH GROUND		2	GROUND WRAPPED WITH BARBED WIRE																																																																																																																																																												
			NE CORNER OF BRICK BUILDING																																																																																																																																																															
DESCRIPTION OF BOUNDARY FENCE OR MARKING										LANES																																																																																																																																																								
STANDARD MARKING FENCE (2 STRAND) 3 TIPS OF WIREFIELD, ONLY ENEMY SIDE LEFT OPEN										8	NO	WIDTH	HOW MARKED	METHOD OF CLOSING																																																																																																																																																				
NO OF STRIPS/ROWS: 2"x2" WOODEN STAKE WITH 6 PERRY NAIL DRIVEN FLUSH W/ GROUND												3M	WD 1 WIRE ON 6	AT APP. APB MINES																																																																																																																																																				
DESCRIPTION OF STRIP AND MARKERS												2 U-SHAPED PICKETS	STORED AT LANDMARK # 2																																																																																																																																																					
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777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 830, 831, 832, 833, 834, 835, 836, 837, 838, 839, 840, 841, 842, 843, 844, 845, 846, 847, 848, 849, 850, 851, 852, 853, 854, 855, 856, 857, 858, 859, 860, 861, 862, 863, 864, 865, 866, 867, 868, 869, 870, 871, 872, 873, 874, 875, 876, 877, 878, 879, 880, 881, 882, 883, 884, 885, 886, 887, 888, 889, 890, 891, 892, 893, 894, 895, 896, 897, 898, 899, 900, 901, 902, 903, 904, 905, 906, 907, 908, 909, 910, 911, 912, 913, 914, 915, 916, 917, 918, 919, 920, 921, 922, 923, 924, 925, 926, 927, 928, 929, 930, 931, 932, 933, 934, 935, 936, 937, 938, 939, 940, 941, 942, 943, 944, 945, 946, 947, 948, 949, 950, 951, 952, 953, 954, 955, 956, 957, 958, 959, 960, 961, 962, 963, 964, 965, 966, 967, 968, 969, 970, 971, 972, 973, 974, 975, 976, 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SIGNATURE (OFFICER IN CHARGE): 1LT ROY K WILSON DATE: 23 MAR 74																																																																																																																																																																		

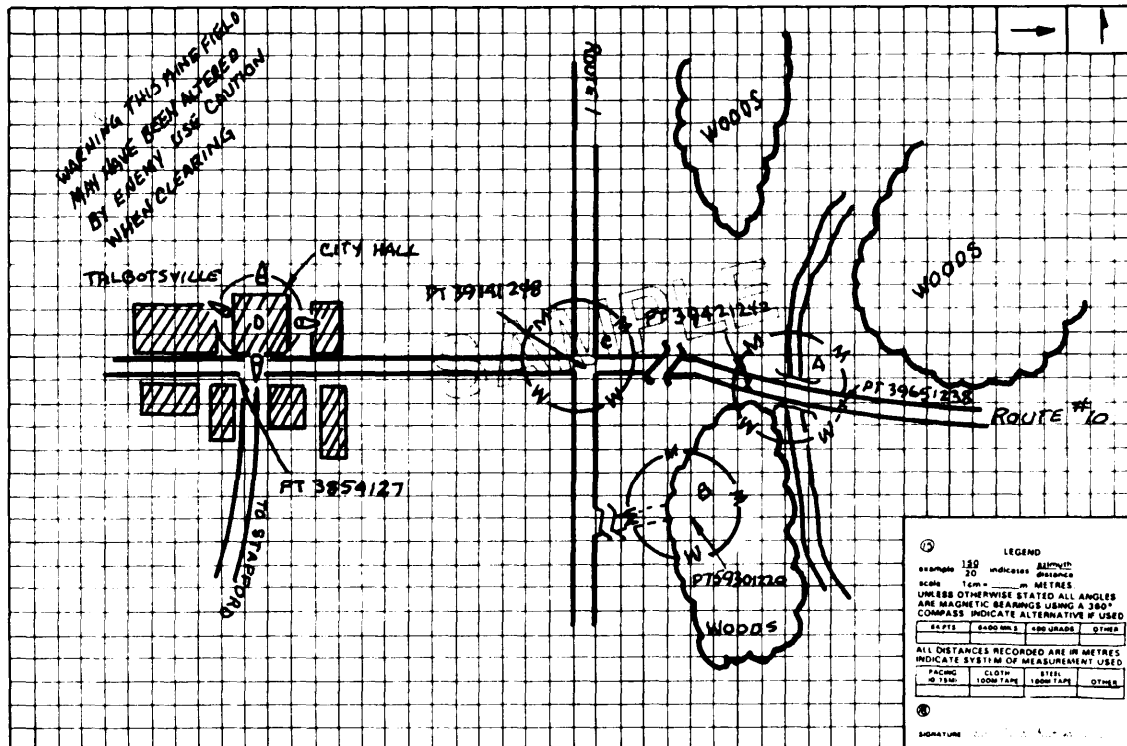
DA Form 1355

Figure 3-32. Standard detailed minefield record (DA Form 1355) (front)



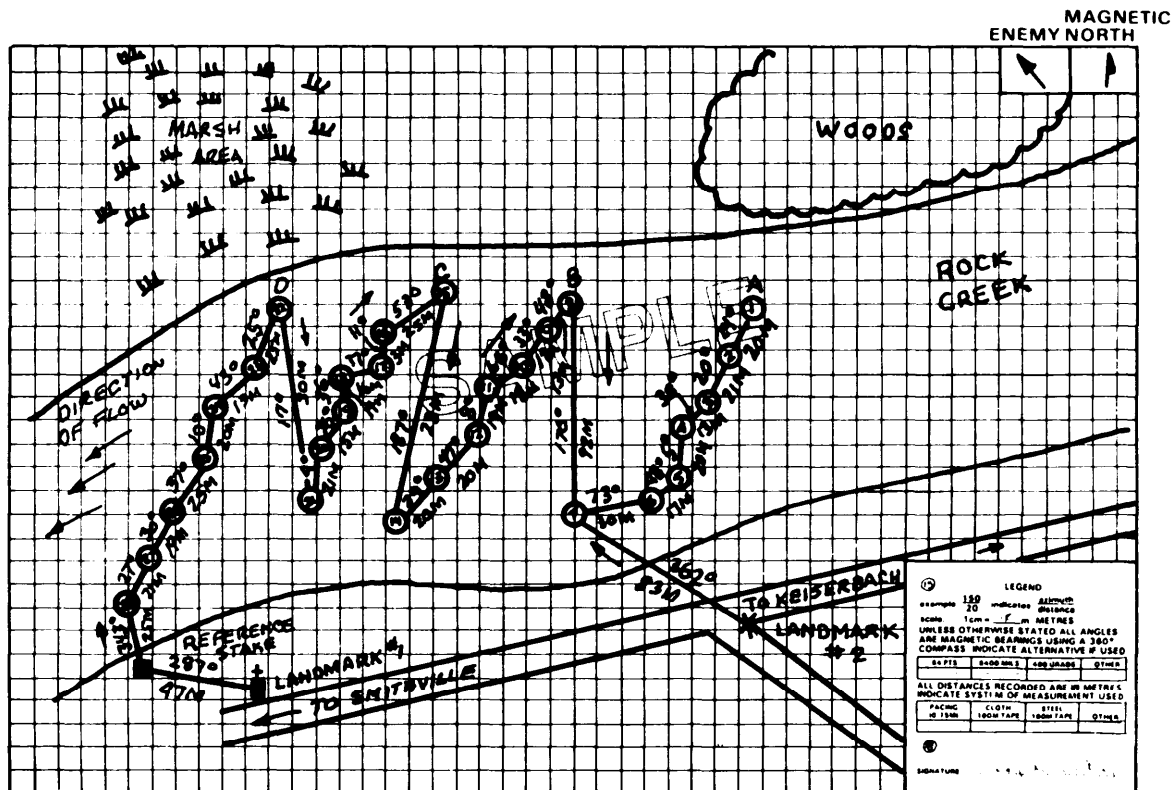
Figure 3-33. Standard detailed minefield record (DA Form 1355) (back)

MAGNETIC
ENEMY NORTH



DA Form 1355

Figure 3-35. Record of point minefield with minimum information (DA Form 1355) (back)



DA Form 1355

Figure 3-37 Record of mines emplaced in ford deeper than 0.6 meter (back)

Minefield markings

Marking sets. The hand emplaced minefield marking set (HEMMS) is capable of marking 700 to 1,000 meters and is normally used for temporary marking. The US No. 2 minefield marking set is capable of marking 400 meters per set and is used to replace HEMMS if the minefield is to be left in place for more than 15 days.

Marking procedures. Minefields are normally marked to prevent friendly personnel from accidentally entering the minefield. Figures 3-38 through 3-40 represent typical markings and marked minefield perimeters and lanes. Scatterable minefields will be marked to the maximum extent possible to protect friendly troops. The same marking procedures for conventional minefield will be used. Marking requirements are shown in Table 3-15 (page 3-37)

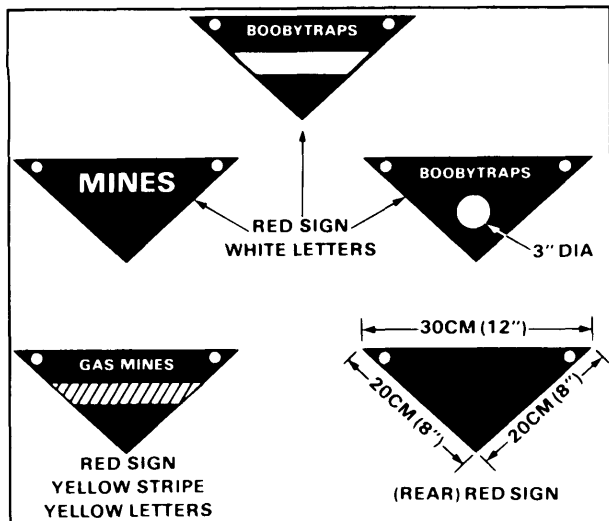


Figure 3-38. Standard marking signs

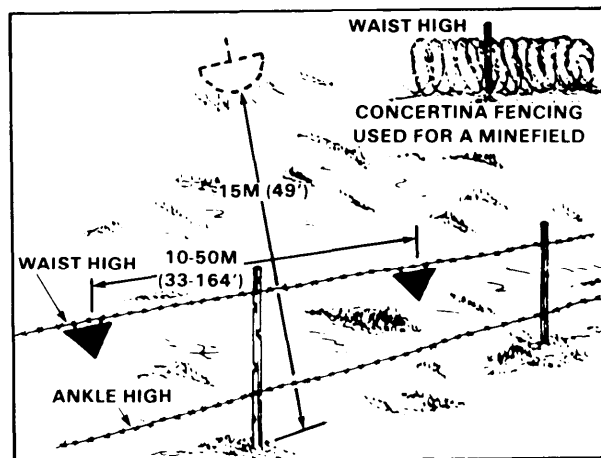


Figure 3-39. Minefield marking fence

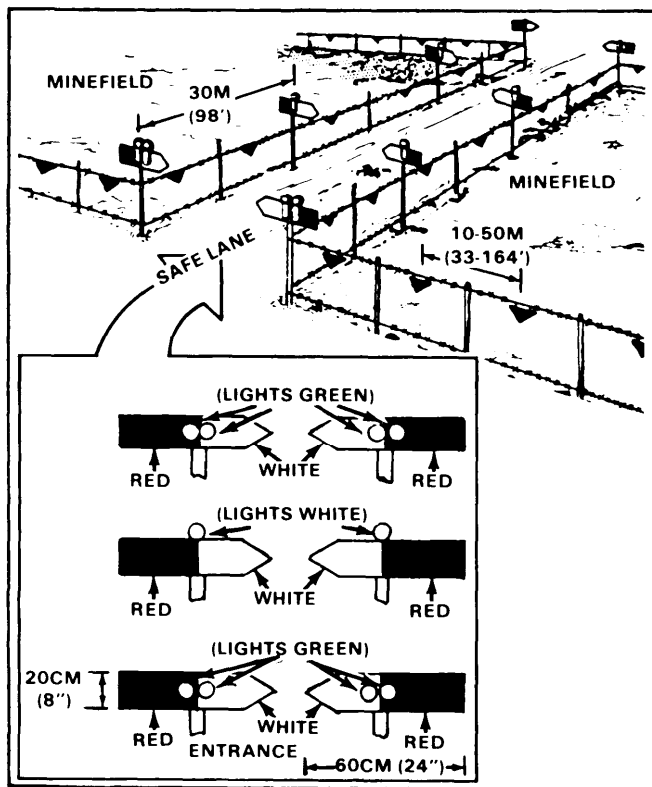


Figure 3-40. Standard lane markings

Scatterable Minefields

Standard scatterable minefield

STANDARD OBSTACLE MFG (GEMSS SCATTERABLE MINES)

ANTITANK	MFGT				
ANTIPERSONNEL	MFGP				
MIXED	MFGM				
Width 60 meters					
Length (meters) (If every mine of a maximum 800 mine load is dispensed.) NOTE: Length of minefield may be doubled when a width of 30 meters is used.					
	13,333	2,666	1,904	1,333	533
Density (mines/M ²)	.001	.005	.007	.01	.025
Effort (squad hours)	2.24	.45	32	.22	.09

STANDARD OBSTACLE MFH (M56 SCATTERABLE MINES)

Width 20 meters				
Length (meters)		1,600		800
Area density (mines/M ²)		.005		.01
Linear density (mines/M)		.1		.2
Time	1 to 3 minutes			

STANDARD OBSTACLE MFAF (GATOR SCATTERABLE MINES)

- 1 Area of minefield is dependent upon the speed and altitude of the aircraft
Normal size is 650 x 200 meters.
- 2 Density is dependent upon the number of canisters that are dropped As the system is used primarily for interdiction minefields, somewhat lower than normal densities (0.001 mines/M²) are normally planned.
- 3 Each canister (bomblet) contains 72AT and 22 AP mines Up to six canisters may be mounted on each aircraft.

STANDARD OBSTACLE MFM (MOPMS SCATTERABLE MINES)

Area	Number of Mines	Density (Mines/M ²)
Semicircle, 35-meter radius	21	.01

STANDARD OBSTACLE MFA (ADAM RAAMS SCATTERABLE MINES)

Aiming points

Table 3-14 Estimated aiming points

DELIVERY TECHNIQUE	DESIRED MINEFIELD WIDTH (METERS)									
	100	200	300	400	500	600	700	800	900	1,000
RAAMS Low Angle Met + VE Observer adj	3	4	4	5	5	6	6	7	7	8
	2	3	3	4	4	5	5	6	6	7
RAAMS High Angle Met + VE Observer adj	2	2	2	3	3	3	3	4	4	4
	1	1	1	2	2	2	2	3	3	3
ADAM Low/High Angle Met + VE Observer adj	2	2	2	3	3	3	3	4	4	4
	1	1	1	2	2	2	2	3	3	3

- NOTES: 1. Chart based on 12,000-meter range
 2. Depth RAAMS 400 meters (high angle)
 RAAMS 200 meters (low angle)
 ADAM 400 meters (high/low angle)
 3. BMA - less than or equal to 800 Mil
 See FM 6-20 for exact aiming point requirements.

MFAT

RAAMS (high angle)

400 x 400 meters coverage

Purpose	Area Density	Number of Rounds Per Aim Point
Harass enemy	.001	24
Covered by heavy, direct fire	.002	48
Covered by light, direct fire	.004	96
MFAT		

RAAMS (low angle)

200 x 200 meters coverage

Purpose	Area Density	Number of Rounds Per Aim Point
Harass enemy	.001	6
Covered by heavy, direct fire	.002	12
Covered by light, direct fire	.004	24

MFAP

ADAM

400 x 400 meters coverage

Purpose	Area Density	Number of Rounds Per Aim Point
Harass enemy	.0005	3
Covered by heavy, direct fire	.001	6
Covered by light, direct fire	.002	12

Recording

LINE #	INFORMATION REQUIRED	DATA - INST ON BACK (EXAMPLE)	NOTES: 1. If the system used to emplace the minefield uses a single aim point to deliver the mines, enter that aim point MB 10102935. If the system has distinct corner points such as GEMSS, enter those corner points MB 17954790, MB 18604860, MB 18504890, MB 18054895, MB 17804850. 2. If an aim point is given in Line 6, enter the size safety zone from that aim point. Example: Artillery emplaces a minefield from aim point MB 10102935 and the safety zone is 1,000M x 1,000M, enter 500M so that personnel plotting or receiving the information can plot the coordinate and go 500M in each direction from the aim point and plot the safety zone.
1	APPROVING AUTHORITY	2BDE3AD	
2	TGT/OBSTACLE #	NA	
3	TYPE EMPLACING SYSTEM	GEMSS	
4	TYPE MINES	AT/AP	
5	SELF-DESTRUCT PERIOD	101630Z-102130Z OCT82	
6	AIM PT/CORNER PTS OF MINEFIELD ¹	MB 17955490	
7		MB 18604860	
8		MB 18504890	
9		MB 18054895	
10		MB 17804850	
15	SIZE SAFETY ZONE FROM AIM PT ²	NA	
16	UNIT EMPLACING MINES/ RPT#	BC023ENGR/4	
17	PERSON COMPLETING RPT	1LT JENNINGS	
18	DTG OF REPORT	051400Z OCT82	
19	REMARKS	MINEFIELD AROUND TANK DITCH	

Figure 3-41. Scatterable minefield report and record, with example

Marking

Table 3-15. Scatterable minefield marking requirements

MINEFIELD LOCATION		MARKING REQUIRED (NOTE)
ENEMY AREAS		NONE
Friendly areas	Forward of FEBA	Both sides and rear
	Rear of FEBA	All sides

NOTE: Ground emplaced mines - mark prior to laying

Air emplaced mines - not marked

US Mines and Fuzes
See Table 3-16 through 3-18
Table 3-16. US antipersonnel mines

MINE	PACKING	ARMING PROCEDURES			DISARMING
M14 Blast Antipersonnel Mine  Wt 3 1/3 oz Explosive 1 oz TETRYL Fuze integral (with Belleville Spring) Functioning 20 to 35 lb Penetrate Boot and Foot	Carton contains 90 mines 90 detonators 6 or 9 wrenches Dimensions (cm/in) Length 50/20 Width 44/17 Height 22/9 Total Wt 46 lb 21 Kg	 Unscrew shipping plug from bottom of mine. Turn pressure plate to ARMED position with arming tool.	 Remove safety clip and check for malfunctioning.	 Replace safety clip.	TO DISARM Insert safety clip and remove detonator.
M16A1 Bounding Antipersonnel Mines  Wt 8.25 lb Projectiles steel Fuze M605 (Combination) Functioning Pressure 8 to 20 lb Pull 3 to 10 lb Bounding Height 6-1.2m Casualty Radius 30m	Wooden Box 4 mines per box 4 fuzes per box 1 arming wrench 4 tripwires Dimensions (cm/in) Length 41/16 Width 28/11 Height 22/9 Total Wt 45 lb 20 Kg	 Remove shipping plug and screw in fuze.	GROUND LEVEL  Pressure installation.	 Tripwire installation.	TO DISARM Reverse arming procedure.
		 Attach tripwires—first to anchor, then to pull ring.	 Remove locking safety pin first. The interlocking pins should fall free. Then remove positive safety.	M16A2 is similar to M16A1. M16 but fuze well is not centered on mine.	

Table 3-16. US antipersonnel mines (continued)

MINE	PACKING	ARMING PROCEDURES			DISARMING
M18A1 Fragmentation Antipersonnel Mine  Wt. 3.5 lb Explosive 1.5 lb. C4 Projectiles 700 (steel balls) Equipment: One electric cap 30m firing wire per mine. One electric firing device per mine One tester per 6 mines	Wooden Box 6 mines with accessories Dimensions (in) Length 20 Width 11.5 Height 9.75 Total Wt. 33 lb	 TEST CIRCUIT Mate firing device, circuit tester, and blasting cap. Depress handle. Light should show in window. Separate test components.  Unroll firing wire and connect directly to firing device with safety engaged.	AIMING In aiming the M18A1, when using the slit type peep sight, aim the mine at an individual's head when standing 45m from the mine. When using the knife edge sight, aim the mine at an individual's feet when standing 50m from the mine.  FIRING POSITION A minimum of 16 meters from rear of mine to fighting position. Friendly troops at side and rear should be under cover at a minimum of 100 meters.	 Remove shipping plug, priming adapter, insert blasting cap and screw into either cap well. TO FIRE Disengage safety bail and depress handle.	TO DISARM Reverse arming procedure.

Table 3-17. US antitank mines

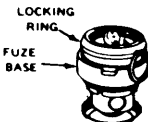
MINE	PACKING	ARMING PROCEDURES			DISARMING
M15 Heavy Antitank Mines  Wt 30 lb Explosive 22 lb Fuze M603 Secondary fuze wells 2 Functioning: 300 to 400 lb	Individual crate 1 mine with fuze 1 activator Dimensions: (in) Length 18 Width 15 3 Height 7 5 Total Wt 49 lb	 Remove plug and inspect fuze well.	 Inspect fuze and remove safety	 Insert fuze	TO DISARM Reverse arming procedure
M15 Antitank Mine used with M608 Fuze  Functioning 200-350 lb for 250-450 milliseconds Resistant to blast type countermeasures.	Same as above	 Remove plug and inspect fuze well. Ensure fuze is in SAFE position. Thread fuze into mine. HAND TIGHT Hold fuze to prevent rotating, turn locking ring down until it locks against pressure plate	 Place mine in hole and remove pull pin from fuze.	 Turn dial from SAFE to ARMED	

Table 3-17. US antitank mines (continued)

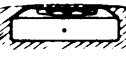
MINE	PACKING	ARMING PROCEDURES			DISARMING
M19 Plastic Heavy Antitank Mine  Wt 28 lb Explosive 21 lb Fuze M606 integral (with pressure plate) Secondary fuze wells 2 Functioning 350 to 500 lb	Wooden Box 2 mines 2 fuzes 1 arming wrench Dimensions (in) Length 16 8 Width 10 8 Height 16 Total Wt 71 8 lb	 Remove pressure plate fuze	 Remove shipping plug check position of striker (offset) Remove safety fork then turn dial to ARMED position Check position of striker (center). Turn to SAFE and replace safety fork	 Screw threaded detonator into detonator well	TO DISARM Reverse arming position
		 Place mine in hole. remove safety fork and turn dial to ARMED	 Complete camouflage	TO BURY Put mine in hole with pressure plate at or slightly above ground level	

Table 3-17. US antitank mines (continued)

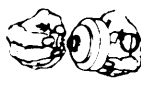
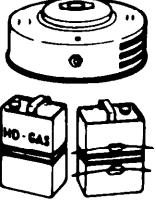
MINE	PACKING	ARMING PROCEDURES			DISARMING
M21 Metallic (Killer) Antitank Mine  Wt 18 lb Explosive 10.5 lb Fuze M607 Functioning 290 lb (Pressure or pressure ring or 20° deflection of tilt rod)	Wooden Box 4 mines 2 wrenches Dimensions (in) Length 22 2 Width 20 2 Height 16 Total Wt 90.8 lb	 Remove closing plug, insert M120 booster in bottom, and replace closing plug	 Remove closure assembly from fuze	 Remove shipping plug from mine and screw in fuze, then screw in tilt rod extension	TO DISARM Reverse arming procedure
M23 and M1 1 Gallon Chemical Landmines  Wt 11 lb loaded, has a 1.2m length of detonating cord for burster charge. May be armed for electric or tripwire activation	Uncrated	WARNING: Soldiers preparing, laying, and removing chemical landmines must wear protective clothing	When armed for pressure detonation, emplace in same manner as the M15 antitank mine	 Bury mine 10cm and attach detonating cord to controlled firing system	If armed for pressure, see warning and disarm as M15. If armed electrically or nonelectrically, disable firing circuit IAW appropriate procedure for specific system
		Nonelectric Firing  Bury mine as above and attach nonelectric detonator to burster	Electric Firing  Attach burster charge (1.2m length of detonating cord) to side of mine		

Table 3-17. US antitank mines (continued)

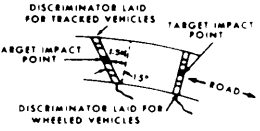
MINE	PACKING	ARMING PROCEDURES		DISARMING
M24 Off-Road Antitank Mine Dispenser Pouch  Accessories Pouch	Wooden Box 4 mines Dimensions (in) Length 28 1 Width 13 5 Height 10 8 Total Wt 55 lb	 Remove above items from accessories pouch. Insert batteries (issued separately) in firing device.  Attach discriminator wire to DETECTOR of firing device (toggle switch on SAFE). Stand on two brown marks on discriminator nearest firing device. If lamp lights, circuit is good; otherwise, discard system.  Disconnect discriminator wire from firing device. Remove launcher from dispenser pouch and place in position. Remove packing blocks, push rocket forward to safety band, and remove band. Depress ejection pin and push rocket back into launcher until contact ring is exposed at base. Grounding clip must be connected. Remove tagged shorting clip and push rocket back into launcher. Tape plastic covers over ends of launcher.	 Unreel discriminator starting at far side of road (perpendicular to edge for wheeled vehicles; about 15° from perpendicular for tracked vehicles).  Position launcher on bipod assembly or mound of earth. Mount sighting assembly and sight along discriminator to target impact point about 1m above road (soldier's belt buckle.) To aim, move launcher, not sight. Fill poucher with dirt, lay over launcher, recheck sight, remove sight, reconnect discriminator wire to firing device (light out), connect rocket cable to firing device, and push toggle switch to ARM. The system is now armed and will fire when pressure is applied to the discriminator. See TM 9-1345-200	Reverse arming procedures

Table 3-18. Firing devices and trip flare

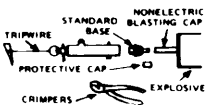
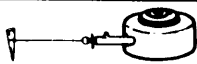
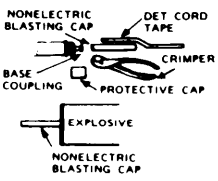
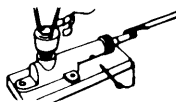
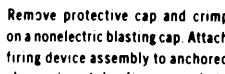
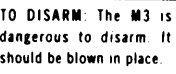
TYPE		ARMING PROCEDURES		DISARMING
M1 Pull Firing Device  Initiating action: 3 to 5 lb pull on tripwire.	 TO ARM: Remove locking safety pin first and position safety pin last.	 Remove protective cap from standard base and crimp on nonelectric blasting cap. Attach firing device assembly in charge. Attach anchored tripwire.	 The M1 pull firing device can be used as an antihandling device on the M15 or M19 AT mines. The arming procedures are the same as above. The device is employed in the side fuze well and a tripwire attached from the M1 to a stake secured underground near the mine.	 TO DISARM: Insert nail, wire, or original safety pin in positive safety pin hole first. Then insert similar pin in locking safety pin hole. Cut tripwire, and separate fire device and explosive. Unscrew standard base.
M1A1 Pressure Firing Device  Initiating pressure: 10 lb or more	 TO ARM: Remove protective cap from base and crimp on nonelectric blasting cap. Assemble detonating cord, nonelectric blasting cap, and firing device.	 TO ARM: Remove safety clip. Then positive safety pin.	 TO DISARM: Insert wire, nail, or original pin in positive safety hole. Replace safety clip if available. Unscrew base assembly from firing device.	 TO DISARM: Insert wire, nail, or original pin in positive safety hole. Replace safety clip if available. Unscrew base assembly from firing device.
M3 Pull-Release Firing Device 	 TO ARM: With cord, remove small cotter pin from locking safety pin, and withdraw locking safety pin. If it does not remove easily, adjust winch winding. With cord, pull out positive safety pin.	 Remove protective cap and crimp on a nonelectric blasting cap. Attach firing device assembly to anchored charge (must be firm enough to withstand pull of at least 6-10 lb. pull on tripwire). Put free end of anchored tripwire in hole in winch with knurled knob, draw up tripwire until locking safety is pulled into wide part of safety pin hole.	 TO DISARM: The M3 is dangerous to disarm. It should be blown in place. NOTE: If the device must be disarmed, proceed as follows: Insert wire, nail, or original pin in positive safety pin hole first. Then insert wire, nail, or original locking pin in locking pin hole. Disassemble tripwire, firing device, and explosive.	 TO DISARM: The M3 is dangerous to disarm. It should be blown in place. NOTE: If the device must be disarmed, proceed as follows: Insert wire, nail, or original pin in positive safety pin hole first. Then insert wire, nail, or original locking pin in locking pin hole. Disassemble tripwire, firing device, and explosive.

Table 3-18. Firing devices and trip flare (continued)

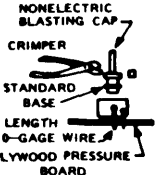
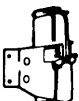
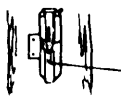
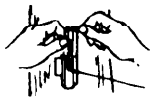
TYPE	ARMING PROCEDURES	ARMING PROCEDURES	ARMING PROCEDURES	DISARMING
M5 Pressure-Release Firing Device  Initiating action: Lifting 1.59cm or removing restraining weight (5 lb or more).		Insert 10-gage wire in interceptor hole, hold release plate down, and remove safety pin. Replace safety pin with length of No. 18 wire. Assemble cap, firing device, and mine.	 TO ARM: Remove thin wire (locking safety) and then heavy wire (positive safety) from interceptor hole. FOLLOW ARMING PROCEDURES CAREFULLY.	 TO DISARM: Insert heavy gage wire in interceptor hole. Bend wire to prevent dropping out. Proceed carefully, as the slightest disturbance of restraining weight may detonate mine. Disassemble firing device and mine.
M49A1 Trip Flare  Burning period 55 to 70 sec Illumination radius 300m Initiated by taut or loose tripwire.	WARNING: Never look directly at burning flare. Note: For loose tripwire initiation, attach tripwire to eye of safety pin.  Attach flare to post or tree.	 Attach tripwire to anchor, then to trigger. Pull trigger to vertical position and secure.	 TO ARM: Remove safety clip.	 TO DISARM: Insert safety pin.  Check both ends of tripwire and cut near trigger.

Table 3-18. Firing devices and trip flare (continued)

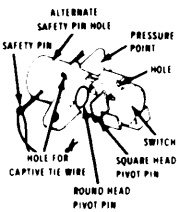
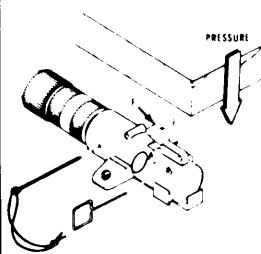
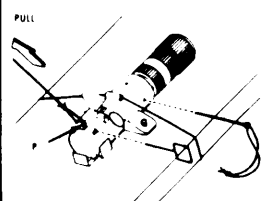
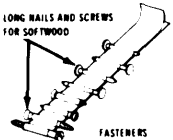
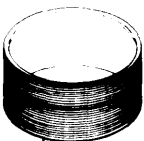
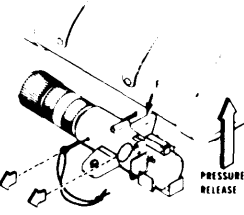
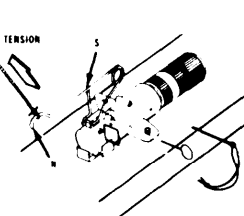
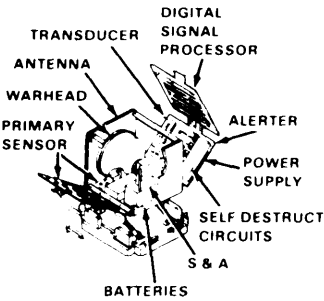
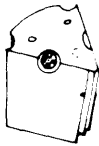
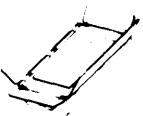
TYPE	PACKING	ARMING PROCEDURES		DISARMING												
M142 Multipurpose Firing Device  COUPLING BODY ASSEMBLY	Wooden Box 56 each Dimensions (in) Length 17 3 Width 11 78 Height 8 18 Total Wt 53 lb	 PRESSURE	PRESSURE 25 lb or more to function (1) Check safety pin for ease of removal and reinsert (2) Secure switch in position with either nails, screws, or wire (3) Screw in coupling base firing device F4 (4) Place a suitable pressure plate in position to rest on point F Ensure plate is not heavy enough to activate the switch (5) Remove pin with square head, using wire if necessary (6) Withdraw safety pin, using wire if necessary If safety pin resists movement, do not withdraw, recheck setting	STEPS 1 Determine mode of operation 2 Determine what fires the charge (blasting cap, activator, or time fuze) 3 Proceed based on following table <table border="1"><thead><tr><th>FIRER</th><th>MODE</th><th>STEPS</th></tr></thead><tbody><tr><td>Blasting cap or Activator</td><td>Tension release</td><td>4</td></tr><tr><td>Blasting cap or Activator</td><td>Pressure, pull Pressure release</td><td>6 thru 14</td></tr><tr><td>Time fuze</td><td>All mode</td><td>5 thru 14</td></tr></tbody></table> 4 Destroy in place or notify EOD 5 Cut time fuze 6 Insert nail, wire, or safety pin through positive safety hole 7 Insert round head pin (if not in place) 8 Insert square head pin (if not in place) 9 Ensure that positive safety pin, round head and square head pins are in place before continuing 10 If disarming on mine, place mine arming dial to SAFE 11 Cut tripwire or release pressure 12 Unscrew coupling base or standard base 13 Remove firer from charge WARNING DO NOT REMOVE BLASTING CAP FROM BASE 14 Restore mechanism to shipping configuration	FIRER	MODE	STEPS	Blasting cap or Activator	Tension release	4	Blasting cap or Activator	Pressure, pull Pressure release	6 thru 14	Time fuze	All mode	5 thru 14
FIRER	MODE	STEPS														
Blasting cap or Activator	Tension release	4														
Blasting cap or Activator	Pressure, pull Pressure release	6 thru 14														
Time fuze	All mode	5 thru 14														
		 PULL	PULL 7 lb or more to function (1) Check safety pin for ease of removal and reinsert (2) Secure switch to a fixed object with nails, screws, or wire (3) Screw in coupling base firing device F4 (4) Attach tripwire to hole P, so that pull is in direction shown (5) Remove pin with square head (6) Withdraw safety pin from a safe distance using a wire if necessary If safety pin resists movement, do not withdraw, recheck setting													

Table 3-18. Firing devices and trip flare (continued)

TYPE	PACKING	ARMING PROCEDURES	DISARMING
 TENSION RELEASE ATTACHMENT  LONG NAILS AND SCREWS FOR SOFTWOOD FASTENERS  REAL TRIPWIRE WITH 50 FT OF WIRE		 PRESSURE RELEASE PRESSURE RELEASE - 2 lb or more to set but not more than 150 lb (1) Check safety pin for ease of removal and reinsert. (2) Place switch in position and secure with either nails, screws, or wire. (3) Screw in coupling base firing device F4 (4) Place an object so that at least 2 lb force presses down on Point F. (5) Remove pin with round head using a wire if necessary. (6) Withdraw safety pin, using a wire if necessary. If safety pin resists movement, do not withdraw, recheck setting. REMEMBER—REMOVE ROUND FOR RELEASE  TENSION TENSION RELEASE (1) Check safety pin for ease of removal and reinsert. (2) Secure switch to a fixed object with nails, screws, or wire. (3) Screw in coupling base firing device F4 (4) Fit tension release device and loop end of wire over curved neck N. Adjust tension in tripwire until N lines up with set point S. Make sure pull is in the direction shown on the diagram. (5) Remove pin with round head. (6) Withdraw safety pin. If safety pin resists movement, do not withdraw, recheck setting. REMEMBER—REMOVE ROUND FOR RELEASE	

Scatterable Mine Characteristics

Table 3-19. Scatterable mine characteristics

ANTIPERSONNEL	SYSTEM	CASUALTY RADIUS	TYPE MINE	ACTUATION	SELF DESTRUCT OPTIONS	ANTITANK	SYSTEM	TYPE KILL	ACTUATION	SELF DESTRUCT OPTIONS
	GEMSS	10-15M	Blast	Tripwire (20-40')	2		WASPM	K	Acoustical	Adjustable
	GATOR				3					
	MOPMS				Adjustable					
	VOLCANO				3					
	FLIPPER				2					
	ADAMS	6-10M	Bounding	Tripwire	2					
ANTITANK	SYSTEM		TYPE KILL	ACTUATION	SELF DESTRUCT OPTIONS					
	GEMSS/FLIPPER		K	Magnetic Influence	2					
	GATOR				3					
	MOPMS				Adjustable					
	VOLCANO				3					
	RAAMS				2					
	M56		M	Pressure	1					

NOTE: M = Mobility Kill
K = Crew Kill

CAUTION

1. Antipersonnel tripwire may not deploy properly if mines land in mud or snow.
2. Mine antihandling devices may cause premature destruction of mines if placed on snow.
3. Mine self destruct times are classified CONFIDENTIAL and are available through unit.

NOTE: M = Mobility Kill

K = Crew Kill

CAUTION

1. Antipersonnel tripwire may not deploy properly if mines land in mud or snow.
2. Mine antihandling devices may cause premature destruction of mines if placed on snow.
3. Mine self destruct times are classified CONFIDENTIAL and are available through unit.

EXPEDIENT MINES

Improvised mine construction must consider safety, neutralization, and disarming requirements. Authorization of employment depends on the minefield in which the mine is to be used (Table 3-7, page 3-17). Figures 3-42 through 3-49 (pages 3-49

through 3-54) provide design and function guidance for expedient mines. The actual construction may depend on material availability.

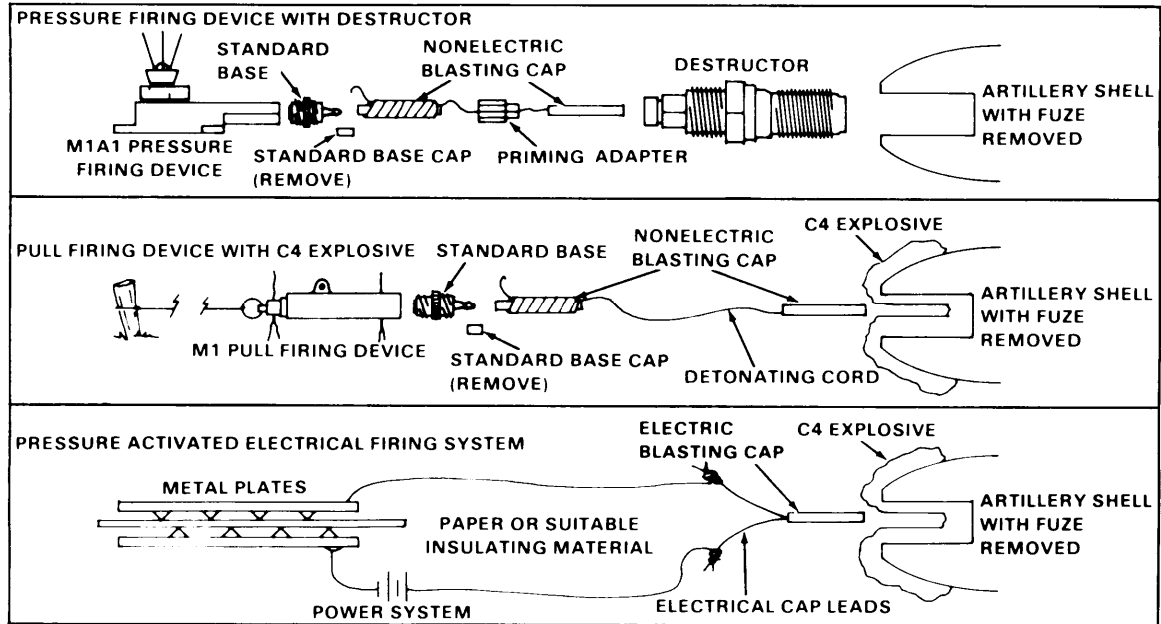


Figure 3-42 High explosive artillery shell AT mine
with three different firing systems

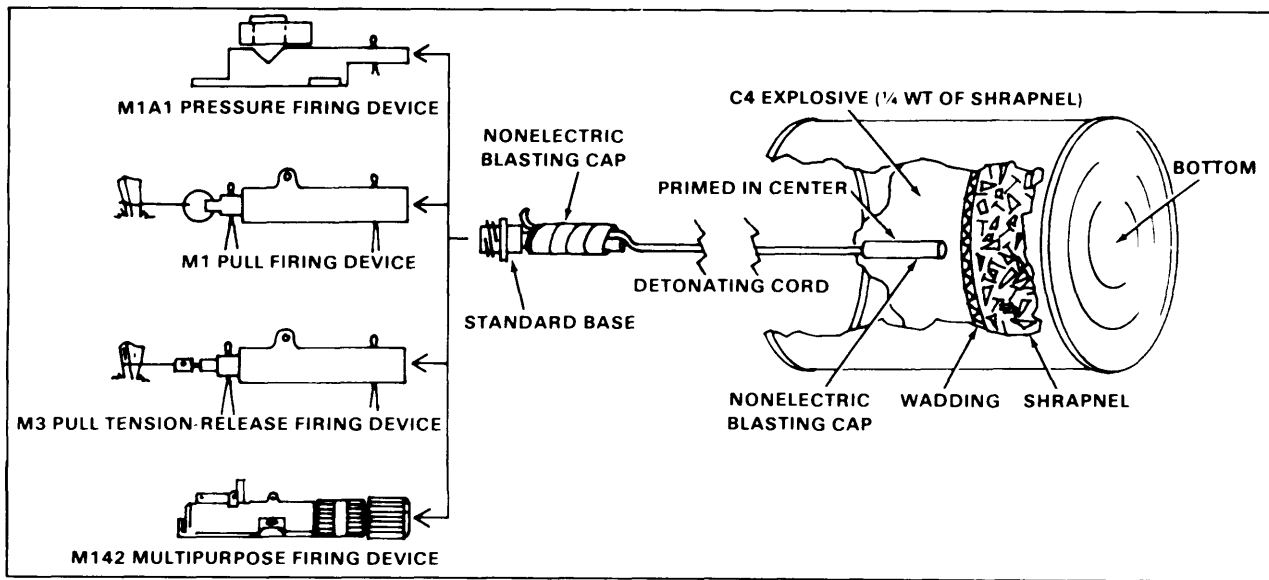


Figure 3-43. Grapeshot AP mine

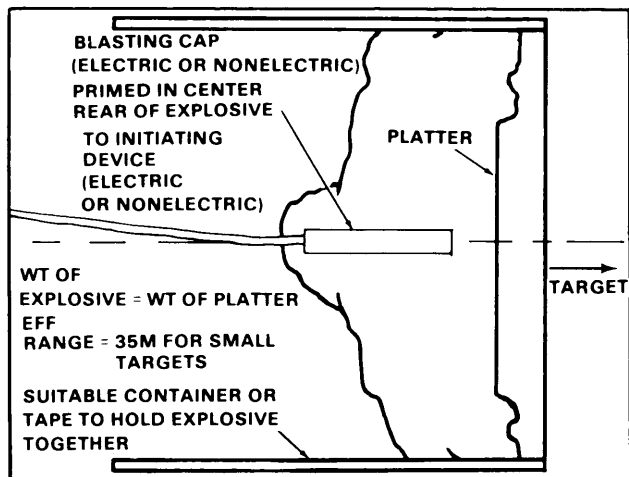


Figure 3-44. Plate charge expedient mine

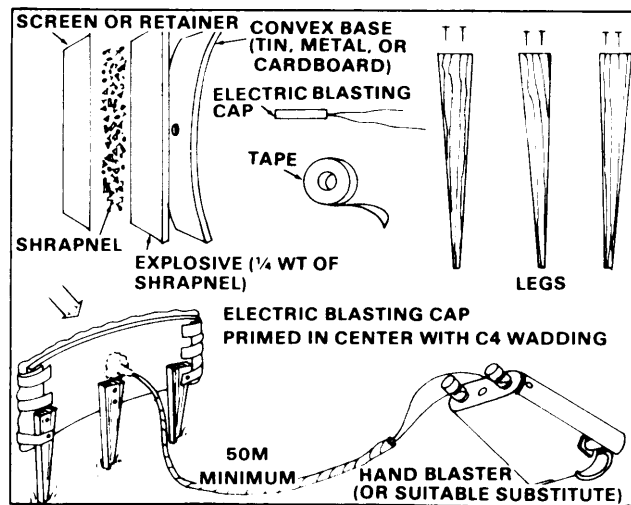


Figure 3-45. Improvised claymore mine

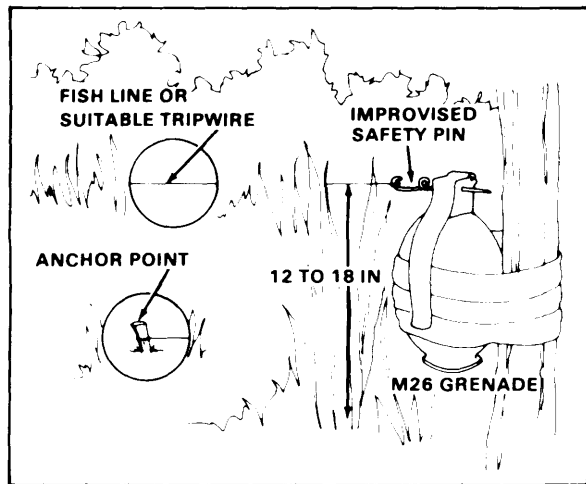


Figure 3-46. Fragmentation grenade mine (5 second delay)

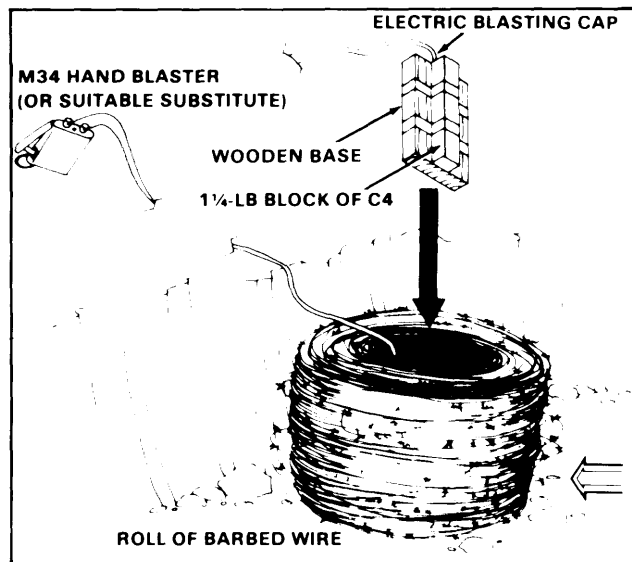


Figure 3-47. Barbed wire expedient mine

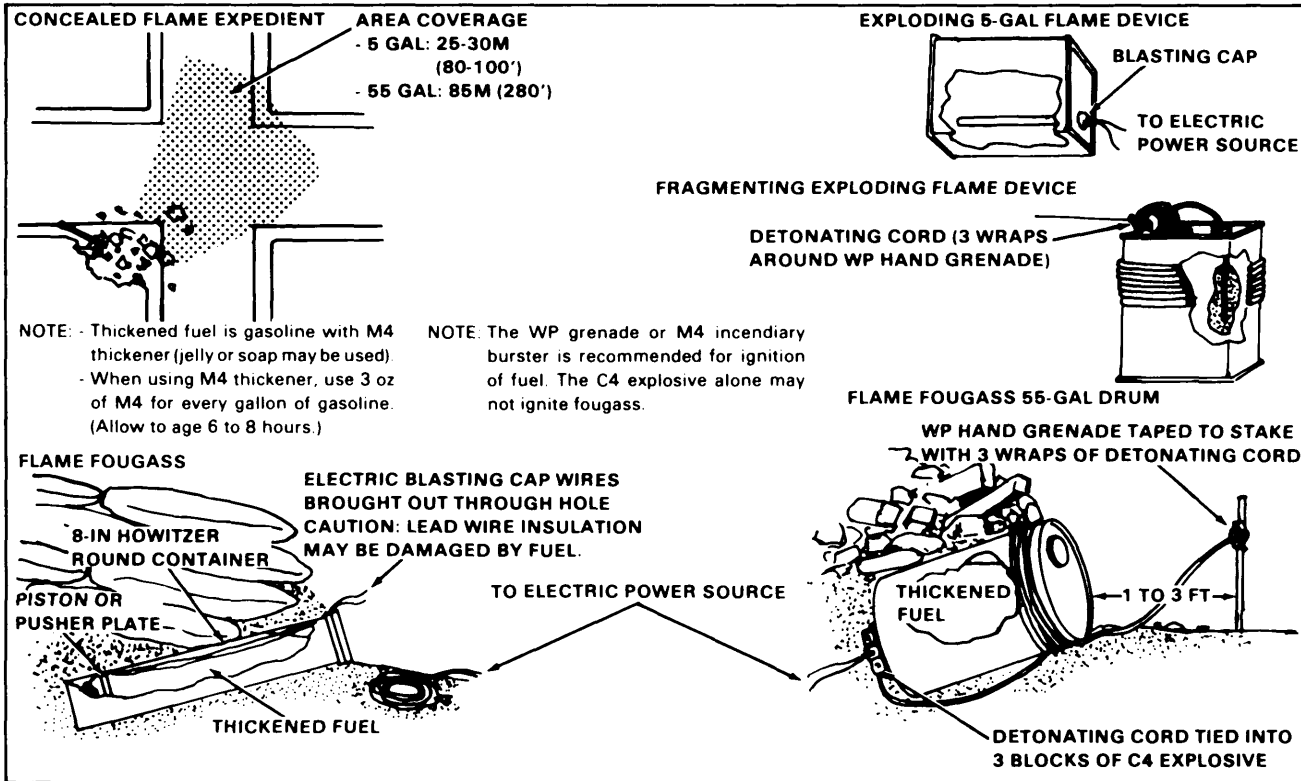


Figure 3-48. Improvised flame mines

Expedient Firing Devices

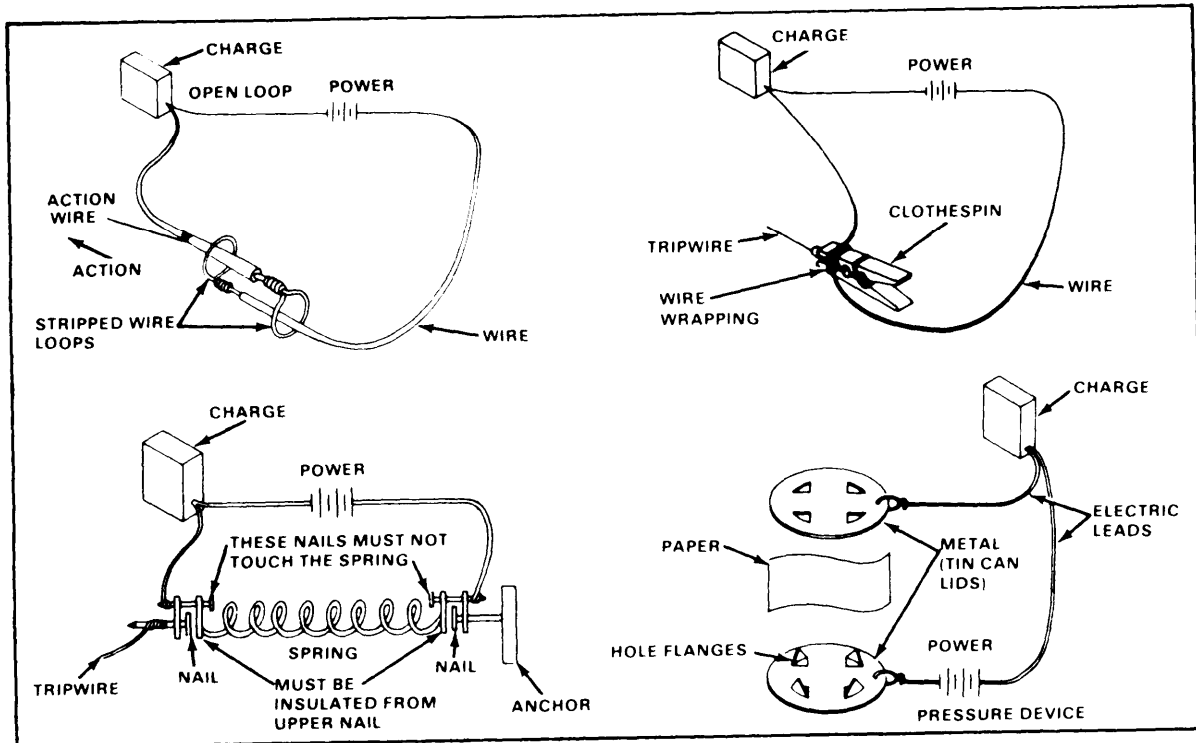


Figure 3-49. Expedient firing devices

CHAPTER 4

Survivability

WEAPONS FIGHTING POSITIONS

Positions may be hasty or deliberate depending on time and material availability. Positions may be dug by hand or mechanically (with JD410). Table 4-1 shows required thickness for protection against direct and indirect fire.

Table 4-1. Material thickness (cm/in) required to protect against direct and indirect fire

MATERIAL	DIRECT FIRE			INDIRECT FIRE (Blast exploding 50 feet away)		
	SMALL CALIBER (7.62 MM)	HE SHAPED CHARGE		MORTAR 82 MM	MORTAR/ ROCKET/HE SHELL	
		85 MM (RPG7)	107-120 MM (RCLR) (SAGGER)		120 MM 122 MM	152 MM
Concrete	30 (12)	76 (30)	91 (36)	10 (4)	13 (5)	15 (6)
Gravel, small rocks, bricks, rubble	51 (20)	61 (24)	91 (36)	25 (10)	46 (18)	51 (20)
Soil, sand	107 (42)	198 (78)	244 (96)	30 (12)	51 (20)	76 (30)
Timber	91 (36)	229 (90)	274 (108)	20 (8)	30 (12)	36 (14)
Snow (tamped)	183 (72)	396 (156)	None	152 (60)	152 (60)	152 (60)

Individual Fighting

Table 4-2 and Figures 4-1 through 4-3 (pages 4-2 and 4-3) show details and characteristics of different individual positions. The light antitank weapon (LAW) may be fired from any of these positions however backblast area must be cleared prior to firing.

Table 4-2 Characteristics of Individual fighting positions

TYPE OF POSITION	ESTIMATED CONSTRUCTION TIME W/HAND TOOLS (MAN-HOURS)	NUCLEAR WEAPONS
HASTY		
Crater	0.2	Fair
Skirmisher's trench	0.5	Fair
Prone position	1.0	Fair
DELIBERATE		
One-soldier position	3.0	Fair
One-soldier position with 1'-3'-ft overhead cover	8.0	Good
Two-soldier position	6.0	Fair
Two-soldier position with 1'-3'-ft overhead cover	11.0	Good
LAW position	3.0	Fair

- NOTES:
1. All deliberate positions provide protection from medium artillery no closer than 30 feet.
 2. All positions provide no protection from indirect fire blasts or direct hits from indirect fire.

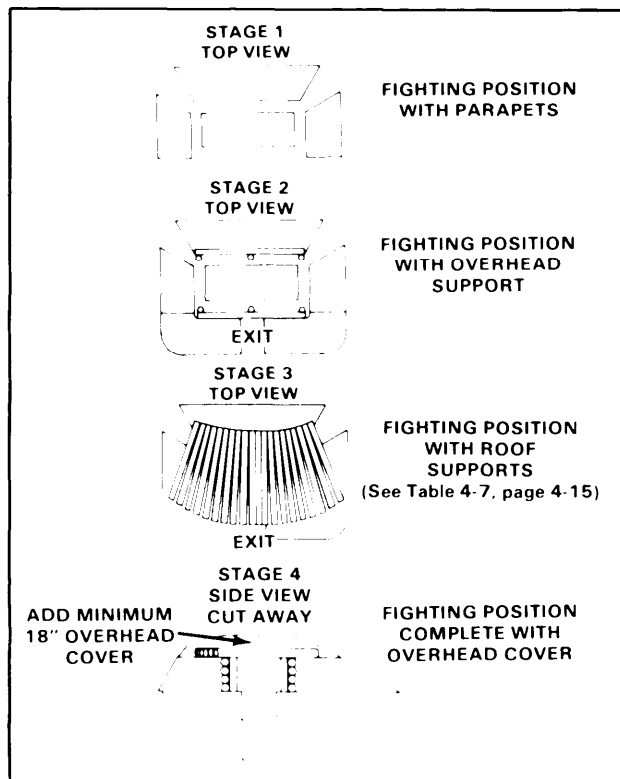


Figure 4-3. Two-soldier fighting position development

Crew-Served Weapons Fighting

See Table 4-3 and Figures 4-4 through 4-9 (pages 4-4 through 4-7) for specifications and details.

Table 4-3. Characteristics of crew-served weapons positions

TYPE OF POSITION	ESTIMATED CONSTRUCTION TIME W/HAND-TOOLS (MAN-HOURS)	NUCLEAR WEAPONS
Dragon position	4.0	Fair
Dismounted TOW position	11.0	Fair
90mm RCLR position	6.0	Fair
Machine gun position	7.0	Fair
Machine gun position with 1'-3'-ft overhead cover	12.0	Good
Mortar position	14.0	Fair

NOTES:

1. All positions provide protection from medium artillery no closer than 30 feet.
2. All positions provide no protection from indirect fire blasts or direct hits from indirect fire.

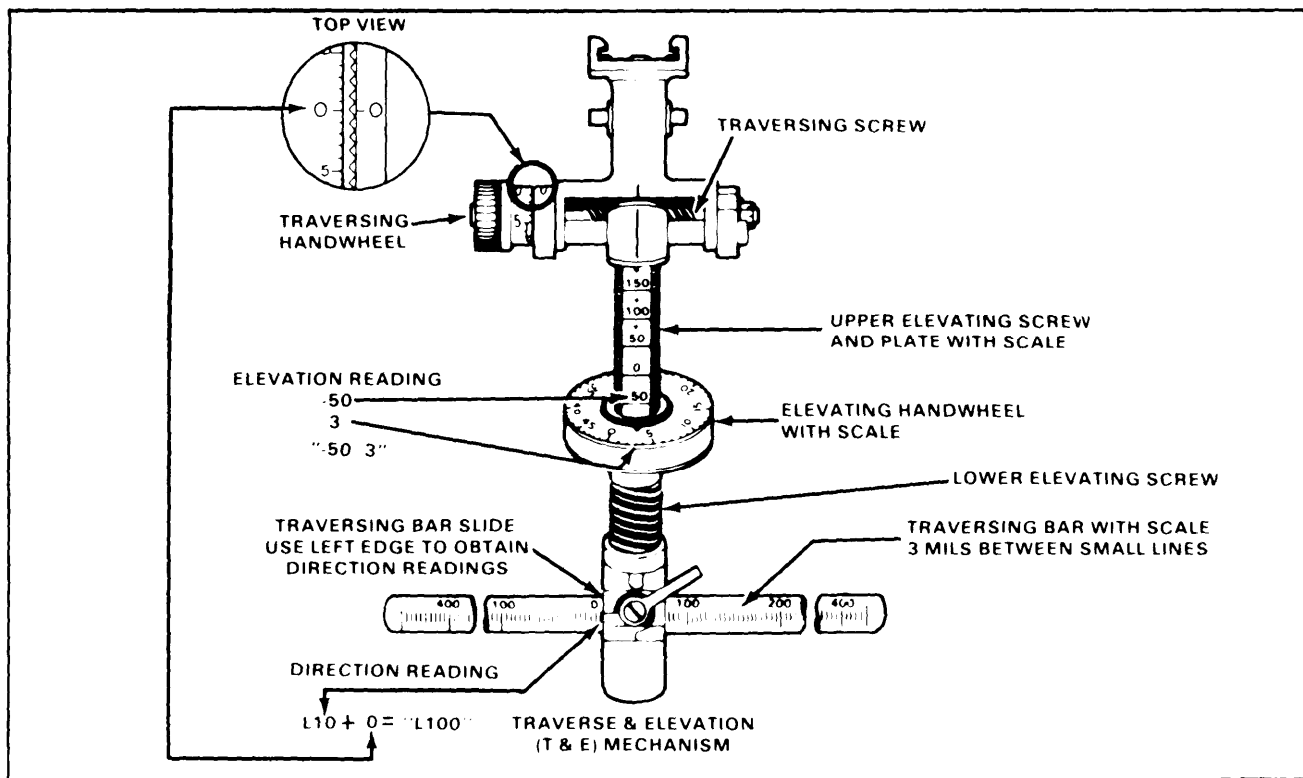


Figure 4-4. Range card (continued)

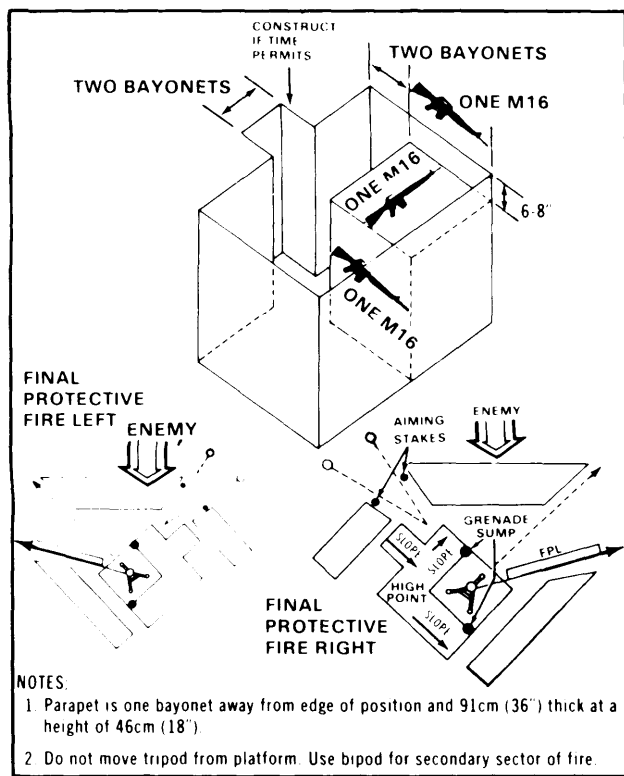


Figure 4-5. Machine gun position

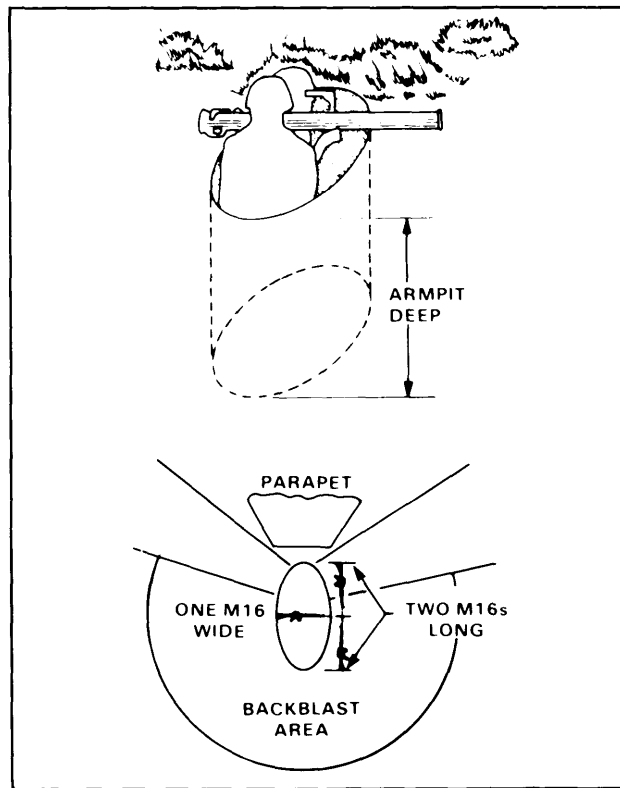


Figure 4-6. 90mm firing position

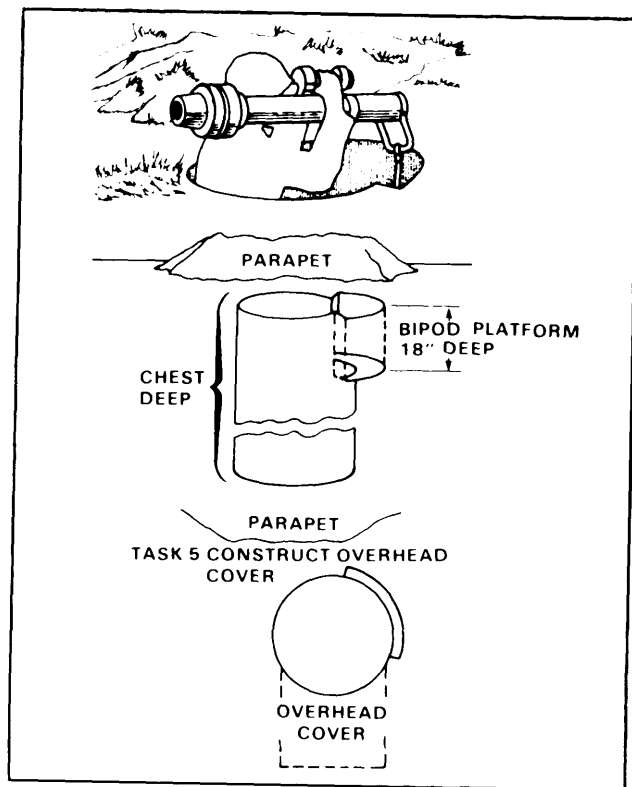


Figure 4-7. Dragon position

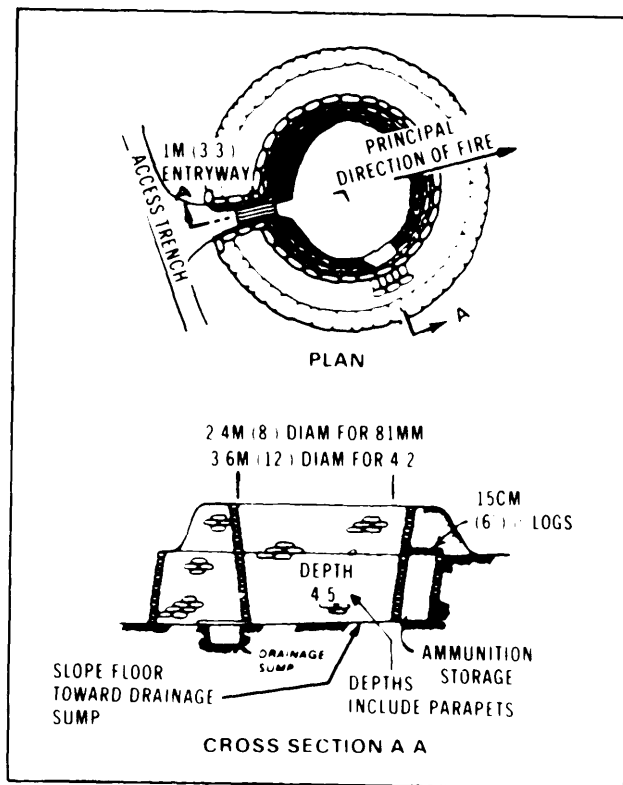


Figure 4-8. Mortar (4.2 in and 81 mm) improved position

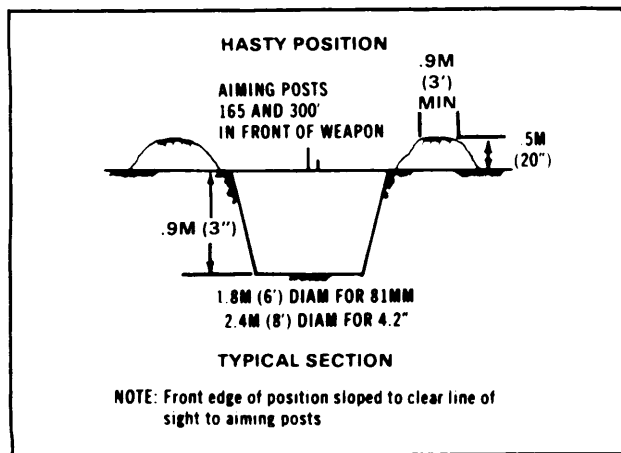


Figure 4-9. Mortar hasty position

VEHICLE POSITIONS

Positions may be fighting or protective, hasty or deliberate. See Table 4-4 for estimated survivability positions for maneuver units.

WARNING

ENSURE ENGINEER EQUIPMENT (SCOOP LOADERS, M9 (ACE)s. SCRAPERS) BOWLS ARE PERIODICALLY EMPTIED AND NEVER ALLOWED TO REMAIN FILLED OVERNIGHT, PARTICULARLY DURING COLD WEATHER.

Table 4-4. Standard survivability estimates for maneuver units

LEVEL	DESCRIPTION OF RECOMMENDED PRIORITY OF SURVIVABILITY SUPPORT	NUMBER OF HULL-DOWN POSITIONS TO BE PROVIDED PER BATTLE POSITION			
		ARMOR BN	MECH INF BN	ARMOR CO	MECH INF CO
1	TOWs - P				
	Tanks - P				
	APC (Plt and Co HQ only) - 50% P				
	TOC - P	80	100	15	15
2	TOWs - P and A				
	Tanks - P				
	APC (Plt and Co HQ only) - P				
	TOC - P	85	175	15	25
3	TOWs - P and A				
	Tanks - P and A				
	APC (Plt and Co HQ only) - P				
	TOC - P				
	Combat Support - P	150	180	30	25
4	TOWs - P and A				
	Tanks - P and A				
	APC (all) - P				
	TOC - P				
	Combat Support - P				
	Combat Train - 50% P	160	190	30	30
5	TOWs - P, A, and S				
	Tanks, APC (all) - P and A				
	TOC - P				
	Combat Support - P				
	Combat Train - P	185	295	45	40
6	TOWs, Tanks and APC (all) - P, A, and S				
	TOC - P and A				
	Combat Support - P and A				
	Combat Train - P	265	330	45	45

NOTES:

1. P=Primary, A=Alternate, S=Supplementary hull-down positions.
2. Numbers are rounded to the nearest 5.
3. Combat support vehicles comprise mortars and ADA.
4. Platoon and Co HQ only Allows for four APCs per platoon and two per Co HQ to be dug in.

Hasty Fighting

See Figure 4-10. Berms will not protect vehicles from enemy armor fire.

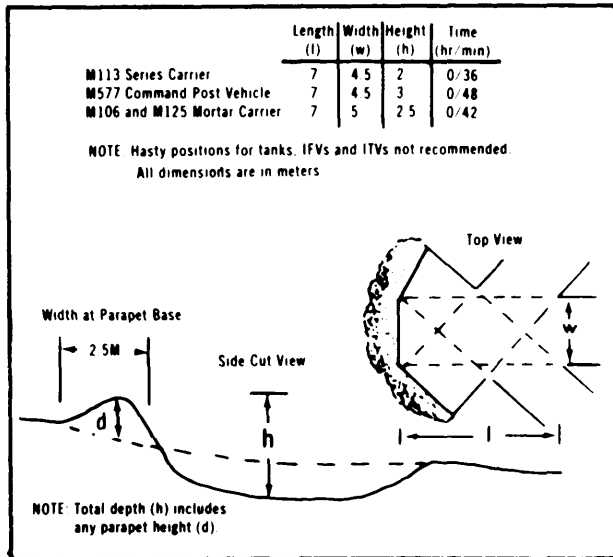


Figure 4-10. Hasty fighting positions for combat vehicles

Deliberate Fighting

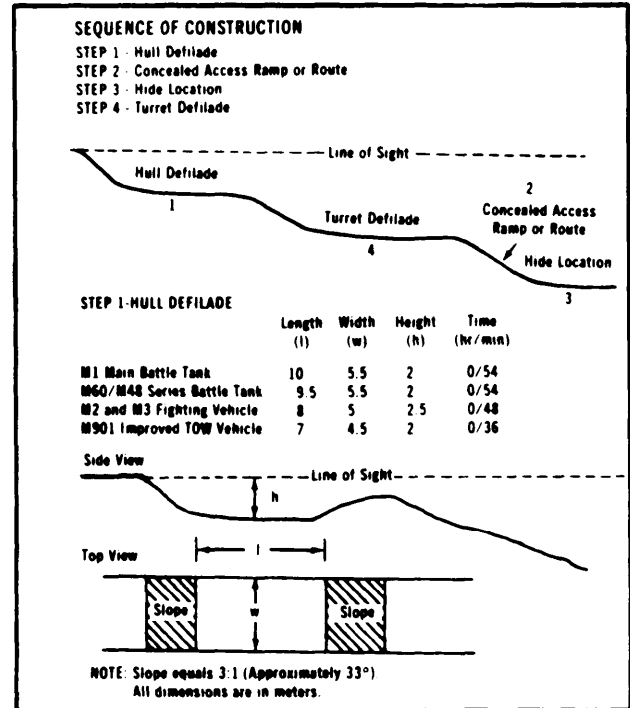
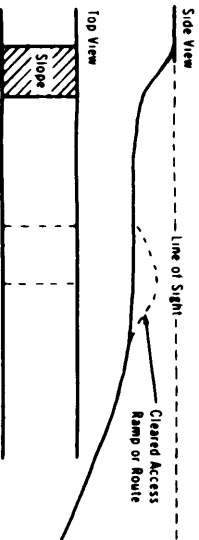


Figure 4-11. Deliberate fighting positions for fighting vehicles

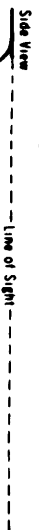
STEP 2 CONCEALED ACCESS RAMP OR ROUTE



NOTE Slope equals 3:1 (Approximately 33°)

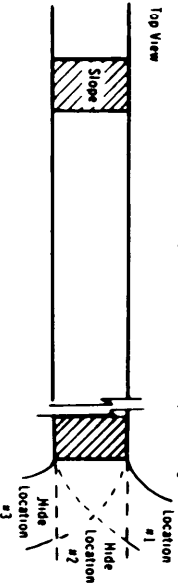
All dimensions are in meters

STEP 3 HIDE LOCATION



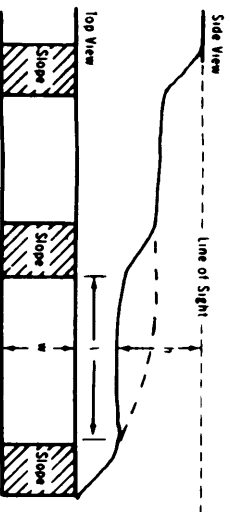
NOTE Terrain will determine the location of the hide position (i.e. #2 or #3)

Location should not expose any part of vehicle to enemy line of sight



STEP 4 TURRET DEFILADE

	Length (l)	Width (w)	Height (h)	Time (hr min)
M1 Main Battle Tank	10	5.5	3	1 30
M60 M48 Series Battle Tank	9.5	5.5	3	1 30
M2 and M3 Fighting Vehicle	8	5	3	1 12
M113 Series Carrier	7	4.5	2.5	0 42
M901 Improved Tow Vehicle	7	4.5	3	0 48



NOTE Slope equals 3:1 (Approximately 33°)

All dimensions are in meters

Figure 4-11 Deliberate fighting positions
for fighting vehicles (continued)

Protective

Artillery and parapet

See Table 4-5 and Figure 4-12 for details. For field artillery platform, refer to Field Manual (FM) 5-103 for details

Table 4-5. Dimensions of field artillery vehicle positions

VEHICLE TYPE	DIMENSION ¹			EQUIPMENT HOURS ³ (D7 DOZER/ M9 ACE)	MINIMUM PARAPET THICKNESS AT BASE M (FT)	REMARKS
	LENGTH M (FT)	WIDTH M (FT)	DEPTH ^{2,4} M (FT)			
Chaparral (M730) and self-propelled Hawk	7.8 (26)	4.5 (15)	1.2 (4)	0.5	2.4 (8)	
General support rocket launcher	8 (27)	5.1 (17)	9 (3)	0.4	2.4 (8)	
155-mm self-propelled howitzer (M109)	32 (107)	5.4 (18)	1.5 (5)	2.7	2.4 (8)	*
175-mm self-propelled gun (M107)	31.5 (105)	4.8 (16)	1.5 (5)	2.4	2.4 (8)	*
8-in self-propelled howitzer (M110)	32.4 (108)	5 (17)	1.5 (5)	2.6	2.4 (8)	*

*Length accommodates ammunition supply vehicles

- NOTES: 1. Position dimensions provide an approximate 9m (3 ft) clearance around vehicle for movement and maintenance and do not include ramp(s).
2. Total depth includes any parapet height.
3. Production rate of 100 bank cubic yards per 0.75 hour. Divide construction time by 0.85 for rocky or hard soil, night conditions, or closed hatch operations (M9). Use of natural terrain features will reduce construction time.
4. All depths are approximate and will need adjustment for surrounding terrain and fields of fire.

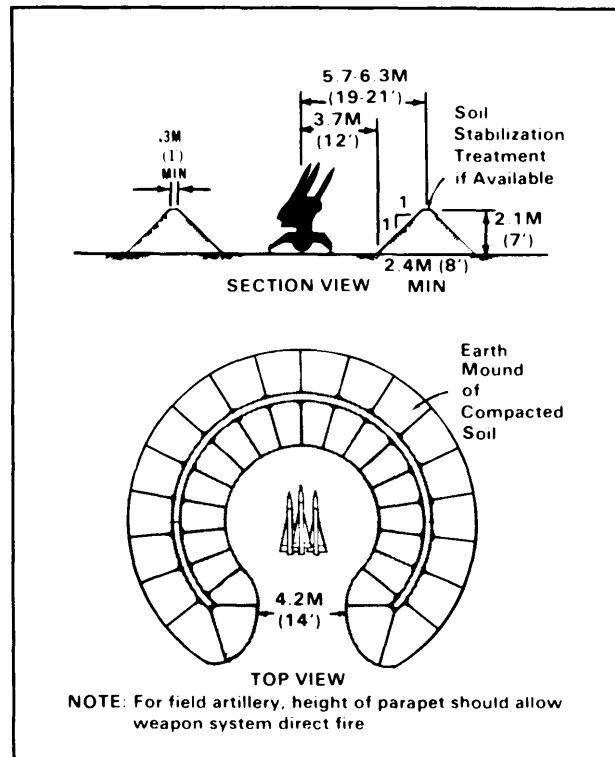


Figure 4-12. Parapet position construction detail

Deep-cut

See Table 4-6 and Figure 4-13

Table 4-6. Dimensions of typical deep-cut position

VEHICLE TYPE	DIMENSION ¹			EQUIPMENT HOURS ³ (D7 DOZER M9 ACE)	REMARKS
	LENGTH M (FT)	WIDTH M (FT)	DEPTH ^{2,4} M (FT)		
1-ton truck/CUCV	5.4 (18)	3.6 (12)	2.1 (7)	0.5	Add 2.7m (9 ft) to length for cargo trailer
1½-ton truck HUMMV	6 (20)	3.9 (13)	2.7 (9)	0.7	Add 1.5m (5 ft) to length for gamma goat (M561)
2½-ton cargo truck	8.7 (29)	3.9 (13)	3 (10)	1.1	Add 4.2m (14 ft) to length for cargo or water trailer
2½-ton shop van	8.4 (28)	4.2 (14)	3.6 (12)	1.3	
5-ton cargo truck	11.4 (38)	4.2 (14)	3 (10)	1.5	
5-ton shop van	10.8 (36)	4.2 (14)	3.6 (12)	1.7	
10-ton cargo truck	10.2 (34)	4.8 (16)	3.6 (12)	1.9	
10-ton tractor w/ van semitrailer	15.9 (53)	4.8 (16)	3.6 (12)	2.9	Dimensions shown are for trailer length of 9.3m (30.8 ft) For other trailers, add 6.9m (23 ft) to actual trailer length

NOTES: 1. Position dimensions provide an approximate 9m (3 ft) of clearance around vehicle for movement and maintenance and do not include ramp(s).

2. Production rate of 100 bank cubic yards per 0.75 hour. Divide construction time by 0.85 for rocky or hard soil night conditions or closed hatch operations (M9). Use of natural terrain features will reduce construction time.

3. Ensure drainage is provided.

4. See Table 8-4 (page 8-9) for minimum slope cut ratios.

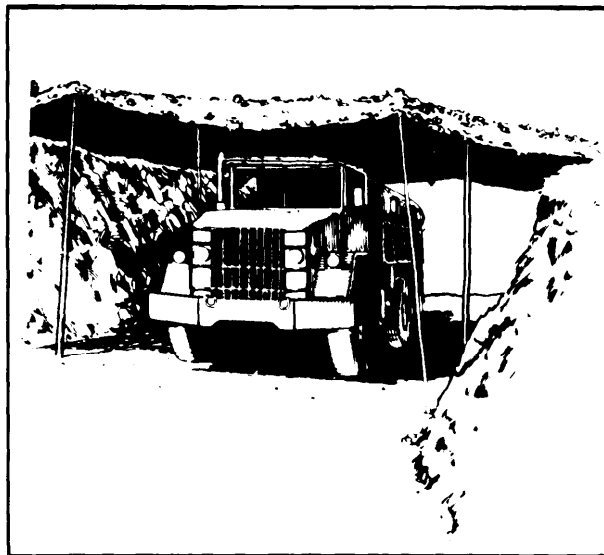


Figure 4-13. Deep cut position

TRENCHES, REVETMENTS, BUNKERS, AND SHELTERS

Trenches

Construct trenches to connect fighting positions and provide protection and concealment for personnel moving between position. They may be open with overhead cover or a combination See Figure 4-14.

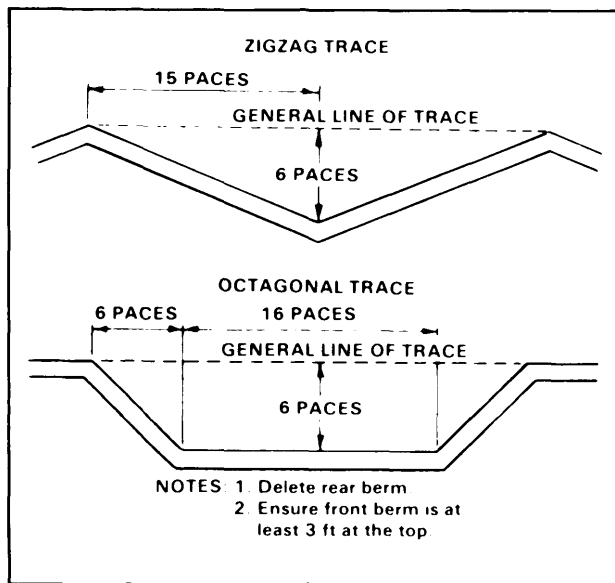


Figure 4-14. Standard trench traces

Revetments

Retaining wall

Materials that can be used for a retaining wall are sandbags, sod blocks (20 centimeters x 45 centimeters), lumber, timber and corrugated metal. When using sandbags, fill bags $\frac{3}{4}$ full with one part cement to 10 parts earth. Place bottom row as header at about 15 centimeters below floor level. Alternate rows as header and stretcher (Figure 4-15). Slope wall toward revetted face at 1 to 4 slope ratio. See Figure 4-16 (page 4-14) for anchoring method.

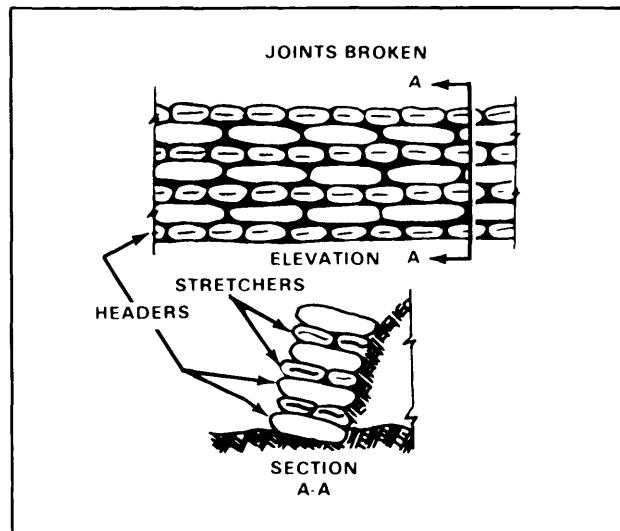


Figure 4-15. Sandbag revetment

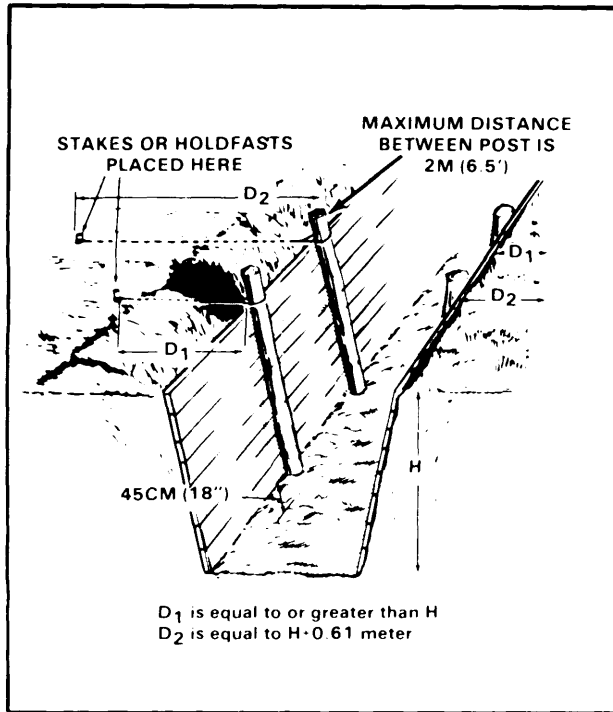


Figure 4-16. Lumber retaining wall anchoring method

Facing revetments

Mainly used to protect surfaces from weather and damage by occupation. Construction material may be brushwood hurdles (Figure 4-17) continuous brush pole and dimensional timbers, corrugated metal or burlap and chicken wire. To emplace a facing revetment tickets should be 8 centimeters (3 inches) in diameter or larger and at a maximum spacing of 1.75 meters (5.7 feet). Pickets should be driven into the ground at least 5 meter (1.6 feet) and anchored at the top IAW Figure 4-16.

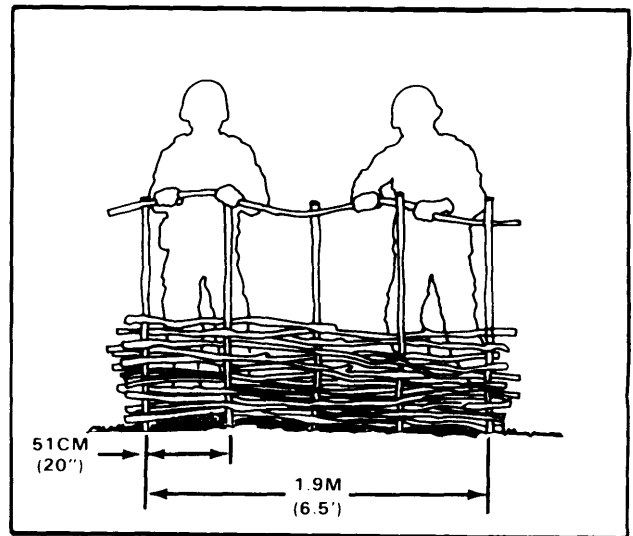


Figure 4-17. Brushwood hurdle

Bunkers

Basic criteria to consider when designing a bunker are the purpose (command post or fighting position) and the degree of protection desired (small arms, mortars, bombs) (Table 4-1, page 4-1). Table 4-7 shows design figures to defeat contact bursts. The bunker can be constructed wholly or partly underground. Prefabrication

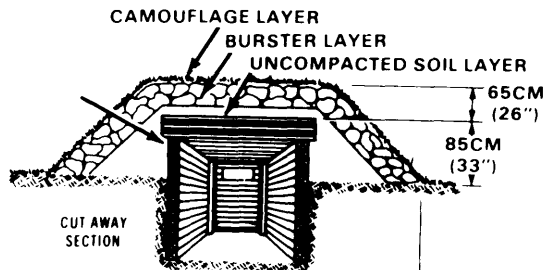
of bunker assemblies (wall and roof) afford rapid construction and placement flexibility. When using timber, avoid notching construction timber. Common field bunkers are shown Figures 4-18 and 4-19, (pages 4-16 and 4-17). For other bunker design and construction refer to FM 5-103.

Table 4-7. Center-to-center spacing for wood supporting soil cover to defeat contact bursts

NOMINAL STRINGER SIZE (INCHES)	DEPTH OF SOIL (d) M (FT)	SPAN LENGTH (L) M (FT)					NOMINAL STRINGER SIZE (INCHES)	DEPTH OF SOIL (d) M (FT)	SPAN LENGTH (L) M (FT)				
		6 (2)	1.2 (4)	1.8 (6)	2.4 (8)	3 (10)			6 (2)	1.2 (4)	1.8 (6)	2.4 (8)	3 (10)
2 x 4	CENTER-TO-CENTER STRINGER SPACING (h) CM (IN)						6 x 8	CENTER-TO-CENTER STRINGER SPACING (h) CM (IN)					
	82-mm Contact Burst							120- and 122-mm Contact Bursts					
	6 (2)	7.6 (3)	10 (4)	10 (4)	10 (4)	8 (3)		1.2 (4)	14 (5.5)	15 (6)	20 (8)	23 (9)	25 (10)
	9 (3)	46 (18)	30 (12)	20 (8)	13 (5)	8 (3)		1.5 (5)	46 (18)	46 (18)	46 (18)	46 (18)	43 (17)
	1.2 (4)	46 (18)	36 (14)	18 (7)	10 (4)	8 (3)							
	6 (2)	10 (4)	18 (7)	20 (8)	20 (8)	15 (6)		1.2 (4)	19 (7.5)	23 (9)	28 (11)	30 (12)	33 (13)
	9 (3)	46 (18)	46 (18)	41 (16)	30 (12)	20 (8)		1.5 (5)	46 (18)	46 (18)	46 (18)	46 (18)	46 (18)
	1.2 (4)	46 (18)	46 (18)	46 (18)	28 (11)	18 (7)							
	6 (2)	18 (7)	25 (10)	22 (9)	18 (7)			1.2 (4)	—	—	—	—	9 (3.5)
	9 (3)	46 (18)	46 (18)	46 (18)	30 (12)	20 (8)		1.5 (5)	15 (6)	15 (6)	18 (7)	18 (7)	18 (7)
1.2 (4)	46 (18)	46 (18)	46 (18)	25 (10)	18 (7)	1.8 (6)	43 (17)	41 (16)	36 (14)	30 (12)	25 (10)		
4 x 4	152-mm Contact Burst						4 x 8	152-mm Contact Burst					
	6 (2)	18 (7)	25 (10)	22 (9)	18 (7)			1.2 (4)	—	—	—	—	9 (3.5)
	9 (3)	46 (18)	46 (18)	46 (18)	30 (12)	20 (8)		1.5 (5)	15 (6)	15 (6)	18 (7)	18 (7)	18 (7)
	1.2 (4)	46 (18)	46 (18)	46 (18)	25 (10)	18 (7)		1.8 (6)	43 (17)	41 (16)	36 (14)	30 (12)	25 (10)
4 x 8	5 (1.5)	10 (4)	13 (5)	18 (7)	20 (8)	20 (8)	6 x 6	1.2 (4)	—	—	—	—	9 (3.5)
	6 (2)	36 (14)	46 (18)	46 (18)	46 (18)	46 (18)		1.5 (5)	18 (7)	20 (8)	20 (8)	20 (8)	18 (7)
	9 (3)	46 (18)	46 (18)	46 (18)	46 (18)	46 (18)		1.8 (6)	46 (18)	46 (18)	38 (15)	30 (12)	25 (10)
								2.1 (7)	46 (18)	46 (18)	46 (18)	38 (15)	28 (11)
4 x 8	120- and 122-mm Contact Bursts						6 x 8	120- and 122-mm Contact Bursts					
	1.2 (4)	9 (3.5)	10 (4)	13 (5)	13 (5)	15 (6)		1.2 (4)	—	—	—	—	15 (6)
	1.5 (5)	30 (12)	30 (12)	30 (12)	28 (11)	25 (10)		1.5 (5)	25 (10)	28 (11)	30 (12)	30 (12)	30 (12)
	1.8 (6)	46 (18)	46 (18)	46 (18)	41 (16)	30 (12)		1.8 (6)	46 (18)	46 (18)	46 (18)	46 (18)	43 (17)
6 x 6	1.2 (4)	—	—	14 (5.5)	15 (6)	15 (6)	8 x 8	1.2 (4)	—	—	—	—	20 (8)
	1.5 (5)	36 (14)	36 (14)	33 (13)	30 (12)	25 (10)		1.5 (5)	36 (14)	38 (15)	41 (16)	43 (17)	41 (16)
	1.8 (6)	46 (18)	46 (18)	46 (18)	41 (16)	30 (12)		1.8 (6)	46 (18)	46 (18)	46 (18)	46 (18)	46 (18)

NOTE: The maximum beam spacing listed in the table is 46 cm (18 in). This is to preclude further design for roof material placed over the stringers to hold the earth cover.

A maximum of 1-inch wood or plywood should be used over stringers to support the earth cover for 82-mm bursts; 2-inch wood or plywood should be used for 120-mm, 122-mm, and 152-mm bursts.



NOTE: Wall timbers are 15cm x 15cm
160CM (APPROX) (63")

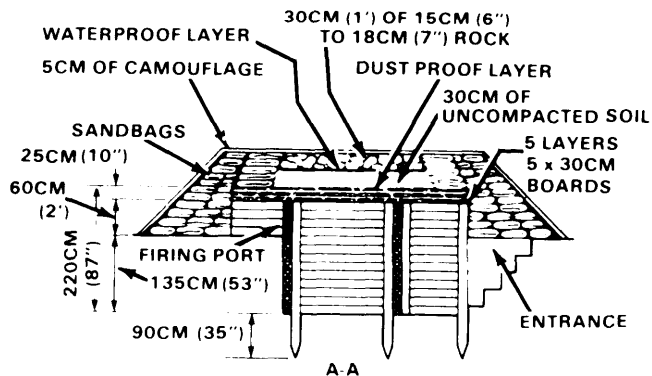
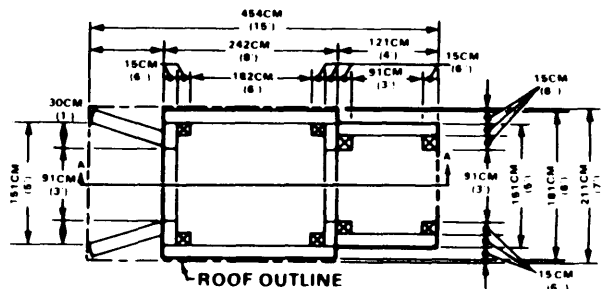


Figure 4-18. Typical bunker

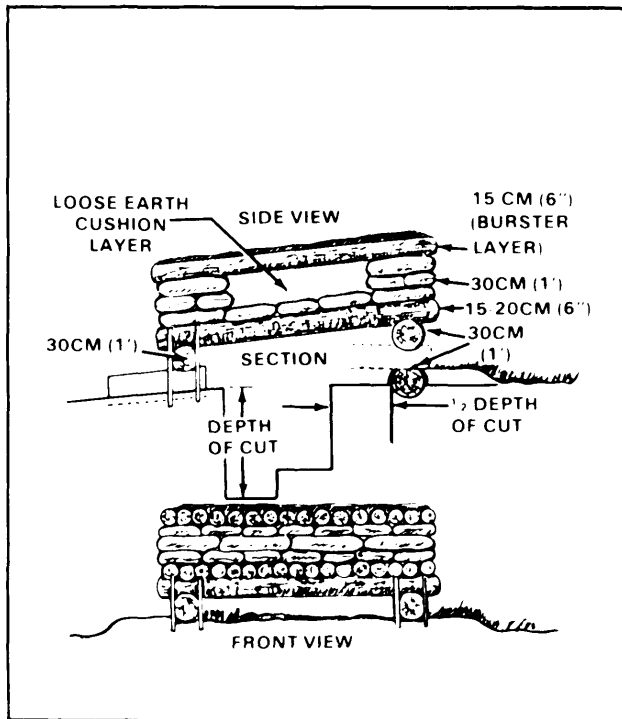


Figure 4-19. Log fighting bunker with overhead cover

Shelters

The most effective shelters are cut and cover. Typical shelters are shown in Figures 4-20 and 4-21 (page 4-18). See FM 5-103 for other more permanent and detailed shelters.

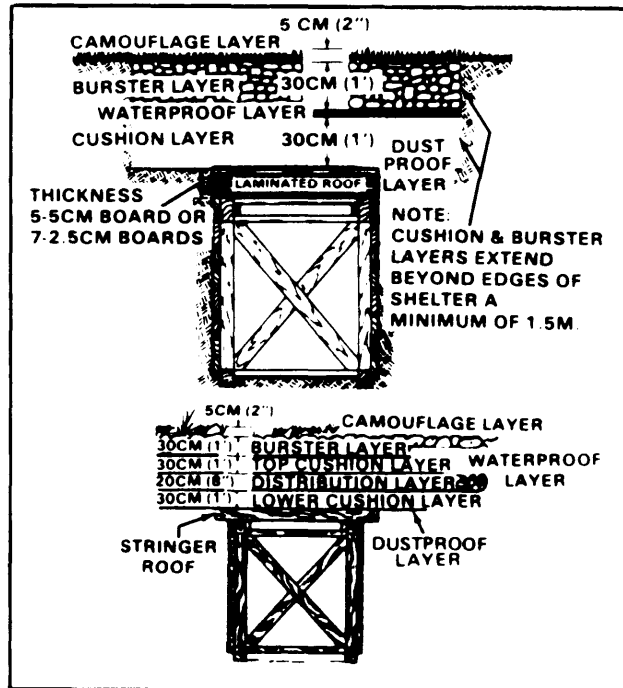


Figure 4-20. Typical cut and cover shelter

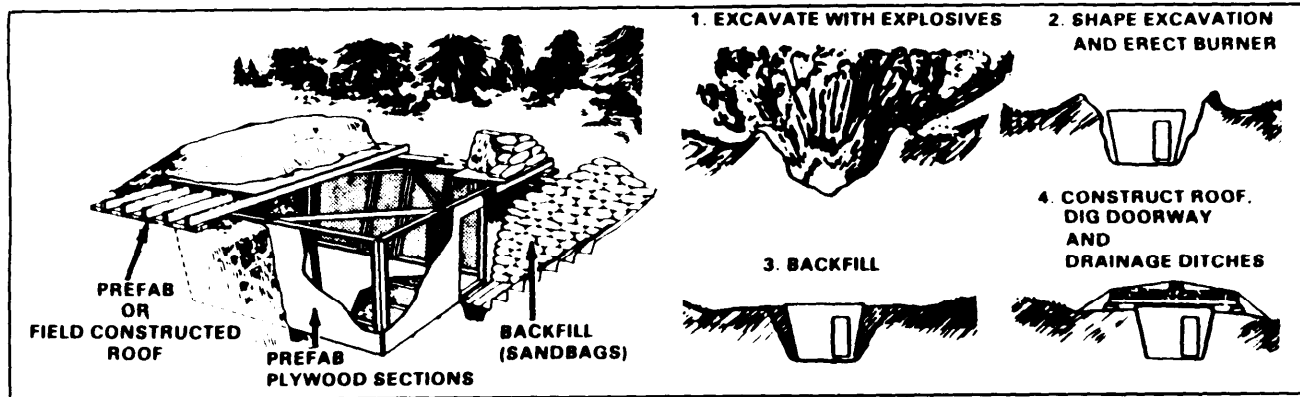


Figure 4-21. Air transportable prefab shelter

CAMOUFLAGE

The purpose of camouflage is to alter or eliminate recognition(shape, shadow, color texture, position, and movement).

Materials

Materials for camouflaging may be natural or man made.

Natural

Natural materials include vegetation (growing, cut or dead), inert substances of the earth (soil and mud) and debris.

Man-made

Man made materials are divided into three groups: hiding and screening (net sets, wire netting, snow fencing, tarpaulins, and smoke); garnishing and texturing (gravel, cinders, sawdust, fabric strips, feather, and spanish moss); and coloring (paints, oil, and grease). Table 4-8 shows expedient paints that can be made in the field.

Table 4-8. Expedient paints

PAINT MATERIALS	MIXING	COLOR	FINISH
No 1 Local earth. GI soap. water. soot. paraffin	Mix soot with paraffin. add to solution of 8 gal water and 1/2 lb soap. Stir in earth	Dark gray	Flat. lusterless
No 2 Oil. ground clay. water. gasoline. earth	Mix 2 gal water with 1 gal oil and 1/4 to 1/2 gal clay. add earth. Thin with gasoline or water	Depends on earth colors	Glossy on metal. otherwise dull
No 3 Oil. clay. GI soap. water. earth	Mix 1 1/2 bars GI soap with 3 gal water. add 1 gal oil; stir in 1 gal clay. Add earth for color	Depends on earth colors	Glossy on metal. otherwise dull

NOTE: Canned milk or powdered eggs can be used to increase binding properties of either issue of field-expedient paints.

Position Development Stages

Planning

Consider the unit's mission, access routes, existing concealment, and size of area.

Occupation

Carefully control traffic to avoid unnecessary movement and disruption of existing concealment. Mark trails and paths and avoid vehicle spacing less than 30 meters apart. The main congested areas (kitchen, command post, and maintenance must be dispersed.

Camouflage maintenance

Inspect the area frequently and upgrade as needed. Maintain light and noise discipline to include equipment blackout. Do not create additional paths or trails.

Evacuation

Leave area as undisturbed as possible.

Lightweight Camouflage Screen

Estimation

Determine required modules to camouflage vehicle and equipment using Figure 4-22.

Emplacement

Assemble modules into one net (Figure 4-23 page 4-20) and place over vehicle. Keep screen away from all hot surfaces and exhaust systems. Ensure that the appropriate blend (color) is showing. Keep a minimum space of two feet between the net and the vehicle. Screens should never be draped over vehicles (Figure 4-24, page 4-20). Always use the erection set and anchor net system.

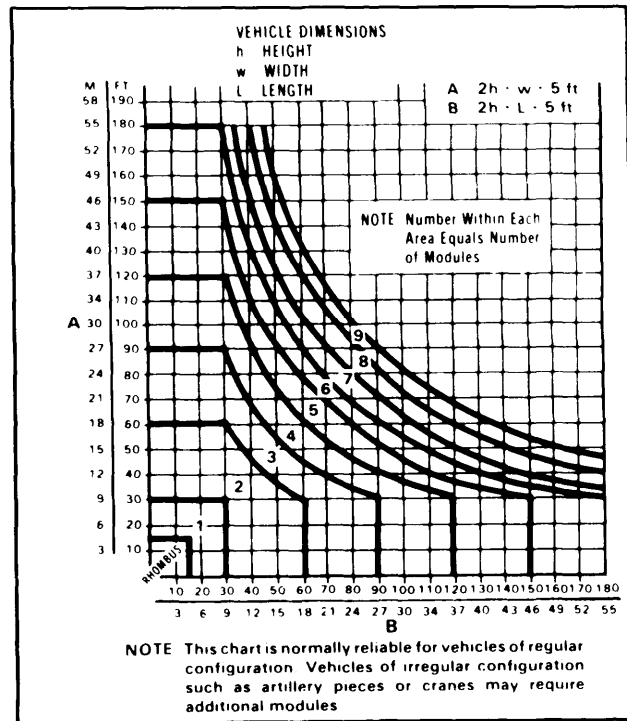


Figure 4-22. Hasty module determination chart

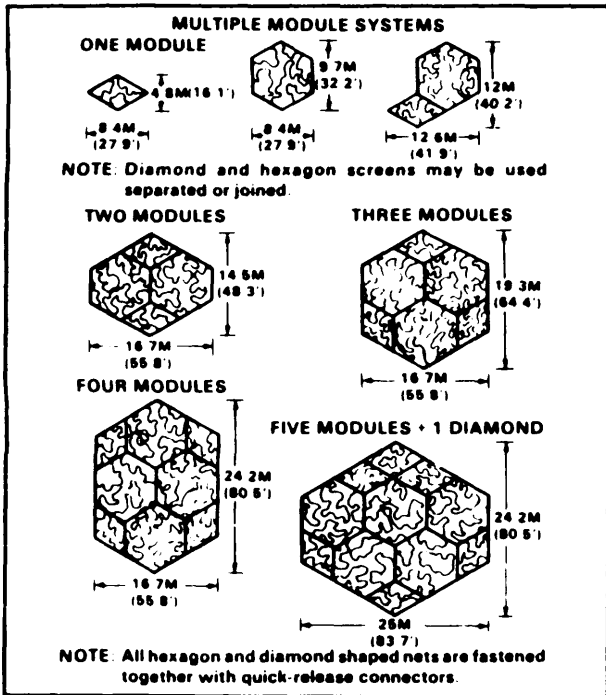


Figure 4-23. Lightweight camouflage screens

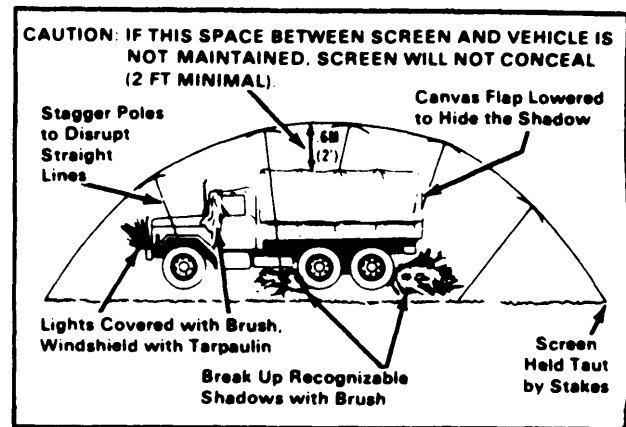


Figure 4-24. Placing net over vehicle

Chapter 5 Reconnaissance

ROUTE RECONNAISSANCE

Distances will be expressed in **metric** dimensions on all reports

Critical Features

The following features must be considered:

- Road width slopes, and curves.
- Bridges, fords, tunnels, ferries, underpasses, swim sites, and other traffic restricting features.
- Obstacles and NBC contaminated areas
- Slide areas
- Drainage
- Other natural and man made features, such as wooded, built up, and possible dispersion areas

Classification

See Table 5-1 and Figure 5-1

Table 5-1. Route widths

FLOW POSSIBILITIES	WIDTH FOR WHEELED VEHICLES	WIDTH FOR TRACKED VEHICLES
Isolated vehicles of appropriate width only and in one direction only	At least 3.5M (11.5 ft)	At least 4M (13 ft)
Generally one way only; no overtaking or passing in opposite direction	3.5M to 5.5M (11.5 ft to 18 ft)	4M to 6M (13 ft to 19.5 ft)
Single flow	5.5M to 7.3M (18 ft to 24 ft)	6M to 8M (19.5 ft to 26 ft)
Double flow	Over 7.3M (24 ft)	Over 8M (26 ft)

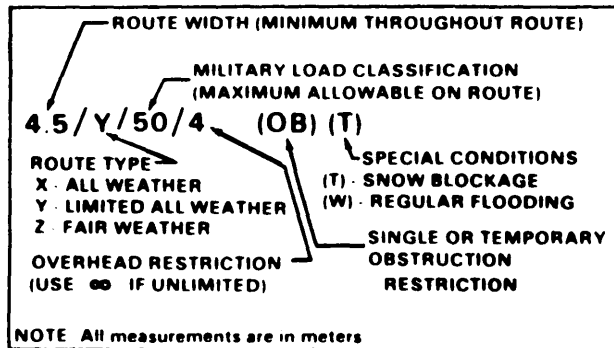


Figure 5-1. Route classification formula

Slopes and Radius Computation

See Figures 5-2 and 5-3 (page 5-2)

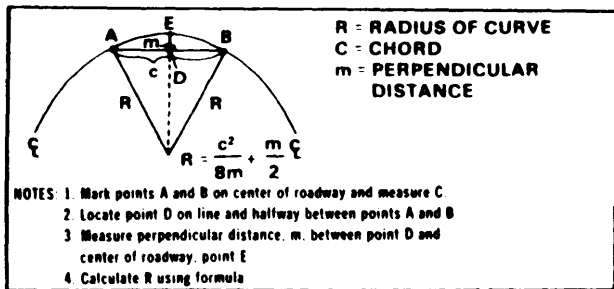


Figure 5-2. Radius of curvature calculation

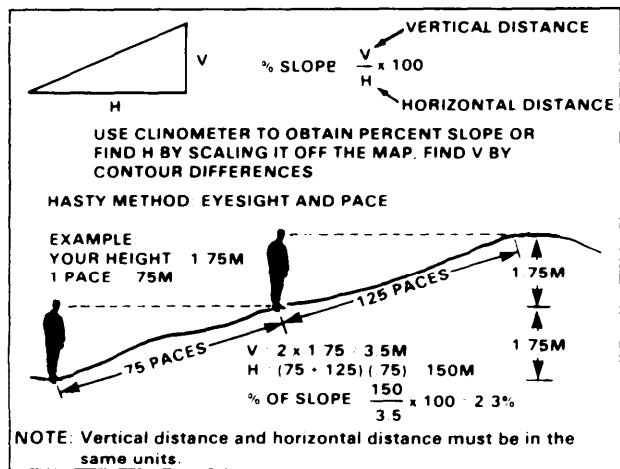


Figure 5-3. Slope computation (road gradient)

Obstruction (OB)

The obstructions are any factors which restrict type, amount, or speed of traffic flow. Whenever (OB) appears in the route formula, the exact nature must be shown on the overlay. The most common obstruction are—

- Overhead clearance less than 4.3 meters (14 feet).
- Width below minimum standard prescribed for the type of traffic in Table 5-1.
- Slopes of 7 percent or greater and curves with 25-meter (82 foot) radius or less (Refer to the end of this chapter for overlay symbols and details).
- Fords ferries and all tunnels that do not meet the criteria in Table 5-1 or the minimum overhead clearance is less than 4.3 meters (14 feet).

Report and Overlay

The report consists of an overlay specific features reconnaissance reports (bridge, ford, or road), and any other supplementary overlays reports, or sketches to support the route report. Figure 5-4 shows an example of a route reconnaissance overlay. (Refer to the end of this chapter for the appropriate symbols used on the overlay.)

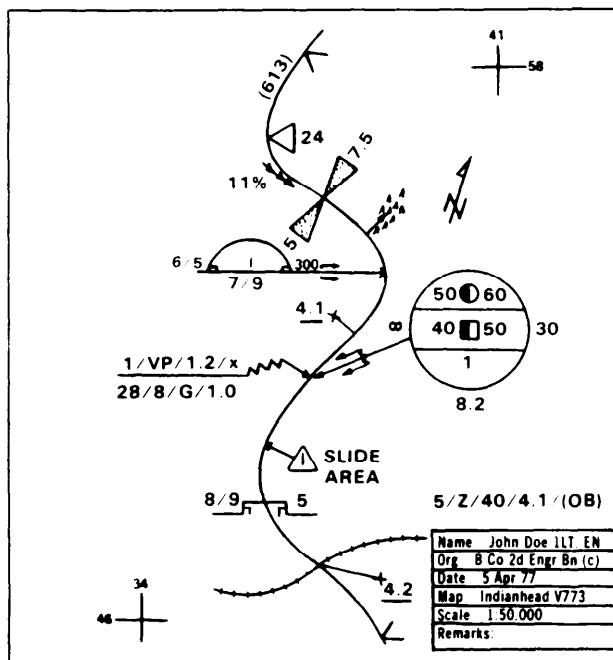


Figure 5-4. Route reconnaissance overlay

ROAD RECONNAISSANCE

Classification

Road classification is expressed in a standardized sequence prefix (A - no limiting characteristics or B some limiting characteristics), limiting characteristics (Table 5.2), traveled way width/traveled way plus shoulder width road surface material (Table 5.3), road length enclosed in parentheses, obstructions, and special conditions (Figure 5-1).

Table 5-2. Road limiting characteristics and symbols

LIMITING CHARACTERISTICS	SYMBOL
Curves (radius 25 meters (82 feet) or less)	c
Gradients (seven percent or greater)	g
Drainage (inadequate ditches, culverts)	d
Foundation (unstable)	f
Surface condition (bumpy, rutted, or potholed)	s
Camber or superelevation (excessive crown)	j
Unknown characteristics (used with other above symbols enclosed in parenthesis)	?
Example: (c?) = unknown radius	

All reports will be submitted in metric measurements

Table 5-3. Road surface materials and symbols

SURFACE MATERIAL	SYMBOL
Concrete.	k
Bituminous or asphaltic concrete (bituminous plant mix)	kb
Bituminous surface treatment on natural earth, stabilized soil sand-clay, or other select material	nb
Used when type of bituminous construction cannot be determined	b
Bituminous surface on paving brick, or stone	pb
Bitumen-penetrated macadam, water-bound macadam with superficial asphalt or tar cover	rb
Pavement, brick, or stone	p
Water-bound macadam, crushed rock, or coral	r
Gravel	l
Natural earth, stabilized soil, sand-clay, shell, cinders, disintegrated granite, or other select material	n
Various other types not mentioned above (indicate length when this symbol is used)	v

EXAMPLE. Bcgd(?)s 3.2/4.8 nb (4.3 km) (OB) (T). Road has limits of sharp curves, steep grades, bad drainage, unknown foundation, and rough surface; the traveled way width is 3.2 meters, combined width and shoulders is 4.8 meters. Surface material is bituminous surface treatment on natural earth stabilized soil, sand-clay, or other selected material. The road is 4.3 kilometers long, contains obstructions, and is subject to snow blockage.

Recording
Road reconnaissance data is recorded on DA Form 1248 (Road Reconnaissance Report) as shown in Figures 5-5 and 5-6

ROAD RECONNAISSANCE REPORT			
TO: <i>ATTN: 5-2, 21st Engr Bn</i>		FROM: <i>DOE, JOHN, LTC, CA 522nd Engr</i>	
BY: <i>Ft. Belvoir</i>		DATE: <i>16 Aug 84</i>	
SUBJECT: <i>Special</i>		SHEET: <i>5561 IV</i>	
SECTION I: <i>1:50,000</i>		SHEET: <i>5561 IV</i>	
SECTION II: GENERAL ROAD INFORMATION			
1. ROAD NAME: <i>UT 122864</i>		2. ROAD TYPE: <i>Highway</i>	
3. ROAD NUMBER: <i>UT 097999</i>		4. ROAD TYPE: <i>Highway</i>	
5. ROAD TYPE: <i>6.7m to 9.3m</i>		6. ROAD TYPE: <i>6.7m</i>	
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BRIDGE RECONNAISSANCE

Hasty

To make an immediate crossing use Tables 5-4 and 5-5 to determine a hasty bridge classification. When a bridge shows any sign of damage or if a permanent classification is desired, a qualified engineer should determine the allowable load classification using TM 5-312.

Deliberate

In order to accurately classify a bridge or prepare a bridge for demolition a detailed reconnaissance must be accomplished. Use DA Form 1249(Bridge Reconnaissance Report), Table 5-6, and Figures 5-7 through 5-13 to record the needed data. Table 5-6 may be used as a guide for developing a line-number report format for voice or digital transmission of bridge data. The obtained information is used in conjunction with TM 5-312 for classification.

Table 5-5. Minimum bridge criteria

BRIDGE CLASSIFICATION	MINIMUM WIDTH BETWEEN CURBS	
	ONE LANE M (FT)	TWO LANE M (FT)
4-12	2.75 (9)	5.50 (18)
13-30	3.35 (11)	5.50 (18)
31-60	4.00 (13)	7.30 (24)
61-100	4.50 (15)	8.20 (27)
101-150	5.0 (17)	9.8 (32)
All classes	MINIMUM OVERHEAD CLEARANCE M (FT)	
	4.5 (15)	

Table 5-4. Hasty bridge classification

PRIVATE ROAD					STATE OR COUNTY ROAD					US OR INTERSTATE HIGHWAY		
PRIME USERS					RESTRICTIONS							
CARS	FARM	TRUCKS			NONE		LOAD WEIGHT	WIDTH			AXLE LOAD	
(4)	(16)	Axles			Bridge Date		MLC= max load limit up to 30 tons	Less than 6 ft	6 ft to 8 ft	8 ft to 10 ft	MLC= Axle Load X 2.5	
		2	3	4/5	Pre-1960	Post-1960						
		(20)	(24)	(30)	(30)	(30)			(8)	(16)		(24)
						(min) Use correlation curves for higher class						


70 100


60 70

Table 5-6. Dimensions required on the seven basic bridges

DIMENSIONS REQUIRED TO COMPLETE FRONT SIDE OF DA 1249								
NUMBER ON FIGURE	DIMENSION DATA	SIMPLE STRINGER (FIGURE 5-7)	SLAB (FIGURE 5-8)	T-BEAM (FIGURE 5-8)	TRUSS (FIGURE 5-9)	GIRDER (FIGURE 5-10)	ARCH (FIGURE 5-11)	SUSPENSION (FIGURE 5-12)
1	Overall length	x	x	x	x	x	x	x
2	Number of spans	x	x	x	x	x	x	x
2	Length of spans	x	x	x	x	x	x	x
2a	Panel length				x			x
3	Height above streambed	x	x	x	x	x	x	x
3a	Height above estimated normal water level	x	x	x	x	x	x	x
4	Traveled way width	x	x	x	x	x	x	x
5	Overhead clearance				x			x
6	Horizontal clearance	x	x	x	x	x	x	x

THIS TABLE SHOWS THE MEASUREMENTS REQUIRED TO REPORT THE SEVEN BASIC TYPES OF BRIDGES. FIGURES 5-7 THROUGH 5-15 SHOW WHERE TO TAKE THESE MEASUREMENTS.

Table 5-6 Dimensions required on the seven basic bridges (continued)

DIMENSIONS REQUIRED TO COMPLETE BACK OF DA 1249											
LETTER DESIG- NATION	CAPACITY (a) DIMENSION DATA	SIMPLE STRINGER (FIGURE 5-7)				SLAB (FIGURE 5-8)	T-BEAM (FIGURE 5-8)	TRUSS (FIGURE 5-9)	GIRDER (FIGURE 5-10)	ARCH (FIGURE 5-11)	SUSPENSION (FIGURE 5-12)
		TIMBER		STEEL							
		RECTANGLE	LOG	I-BEAM	CHANNEL	RAIL					
a	Thickness of wearing surface	x		x			x	x	x	x	x
b	Thickness of flooring, deck, or depth of fill at crown			x			x	x	x	x	x
c	Distance, c to c, between T-beams, stringers, or floor beams	x	x	x	x	x	x	x	x	x	x
d	Number of T-beams or stringers	x	x	x	x	x	x	x	x		x
e	Depth of each T-beam or stringer	x	(b)	x	x	x	x	x	x		x
f	Width of each T-beam or stringer	x		(c)	(c)	(c)	x	x	x		x
g	Thickness of web of I-beams, WF- beams, channels, or rails			x	x	x		x	x		x
h	Sag of cable										x
i	Number of each size of cable										x
j	Thickness of arch ring									x	
k	Rise of arch									x	
l	Diameter of each size of cable										x
m	Depth of plate girder								x		
n	Width of flange plates								x		
o	Thickness of flange plates								x		
p	Number of flange plates								x		
q	Depth of flange angle								x		
r	Width of flange angle								x		
s	Thickness of flange angle								x		
t	Depth of web plate								x		
u	Thickness of web plate								x		
v	Average thickness of flange			x							
w	Depth of cover										x
The letter "x" indicates that the dimension is required						(b) Diameter					
(a) Capacity is computed by the use of formulas and data outlined in TM 5-312						(c) Width of flange					

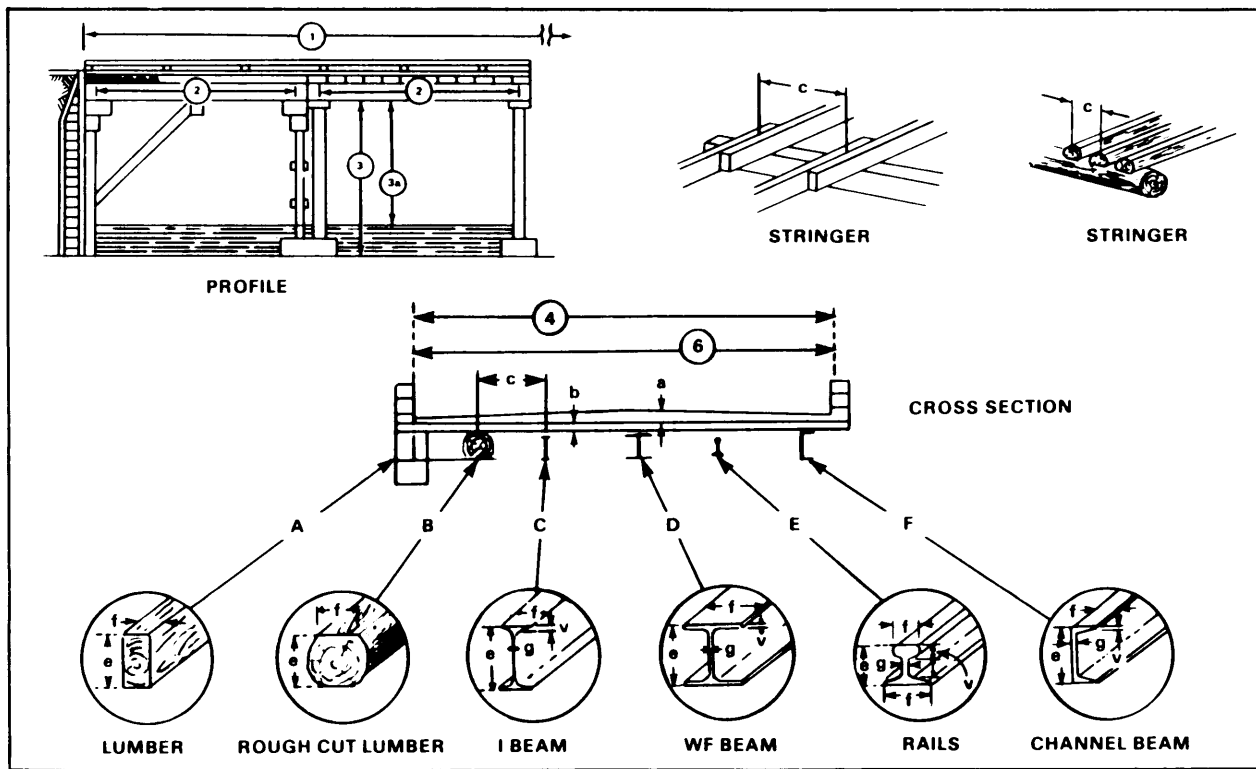


Figure 5-7. Dimensions required to report simple stringer bridges

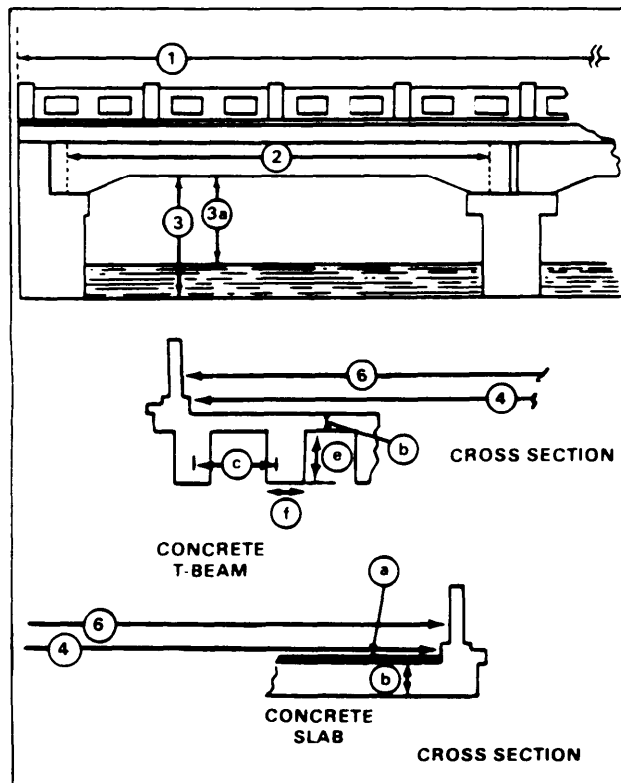


Figure 5-8. Dimensions required to report concrete bridges

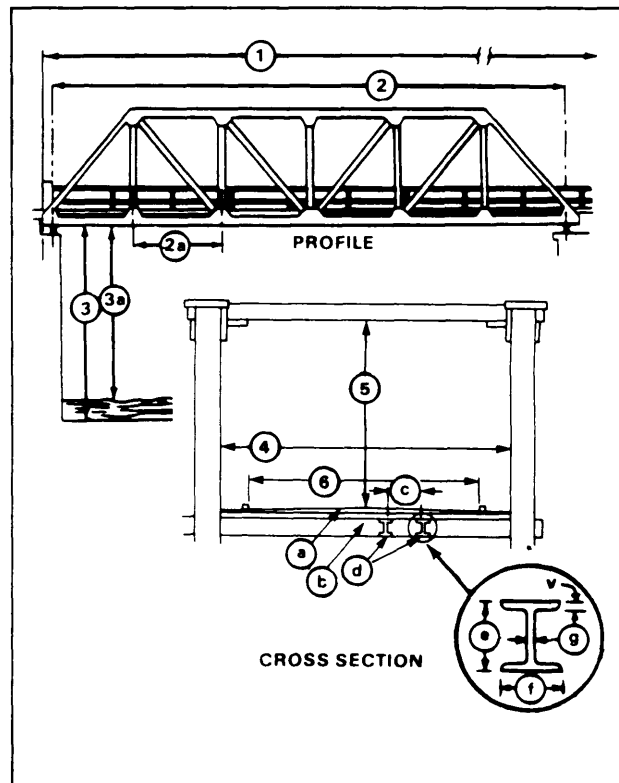


Figure 5-9. Dimensions required to report steel truss bridges

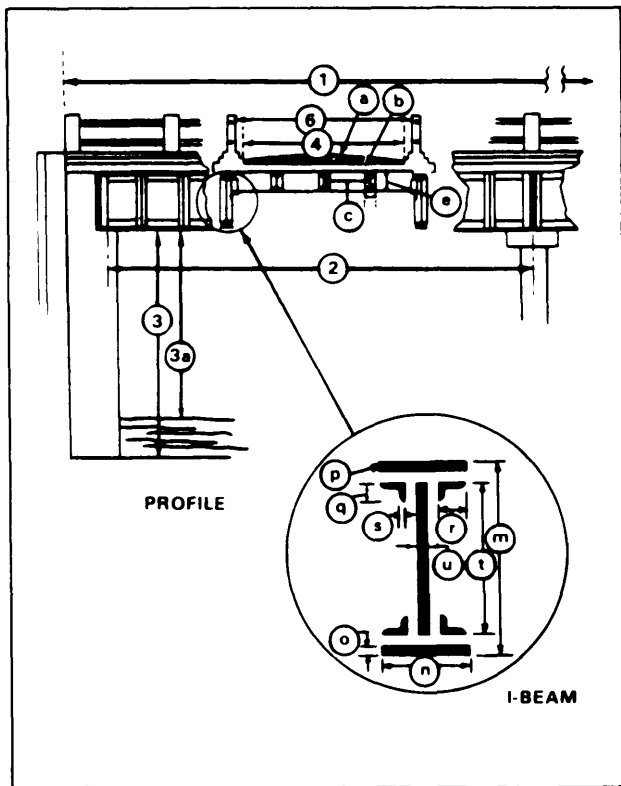


Figure 5-10. Dimensions required to report plate girder bridges

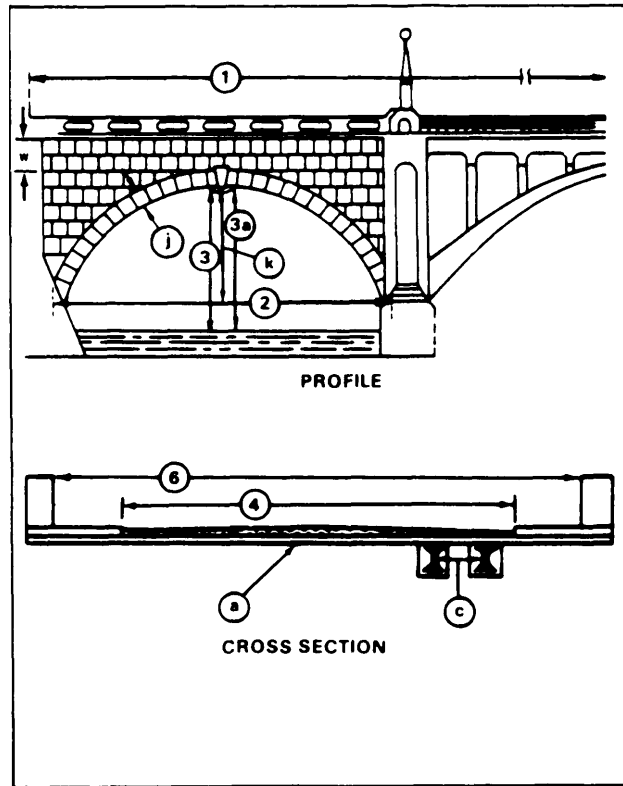


Figure 5-11. Dimensions required to report arch bridges

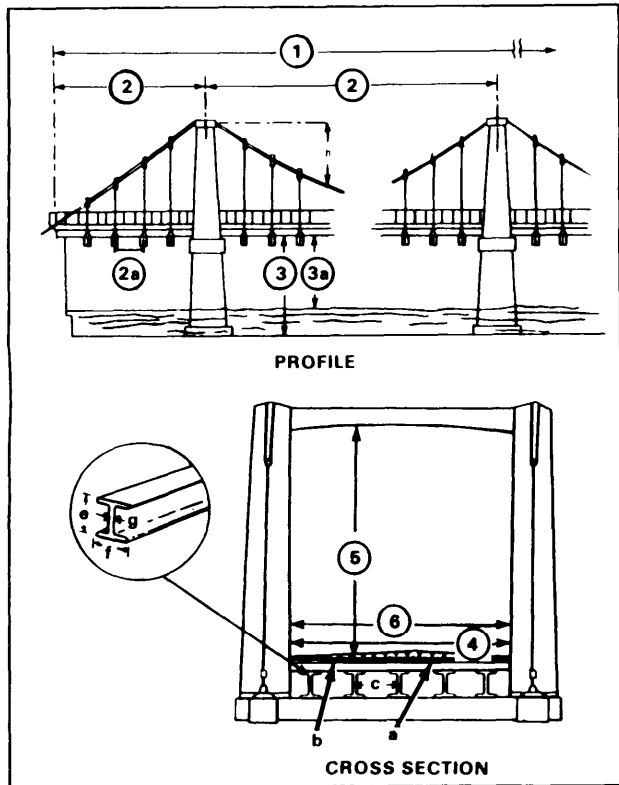


Figure 5-12. Dimensions required to report suspension bridges

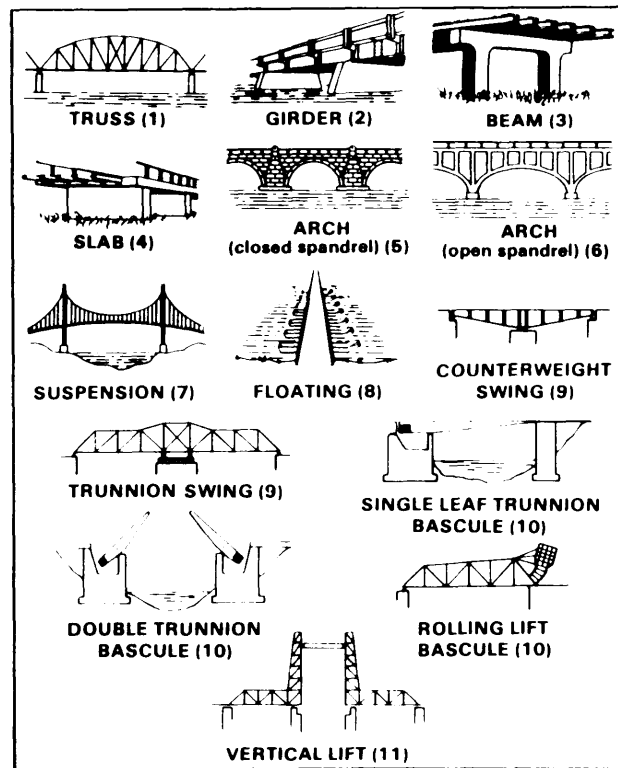


Figure 5-13. Span types and construction material used for completing DA Form 1249

To send bridge reconnaissance information, complete a DA Form 1249 (Figures 5-14 and 5-15, page 5-14). Use Table 5-6 (pages 5-7 and 5-8) to ensure that all requirements are covered.

Figure 5-14. Bridge reconnaissance report (front)

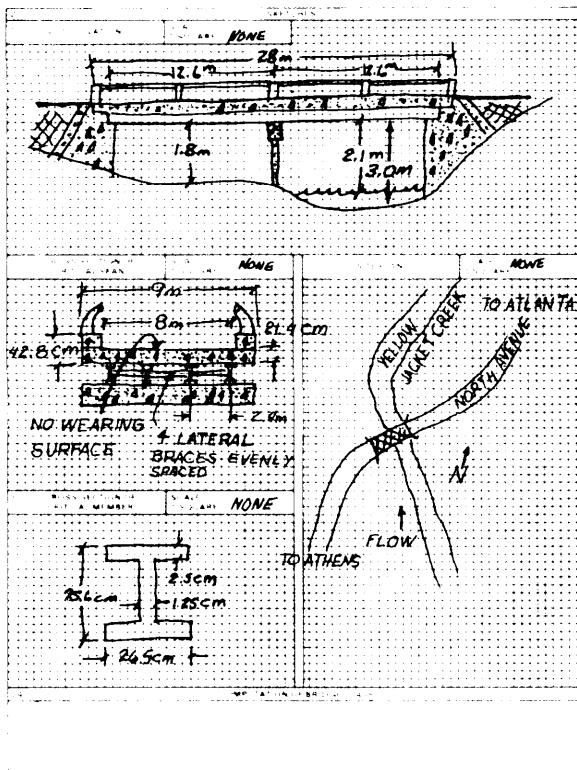


Figure 5-15. Bridge reconnaissance report (back)

TUNNEL RECONNAISSANCE

Refer to Table 5-1 (page 5-1) for roadway width requirements. Overhead clearances less than 43 meters are classified as obstructions. Complete the DA Form 1250 (Tunnel Reconnaissance Report) in accordance with the bridge reconnaissance report. Figure 5-16 shows a typical sketch of a tunnel with minimum required dimensions.

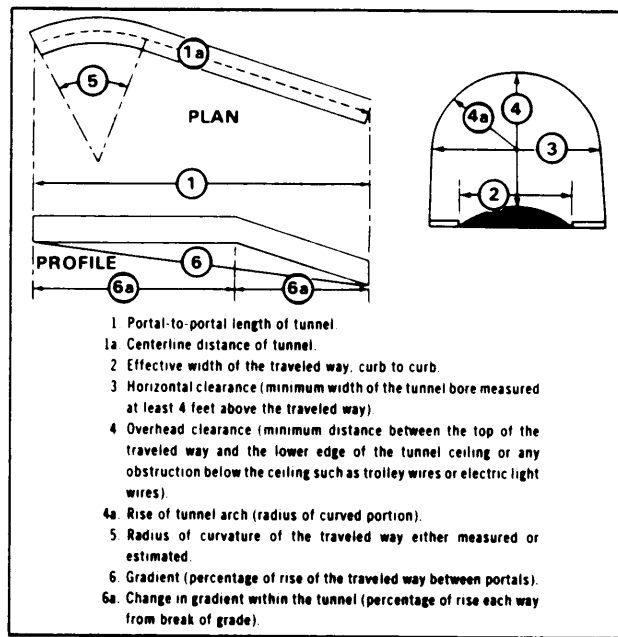


Figure 5-16. Typical tunnel sketch with required measurements

WATER-CROSSING RECONNAISSANCE

All water-crossing reconnaissance, such as swim, ford, raft, bridge, and ferry, include the following factors:

Road Network

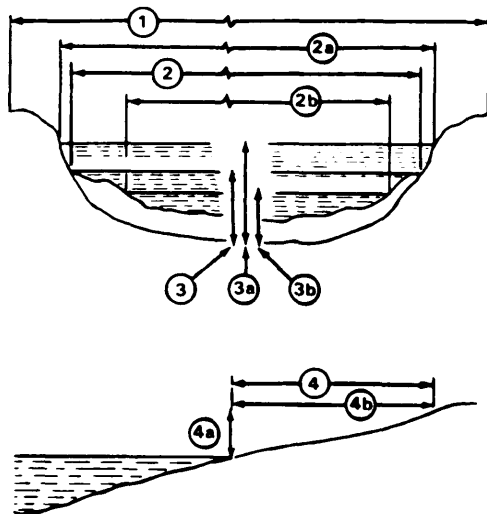
The road network should support the largest vehicles and have good drainage facilities

Avenues To and From the River

The avenues should be straight for at least 150 meters, have a 10 percent maximum grade, have two lanes with a turnaround, and have all-weather surface whenever possible.

Riverbanks

The riverbanks should have stability, slope, and height as shown in Figure 5-17



1. The width of streambed from bank to bank.
2. The actual width of the water, measured at normal stage (maximum width 2a and minimum width 2b are estimated, based on local observations or records of high water and low water).
3. The actual depth of the stream at normal water level.
- 3a. Estimated maximum water depth based on local observations or records.
- 3b. Estimated minimum water depth based on local observations (watermarks) or records.
4. The slope of the approaches is the slope of the stream banks through which the approach roads are cut.

$$\% \text{ Slope} = \frac{4a}{4b} \times 100$$

4a = Approach elevation.

4b = Approach distance.

Figure 5-17. River or stream measurements

Widths

Measure the widths by using a string or tape across the river scaled off the map, or as shown in Figure 5-18.

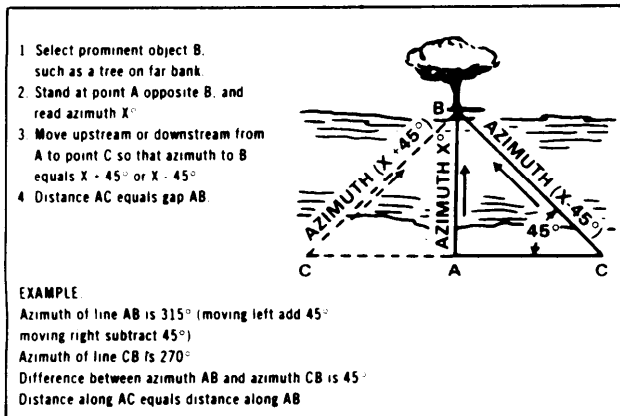


Figure 5-18. Measuring stream width with a compass

Depths

Record the depths every 3 meters by using a measured pole/rod or weighted ropes/strings.

Sites

Assembly areas and other needed areas should be spacious, provide good concealment, and have easy access routes.

Velocity

Measure the velocity by using the procedures in Figure 5-19.

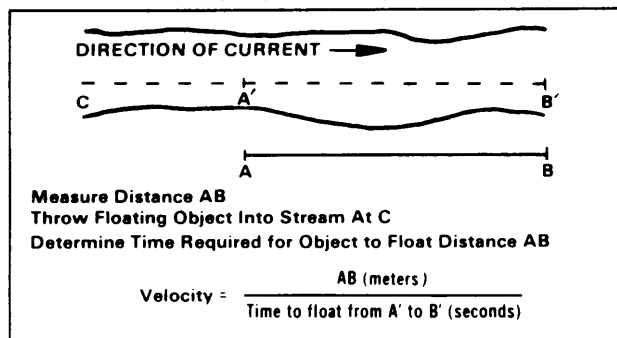


Figure 5-19. Measuring stream velocity

Obstructions

Some obstructions are sandbars, floating debris, and other water obstacles or restrictions.

Drainage

The drainage should be adequate.

Soil Stability

The seal should be adequate for anchoring. Check the banks and river bottoms for stability.

FORD RECONNAISSANCE

Use Table 5-7 to determine trafficability. When DA Form 1251 (Ford Reconnaissance Report) is used for swim site, it must specify that the site is for swimming only.

Table 5-7. Trafficability of fords

TYPE OF TRAFFIC	SHALLOW FORDABLE DEPTH IN METERS (INCHES)	MINIMUM WIDTH IN METERS	MAXIMUM PERCENT OF SLOPE FOR APPROACHES ¹
Foot	1 (39)	1 (39 in) (single file) 2 (79 in) (columns of 2)	100% 1:1
Trucks and truck-drawn artillery	.75 (30)	3.6 (12 ft)	33% 1:3
Light tanks	1 (39)	4.2 (14 ft)	50% 1:2
Medium tanks ²	1.05 (42)	4.2 (14 ft)	50% 1:2

¹ Based on hard, dry surface² Depths up to 4.3 meters can be negotiated with deep water fording kit**ENGINEER RECONNAISSANCE**

The engineer reconnaissance report consists of a completed DA Form 1711-R (Engineer Reconnaissance Report) and an engineer reconnaissance overlay (Figures 5-20 and 5-21 page 5-18). A reconnaissance checklist is provided in Table 5-8. When looking for water point locations select sites with running water if possible. To determine the capacity of the water source in liters per minute use; the following formula:

$$Q = A \times V \ 48,000$$

Where Q = Flow in liters per minute

A = Cross section of stream flow in square meters

V = Meters per second

48,000 = Conversion and correction factor

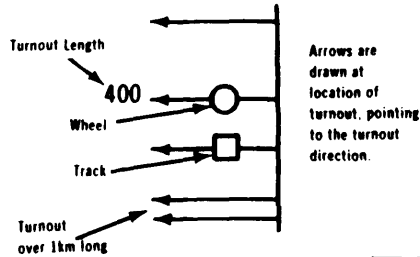
Check the color, odor, turbidity, and taste (do not drink) of water. Report any possible pollution such as human or industrial waste, dead fish, and so forth. Overlay symbols are shown on pages 5-19 through 5-21 and material facility equipment and service symbols are shown in Figure 5-22.

Table 5-8. Engineer reconnaissance checklist

☐ ROADS. Classify using symbols.
☐ BRIDGES, FORDS, AND FERRIES. Classify using symbols and include possible bypass for existing crossings.
☐ OBSTACLES TO MOVEMENT. Report natural and artificial obstacles including demolitions, mines, and booby traps.
☐ TERRAIN. Report general nature, ridge system, drainage system including fordability, forests, swamps, and areas suitable for mechanized operations.
☐ ENGINEER MATERIALS. Report road material, bridge timbers, lumber, steel, and explosives.
☐ ENGINEER EQUIPMENT. Record data on rock crushers, sawmills, garages, machine shops, blacksmith shops, or other facilities or equipment.
☐ ERRORS AND OMISSIONS ON MAPS USED.
☐ WATER POINTS. Recommend locations.
☐ BARRIERS TO ENEMY MOVEMENT. Describe natural, or artificial barriers and sites for construction of improvement (work estimates).
☐ STREAMS. Give a general description of width, depth, banks, approaches, character of bottom, navigability, and possible ways to cross.
☐ DEFENSIVE POSITIONS.
☐ BIVOUAC AREAS. Give data on entrances, soil, drainage, sanitation, and concealment.
☐ PETROLEUM STORAGE AND EQUIPMENT.
☐ UTILITIES. Report water, sewage, electricity, and gas utilities available.
☐ PORTS. Show wharves, sunken obstacles, cargo handling facilities, storage facilities, and transportation routes.
☐ CONSTRUCTION SITES. Report drainage, water supply, power source, earthwork, access, acreage, and soil conditions.
☐ ANY OTHER INFORMATION OF IMPORTANCE.
NOTE: Give work estimates as required.

OVERLAY SYMBOLS

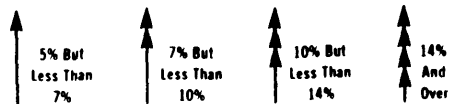
TURNOUTS



BYPASSES



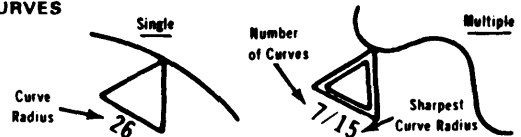
GRADES



OBSTACLES



CURVES



Sharp curve: Any curve with radius of 25 meters or less is an obstruction
All curves with radius less than 45 meters are reportable

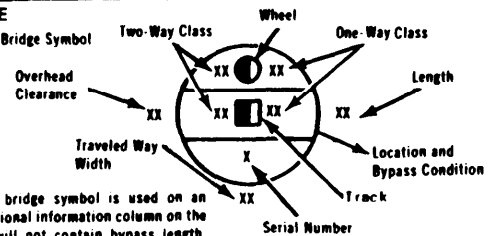
CRITICAL POINT



Number, in order, and describe on DA Form 1711-R

BRIDGE

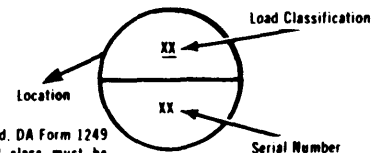
Full NATO Bridge Symbol



When full NATO bridge symbol is used on an overlay, the additional information column on the DA Form 1249 will not contain bypass length, traveled way width, or overhead clearance.

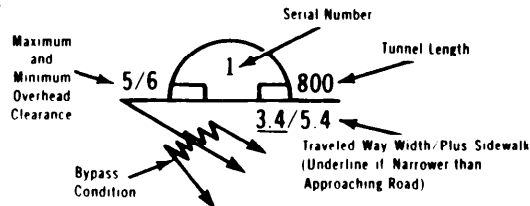
BRIDGE

Abbreviated Bridge Symbol

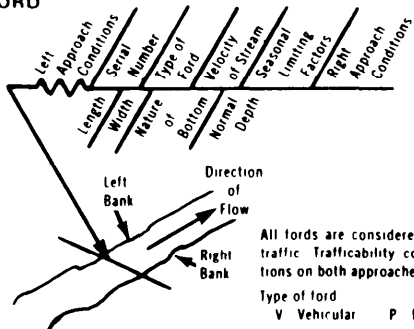


When abbreviated symbol is used, DA Form 1249 must be attached. Bridge load class must be underlined if traveled way width is below the standards on Table 5-5

TUNNEL



FORD



All fords are considered as obstruction (OB) to traffic. Trafficability conditions indicate conditions on both approaches

Type of ford

V Vehicular P Pedestrian

Seasonal limiting factors

X No seasonal limitation except for limited duration after sudden flooding
Y Significant seasonal limitations

Nature of bottom

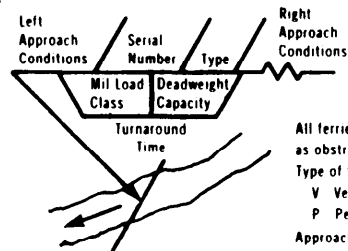
M Mud C Clay S Sand
G Gravel R Rock P Artificial paving

Approach conditions

~~~~~ Difficult ——— Easy

NOTE. See Table 5-7 (page 5-17).

## FERRY



All ferries are considered as obstructions (OB) to traffic

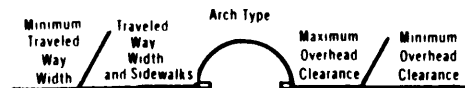
Type of ferry

V Vehicular  
P Pedestrian

Approach conditions

~~~~~ Difficult ——— Easy

UNDERPASS



If traveled way width is narrower than width of road leading into tunnel, the number must be underlined

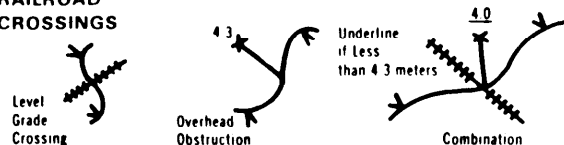
Symbol is drawn to show shape of structure. Show sidewalk when present. If clearance is less than 4.3 meters, it is an obstruction

CONSTRUCTION



See Table 5.1 to determine if construction is a traffic obstruction

RAILROAD CROSSINGS



RAILROAD BRIDGES

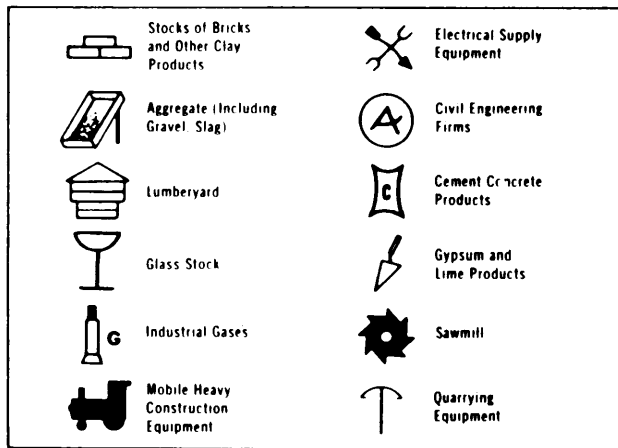
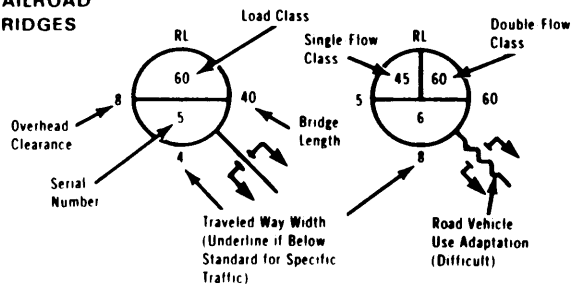


Figure 5-22. Material, facility equipment, and service symbols

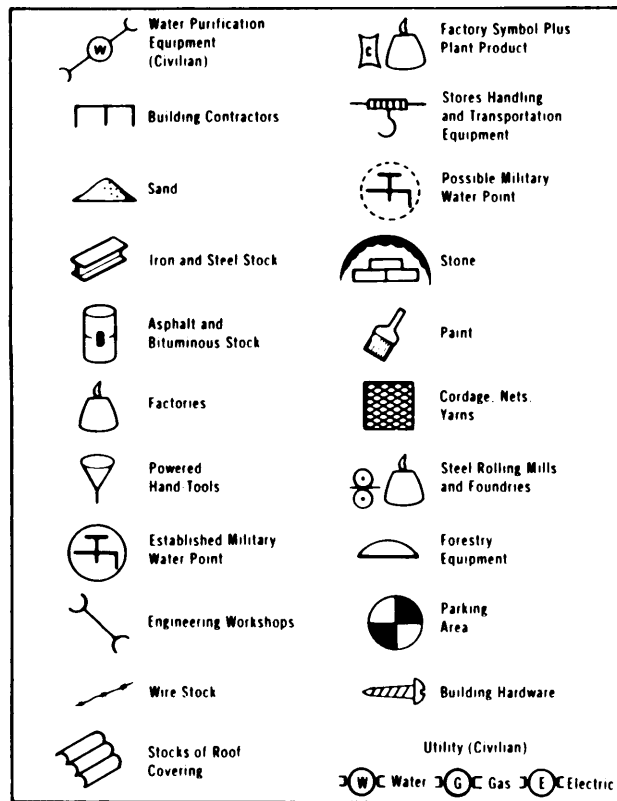


Figure 5-22. Material, facility equipment, and service symbols (continued)

SAFETY

The minimum safe distances for personnel in the open when detonating explosives are given in Table 6-1.

Table 6-1. Explosives minimum safe distances

| EXPLOSIVES
KG (LB) | SAFE
DISTANCE.
M (FT) | EXPLOSIVES
KG (LB) | SAFE
DISTANCE.
M (FT) |
|-----------------------|-----------------------------|-----------------------|-----------------------------|
| 45 to 12.3 (1 to 27) | 300 (900) | 68.0 (150) | 534 (1,590) |
| 13.6 (30) | 311 (930) | 79.8 (175) | 560 (1,680) |
| 16.3 (35) | 327 (980) | 90.7 (200) | 585 (1,750) |
| 18.1 (40) | 342 (1,020) | 102.4 (225) | 609 (1,820) |
| 20.8 (45) | 356 (1,070) | 113.8 (250) | 630 (1,890) |
| 22.7 (50) | 369 (1,100) | 125.1 (275) | 651 (1,950) |
| 27.2 (60) | 392 (1,170) | 136.0 (300) | 670 (2,000) |
| 31.8 (70) | 413 (1,240) | 147.8 (325) | 688 (2,070) |
| 36.3 (80) | 431 (1,290) | 158.8 (350) | 705 (2,100) |
| 40.8 (90) | 449 (1,330) | 170.5 (375) | 722 (2,160) |
| 45.4 (100) | 465 (1,390) | 181.4 (400) | 737 (2,210) |
| 57.1 (125) | 500 (1,500) | 193.2 (425) | 750 (2,250) |
| | | 227.3 (500) | 800 (2,400) |

For charges over 227.30 kg (500 lb).
distance in feet = 300 $\sqrt{\text{Pounds of explosives}}$

Safe distance in meters = 100 x $\sqrt{\text{Pounds of explosives}}$

Minimum distance of personnel in a missile-proof shelter is 91.4 m (300 ft)

Explosives may be prematurely detonated by induced currents. Table 6-2 gives distances that transmitters may detonate explosives by transmitted-induced currents.

Table 6-2. Premature detonation by induced currents

| MINIMUM SAFE DISTANCE FROM
TRANSMITTER ANTENNAS | | NOTE: When the transmission is a pulsed or pulsed continuous wave type and its pulse width is less than 10 microseconds. The left hand column indicates average power for all other transmissions, including those with pulse widths greater than 10 microseconds. The left hand column indicates peak power. |
|--|---------------------------------------|---|
| AVERAGE
OR PEAK
TRANSMITTER
POWER | MINIMUM
DISTANCE
TO TRANSMITTER | |
| WATTS (NOTE) | M (FT) | |
| 0-30 | 30 (96.4) | <p>Electric power lines. Electric firing should not be performed within 155 meters of energized power transmission lines. When it is necessary to conduct blasting operations at distances closer than 155 meters to electric power lines, nonelectric firing systems should be used or the power lines deenergized.</p> <p>CAUTION If electric blasting caps are to be transported near operating transmitters or in vehicles (including helicopters) in which a transmitter is to be operated, the caps will be placed in a metal can, the cover of which must be snug fitting and lap over the body of the can to a minimum depth of one-half inch. Caps will not be removed from container in proximity to operating transmitter unless the hazard has been evaluated and estimated to be acceptable (ammo can).</p> |
| 30-50 | 50 (164.1) | |
| 50-100 | 110 (360.9) | |
| 100-250 | 160 (524.9) | |
| 250-500 | 230 (754.6) | |
| 500-1,000 | 305 (1,000.6) | |
| 1,000-3,000 | 480 (1,574.8) | |
| 3,000-5,000 | 610 (2,001.3) | |
| 5,000-20,000 | 915 (3,001.9) | |
| 20,000-50,000 | 1,530 (4,921.2) | |
| 50,000-100,000 | 3,050 (9,824.1) | |

Misfires should be handled by the person who placed the charge. Thirty minutes must be allowed for "cook-off" on all nonelectric or buried charges. Above ground misfires should be blown in place by priming at least 1 pound of explosive placed as close as possible to the charge without disturbing it. Buried misfires should be carefully excavated to no closer than 1 foot from charge and then blown in place with at least 2 pounds of explosive. Do not attempt to move or disarm a misfire and do not abandon misfired explosives.

EXPLOSIVE CHARACTERISTICS

Table 6- 3 shows the main characteristics and uses of military explosives.

Table 6-3. Military explosives characteristics

| EXPLOSIVE | USAGE | DET VEL
(FPS) | RE
FACTOR | SIZE, WEIGHT, AND PACKAGING |
|--------------------------------|-----------------------|--------------------|--------------|--|
| TNT | Breaching | 23,000 | 1.00 | 1 lb: 48-56/Box, 1/2 lb: 96-106/Box |
| Tetrytol | Breaching | 23,000 | 1.20 | 8-21 lb/Sack, 2 Sacks/Box |
| C-4 M5A1 and
M112 | Cut and
Breach | 26,000 | 1.34 | M5A1: 24-27 lb Blks/Box
M112: 30-114 lb Blks/Box |
| Sheet Exp M118
M186 | Cutting | 24,000 | 1.14 | 4-11 lb Sheets/Pack with 20 Packs
per Box (1 Sheet: 3' x 14" x 12")
3-25 lb Rolls/Box (50' long) |
| Dynamite M1 | Dry Stump/
Ditch | 20,000 | 0.92 | 100-11 lb Sticks/Box |
| Det Cord | Priming | 20,000 -
24,000 | | 3-1,000' Rolls or 8-500'
Rolls/Box |
| Crater Charge | Craters | 8,900 | 0.42 | 1-40 lb Cannister/Box |
| Bangalore M1A2 | Wire and
Breaching | 25,600 | 1.17 | 10-5' Sections/Box (176 lb) |
| Shaped Charges
M2A4
M3A1 | Cutting
Holes | 25,600
25,600 | 1.17
1.17 | 4-15 lb Shaped Charges/Box
1-40 lb Shaped Charge/Box |

- NOTES: 1. Dynamite which is to be submerged under water for a period exceeding 24 hours must be waterproofed by sealing in plastic or dipping in pitch.
2. The C-4 which is to be used under water must be kept in packages to prevent erosion.
3. Cratering charges will malfunction if the ammonium nitrate is exposed to moisture.
4. Fumes produced by detonating or burning explosives are dangerous.

PRIMING EXPLOSIVES

Explosives may be primed with detonating cord (Figure 6-1), electrically or nonelectrically.

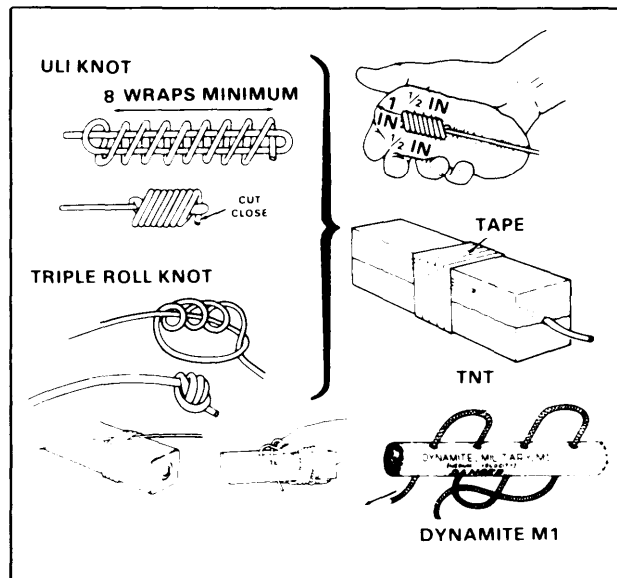


Figure 6-1. Detonating cord priming

FIRING SYSTEMS

Firing systems may be electric or nonelectric. A dual-firing system is two completely separate systems that may be dual electric, dual nonelectric, or a combination. See Figure 6-2 for details.

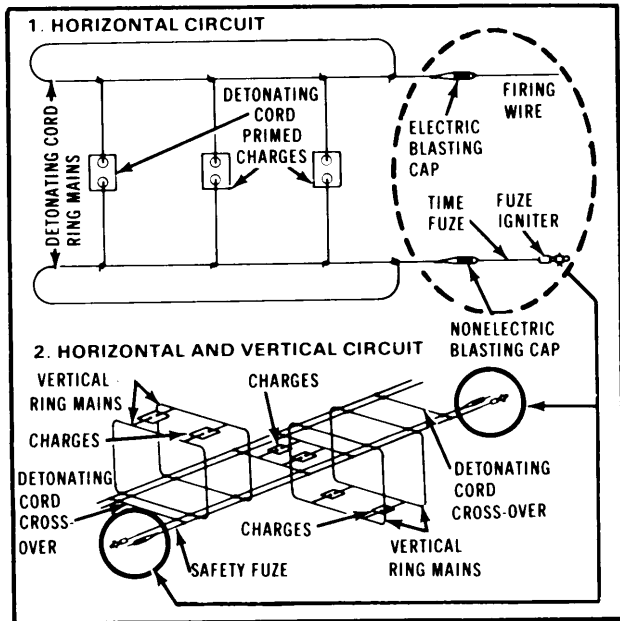


Figure 6-2. Combination dual-firing system

CHARGE CALCULATIONS

General steps are shown in Figure 6-3.

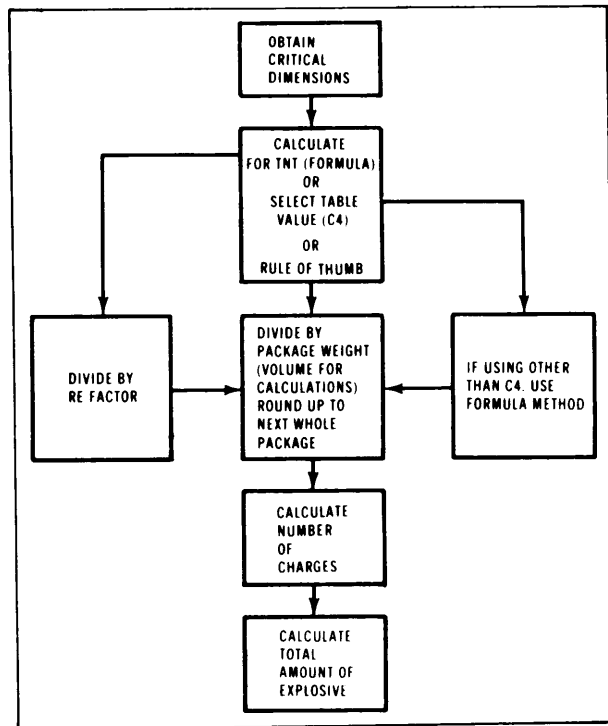


Figure 6-3. Explosive calculation steps

Steel Cutting Charges

See Figure 6-4 and Table 6-4.

| FORMULA | USE |
|---------------------|---|
| $P = \frac{1}{2} A$ | Cut beams, columns, girders, steel plates, any structural steel section, bars 2 inches thick or over. |
| $P = D^2$ | Cut high carbon or alloy steel (2 inches or less) |
| Where: | <p>P = Pounds of TNT</p> <p>A = Cross-section area in square inches of</p> <p>D = Thickness or diameter in inches</p> |

Figure 6-4. Steel cutting formulas

Steel cutting rules of thumb

The required explosive is either TNT or plastic explosive (RE factor conversion is not needed.)

Rails (cut preferably at crossings switches, or curves). Cut at alternate rail spllices for a distance of 500 feet.

Less than 5 inches high - use $\frac{1}{2}$ pound.

Five inches or higher - use 1 pound.

Crossings and switches - use 1 pound.

Cables, chains, rods, and bars.

Up to 1 inch diameter use .1 pound.

Over 1 inch to 2 inches - use 2 pounds.

Over 2 inches - use $P = (\frac{1}{2}) A$ or suitable dimensional type charge.

NOTE: Chain and cable rules are for those under tension. Both sides of chain link must be cut.

Table 6-4. C4 needed to cut steel sections

| THICKNESS OF SECTION CM (IN) | KILOGRAMS (POUNDS) OF C4 FOR RECTANGULAR STEEL SECTIONS OF GIVEN DIMENSIONS | | | | | | | | | | | | | | | | | | | |
|---|---|-----|------|------|------|------|------|------|------|------|------|------|------|------|--|--|--|--|--|--|
| | WIDTH OF SECTION IN CM (IN) | | | | | | | | | | | | | | | | | | | |
| | 5 1 | 7 6 | 10 2 | 12 7 | 15 2 | 20 3 | 25 4 | 30 5 | 35 6 | 40 6 | 45 7 | 50 8 | 55 8 | 61 | | | | | | |
| | (2) | (3) | (4) | (5) | (6) | (8) | (10) | (12) | (14) | (16) | (18) | (20) | (22) | (24) | | | | | | |
| 0 6 | 1 | 1 | 2 | 2 | 2 | 3 | 4 | 5 | 5 | 6 | 6 | 7 | 8 | 8 | | | | | | |
| (1*) | (2) | (3) | (3) | (4) | (5) | (6) | (8) | (9) | (1) | (12) | (13) | (15) | (16) | (18) | | | | | | |
| 1 0 | 1 | 2 | 2 | 3 | 4 | 5 | 5 | 6 | 7 | 8 | 9 | 1 | 11 | 12 | | | | | | |
| (1*) | (3) | (4) | (5) | (6) | (7) | (9) | (11) | (13) | (15) | (18) | (2) | (21) | (24) | (26) | | | | | | |
| 1 3 | 2 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 1 | 11 | 12 | 13 | 15 | 16 | | | | | | |
| (1*) | (3) | (5) | (6) | (8) | (9) | (12) | (15) | (18) | (21) | (23) | (26) | (29) | (32) | (34) | | | | | | |
| 1 6 | 2 | 3 | 4 | 5 | 5 | 7 | 9 | 1 | 12 | 13 | 15 | 16 | 18 | 2 | | | | | | |
| (1*) | (4) | (6) | (8) | (9) | (11) | (15) | (18) | (22) | (25) | (29) | (32) | (35) | (39) | (43) | | | | | | |
| 1 9 | 2 | 4 | 5 | 5 | 6 | 8 | 1 | 12 | 14 | 16 | 18 | 2 | 22 | 24 | | | | | | |
| (1*) | (5) | (7) | (9) | (11) | (13) | (18) | (21) | (26) | (3) | (34) | (38) | (43) | (47) | (51) | | | | | | |
| 2 2 | 3 | 4 | 5 | 6 | 7 | 1 | 12 | 14 | 16 | 18 | 21 | 23 | 25 | 27 | | | | | | |
| (1*) | (6) | (8) | (11) | (13) | (15) | (21) | (25) | (3) | (35) | (4) | (45) | (5) | (55) | (59) | | | | | | |
| 2 5 | 3 | 5 | 6 | 7 | 8 | 11 | 13 | 16 | 18 | 21 | 24 | 26 | 29 | 31 | | | | | | |
| (1) | (6) | (9) | (12) | (15) | (18) | (23) | (29) | (34) | (4) | (45) | (51) | (56) | (62) | (68) | | | | | | |
| NOTE: Rounded up to next 1/10 pound and kilogram | | | | | | | | | | | | | | | | | | | | |
| Use table to: | | | | | | | | | | | | | | | | | | | | |
| 1 Measure rectangular sections of member separately | | | | | | | | | | | | | | | | | | | | |
| 2 Find charge for each section. | | | | | | | | | | | | | | | | | | | | |
| 3 Add charges for sections to find total charge | | | | | | | | | | | | | | | | | | | | |
| 4 If dimension is not on table, use next larger dimension | | | | | | | | | | | | | | | | | | | | |

Emplacement of charge and sample problem

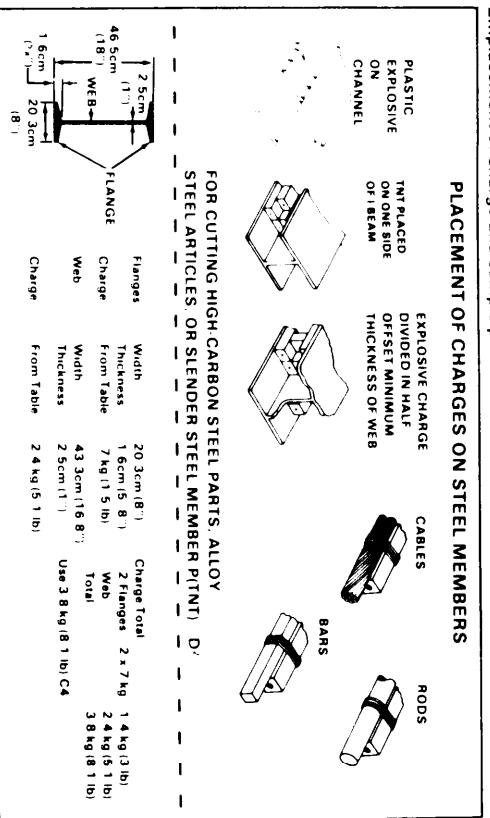


Figure 6-5 Steel cutting charges emplacement

Special steel cutting charges

| CHARGE TYPE | USE AND DIMENSIONS | REMARKS |
|---|--|---|
| BEAMS LESS THAN 2 INCHES THICK
Ribbon

Offset flange charge so that one edge is opposite center
BEAMS 2 INCHES THICK OR MORE
Offset flange charge so that one edge is opposite an edge of the C-shaped charges | Cut via steel up to 3" thick (plates, beams, columns)
Depth 1/2 thickness of target width 3 times thickness of charge
Length Same as length of cut desired | 1" minimum charge thickness
Cut explosive, DO NOT mold
Explosive target contact must exist over entire area |
| PRIMING
Detonating cord primers must be of equal length
DETONATION AT APEX BASE
Saddle

LONG AXIS THICKNESS 1" CIRCUMFERENCE | Cut solid bars up to 8" thick
See diagram for charge dimensions | Explosive must be cut rather than molded
Difficult |
| SHORT AXIS 1/2 CIRCUMFERENCE AND POINTS OF DETONATION
Diamond

LONG AXIS CIRCUMFERENCE | Cut solid bars up to 8" thick
See diagram for charge dimensions | Detonating cord primers at apertures must be equal length |

Figure 6-6 Special steel cutting charges

Timber Cutting Charges

Figure 6-7 shows charge placement formulas and amount of explosive. Whenever possible, a test shot should be reconducted to determine the exact amount of explosive required to obtain the desired effect. Use the values or formulas given in Figure 6-7

for initial test shot. After the initial result, increase or decrease the amount of explosive as appropriate. See Figure 6-8 for stumping operations. Use ring charges as shown in Figure 6-7 when full removal is not desired.

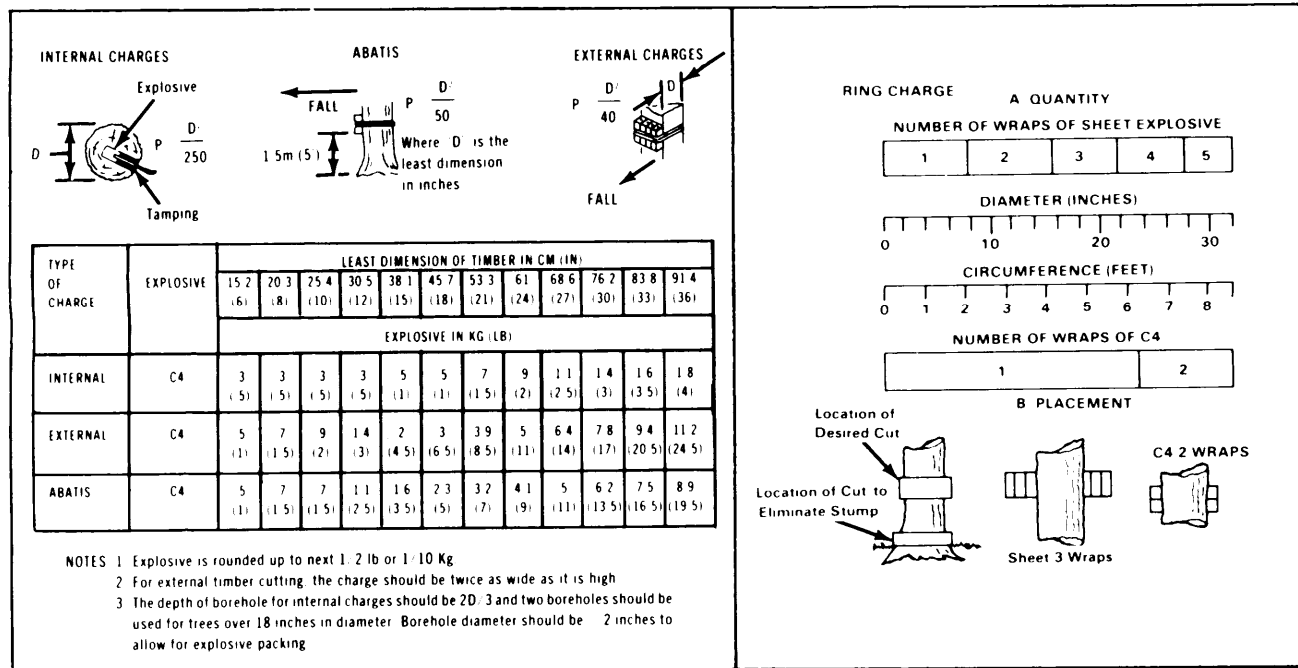


Figure 6-7 Timber cutting charges

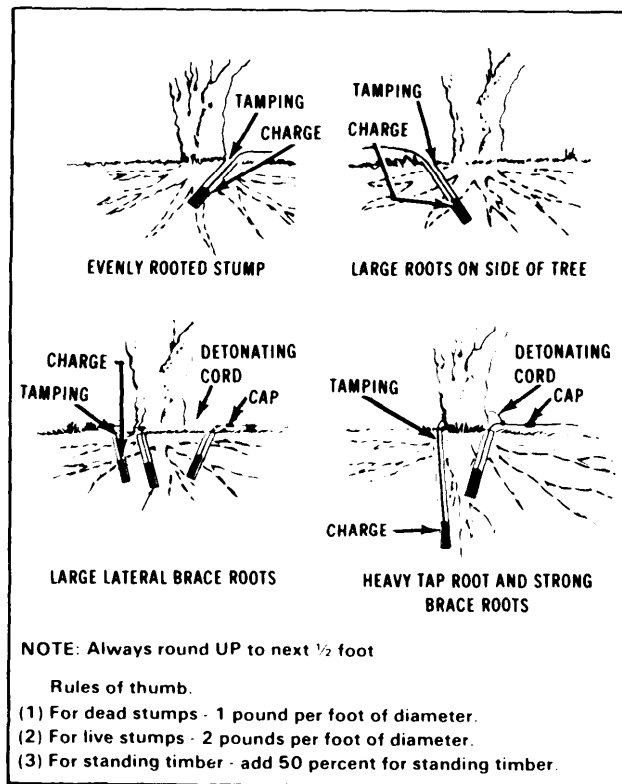


Figure 6-8. Stump blasting methods for various root structures

Breaching Charges

Table 6-5 shows quantity of explosive for reinforced concrete. Quantity for other materials may be obtained by use of a conversion factor (Table 6-5 page 6-8)

Breaching formulas: $P = R^2 K C$

Where P = pounds of TNT
 R = breaching radius (Figure 6-9)
 K = material factor (Table 6-6)
 C = tamping factor (Table 6-5)

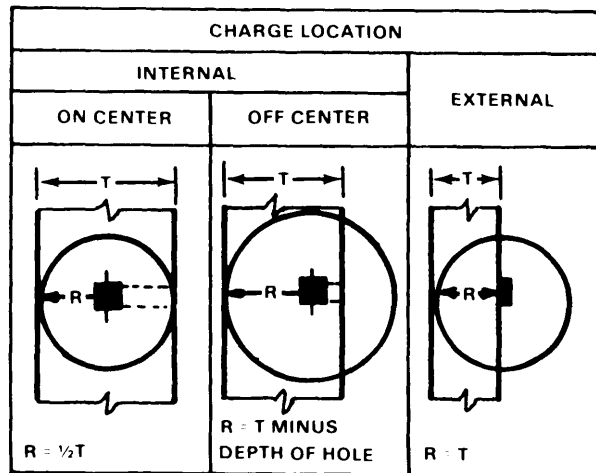


Figure 6-9. Breaching radius

Table 6-6. Values of K (material factor) for breaching charges

| MATERIAL | R
M (FT) | K |
|--|---|--------------|
| Earth | All values | 0.07 |
| Poor masonry, shale, hardpan, good timber, and earth construction | Less than 1.5 (5)
1.5 (5) or more | 0.32
0.29 |
| Good masonry, concrete block, rock | 3 (1) or less
over 3 (1) to less
than 9 (3) | 0.88
0.48 |
| | 9 (3) to less than
1.5 (5) | 0.40 |
| | 1.5 (5) to less than
2.1 (7) | 0.32 |
| | 2.1 (7) or more | 0.27 |
| | | |
| Dense concrete, first-class masonry | 3 (1) or less
over 3 (1) to less
than 9 (3) | 1.14
0.62 |
| | 9 (3) to less than
1.5 (5) | 0.52 |
| | 1.5 (5) to less than
2.1 (7) | 0.41 |
| | 2.1 (7) or more | 0.35 |
| | | |
| Reinforced concrete (concrete only, will
not cut reinforcing steel) | 3 (1) or less
over 3 (1) to less
than 9 (3) | 1.76
0.96 |
| | 9 (3) to less than
1.5 (5) | 0.80 |
| | 1.5 (5) to less than
2.1 (7) | 0.63 |
| | 2.1 (7) or more | 0.54 |
| | | |

Number of charges and thickness (Table 6-7)

Formula:
$$N = \frac{W}{2R}$$

Where N = number of charges

W = width

R = breaching radius (feet)

Round off rule for N

Less than 1.25 - use 1 charge

1.25 to 2.49 - use 2 charges

2.5 or greater - round off to nearest whole number

Table 6-7. Thickness of breaching charge

| AMOUNT OF EXPLOSIVE | THICKNESS OF CHARGE |
|---------------------------|---------------------|
| Less than 5 lb | 1 in |
| 5 lb to less than 40 lb | 2 in |
| 40 lb to less than 300 lb | 4 in |
| 300 lb or more | 8 in |

Thickness of breaching charge is in approximate values.

For best result, place charge in a flat square shape with flat side to target. For breaching of hard surface pavements use 1 pound of explosive for each 2 inches of surface.

Table 6-5. Breaching charge calculation

| C4 BREACHING CHARGES REINFORCED CONCRETE ONLY | | | | | | |
|---|---|---|---|---|---|---|
| THICKNESS OF CONCRETE | METHODS OF PLACEMENT | | | | | |
| |  |  |  |  |  |  |
| C FACTOR | 1.0 | 1.0 | 1.0 | 1.8 | 2.0 | 2.0 |
| EXPLOSIVE | C4 | C4 | C4 | C4 | C4 | C4 |
| M (FT) | Kg (LB) | Kg (LB) | Kg (LB) | Kg (LB) | Kg (LB) | Kg (LB) |
| 0.6 | 7 | 2.8 | 4.8 | 5.5 | 9.6 | |
| (2) | (1.5) | (6) | (10.5) | (12) | (21) | |
| 0.8 | 7 | 5.3 | 9.4 | 10.3 | 18.5 | |
| (2.5) | (1.5) | (11.5) | (20.5) | (22.5) | (40.5) | |
| 0.9 | 1.4 | 7.5 | 13.5 | 15 | 26.6 | |
| (3) | (3) | (16.5) | (29.5) | (33) | (58.5) | |
| 1.1 | 2.1 | 12.1 | 21.2 | 23.5 | 42.3 | |
| (3.5) | (4.5) | (26.5) | (46.5) | (51.5) | (93) | |
| 1.2 | 2.8 | 17.8 | 31.6 | 35.0 | 63 | |
| (4) | (6) | (39) | (69.5) | (77) | (138.5) | |
| 1.4 | 3.9 | 24.8 | 44.8 | 49.6 | 89.4 | |
| (4.5) | (8.5) | (54.5) | (98.5) | (109) | (196.5) | |
| 1.5 | 5.3 | 26.9 | 48.2 | 53.7 | 96.4 | |
| (5) | (11.5) | (59) | (106) | (118) | (212) | |
| 1.7 | 6.9 | 35.7 | 64.4 | 71.4 | 128.7 | |
| (5.5) | (15) | (78.5) | (141.5) | (157) | (283) | |
| 1.8 | 7.5 | 46.2 | 83.2 | 92.8 | 166.4 | |
| (6) | (16.5) | (101.5) | (183) | (204) | (366) | |
| 2.0 | 9.6 | 58.9 | 106 | 117.5 | 211.4 | |
| (6.5) | (21) | (129.5) | (233) | (258.5) | (465) | |
| 2.1 | 12.1 | 63.2 | 113.5 | 126 | 226.4 | |
| (7) | (26.5) | (139) | (249.5) | (277) | (498) | |
| 2.3 | 14.8 | 77.5 | 139.1 | 154.8 | 278.1 | |
| (7.5) | (32.5) | (170.5) | (306) | (340.5) | (613) | |
| 2.4 | 17.8 | 94.1 | 169.1 | 187.8 | 338 | |
| (8) | (39) | (207) | (372) | (413) | (743.5) | |

NOTE: Rounded up to the next 1/2 pound. 1/10 Kg

CONVERSION FACTOR FOR TABLE
(K FACTOR, USE WITH TABLE)

| EARTH | ORDINARY MASONRY, HARDPAN, SHALE, ROCK, GOOD TIMBER, AND EARTH CONSTRUCTION | DENSE CONCRETE FIRST CLASS MASONRY |
|-------|---|------------------------------------|
| 0.1 | 0.5 | 0.7 |

To use tables in calculating breaching charges

- 1 Determine the type of material in the object you plan to destroy. If in doubt, assume the material to be of the stronger type, such as, unless you know differently, assume concrete to be reinforced.
- 2 Measure thickness of object.
- 3 Decide how you will place the charge against the object. Compare your method of placement with the diagrams at the top. If there is any question as to which column to use, always use the column that will give you the greater amount of C4.
- 4 Use the table to determine the amount of C4 that would be required if the object were made of reinforced concrete.
- 5 Determine the appropriate conversion factor.
- 6 Multiply the number of pounds of C4 (from table) by the conversion factor.

Example

A timber earth wall 2m (6.5 ft) thick and an explosive charge placed at the base of the wall without tamping. If this wall was made of reinforced concrete, 211.4 Kg (465 lb) of C4 would be required to breach it. The conversion factor is 0.5. Multiply 211.4 Kg (465 lb) of C4 by .05 and the result is 115.7 Kg (235.2 lb) of C4 required to breach the wall.

Counterforce Charges

Counterforce charges are pairs of opposing charges to fracture small concrete or masonry blocks and columns. It is not effective against a thickness over 4 feet (Figure 6-10).

Calculations: $P = 1.5 \times T$

P = pounds of plastic explosive

T = thickness in feet (round UP to next ½ foot)

Example: Column 3 feet x 3 feet

$P = 1.5 \times 3 = 4.5$ pounds

Divide by package weight and round UP to next package. Then divide charge into two equal parts. Place charges opposite to each other and detonate simultaneously.

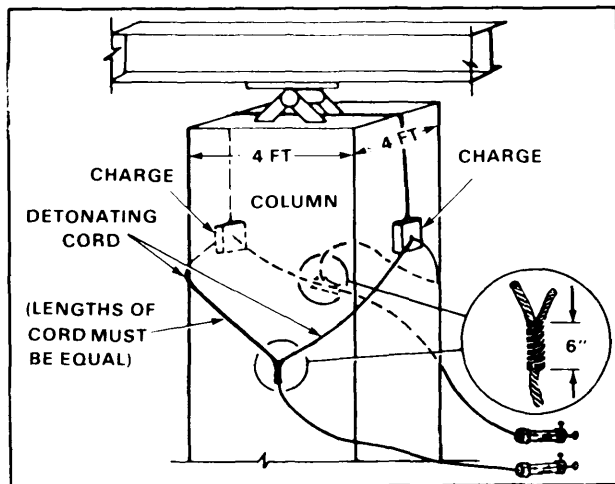


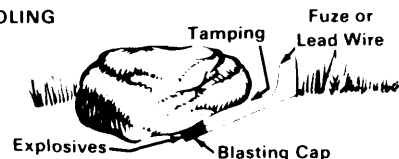
Figure 6-10. Counterforce charge

Boulder Blasting Charges

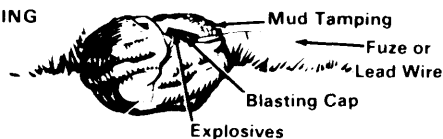
BLOCKHOLING



SNAKEHOLING



MUDCAPPING



| Boulder Diameter (ft) | Pounds of Explosive Required | | |
|-----------------------|------------------------------|---------------|----------------|
| | Blockholing | Snakeholing | Mudcapping |
| 3 | $\frac{1}{4}$ | $\frac{1}{4}$ | 2 |
| 4 | $\frac{1}{2}$ | 2 | $3\frac{1}{2}$ |
| 5 | $\frac{1}{2}$ | 3 | 6 |

Note: External charges may be used for expediency

Figure 6-11. Boulder blasting

Cratering Charges

The three types of road craters are hasty, deliberate, and relieved face (figure 6-12 through 6-14). Road craters are usually emplaced by digging the holes by hand mechanically or with 15 or 40 pound shaped charges. These holes are then loaded with the required amount of explosive. (Place C4 on top of cratering charges.)

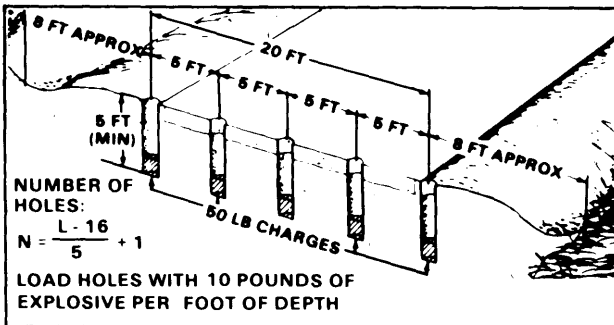


Figure 6-12. Hasty road crater

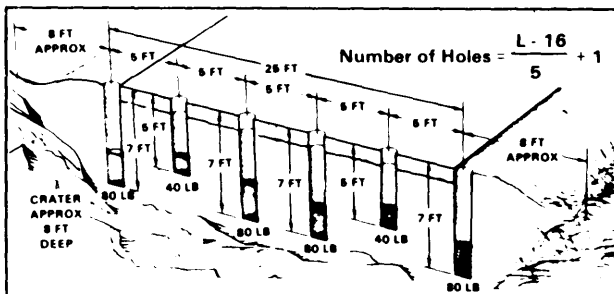


Figure 6-13. Deliberate road crater

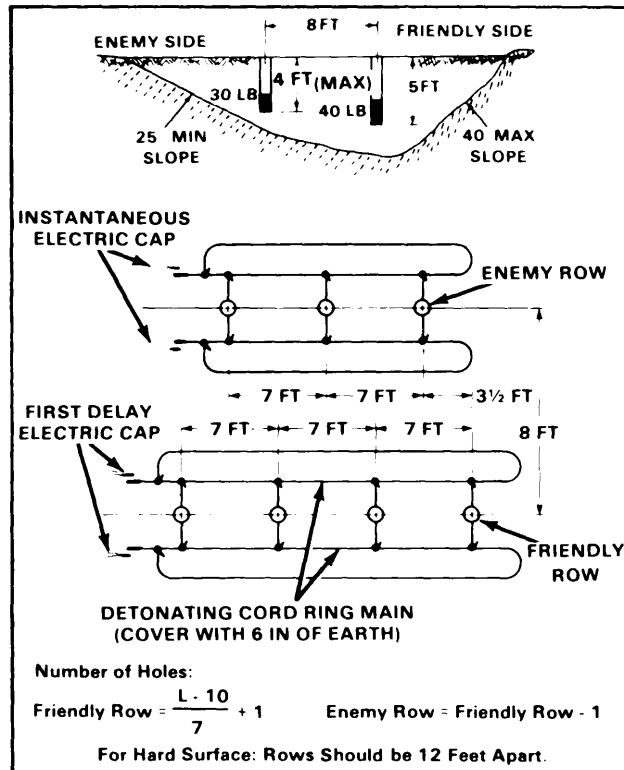


Figure 6-14. Relieved face road crater

Another method of road cratering is by using the M180 demolition cratering kit. The M180 kit consists of a shaped and a cratering charge configured to detonate as a single charge. Figure 6-15 shows the M180 configuration for road cratering. The

M180 is only good for soft unfrozen soils and nonreinforced concrete. Test shots are advised.

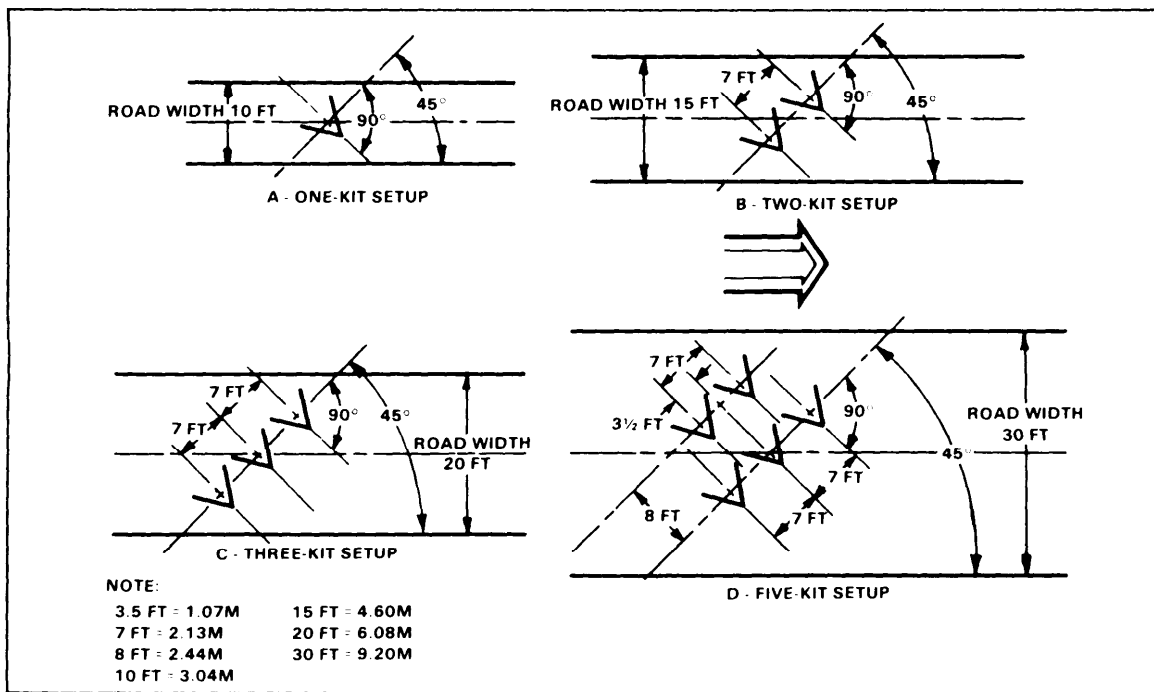


Figure 6-15. Deployment steps of M180

BRIDGE DEMOLITIONS

When bridge demolition is used to create an obstacle, the bridge should be demolished to permit the most economical reconstruction by friendly troops and make its use difficult or impossible for the enemy. Bridge demolition consideration factors are-

Ž Type of spans/supports

- Anticipated result of cutting spans at different points

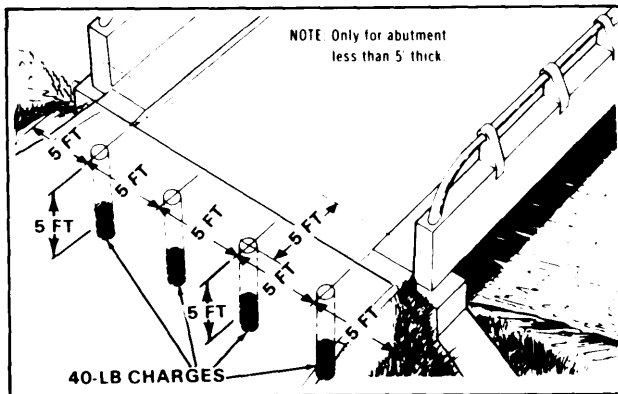


Figure 6-16. Placement of the 5-5-5-40 charge (triple-nickel-forty)

- Critical span.

Ž Desired extent of destruction and repair.

Ž Difficulty and accessibility of desired point of cut by friendly versus enemy forces.

- Identification and measurement of each member in the plane of cut.

Abutment and Pier Demolitions

See Figures 6-16 through 6-18. Single abutment destruction should be on the friendly side.

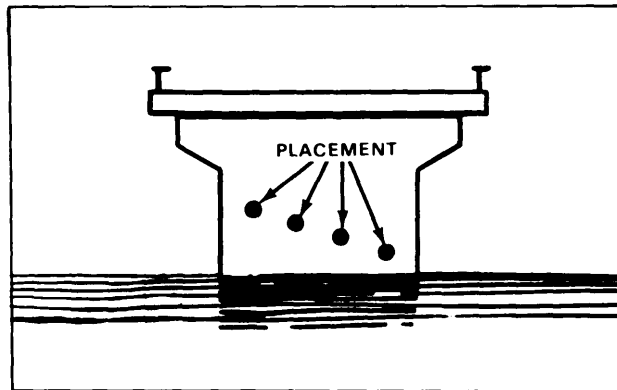


Figure 6-17. Pier demolition

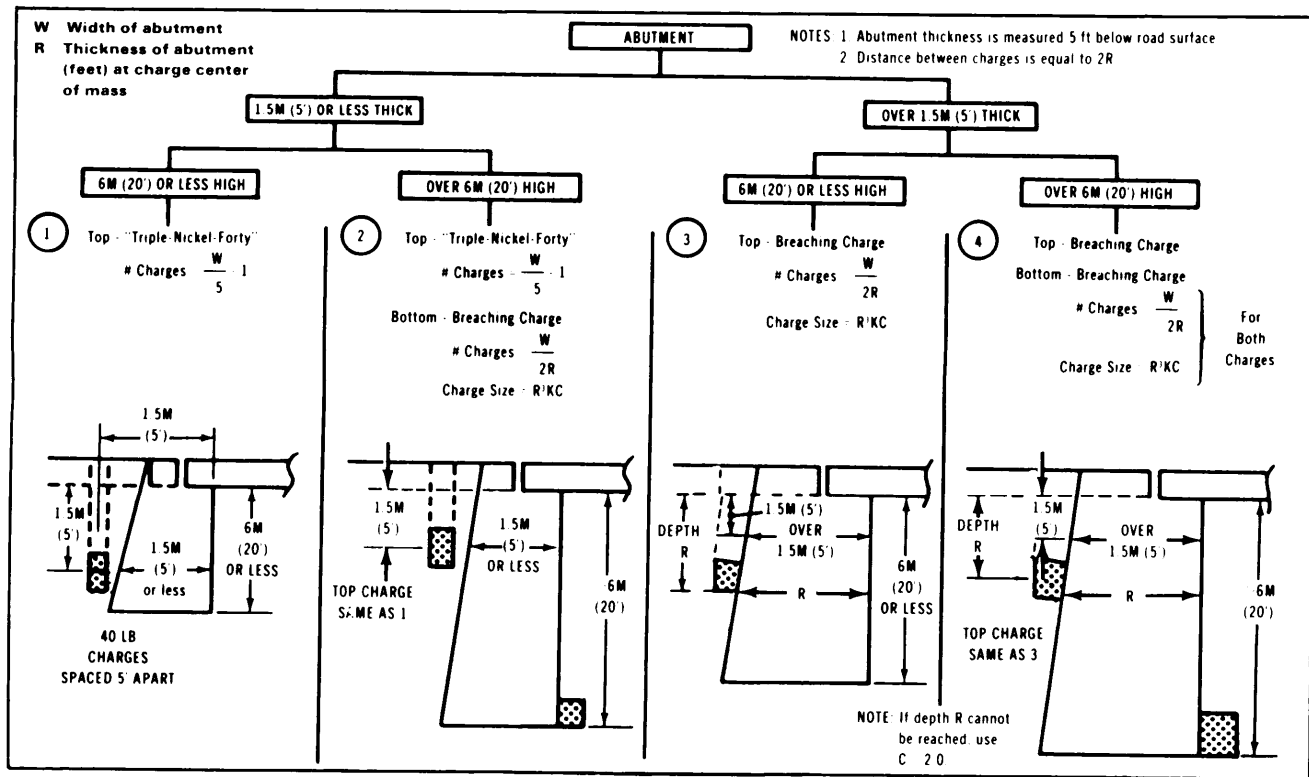


Figure 6-18. Bridge abutment demolition

Bridge Span Demolition

Figure 6-19 shows different span types and their respective plane of cut. Timber spans may be destroyed using formulas and calculations for regular timber. Figures 6-20 through 6-23 show how to destroy spans designed of steel or concrete. If total demolition is not specified in figure calculate the amount required using the appropriate table or formula.

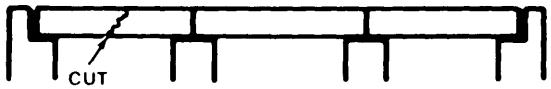
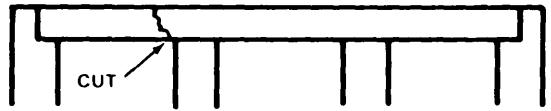
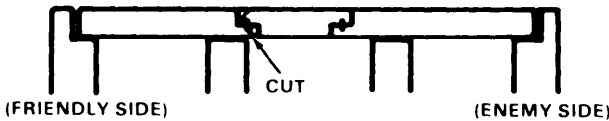
| TYPE | DIAGRAM  | REMARKS |
|------------|---|---|
| Simple |  | <ul style="list-style-type: none"> May be single or multiple In multiple, mid-span is the most critical In shallow gaps, use multiple cuts |
| Continuous |  | <ul style="list-style-type: none"> To drop more than one span cut at the $\frac{3}{4}$ point of desired spans to drop from friendly support |
| Cantilever |  | <ul style="list-style-type: none"> May not have suspended span Suspended may be pin connected Cut as not to leave a balanced section |

Figure 6-19. Span type and location to drop one span

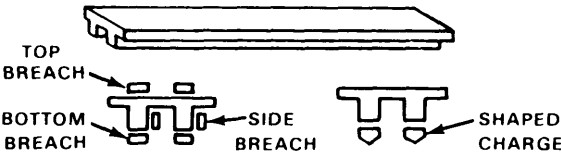
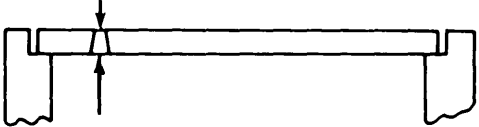
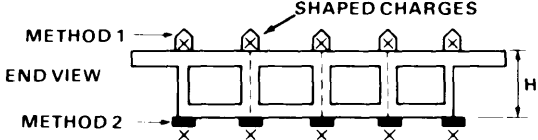
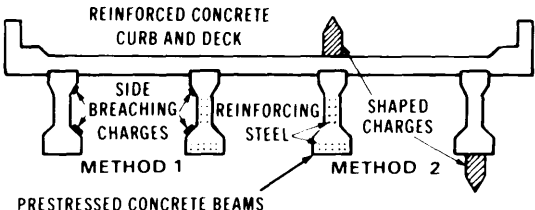
| TYPE | DIAGRAM AND CHARGE EMPLACEMENT | REMARKS |
|-------------------|---|--|
| Concrete T-Beam |  | Use either method shown in diagram. |
| Concrete Slab |  | Use breacing charges. Breach top or bottom. |
| Concrete Box Beam |  | Use external breaching charges (Method 2) or shaped charges (Method 1). |
| Concrete I-Beam |  | Use either method. Method 2 is preferred. Detonate charges simultaneously. If beam is 1 meter or less, use 3 lb on bottom flange and 2 lb on top flange. |

Figure 6-20. Concrete beam span destruction

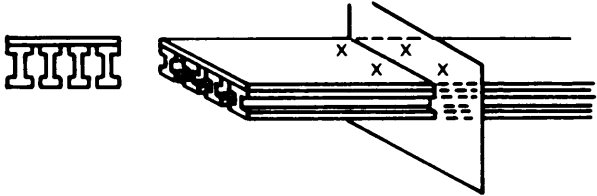
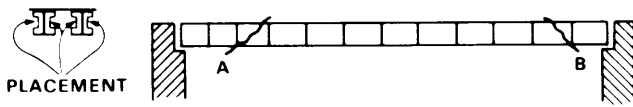
| TYPE | DIAGRAM AND CHARGE EMPLACEMENT | REMARKS |
|--------------------|--|---|
| Steel Stringer |  <p>The diagram for Steel Stringer consists of two parts. On the left is a cross-section of a stringer, showing three vertical I-beams. On the right is a side view of a stringer being cut by a vertical plane. Four 'X' marks are placed along the top flange of the stringer, indicating the locations for charge emplacement.</p> | <p>Charges should be staggered to cut stringers at different lengths.</p> |
| Steel Plate Girder |  <p>The diagram for Steel Plate Girder consists of two parts. On the left is a cross-section of a girder, showing two I-beams with a central web. Below this is the word 'PLACEMENT'. On the right is a side view of a girder supported by two vertical walls. The girder is divided into several rectangular segments. Two diagonal lines, labeled 'A' and 'B', indicate the locations for charge emplacement at the ends of the girder.</p> | <p>Method 1: Totally cut one girder at both ends.
Method 2: For total destruction, cut both girders at both ends.</p> |

Figure 6-21. Steel stringer and girder span destruction

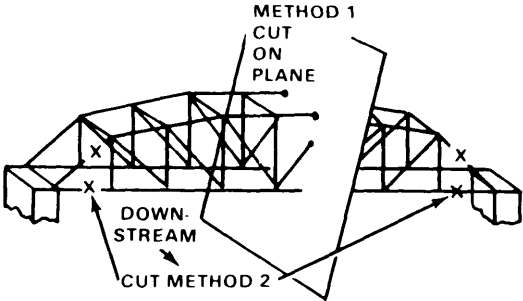
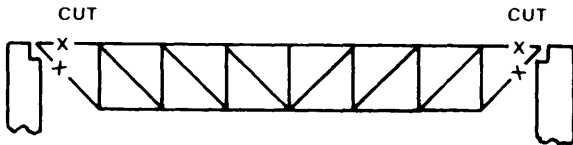
| TYPE | DIAGRAM AND CHARGE EMPLACEMENT | REMARKS |
|---------------|--|---|
| Through Truss |  <p>METHOD 1
CUT
ON
PLANE</p> <p>DOWN-
STREAM</p> <p>CUT METHOD 2</p> | <p>On Method 1, cut all members on plane.</p> <p>On Method 2, four other charges placed upstream will drop the entire bridge.</p> |
| Deck Truss |  <p>CUT</p> <p>CUT</p> | <p>See remarks above.</p> |

Figure 6-22. Steel truss span destruction

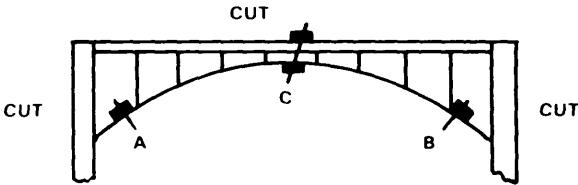
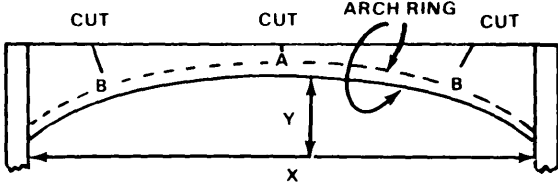
| TYPE | DIAGRAM AND CHARGE EMPLACEMENT | REMARKS |
|--------------------|---|--|
| Open Spandrel Arch |  | Must be cut at A, B, and C. |
| Filled Arch Bridge |  <p>A - LOW ARCH
B - HIGH ARCH</p> | Charges must be placed at the arch ring. Destroy capstone (keystone) |

Figure 6-23. Arch span destruction

Demolition Reconnaissance

Figure 6-24 shows the DA Form 2203 R (Demolition Reconnaissance Report) and its use. For reconnaissance procedures, see Chapter 5.

Item No Information Required

- 8 What and where it is (town vicinity of)
- 11 Sketch must show relative position of objects to be demolished, terrain features, safe distances, routes, and avenues of approach. Location of features of the site. One sketch must show fully dimensioned plan views, and cross-sections of object and of each member to be cut. (This may be listed under 12.)
- 12 Show plan and cross-sectional sketch of each member to be cut. Show details of chambers, line of cut, and location of charges. Show quantity of explosive per charge and method of ignition. Sketch must show firing circuits and firing points.
- 13 Describe each in detail and show location on situation map sketch.

| DEMOLITION RECONNAISSANCE REPORT | | | | | |
|--|--|---|---|-----------------------------------|---------------------------------|
| For use of this form see FM 5-25. The proponent agency is TRADOC. | | | | | |
| SECTION I GENERAL | | | | | |
| 1 FILE NO
001 | 2 DML RECON REPORT NO
3-AD-7-P | 3 DATE
18 MAY 86 | 4 TIME
0700 | | |
| 5 RECON ORDERED BY
JOHN DOE | | 6 GRADE
03 | 7 ORGANIZATION
ACo 23rd ENGR. BN. | | |
| 8 PARTY LEADER
JOE SMITH | | 9 GRADE
01 | 10 ORGANIZATION
ACo 23rd ENGR. BN. | | |
| 11 MAP NAME
INDIAN HEAD | | 12 SCALE
1:50,000 | 13 SHEET NO
5561 II | 14 SERIES NO
V 733 | |
| 15 TARGET AND LOCATION
RAILROAD BRIDGE, 16 MILES EAST OF WARREN | | 16 TIME OBSERVED
0700 | 17 TO COORDINATES
PD23174891 | | |
| 18 GENERAL DESCRIPTION (attach sketches)
3 SINGLE SPANS, (TWO PLATE GIRDER & ONE DECK TRUSS) INTERMEDIATE SUPPORT CONCRETE, ABUTMENTS EARTH AND WOOD CONSTRUCTION (SKETCH ALL CRITICAL DIMENSIONS) | | | | | |
| 19 NATURE OF PROPOSED DEMOLITION (attach sketches)
ONE ABUTMENT AND ONE INTERMEDIATE SUPPORT SKETCH A CROSS-SECTIONAL SKETCH AND SHOW PLACEMENT OF CHARGES AND IGNITION SYSTEM) | | | | | |
| 20 UNUSUAL FEATURES OF SITE
POWER LINES, WATER 30' DEEP (SKETCH ON SITUATION MAP SKETCH) | | | | | |
| SECTION II ESTIMATES | | | | | |
| 21 EXPLOSIVES REQUIRED | | 22 CAPS | | 23 DEFONATING | |
| A TYPES
MIL 20 PEGS
MIL 20 PEGS
Criming Charge
— 2EA | B QUANTITY
20 PEGS
20 PEGS
— 2EA | C ELECTRIC
20EA | D NONELECTRIC
20EA | E DEFONATING CORD
1000' | F FUSE LIGHTERS
2 EA. |
| 24 EQUIPMENT AND TRANSPORT REQUIRED
1-SQUAD DEMO SET
10-1"X6"X12' PINEBOARD | | 25
2-3TON DUMPS W/TRAILERS
2-ROLLS DUCT TAPE
2-POSTHOLE DIGGERS | | | |
| 26 PERSONNEL AND TIME REQUIRED FOR | | 27 NCO'S | | 28 MEN | |
| A PREPARING AND PLACING THE CHARGES | | 2 | | 8 | |
| B ARMING AND FIRING THE DEMOLITION | | 1 | | 2 | |
| | | | | 2 Hrs. | |
| | | | | 2 Min. | |
| 29 TIME LABOR AND EQUIPMENT REQUIRED FOR BYPASS SPECIFY LOCATION AND METHOD
1-ENGR. PLT. BY PASS 3 MILES SOUTH (Rt. 142) | | | | | |
| 30 DETERMINE AVAILABILITY OF ITEMS 14-15 AND 16 BEFORE RECONNAISSANCE | | | | | |

DA Form 2203 R, Aug 70

Figure 6-24. Demolition reconnaissance report

EXPEDIENT DEMOLITIONS

Improvised Cratering and Shaped Charges

Cratering charge

To make a cratering charge use a mixture of dry fertilizer (at least 33 1/3 percent nitrogen, see package contents list) and liquid (diesel fuel motor oil, or gasoline) at a ratio of 25 pounds of fertilizer to a quart of liquid. Mix fertilizer with liquid and allow to soak for an hour. Place half of the charge weight in hole, place 1 pound of primed explosive, and then pour in other half of the charge.

Shaped charge

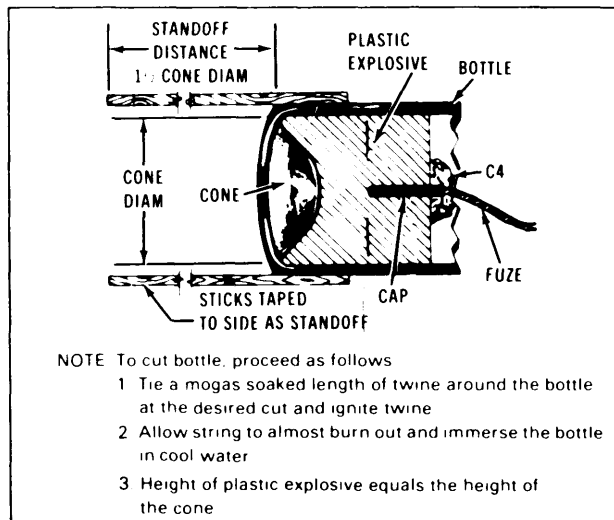


Figure 6-25. Improved shaped charge

Satchel Charge

Melt ordinary paraffin (wax) and stir in ammonium nitrate (fertilizer) pellets. Make sure that the paraffin is hot while mixing. Before the mixture hardens add a half pound block of TNT or its equivalent as a primer. Pour the mixture into a container. Shrapnel material may be added to the mixture if desired or attached on the outside of the container to give a shrapnel effect.

Improvised Bangalore Torpedo

The principal use of an improvised bangalore torpedo is to clear paths through barbed wire entanglements using one of the three methods.

Method one

Use any length of pipe with approximately a 2-inch inside diameter and a wall thickness of at least .025 inch (24-gage). Pack the pipe with 2 pounds of explosive per foot of length. Close one end of the pipe with threaded cap, wooden plug, or damp earth.

Method two

Use any length of a U-shaped picket. Pack the inside section of the U-shaped picket with 2 pounds of explosives per foot of length. Place the steel section of the U shaped picket up.

Method three

Use any length of board. Attach 4 pounds of explosive per foot of length. Place explosives up.

Detonating Cord Wick

Use a detonating cord wick to widen bore holes. One strand will generally widen the hole 1 inch. Tape together the desired number of strands and prime one stick of dynamite with one of the strands. (The dynamite is used to clean the hole.) Place wick and dynamite in hole. The wick must extend from the bottom of the hole to the surface. Prime wick and detonate. Ensure hole is cold before putting in any other explosives.

Expedient Time Fuze

Soak length of clean string (1/4-inch diameter) in gasoline and hang to dry. After drying, store in a tightly sealed container. Handle as little as possible and test extensively before use.

Chapter 7

Bridging

RIVER CROSSING

Operations

River crossing operations may be hasty, deliberate, or retrograde. Deliberate crossings are always conducted in three phases: assault, rafting (Table 7-1), and bridging.

Table 7-1. Planning factors for rafting operations

| RIVER WIDTH
M (FT) | MINUTES
PER
ROUND
TRIP | MAXIMUM
NUMBER
OF RAFTS
PER CENTERLINE |
|-----------------------|---------------------------------|---|
| 75 (246) | 7 | 1 |
| 100 (328) | 8 | 1 |
| 125 (410) | 9 | 1 |
| 150 (492) | 10 | 2 |
| 225 (738) | 12 | 2 |
| 300 (984) | 16 | 3.5 |
| 450 (1,476) | 22 | 5.7 |

NOTES: 1. This table provides approximate crossing times for LTR, Ribbon, M4T6, and Class 60 rafts in currents of 0.5MPS (0-1.5 FPS).

2. All round trip times include the time required to load and unload the rafts.
3. Increase crossing times by 50 percent at night.
4. Interpolate crossing times as necessary.

Equipment

Assault crossing

Table 7-2. Assault crossing equipment

| EQUIPMENT | ALLOCATION | TRANSPORTATION | CAPABILITIES | ASSY/PROPULSION | REMARKS/LIMITATIONS |
|-------------------------------------|---|---|--|---|---|
| Pneumatic 15-man assault boat | J series TOE provides: <ul style="list-style-type: none"> • 18/Div Eng Bn • 27/Corps Float Bridge Co • 9/Sep Bde Eng Co | <ul style="list-style-type: none"> • 20 deflated boats per 2½-ton truck • Inflated boat is an 8-man carry • Deflated boat weighs 250 lb. | Carries: <ul style="list-style-type: none"> • 12 Inf and 3 Eng w/paddles or • 12 Inf and 2 Eng w/OBM or • 3,375 lb of equipment | <ul style="list-style-type: none"> • Inflation time is 5-10 minutes with pumps • Paddled speed is 1.5 MPS (5 FPS) • Speed with OBM is 4.6 MPS (15 FPS) | <ul style="list-style-type: none"> • Max current velocity: w/paddle - 1.5 MPS (5 FPS) • w/OBM - 3.5 MPS (11 FPS) • 3 pumps, 11 paddles per boat • OBMs must be requested separately |
| Pneumatic 3-man reconnaissance boat | J series TOE provides: <ul style="list-style-type: none"> • 3/Cbt Eng Co • 10 Corps Float Bridge Co (L Series) • 18 Div Ribbon Co | <ul style="list-style-type: none"> • Carried by backpack (1-man carry) • Boat and backpack weigh 37 lb | Carries: <ul style="list-style-type: none"> • 3 soldiers with equipment or • 600 lb of equipment | <ul style="list-style-type: none"> • Inflation time is 5 minutes with a pump • Paddle speed is 1.0 MPS (3 FPS) | <ul style="list-style-type: none"> • Max current velocity 1.5 MPS (5 FPS) • 1 pump, 3 paddles per boat • No provisions for OBMs |
| Armored personnel carrier (APC) | J series TOE provides: <ul style="list-style-type: none"> • 12/Eng Co of Div Eng Bn • 1/Inf Co (Mech) (BIFV) • 14/Inf Co (Mech) (M113) | <ul style="list-style-type: none"> • Self-propelled • Class 13 vehicle | Carries: <ul style="list-style-type: none"> • 12 soldiers with equipment | <ul style="list-style-type: none"> • Preparation time for swimming is 10 minutes • Track propulsion in the water • Swim speed is 1.6 MPS (5.3 FPS) • Can ford up to 1.5M (5 ft) | <ul style="list-style-type: none"> • Max current velocity: 1.5 MPS (5 FPS) • Drift (M) : $\frac{\text{Current (MPS)}}{1.6} \times \text{river width (M)}$ • Drift (ft) : $\frac{\text{Current (FPS)}}{5.3} \times \text{river width (ft)}$ |

Table 7-2. Assault crossing equipment (continued)

| EQUIPMENT | ALLOCATION | TRANSPORTATION | CAPABILITIES | ASSY/PROPULSION | REMARKS/LIMITATIONS |
|--|---|---|---|--|--|
| Bradley infantry fighting vehicle (BIFV) | J series TOE provides:
<ul style="list-style-type: none"> • 13/Inf Co (Mech) (BIFV) • 12/Cav Troop of an ACR • 19/Cav Troop of an Div Cav Sqdn | <ul style="list-style-type: none"> • Self-propelled • Class 25 vehicle | <p>Carries</p> <ul style="list-style-type: none"> • 10 soldiers with equipment | <ul style="list-style-type: none"> • Preparation time for swimming is 18 minutes | <ul style="list-style-type: none"> • Max current velocity: 0.9MPS (3 FPS) • Drift (M)
 $\frac{\text{Current (MPS)}}{2} \times \text{river width (M)}$ • Drift (ft)
 $\frac{\text{Current (FPS)}}{6.6} \times \text{river width (ft)}$ |
| Armored vehicle launched bridge (AVLB) | <p>Engr Bn of Heavy Div:</p> <ul style="list-style-type: none"> • 16 launchers • 16 bridges <p>Engr Co of Arm/Inf (M) Sep Bde:</p> <ul style="list-style-type: none"> • 3 launchers • 3 bridges | <p>Bridge carried on launcher (modified) M48A5 or M60A1 chassis)</p> <p>Bridge weighs 15T</p> <p>20T crane transfers to launcher in 20-30 minutes</p> | <p>Class 60 vehicle</p> <p>One vehicle crossing at a time</p> <p>AVLB (19.2M-63 ft) spans:</p> <ul style="list-style-type: none"> • 18.3M (60 ft) using prepared abutments or • 17M (57 ft) using unprepared abutments | <p>Launched in 2-5 min by buttoned-up 2-man crew</p> <p>Retrieved from either end: one soldier exposed: guide and connect</p> <p>Allow 9.0M (3 ft) bearing for an unprepared abutment: 0.5M (1.5 ft) for a prepared abutment</p> | <p>M48A2 requires gas while M60 and M48A5 are diesel</p> <p>Scissors launch requires 10M (32.8 ft) overhead clearance</p> <p>Max launch slope</p> <ul style="list-style-type: none"> • Uphill 2.7M (9 ft) • Downhill 2.7M (9 ft) • Sideslope 0.3M (1 ft) <p>AVLB tords 1.2M (4 ft)</p> |

Bridging/Rafting

Boats. The current standard is the Bridge Erection Boat Shallow Draft (BEB-SD). Also still in use is the older 27-foot Bridge Erection Boat (BEB). Refer to TM 5-210 for additional information.

Table 7-3. Bridge erection boats

| EQUIPMENT | ALLOCATION | TRANSPORTATION | CAPABILITIES | ASSY/PROPULSION | REMARKS/LIMITATIONS |
|---|--|---|--|--|--|
| Bridge erection boat - shallow draft (BEB-SD) | J series TOE provides:
<ul style="list-style-type: none"> • 12/Div Ribbon Company • 14/Corps Ribbon Company • 10 Corps Float Bridge Company (M4T6) | Carried by:
<ul style="list-style-type: none"> • One 5-ton bridge truck w/ cradle or • One medium lift helicopter Boat weighs 8,800 lb | Carries a 3-man crew and:
<ul style="list-style-type: none"> • 12 soldiers with equipment or • 4,400 lb of equipment | <ul style="list-style-type: none"> • Launch time from the cradle is 5 minutes • Maximum speed is 25 knots | Draft
<ul style="list-style-type: none"> • For normal operation—22 in • When fully loaded—26 in • For launch from the cradle—48 in |
| 27-foot bridge erection boat (BEB) | Same as above
Note: Units will normally have either the BEB-SD or the 27-ft BEB | Carried by:
<ul style="list-style-type: none"> • One 5-ton bridge truck w/cradle or • One 2½-ton truck w/pole trailer or • One medium lift helicopter when procedures are certified | Carries a 3-man crew and:
<ul style="list-style-type: none"> • 9 soldiers with equipment or • 3,000 lb of equipment | <ul style="list-style-type: none"> • Launch time from the cradle is 5 minutes • Launch time from the 2½-ton truck when using a crane or wrecker is 30 minutes • Maximum speed is 15 knots | Draft is 40 in |

Improved Float Bridge (Ribbon). The Ribbon major components are the interior bay which weighs 12,000 pounds (5,443 kilograms) and the ramp bay which weighs 11,700 pounds (5,307 kilograms). Refer to TM 5-5420-209-12 for additional information.

Allocation.

Table 7-4. Allocation of Ribbon bridge (J series TOE)

| | DIVISIONAL
RIBBON
COMPANY | CORPS
RIBBON
COMPANY |
|---|---------------------------------|----------------------------|
| Number of
bridge platoons | 2 | 2 |
| Number of interior
bays | 20 | 30 |
| Number of ramp
bays | 8 | 12 |
| Number of bridge
erection boats | 12 | 14 |
| Longest bridge
that can be
constructed M (ft) | 148 (485) | 215 (705) |

Methods of launch from the 5-ton bridge truck.

Table 7-5. Launch restrictions

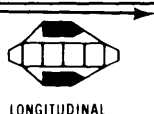
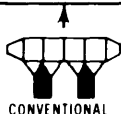
| | FREE LAUNCH | CONTROLLED
LAUNCH | HIGH BANK
LAUNCH |
|---|---|----------------------|---|
| Minimum depth of
water required
CM (in) | Ramp bay 112 (44)
Interior 92 (36)
bay (Note 1) | 76 (30)
(Note 2) | 76 (30)
(Note 2) |
| Bank height
restrictions M (ft) | 0-1.5 (0-5) | 0 | 1.5 - 8.5
(5 - 28) |
| Bank slope
restrictions | 0 - 30% | 0 - 0% | Level ground
unless the front of
the truck is
restrained |

NOTE:

1. The launch is based upon a 10 percent slope with the transporter backed into the water. The required water depth for a 30 percent slope with a 5 foot bank height is 183CM (72 in). Interpolate between these values when needed.
2. This is recommended water depth launch could technically be conducted in 43CM (17 in) of water.

Table 7-6. Ribbon raft design

| CAPABILITIES | ASSEMBLY TIME | LOAD SPACE | CURRENT VELOCITY (MPS/FPS) AND LOAD CLASS | | | | | | | | | | |
|--------------------------------|----------------------------|--------------|---|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|--|--|
| Raft | (Increase by 50% at night) | M (FT) | | 0.9
0-3 | 1.2
4 | 1.5
5 | 1.75
6 | 2
7 | 2.5
8 | 2.7
9 | 3
10 | | |
| 3 bay
(2 ramps/1 interior) | 8 min | 6.7
(22) | L
C | 45
45 | 45
45 | 45
35 | 40
25 | 40
15 | 35
10 | 30
0 | 25
0 | | |
| 4 bay
(2 ramps/2 interiors) | 12 min | 13
(44) | L
C | 70
60 | 70
60 | 70
60 | 60
55 | 60
40 | 60
30 | 55
15 | 45
0 | | |
| 5 bay
(2 ramps/3 interiors) | 15 min | 20.1
(66) | L
C | 75
75 | 75
70 | 75
70 | 70
70 | 70
60 | 70
50 | 60
25 | 60
0 | | |
| 6 bay
(2 ramps/4 interiors) | 20 min | 26.8
(88) | L
C | 96/
T80 | 96/
80 | 96/
80 | 96/
70 | 96/
70 | 96/
70 | 70/
70 | 70/
70 | | |
| | | | | 96/
175 | 96/
70 | 96/
70 | 70/
70 | 70/
70 | 55/
55 | 30/
30 | 0
0 | | |



- NOTES: 1. The asterisk (*) indicates that 3 bridge erection boats are required for conventional rafting of 4, 5, or 6 bay rafts in currents greater than 1.5MPS/ 5 FPS.
2. When determining raft classification, L refers to longitudinal rafting and C refers to conventional rafting.
3. If the current velocity in the loading/unloading areas is greater than 1.5MPS/ 5 FPS, then conventional rafting must be used.
4. The roadway width of a Ribbon raft is 4.1M (13 ft 5 in).
5. The draft of a fully loaded Ribbon raft is 61CM (24 in).
6. NEVER load vehicles on Ribbon ramp bays. Only interior bays may be loaded.

Bridge design. The number of Ribbon interior bays required are--

$$\frac{\text{gap (meters)} - 14}{6.7} = \text{number of interior bays}$$

OR

$$\frac{\text{gap(feet)} - 45}{22} = \text{number of interior bays}$$

■ Two ramp bays are required for all Ribbon bridges.

■ During daylight hours a Ribbon bridge can be constructed at the rate of 200 meters (600 feet) per hour (Add 50 percent at night.) See Table 7-7 for bridge classification.

Table 7-7. Determination of bridge classification (wheel/truck)

| TYPE OF CROSSING | CURRENT VELOCITY (MPS/FPS)
AND LOAD CLASS | | | | | | | | |
|------------------|--|------------|------------|------------|------------|-----------|-----------|-----------|--|
| | 0-9
0-3 | 1-2
4 | 1-5
5 | 1-7.5
6 | 2
7 | 2-5
8 | 2-7
9 | 3
10 | |
| Normal (W/T) | 96/
75 | 96/
75 | 96/
70 | 96/
70 | 82/
70 | 65/
60 | 45/
45 | 30/
30 | |
| Caution (W/T) | 105/
85 | 105/
85 | 100/
80 | 100/
80 | 96/
80 | 75/
65 | 50/
50 | 35/
35 | |
| Risk (W/T) | 110/
100 | 110/
95 | 105/
90 | 105/
90 | 100/
90 | 82/
75 | 65/
65 | 40/
40 | |

■ Anchorage of Ribbon bridges is normally accomplished by tying BEBs to the downstream side of the bridge. The number of boats required is shown in Table 7-8.

Table 7-8. Determination of number of boats needed for the anchorage of a Ribbon bridge

| CURRENT VELOCITY
(MPS/FPS) | NUMBER OF BOATS - NUMBER OF BRIDGE BAYS |
|-------------------------------|---|
| 0 - 1.8 / 0 - 6 | 1 : 6 |
| 2.1 - 2.5 / 7 - 8 | 1 : 3 |
| 2.7 / 9 | 1 : 2 |
| Over 2.7 / Over 9 | Bridge must be anchored using an overhead cable system. |

M4T6 Floating Aluminum Bridge

Allocation

Each corps float bridge company (M4T6) has five sets of M4T6 and 10 BEBs. One set provides – 141 feet (43 meters) normal bridge.

OR

96 feet (29 meters) reinforced bridge,

OR

one 4 float normal raft,

OR

one 5 float normal raft,

OR

one 4-float reinforced raft and one 5-float reinforced raft,

OR

one 6 float reinforced raft.

Transportation

The M4T6 is normally transported using 5-ton bridge trucks. One bay of bridge disassembled, can be loaded on one 5-ton truck. Bays can also be preassembled and flown to the river, using medium lift helicopters.

Raft design

Table 7-9. M4T6 raft design and determination of raft classification (wheel track)

| RAFT | LOAD SPACE
M (FT) | CURRENT VELOCITY (MPS/FPS)
AND LOAD CLASS | | | | ASSEMBLY TIMES |
|-----------------------|----------------------|--|-----------------|-----------------|-----------------|--|
| | | 1 5
5 | 2
7 | 2 5
8 | 3 5
11 | |
| 4-float
normal | 15 7 (51 6) | $\frac{50}{55}$ | $\frac{45}{50}$ | $\frac{40}{45}$ | $\frac{30}{35}$ | Per 4-float raft:
5 brg trucks
2 BEB-SD
1 plt. 2 1/2 hr
(when preassembled.
1 1/2 hr) |
| 5-float
normal | 20 3 (66 6) | $\frac{55}{60}$ | $\frac{50}{55}$ | $\frac{45}{50}$ | $\frac{35}{40}$ | |
| 4-float
reinforced | 11 6 (38 3) | $\frac{50}{55}$ | $\frac{50}{55}$ | $\frac{45}{50}$ | $\frac{35}{40}$ | Per 5-float raft:
6 brg trucks
2 BEB-SD
1 plt. 3 hr (when pre-
assembled. 1 1/2 hr) |
| 5-float
reinforced | 15 2 (50) | $\frac{60}{65}$ | $\frac{60}{65}$ | $\frac{55}{60}$ | $\frac{45}{50}$ | |
| 6-float
reinforced | 16 2 (53 3) | $\frac{65}{70}$ | $\frac{65}{70}$ | $\frac{65}{70}$ | $\frac{45}{50}$ | Per 6-float raft
7 brg trucks
2 BEB-SD
1 plt. 3 1/2 hr
(when preassembled.
1 1/2 hr) |

NOTES: 1. Refer to TM 5210 for methods of constructing M4T6 rafts.

2. Roadway width of an M4T6 raft is 4.2M (13 ft 10 in).

3. Draft of a fully loaded M4T6 raft is 66CM (29 in).

4. Construction times increase by 50 percent at night.

Bridge design

Floats (bays) required for normal bridges are—

$$\left(\begin{array}{l} \left(\frac{\text{gap (meters)}}{4.6} + 2 \right) \times 1.1 \\ \text{OR} \\ \left(\frac{\text{gap (feet)}}{15} + 2 \right) \times 1.1 \end{array} \right) \left. \vphantom{\begin{array}{l} \left(\frac{\text{gap (meters)}}{4.6} + 2 \right) \times 1.1 \\ \left(\frac{\text{gap (feet)}}{15} + 2 \right) \times 1.1 \end{array}} \right\} \text{(Round UP to next whole number)}$$

Floats required for reinforced bridges are—

$$\left(\begin{array}{l} \left(\frac{\text{gap (meters)}}{3} \right) \times 1.1 \\ \text{OR} \\ \left(\frac{\text{gap (feet)}}{10} \right) \times 1.1 \end{array} \right) \left. \vphantom{\begin{array}{l} \left(\frac{\text{gap (meters)}}{3} \right) \times 1.1 \\ \left(\frac{\text{gap (feet)}}{10} \right) \times 1.1 \end{array}} \right\} \text{(Round UP to a number divisible by 3)}$$

NOTE: For reinforced bridges, two-thirds of the total number of floats must be equipped with offset saddle adaptors.

Site and personnel requirements.

Table 7-10. Determination of site and personnel requirements

| LENGTH
(Normal Assy)
M (FT) | UNITS NEEDED
FOR ASSY | NUMBER OF
ASSY SITES | TIME
(HR) |
|-----------------------------------|--------------------------|-------------------------|--------------|
| 45.5 (150) | 1 Company | 2 | 4 |
| 61 (200) | 1 Company | 2 | 5 |
| 76 (250) | 1 Company | 2 | 6 |
| 91.5 (300) | 2 Companies | 3 | 4 |
| 106.5 (350) | 2 Companies | 3 | 5 |
| 122 (400) | 2 Companies | 4 | 5½ |
| 152 (500) | 2 Companies | 5 | 6 |
| 183 (600) | 3 Companies | 6 | 4 |
| 213 (700) | 3 Companies | 6 | 5-7 |
| 244 (800) | 3 Companies | 6 | 6-8 |
| 305 (1,000) | 3 Companies | 6 | 7-10 |
| 366 (1,200) | 3 Companies | 6 | 8-12 |

- NOTES: 1. Refer to TM 5-210 for methods of constructing M4T6 bridges.
 2. Increase construction times by 50 percent for reinforced bridges.
 3. Increase all construction times by 50 percent at night.
 4. Draft of an M4T6 bridge is 101.6CM (40 in).

Bridge classifications.

Table 7-11. Determination of bridge classification
(wheel/track) for M4T6 normal and M4T6 reinforced bridges

| M4T6 NORMAL BRIDGE | | | | | M4T6 REINFORCED BRIDGE | | | | |
|--------------------|--|-----------------|-----------------|-----------------|------------------------|--|-----------------|-----------------|-----------------|
| TYPE
CROSSING | CURRENT VELOCITY (MPS/FPS)
AND LOAD CLASS | | | | TYPE
CROSSING | CURRENT VELOCITY (MPS/FPS)
AND LOAD CLASS | | | |
| | 1.5
5 | 2
7 | 2.5
8 | 3.5
11 | | 1.5
5 | 2
7 | 2.5
8 | 3.5
11 |
| Normal
(W/T) | $\frac{45}{55}$ | $\frac{40}{50}$ | $\frac{35}{45}$ | $\frac{25}{30}$ | Normal
(W/T) | 75 | $\frac{70}{75}$ | $\frac{65}{70}$ | $\frac{27}{30}$ |
| Caution
(W/T) | $\frac{58}{59}$ | $\frac{54}{55}$ | $\frac{49}{51}$ | $\frac{35}{37}$ | Caution
(W/T) | 80 | 79 | 73 | $\frac{43}{45}$ |
| Risk
(W/T) | $\frac{66}{67}$ | $\frac{62}{63}$ | $\frac{59}{60}$ | $\frac{43}{45}$ | Risk
(W/T) | 90 | 90 | 87 | $\frac{59}{60}$ |

Class 60 Steel Floating Bridge

One standard bridge set contains the components for the complete assembly of one floating bridge capable of spanning a 135-foot (41-meter) gap OR one 4-, 5-, or 6- bay raft.

Transportation

Class 60 bridges may be palletized and loaded on M172 semitrailers. Additionally, one 15-foot bay of bridge may be transported on one 5-ton bridge truck.

Raft design

Table 7-12. Class 60 raft design and determination of
raft classification (wheel/track)

| RAFT | LOAD SPACE
M (FT) | CURRENT VELOCITY (MPS/FPS)
AND LOAD CLASS | | | |
|-----------------------|----------------------|--|-----------------|-----------------|-----------------|
| | | 1.5
5 | 2
7 | 2.5
8 | 3.5
11 |
| 4-float
normal | 15 (51) | $\frac{40}{45}$ | $\frac{40}{45}$ | $\frac{35}{40}$ | $\frac{25}{30}$ |
| 5-float
normal | 20 (66) | $\frac{50}{55}$ | $\frac{50}{55}$ | $\frac{45}{50}$ | $\frac{40}{45}$ |
| 5-float
reinforced | 15 (51) | $\frac{55}{60}$ | $\frac{50}{55}$ | $\frac{50}{55}$ | $\frac{45}{50}$ |
| 6-float
reinforced | 16 (54) | $\frac{65}{75}$ | $\frac{65}{75}$ | $\frac{65}{70}$ | $\frac{50}{50}$ |

NOTES: 1. Refer to TM 5-210 for methods of constructing Class 60 rafts.

2. One air compressor, one crane, and two bridge erection boats are needed for raft construction and propulsion.

3. Roadway width of a Class 60 raft is 4.1M (13 ft 6 in)

4. Draft of a fully loaded Class 60 raft is 73.6CM (29 in).

Bridge design

Floats (bays) required for normal bridges are—

$$\left(\frac{\text{gap (meters)}}{4.6} \right) \times 1.1 = \text{number of floats}$$

OR

$$\left(\frac{\text{gap (feet)}}{15} \right) \times 1.1 = \text{number of floats}$$

(Round UP to next higher number)

Floats (bays) required for normal bridges with reinforced end spans are--

$$\left(\frac{\text{gap (meters)}}{4.6} + 2 \right) \times 1.1 = \text{number of floats}$$

OR

$$\left(\frac{\text{gap (feet)}}{15} + 2 \right) \times 1.1 = \text{number of floats}$$

(Round UP to next whole number)

Site and personnel requirements.

Table 7-13. Class 60 bridge site and personnel requirements

| BRIDGE LENGTH
M (FT) | UNITS REQUIRED
FOR ASSEMBLY | NUMBER
OF
ASSY SITES | TIME (HR) |
|-------------------------|--------------------------------|----------------------------|-----------|
| 0-75 (0-250) | 1 company | 2 | 3 |
| 76-160 (251-525) | 2 companies | 3-5 | 3-5 |
| 161-300 (526-1,000) | 1 battalion plus 2 companies | 6 | 5-8 |

- NOTES: 1. Refer to TM 5-210 for methods of constructing Class 60 bridges.
 2. One air compressor, one crane, and two bridge erection boats are required at each assembly site.
 3. Roadway width of a Class 60 bridge is 4.1M (13 ft 6 in)
 4. Draft of a Class 60 bridge is 101.6CM (40 in).
 5. Construction time increases by 50 percent at night.

Bridge classifications.

Table 7-14. Bridge classification (wheel/track)

| CLASS 60 NORMAL BRIDGE | | | | | CLASS 60 NORMAL BRIDGE
W/REINFORCED END SPANS | | | | |
|------------------------|--|----------|----------|-----------|--|--|----------|----------|-----------|
| TYPE
CROSSING | CURRENT VELOCITY (MPS/FPS)
AND LOAD CLASS | | | | TYPE
CROSSING | CURRENT VELOCITY (MPS/FPS)
AND LOAD CLASS | | | |
| | 1.5
5 | 2
7 | 2.5
8 | 3.5
11 | | 1.5
5 | 2
7 | 2.5
8 | 3.5
11 |
| Normal
(W/T) | 55 | 45
55 | 40
50 | 22
25 | Normal
(W/T) | 55 | 45
55 | 40
50 | 22
25 |
| Caution
(W/T) | 60 | 56
60 | 52
56 | 34
37 | Caution
(W/T) | 62 | 56
61 | 52
56 | 34
37 |
| Risk
(W/T) | 70 | 67
70 | 62
67 | 46
50 | Risk
(W/T) | 72 | 67
72 | 62
67 | 46
50 |

NOTE: Classifications are based upon a 15 ft end span. Refer to TM 5-210 for bridges with longer end spans.

Light Tactical Raft (LTR)

One set of LTR can provide--

one 4-ponton, 3-bay raft,

OR

one 4-ponton, 4-bay raft,

OR

44 feet (13.4 meters) of bridge.

Transportation

One set of LTR is transported on two 2 ½-ton trucks and one pole trailer

Table 7-15. Raft/bridge design and classification determination

| RAFT | ASSEMBLY TIME | LOAD SPACE M (FT) | CURRENT VELOCITY (MPS/FPS) AND LOAD CLASS | | | | | | |
|---------------------------------|-----------------------|-------------------|---|--------|----------|-----------|---------|-----------|--|
| | | | 1.5
5 | 2
7 | 2.5
8 | 2.75
9 | 3
10 | 3.5
11 | |
| 4-ponton/3-bay w/articulators | 30 min | 9.15 (30) | 12 | 12 | 12 | 8 | 4 | 0 | |
| 4-ponton/3-bay w/o articulators | 25 min | 9.15 (30) | 16 | 16 | 12 | 8 | 4 | 0 | |
| 4-ponton/4-bay w/articulators | 36 min | 12.5 (41) | 10 | 10 | 10 | 6 | 2 | 0 | |
| 5-ponton/5-bay w/articulators | 40 min | 15.85 (52) | 9 | 9 | 9 | 8 | 5 | 2 | |
| 5-ponton/5-bay w/o articulators | 35 min | 15.85 (52) | 16 | 14 | 11 | 8 | 5 | 2 | |
| 6-ponton/4-bay w/articulators | 45 min | 12.5 (41) | 13 | 13 | 13 | 13 | 12 | 5 | |
| 6-ponton/5-bay w/o articulators | 45 min | 15.85 (52) | 18 | 18 | 18 | 18 | 12 | 6 | |
| BRIDGE | 150 ft/hr
45.7M/hr | NA | 16 | 13 | 11 | 8 | 5 | 2 | |

NOTES: 1. Refer to TM 5-210 for methods of construction.

2. Articulators allow the ramps to be adjusted up 1M (41 in) or down .48M (19 in).

3. Roadway width is normally 9 ft.

4. All classifications are based upon a Normal crossing.

5. Construction times increase by 50 percent at night.

6. The draft of a LTR raft with outboard motors is 61CM (24 in).

7. To determine the number of LTR sets required to bridge a given gap, use the formula:

$$\frac{\text{Gap (M)}}{14} = \text{number of sets OR } \frac{\text{Gap (ft)}}{44} = \text{number of sets.}$$

Long-Term Anchorage Systems

All heavy floating bridges require the construction of long-term anchorage systems. All long-term anchorage systems include three basic components: approach guys, upstream (primary) anchorage, and downstream (secondary) anchorage. Refer to TM 5-210 for additional information.

Approach guys

Approach guys are attached at one end to the first floating support of all floating bridges. The approach guy is secured at the other end using deadmen, pickets, or natural holdfasts. A minimum of ½ inch Improved Plough Steel (IPS) cable should be used. When installed, the approach guys should form a 45-degree angle with the bridge.

Upstream anchorage

See Table 7-16. The upstream anchorage system holds the bridge in position against the river's main current. Upstream anchorage systems should be designed based primarily upon current velocity and bottom conditions.

Table 7-16. Design of upstream (primary) anchorage systems

| CURRENT VELOCITY (MPS/FPS) | BOTTOM CONDITIONS | |
|----------------------------|---|-------------------------------------|
| | SOFT | SOLID/ROCKY |
| 0-0.9/0-3 | Kedge anchors every float upstream or shore guys every 6th float upstream | Shore guys every 6th float upstream |
| 1.0-1.5/3.1-5 | Combination system (kedge anchors and shore guys) | Overhead cable system |
| 1.6-3.5/5.1-11 | Overhead cable system | Overhead cable system |

Downstream anchorage

The downstream anchorage system protects floating bridges from reverse currents (tides) as well as from storms or severe winds which might change the direction of river flow.

Table 7-17. Design of downstream (secondary) anchorage systems

| REVERSE CURRENT (MPS/FPS) | BOTTOM CONDITIONS | |
|---------------------------|---|--|
| | SOFT | SOLID/ROCKY |
| None expected | Kedge anchors every 3d float downstream or shore guys every 10th float downstream | Shore guys every 10th float downstream |
| 0-0.9/0-3 | Kedge anchors every float downstream or shore guys every 6th float downstream | Shore guys every 6th float downstream |
| 1.0-1.5/3.1-5 | Combination system (kedge anchors and shore guys) | Overhead cable system |
| 1.6-3.5/5.1-11 | Overhead cable system | Overhead cable system |

Installation

Table 7-18. Installation of long-term anchorage systems

| SYSTEM | METHOD OF INSTALLATION |
|-----------------------|--|
| Kedge anchor system | <ol style="list-style-type: none"> 1. Attach anchors to anchor lines. Anchor lines must be a minimum of 1" manila rope. 2. Set or lay anchors. The horizontal distance from the anchor to the float must be at least 10 times the depth of the river. 3. Attach anchor lines to floats. |
| Shore guy system | <ol style="list-style-type: none"> 1. Attach shore guys to floats. 2. Shore guys must be a minimum of $\frac{1}{2}$" Improved Plough Steel (IPS) cable and placed at an angle of 45° with the bridge. 3. Shore guys must be held above the water. Use floating supports if necessary. 4. Attach shore guys to deadman or holdfasts. |
| Combination system | <ol style="list-style-type: none"> 1. Emplace a kedge anchor system as described above. Anchor lines must be attached to every float. 2. Once kedges are installed, emplace a shore guy system as described above. Shore guys must be attached to every sixth float. |
| Overhead cable system | <ol style="list-style-type: none"> 1. Design the system. 2. Construct Class 60 towers and install deadman. 3. Install master cable. Check initial sag. 4. Using bridle lines, attach every float to the master cable. |

Design

The following information must be calculated or determined when designing an overhead cable anchorage system:

1. Cable data

Number of master cables.
 Size of master cable(s) (C.)
 Length of the master cable(s) (C.)
 Number of clips at each end of the cable.
 Spacing of cable clips
 Initial sag (S)

2. Tower data

Actual tower height (H)
 near shore.
 far shore
 Tower-waterline distance (A)
 near shore
 far shore
 Tower-bridge offset (O₁)
 near shore.
 far shore.

3. Deadman data

Depth of deadman (D_d)
 near shore
 far shore
 Tower-deadman distance (C)
 near shore
 far shore
 Tower-deadman offset (O_d)
 near shore
 far shore
 Deadman face (D)
 Deadman thickness (D)
 Deadman length (D)
 near shore
 far shore
 Bearing plate thickness (x)
 Bearing plate length (y)
 Bearing plate face (z)

Design sequence

Use Figure 7-1 to determine where to take the required measurements for an overhead cable anchorage system.

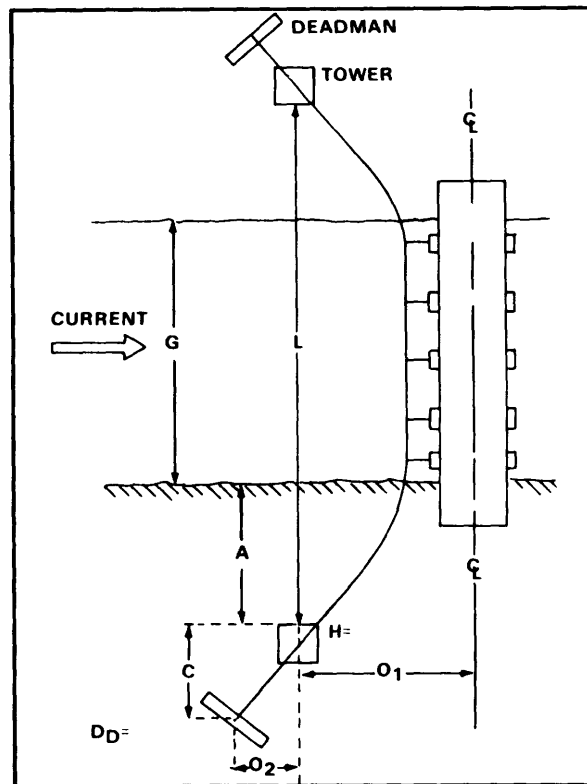


Figure 7-1. Dimensions for overhead cable design

Step 1. Determine the size and number of master cables required. See Table 7-19 for M4T6, Class 60, and Ribbon bridges. See Table 7-20 for light tactical bridges.

Number of cables =

C_o =

Table 7-19. Determination of cable size (C_o) and number of cables for M4T6, Class 60, and Ribbon bridges

| WET GAP
WIDTH (G)
FEET | TYPE
BRIDGE
ASSEMBLY | SIZE (IN) AND NUMBER OF CABLES FOR SPECIFIED RIVER VELOCITIES | | | | | | | | | | | |
|------------------------------|----------------------------|---|-------|--------|--------|-------|--------|--------|-------|--------|--------|-------|--------|
| | | 5 FPS | | | 7 FPS | | | 9 FPS | | | 11 FPS | | |
| | | SINGLE | DUAL | TRIPLE | SINGLE | DUAL | TRIPLE | SINGLE | DUAL | TRIPLE | SINGLE | DUAL | TRIPLE |
| 200 | Normal | 1/2 | 3/8 | 3/8 | 5/8 | 1/2 | 1/2 | 3/4 | 5/8 | 1/2 | 7/8 | 3/4 | 3/4 |
| | | 3/4 | 1/2 | 3/8 | 3/4 | 5/8 | 1/2 | 7/8 | 3/4 | 5/8 | 1 1/8 | 7/8 | 3/4 |
| 400 | Normal | 5/8 | 1/2 | 1/2 | 3/4 | 5/8 | 1/2 | 1 | 7/8 | 5/8 | 1 1/4 | 1 | 3/4 |
| | | 3/4 | 5/8 | 1/2 | 1 | 3/4 | 5/8 | 1 1/4 | 1 | 3/4 | 1 1/2 | 1 1/4 | 7/8 |
| 600 | Normal | 3/4 | 5/8 | 1/2 | 1 | 3/4 | 5/8 | 1 1/4 | 1 | 3/4 | 1 1/2 | 1 1/4 | 7/8 |
| | | 1 | 3/4 | 5/8 | 1 1/8 | 1 | 3/4 | 1 1/2 | 1 1/4 | 7/8 | * | 1 1/2 | 1 1/8 |
| 800 | Normal | 7/8 | 3/4 | 5/8 | 1 1/8 | 7/8 | 3/4 | 1 3/8 | 1 1/8 | 7/8 | * | 1 1/2 | 1 1/8 |
| | | 1 1/8 | 7/8 | 3/4 | 1 3/8 | 1 1/8 | 7/8 | * | 1 3/8 | 1 | * | * | 1 1/4 |
| 1,000 | Normal | 1 | 7/8 | 3/4 | 1 1/4 | 1 | 7/8 | 1 1/2 | 1 3/8 | 1 | * | * | 1 1/4 |
| | | 1 1/4 | 1 | 3/4 | 1 1/2 | 1 1/4 | 1 | * | * | 1 1/8 | * | * | 1 3/4 |
| 1,200 | Normal | 1 1/8 | 7/8 | 3/4 | 1 3/8 | 1 1/8 | 7/8 | * | 1 1/2 | 1 1/8 | * | * | 1 3/8 |
| | | 1 3/8 | 1 1/8 | 7/8 | * | 1 3/8 | 1 | * | * | 1 1/4 | * | * | * |

NOTES: 1. All values are based upon IPS cable and a 2 percent initial sag.

2. Asterisks (*) indicate that it is unsafe to construct that system.

Step 2. Determine the distance between towers (L) in feet.

$$L = 1.1 (G) + 100'$$

$$L = \dots\dots\dots$$

Where G = the width of the wet gap in feet

Table 7-20. Determination of cable size (C_c) for light tactical bridges

| WET GAP
WIDTH (G)
FEET | CURRENT VELOCITY | | | |
|------------------------------|------------------|---------------|---------------|---------------|
| | 5 FPS | 7 FPS | 9 FPS | 11 FPS |
| 200 | $\frac{3}{8}$ | $\frac{3}{8}$ | $\frac{1}{2}$ | $\frac{1}{2}$ |
| 300 | $\frac{3}{8}$ | $\frac{1}{2}$ | $\frac{5}{8}$ | $\frac{3}{4}$ |
| 400 | $\frac{1}{2}$ | $\frac{1}{2}$ | $\frac{5}{8}$ | $\frac{3}{4}$ |
| 500 | $\frac{1}{2}$ | $\frac{5}{8}$ | $\frac{5}{8}$ | $\frac{3}{4}$ |
| 600 | $\frac{5}{8}$ | $\frac{5}{8}$ | $\frac{3}{4}$ | $\frac{7}{8}$ |

NOTE: All values are based upon IPS cable and a 2 percent sag.

Step 3. Determine the length of the master cable (C_c) in feet.

$$C_c = L + 250'$$

Where L = the distance between towers in feet

$$C_c = \dots\dots\dots$$

NOTE. This is an approximation based upon the most extreme circumstances

Step 4. Determine the number of cable clips required to secure one end of the master cable.

$$\text{Number of clips} = (3 \times C_c) + 1$$

Where C_c = the cable diameter in inches

Number of clips

at each end = $\dots\dots\dots$

Step 5. Determine the spacing of cable clips in inches

$$\text{Clip spacing} = 6 \times C_c$$

Where C_c = the cable diameter in inches

Clip spacing = $\dots\dots\dots$

Step 6. Determine initial sag (S) in feet.

$$S = .02(L)$$

Where L = the distance between towers in feet

$$S = \dots\dots\dots$$

Step 7. Determine tower height (H) in feet.

$$a. H_r = 3' + S - BH$$

Where H_r = the REQUIRED tower height in feet

S = initial sag in feet

BH = bank height in feet

NOTE. This calculation must be done for both the near shore and the far shore since bank heights may be different.

b. Determine actual tower height (H). See Table 7-21 Compare the required tower height to the possible tower height. Select the smallest possible tower that is greater than or equal to the required height.

NOTE. If the near shore and the far shore towers are determined to have different heights, steps 9 through 16 must be calculated separately for both near and far shores.

$$H \text{ near shore} = \dots\dots\dots$$

$$H \text{ far shore} = \dots\dots\dots$$

Table 7-21. Possible tower heights (H)

| NUMBER OF TOWER SECTIONS | TOWER HEIGHT (H) |
|---------------------------|------------------|
| Cap, base, and pivot unit | 3' 8 1/4" |
| With 1 tower section | 14' 6 1/4" |
| With 2 tower sections | 25' 4 1/4" |
| With 3 tower sections | 36' 2 1/4" |
| With 4 tower sections | 47' 1/4" |
| With 5 tower sections | 57' 10 1/4" |
| With 6 tower sections | 68' 8 1/4" |

Step 8. Determine the distance from each tower to the waterline (A) in feet.

$$A = \frac{L-G}{2}$$

Where L = the distance between towers in feet
G = the gap width in feet

A near shore
A far shore

Step 9. Determine the offset from each tower to the bridge centerline (O_i) in feet

O_i near shore =
O_i far shore =

a. If the bank height (BH) is less than or equal to 15', then O_i = H + 50'.

b. If the bank height (BH) is greater than 15', then O_i = H + BH + 35'.

Where H = the actual tower height in feet

BH = the bank height in feet

Step 10. Identify deadman dimensions. Select a deadman from the available timbers and logs. Generally, the timber with the largest timber face/log diameter is selected. The largest face of the deadman is defined as D₁, and the thickness is D₂.

D₁ =
D₂ =

Step 11. Determine mean depth of deadman (D_m) in feet.

D_m near shore =
D_m far shore =

a. There must be a minimum of 1 foot of undisturbed soil between the bottom of the deadman and the ground water level (GWL). The deepest the deadman can be (D_{max}) is calculated as:

$$D_{max} = GWL - 1' - \frac{D_1}{2}$$

Where D₁ = the deadman face in feet

GWL = depth of ground water level in feet

b. The minimum deadman depth is always 3 feet

c. The maximum deadman depth is always 7 feet

d. Compare D_{max} to these minimum and maximum values to determine the actual mean depth of deadman (D_m).

Step 12. Determine length of deadman (D_L) in feet.

$$D_L = \left(\frac{CC}{HP \times D_1} \right) + 1$$

D_m near shore =
D_m far shore =

Where CC = the capacity of the anchorage cable in lb/1,000 from Table 7-22

HP = required holding power in lb/1,000 sq ft from Table 7-23

D₁ = deadman face in feet (for log deadman use log diameter (d))

Table 7-22. Determination of capacity
of anchorage cable (CC) in lb/1,000

| TYPE OF CABLE | SIZE (IN) OF CABLE (C _D) | | | | | | | | | | |
|---------------|--------------------------------------|------|------|------|------|------|-------|-------|-------|-------|--|
| | 3/8 | 1/2 | 5/8 | 3/4 | 7/8 | 1 | 1 1/8 | 1 1/4 | 1 3/8 | 1 1/2 | |
| IPS | 1.26 | 21.6 | 33.2 | 47.4 | 64.4 | 84.0 | 106.0 | 130.0 | 157.0 | 185.0 | |
| PS | 11.0 | 18.8 | 28.8 | 41.2 | 56.0 | 73.0 | 92.0 | 113.0 | 136.0 | 161.0 | |
| MPS | 10.0 | 17.0 | 26.2 | 37.4 | 50.8 | 66.0 | 83.0 | 102.0 | 123.0 | 145.0 | |

Table 7-23. Determination of required holding power (HP)
in lb/1,000 sq ft

| DEPTH OF DEADMAN (D _D) FEET | TOWER TO DEADMAN SLOPE | | | |
|---|------------------------|-----|------|-----|
| | 1:1 | 1:2 | 1:3 | 1:4 |
| 3 | .95 | 1.3 | 1.45 | 1.5 |
| 4 | 1.75 | 2.2 | 2.6 | 2.7 |
| 5 | 2.8 | 3.6 | 4.0 | 4.1 |
| 6 | 3.8 | 5.1 | 5.8 | 6.0 |
| 7 | 5.1 | 7.0 | 8.0 | 8.4 |

Step 13. Check minimum thickness of deadman (D_i) in feet

For timber: $\frac{D_i}{D_o}$ must be less than or equal to 9
D_i

For logs: $\frac{D_i}{d}$ must be less than or equal to 5
d

Step 14. Determine the tower to deadman distance (C) in feet.

$$C = \frac{H + D_o}{\text{slope}}$$

C near shore =
C far shore =

Where H = the actual tower height in feet

D_o = the mean depth of deadman in feet

slope = the tower to deadman slope

Step 15. Determine the tower to deadman offset (O₂) in feet.

$$O_2 = (C(O_2'))$$

O₂ near shore =

O₂ far shore =

Where C = the tower to deadman distance in feet

O₂' = a factor determined from Table 7-24

Table 7-24. Determination of O₂'

| TYPE OF ASSEMBLY | CURRENT VELOCITY | | | | |
|------------------|------------------|-------|-------|-------|--------|
| | 3 FPS | 5 FPS | 7 FPS | 9 FPS | 11 FPS |
| Normal | .09 | .11 | .14 | .17 | .19 |
| Reinforced | .11 | .14 | .17 | .19 | .23 |

Step 16. Design a bearing plate for each deadman. Given deadman face (D_i) or log diameter (d) and the size of the master cable (CD), refer to Table 7-25 (page 7-20) to determine the length, thickness and face of the deadman bearing plate.

x =

y =

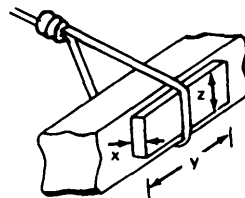
z =

Table 7-25. Determination of bearing plate dimensions
x, y, and z (inches)

| DEADMAN
FACE
(D _f) | CABLE SIZE (C _D) (IN INCHES) | | | | | | | | | |
|--------------------------------------|--|------|-------|-------|-------|--------|-------|---------|---------|-------|
| | | 3/8 | 1/2 | 5/8 | 3/4 | 7/8 | 1 | 1 1/8 | 1 1/4 | 1 1/2 |
| 8 | x | 7/16 | 7/8 | 1 1/4 | | | | | | |
| | y | 4 | 8 | 11 | | | | | | |
| | z | 6 | 6 | 6 | | | | | | |
| 10 | x | 7/16 | 11/16 | 1 | 1 3/8 | | | | | |
| | y | 4 | 6 | 9 | 12 | | | | | |
| | z | 8 | 8 | 8 | 8 | | | | | |
| 12 | x | 7/16 | 9/16 | 13/16 | 1 1/8 | 1 7/16 | | | | |
| | y | 4 | 5 | 7 | 10 | 13 | | | | |
| | z | 10 | 10 | 10 | 10 | 10 | | | | |
| 14 | x | 7/16 | 7/16 | 11/16 | 7/8 | 1 1/4 | 9/16 | 2 | | |
| | y | 4 | 4 | 6 | 8 | 11 | 14 | 18 | | |
| | z | 12 | 12 | 12 | 12 | 12 | 12 | 12 | | |
| 16 | x | 7/16 | 7/16 | 9/16 | 13/16 | 1 1/8 | 1 3/8 | 1 11/16 | 2 1/8 | |
| | y | 4 | 4 | 5 | 7 | 10 | 12 | 15 | 19 | |
| | z | 14 | 14 | 14 | 14 | 14 | 14 | 14 | 14 | |
| 18 | x | 7/16 | 7/16 | 7/16 | 11/16 | 7/8 | 1 1/4 | 1 9/16 | 1 13/16 | |
| | y | 4 | 4 | 4 | 6 | 8 | 11 | 14 | 16 | |
| | z | 16 | 16 | 16 | 16 | 16 | 16 | 16 | 16 | |
| 20 | x | 7/16 | 7/16 | 7/16 | 11/16 | 7/8 | 1 1/8 | 1 3/8 | 1 11/16 | |
| | y | 4 | 4 | 4 | 6 | 8 | 10 | 12 | 15 | |
| | z | 18 | 18 | 18 | 18 | 18 | 18 | 18 | 18 | |
| 24 | x | 7/16 | 7/16 | 7/16 | 9/16 | 11/16 | 7/8 | 1 1/8 | 1 3/8 | 1 7/8 |
| | y | 4 | 4 | 4 | 5 | 6 | 8 | 10 | 12 | 17 |
| | z | 22 | 22 | 22 | 22 | 22 | 22 | 22 | 22 | 22 |

NOTE: The values in this table are based upon the use of IPS cable.
For former bearing plates refer to TM 5-210.

Where x = bearing plate thickness
y = bearing plate length
z = bearing plate face



M4T6 FIXED SPAN

Refer to TM 5-210 for more detailed information.

Single Span Bridge

Single span bridge design is for 15 feet to 45 feet unsupported H-frames.

- Classification of bridge (designated in the mission statement). 1. CL
- Gap as measured during reconnaissance. 2.
- Safety setback for near shore (NS) and far shore (FS) is a constant of 3' for both prepared and unprepared abutments. 3a. NS+3'
3b. FS+3'
- Initial bridge length (add steps 2, 3a, and 3b). 4. =

5. Round UP to next highest standard H-frame configuration (Table 7-26) 5. _____

6. Determine deck/roadway (D/R) ratio required to carry load (Table 7-26) 6. _____

7. Final design of bridge

a. H-frame (from step 5)

b. D/R roadway ratio (from step 6)

c. Classification (Table 7-26)

7a. _____

7b. _____

7c. _____

Table 7-26. Deck balk fixed span data

| CAPACITY FOR SPECIFIED SPAN LENGTH IN METERS (FT) AND DECK/ROADWAY RATIO | | | | | | | | | | | | | | | | | | | | | | | | |
|--|----------|-----|-----|------------|-----|-----|----------|-----|----|-------------|----|----|----|-----------|----|----|----|----|----|----|----|----|----|----|
| LENGTH | 4.6 (15) | | | 7.1 (23.4) | | | 8.1 (30) | | | 11.7 (38.4) | | | | 13.7 (45) | | | | | | | | | | |
| DECK WIDTH | 22 | 22 | 26 | 22 | 22 | 22 | 22 | 24 | 22 | 22 | 24 | 26 | 20 | 22 | 22 | 24 | 24 | 26 | 26 | | | | | |
| ROADWAY WIDTH | 18 | 18 | 22 | 18 | 16 | 18 | 16 | 18 | 18 | 16 | 18 | 18 | 16 | 18 | 16 | 18 | 16 | 18 | 16 | 18 | 16 | 18 | 16 | 16 |
| TYPE CROSSING | | | | | | | | | | | | | | | | | | | | | | | | |
| Normal | 100 | 100 | 100 | 100 | 100 | 85 | 90 | 90 | 45 | 50 | 56 | 65 | 24 | 24 | 30 | 30 | 40 | 40 | 45 | | | | | |
| | 100 | 100 | 100 | 100 | 100 | 65 | 70 | 70 | 35 | 40 | 45 | 50 | 25 | 25 | 30 | 30 | 35 | 35 | 40 | | | | | |
| Caution | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 70 | 70 | 75 | 82 | 40 | 46 | 46 | 51 | 51 | 56 | 56 | | | | | |
| | 100 | 100 | 100 | 100 | 100 | 80 | 80 | 85 | 51 | 51 | 55 | 50 | 35 | 40 | 40 | 43 | 43 | 46 | 46 | | | | | |
| Risk | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 100 | 78 | 78 | 85 | 90 | 47 | 54 | 54 | 60 | 60 | 66 | 66 | | | | | |
| | 100 | 100 | 100 | 100 | 100 | 90 | 90 | 95 | 57 | 57 | 62 | 67 | 40 | 45 | 45 | 49 | 49 | 53 | 53 | | | | | |

22_ Deck Width

18 Roadway Width } Number of balk

NOTES:

1. Figures 7-2 through 7-6 show H-frame layout and components for all lengths of M4T6 unsupported spans.

2. All bridges require four short and four long cover plates if roadway is 18 balk wide. For 16 balk roadway use four long and two short cover plates. For 22 balk roadway use four long and eight short cover plates. All bridges require four bearing plates.

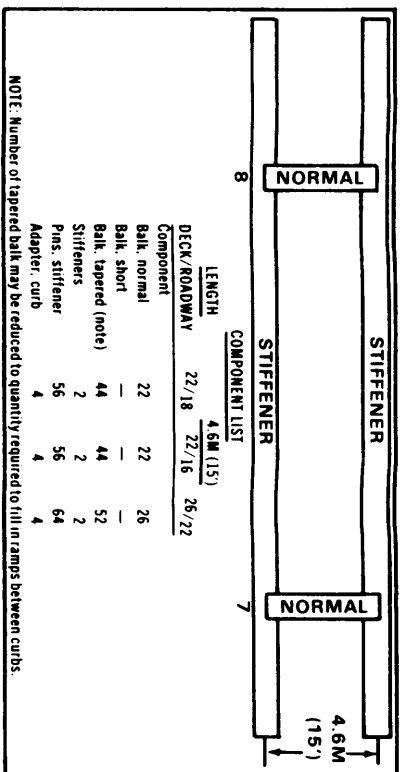


Figure 7-2. H-frame for 4.6M (15') fixed span

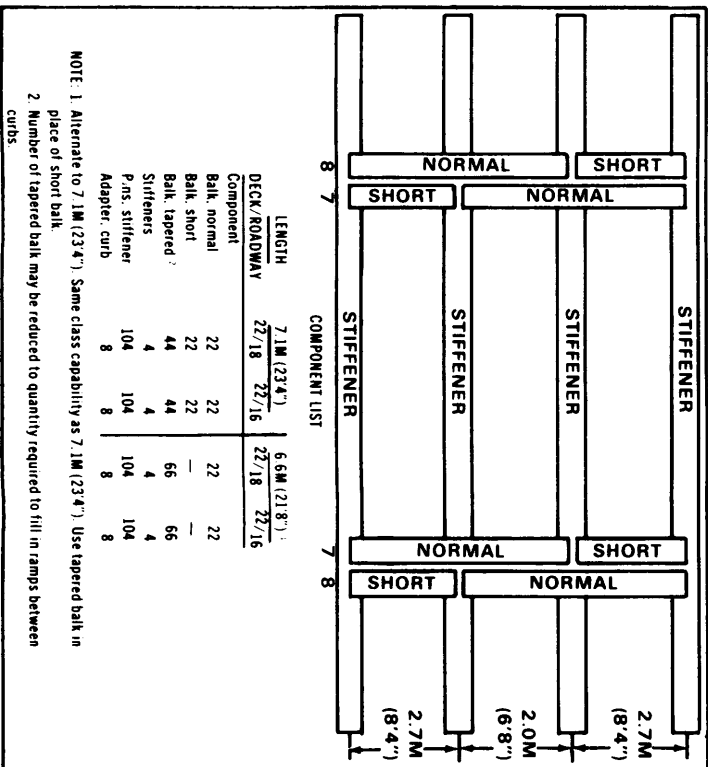


Figure 7-3. H-frame for 7.1M (23'4") fixed span

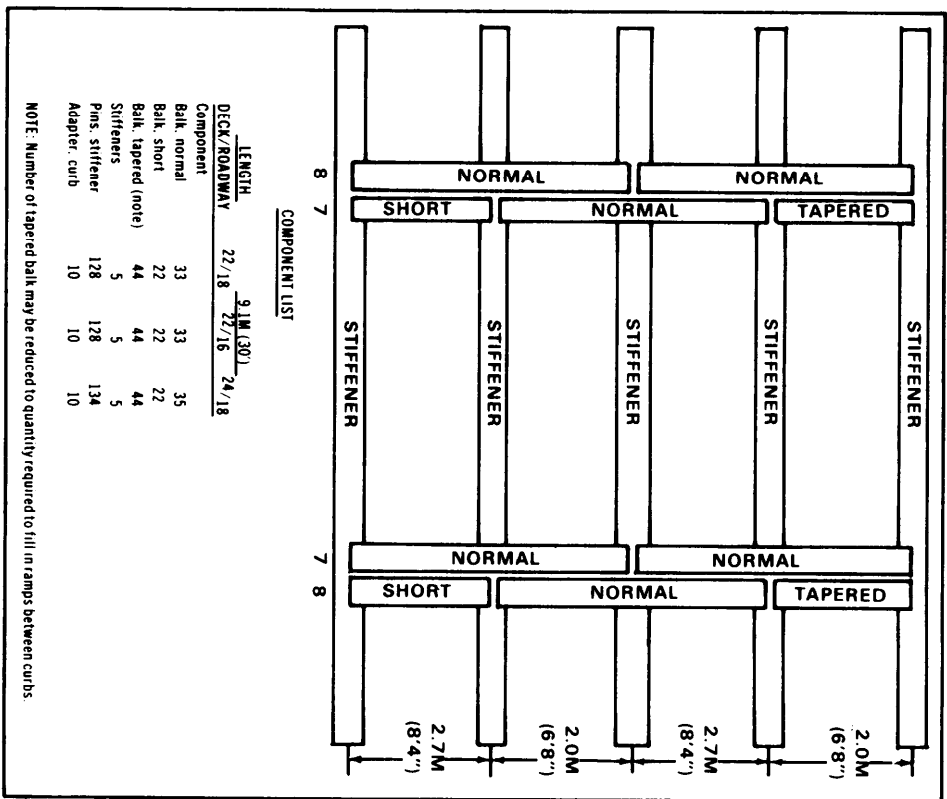


Figure 7-4. H-frame for 9.1M (30') fixed span

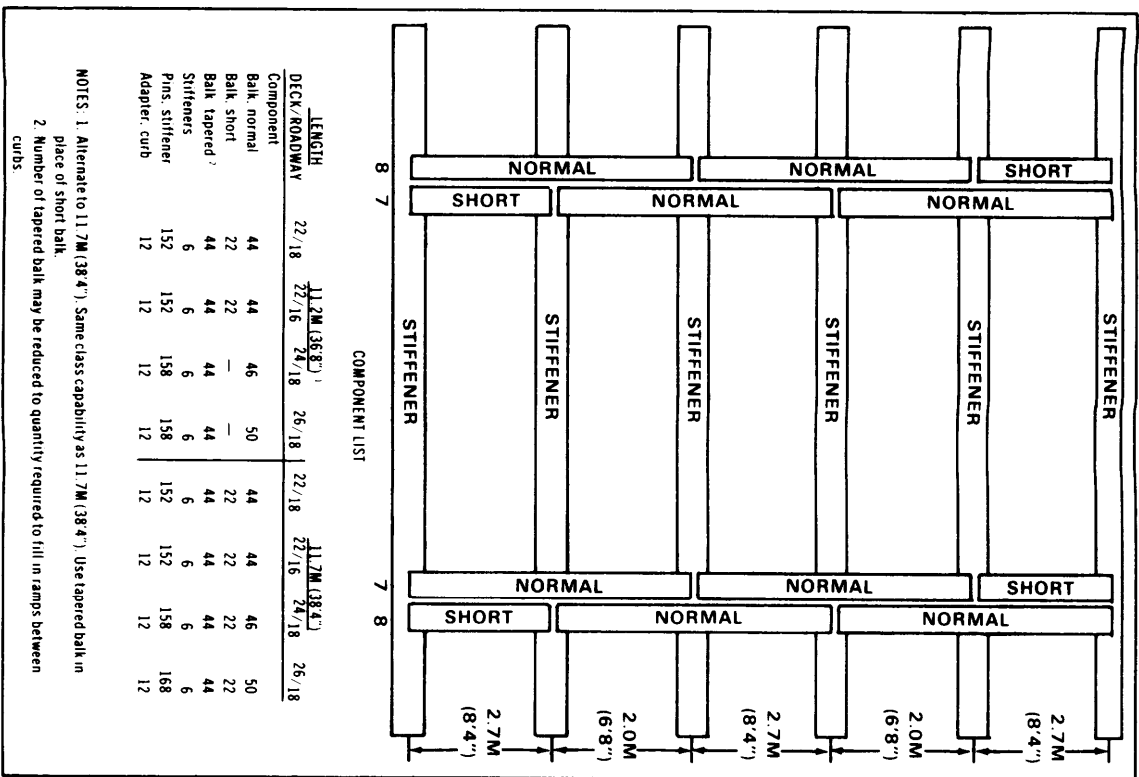


Figure 7-5. H-frame for 11.7M (38'4") fixed span

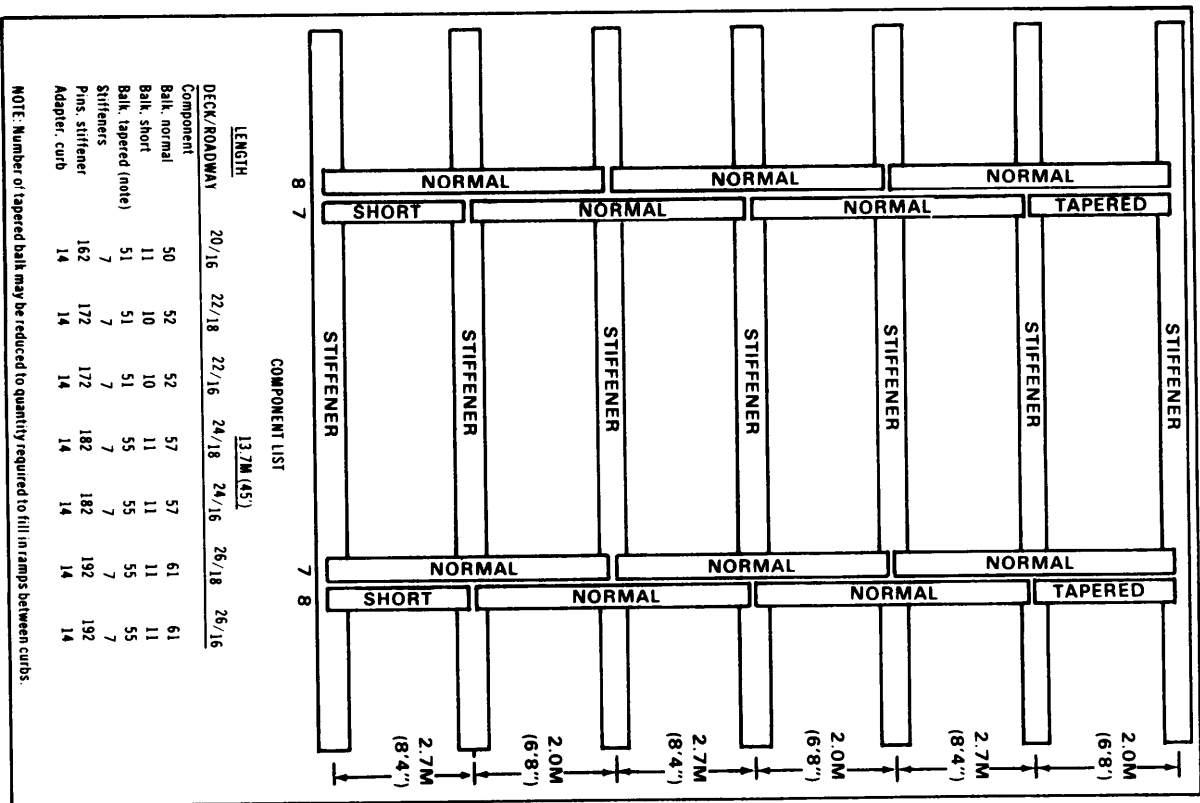


Figure 7-6. H-frame for 13.7M (45') fixed span

Class 60 Trestle Arrangement
MAT6 FIXED SPAN BRIDGE DESIGN
FOR SUPPORT WITH CLASS 60 TRESTLE ARRANGEMENT
(FOR CLASS 60 AND BELOW) WITH EXAMPLE FILLED IN

- 1 Classification of the bridge that needs to be built (obtained from the mission statement)

| | | |
|---|-----------|--|
| 1 | MLC 60/60 | |
|---|-----------|--|

- 2 Gap as measured during reconnaissance

| | | |
|---|-----|--|
| 2 | 84' | |
|---|-----|--|

- 3 Safety setback for both the FS and NS is a constant of 3' for both prepared and unprepared abutments

| | | |
|----|---------|--|
| 3a | FS + 3' | |
| 3b | NS + 3' | |

- 4 Initial bridge length (add steps 2 - 3a - 3b)

| | | |
|---|-------|--|
| 4 | = 90' | |
|---|-------|--|

- 5 Initially, enter the "2 trestle assemblies" column and subtract 15' from the total bridge length obtained in step 4 (This distance must be accounted for as it will be part of the bridge roadway)

| | | | |
|----|------------------------------|------------------------------|------------------------------|
| 5a | 2 TRESTLE ASSEMBLIES
-15' | 3 TRESTLE ASSEMBLIES
-30' | 4 TRESTLE ASSEMBLIES
-45' |
| 5b | = 75' | = 60' | = |

- 6 Divide the value obtained in step 5b by 2 to determine the lengths of the two end span H-frames

| | | | |
|----|---------|-------|-----|
| 6a | ± 2 | ± 2 | ± 2 |
| 6b | = 37.5' | = 30' | = |

NOTES: 1 If the value obtained in step 6b is greater than 45.0', You MUST return to step 5. Enter the next column, and repeat the design sequence
 2 You are not limited to adding only four trestle assemblies as may be implied by step 5. Only four are shown due to space limitations on this form
 3 When the value obtained in step 6b is less than or equal to 45.0', proceed to step 7.

- 7 Round UP the value obtained in step 6b to the next highest standard H-frame configuration from Table 7.26 (page 7.21)

| | | | |
|----|---------|-------|---|
| 7a | # 38.4' | # 30' | # |
|----|---------|-------|---|

- 8 Determine the D/R ratio required and corresponding MLC for the standard configuration obtained in step 7 from Table 7.26 (Remember: The 22 pieces of decking is the maximum which may be used with a trestle)

| | | | |
|----|-------|-------------|-------|
| 8a | D/R = | D/R = 22/16 | D/R = |
| 8b | MLC = | MLC = 60/60 | MLC = |

NOTES: 1 This must meet or exceed the MLC requirements as stated in step 1 and is always based on a NORMAL CROSSING unless otherwise directed by the Tactical Commander
 2 If the MLC requirement cannot be met or exceeded, you MUST return to step 5, enter the next column, and repeat the design sequence. Add as many trestle assemblies as needed.

9. Final bridge design:

a. H-frame end span configuration (from step 7).

9a. 30'

b. DR ratio (from step 8a)

9b. $D/R = 22/16$

c. MLC of bridge (from step 8b; however, this value can NEVER exceed MLC 60 because this is the capacity of the trestle)

9c. MLC = 60/60

d. Class 60 trestle assemblies required (from step 5)

9d. 3

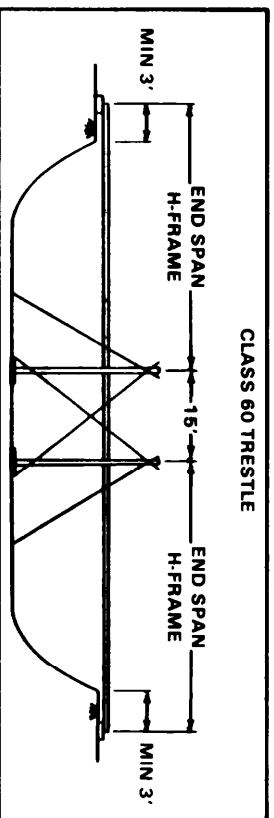


Figure 7-7. Two trestle assemblies

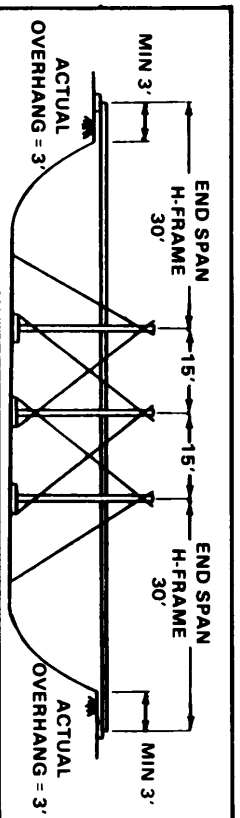


Figure 7-8. Three trestle assemblies

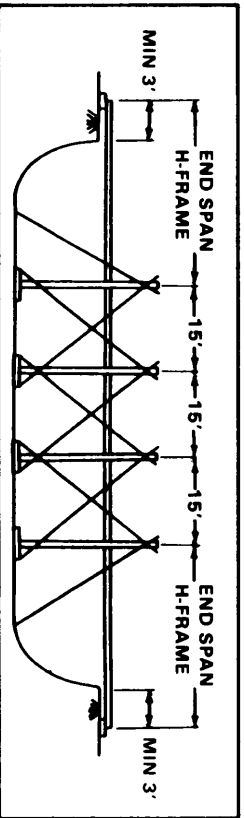


Figure 7-9. Four trestle assemblies

Class 100 Trestle Arrangement
MAT6 FIXED SPAN BRIDGE DESIGN
FOR SUPPORT WITH CLASS 100 TRESTLE ARRANGEMENT
(FOR CLASSES 61 TO 100) WITH EXAMPLE

- 1 Classification of the bridge that needs to be built (obtained from the mission statement) 1 MLC 70/70
- 2 Gap as measured during reconnaissance 2 66'
- 3 Safety setback for both the FS and NS is a constant of 3' for both prepared and unprepared abutments 3a FS +3'
3b NS +3'
- 4 Initial bridge length (add steps 2 + 3a + 3b) 4 = 72'
- 5 Initially, enter the '1 trestle arrangement' column. You WILL NOT have to subtract any distance from step 4 because the end spans rest on the center of the trestle
 NOTE: One trestle arrangement consists of two trestle assemblies; two trestle arrangements consist of four trestle assemblies.
- | | 5 1 TRESTLE ARRANGEMENT | 2 TRESTLE ARRANGEMENT | 3 TRESTLE ARRANGEMENT |
|----|-------------------------|-----------------------|-----------------------|
| 5a | -0'0" | -23'4" | -46'8" |
| 5b | = 72' | = 48'8" | = |
| 6a | ÷ 2 | + 2 | ÷ 2 |
| 6b | = 36' | = 24'4" | = |
- 6 Divide the value obtained in step 5b by 2 to determine the lengths of the two end span H-frames
 NOTES: 1. If the value obtained in step 6b is greater than 30'0", you MUST return to step 5, enter the next column, and repeat the design sequence.
 2. You are not limited to adding only three trestle arrangements as may be implied by step 5. Only three trestle arrangements are shown due to space limitations on this form.
 3. When the value obtained in step 6b is less than or equal to 30'0", proceed to step 7.
- 7 Round UP the value obtained in step 6b to the next highest standard H-frame configuration from Table 7.26 (page 7-21)
- | | 7 | 8 | 9 |
|--|---|---|---|
| |  |  |  |
| | 30' | 30' | 30' |
- 8 Determine the D/R ratio required and corresponding MLC for the standard configuration obtained in step 7 from Table 7.26 (page 7-21). (Remember: The 22 pieces of decking is the maximum which may be used with a trestle.)
 NOTES: 1. This MUST meet or exceed the MLC requirements as stated in step 1 and is always based on a NORMAL CROSSING unless otherwise directed by the tactical commander.
 2. If the MLC requirement cannot be met or exceeded, you MUST return to step 5, enter the next column, and repeat the design sequence. Add as many trestle arrangements as needed.
- | | 8a D/R = | D/R = 22/16 | D/R = |
|----------|-------------|-------------|-------|
| 8b MLC = | MLC = 90/70 | MLC = | |
- 9 Final bridge design.
- a. H-frame end span configuration (from step 7) 9a 30'
- b. H-frame end span D/R ratio (from step 8a) 9b D/R = 22/16
- c. Number of trestle arrangement(s) required (from step 5) 9c 2

d Bridge length(s) between trestle arrangement(s)
 NOTES 1 For one trestle arrangement, enter NA.
 2 For two trestle arrangements, enter one 23'4" span.
 3 For three trestle arrangements, enter two 23'4" spans.

4 For four or more trestle arrangements, the number of 23'4" spans that are required will be equal to the number of trestle arrangements minus one.

9e. MLC 100/100

e The MLC of bridge length(s) between trestle arrangement(s)
 NOTES 1 For one trestle arrangement, enter NA.
 2 For two or more trestle arrangements, use Table 7-26 (page 7-21) to obtain the MLC. Use the same D/R as shown under step 9b.

9f. MLC 100/100

f The MLC of trestle(s) (constant of 100)

9g. MLC 90/70

g The MLC of end spans (from step 8b).

9h. MLC 90/70

h The MLC of entire bridge (compare the values of steps 9e, 9f, and 9g, choose the smallest).

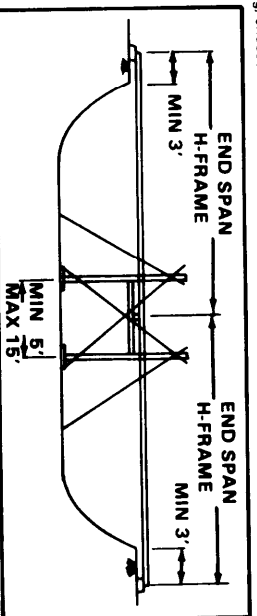


Figure 7-10. One trestle arrangement

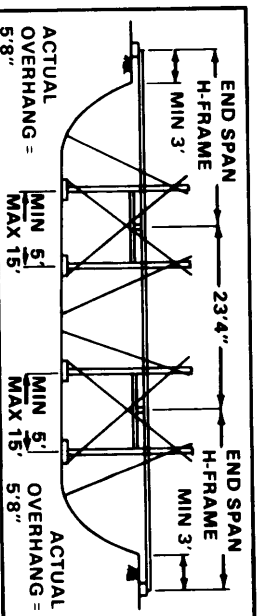


Figure 7-11. Two trestle arrangements

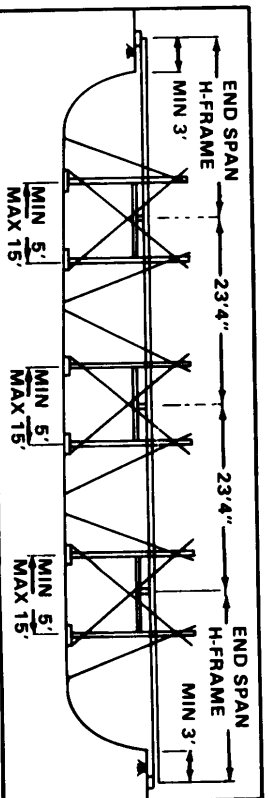


Figure 7-12. Three trestle arrangements

MEDIUM GIRDER BRIDGE (MGB)

For more detailed information pertaining to component descriptions, construction, palletizing, and maintenance procedures, refer to TM 5-5420-212-12 for the MGB, and to TM 5-5420-212-12-1 for the link reinforcement set (LRS).

Abbreviations

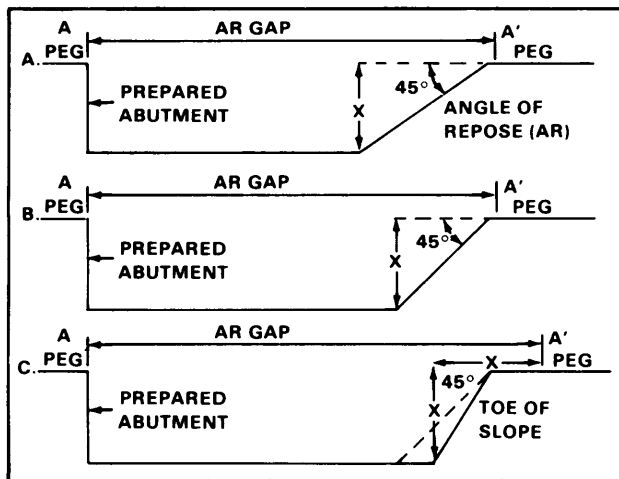
| | |
|--------------------|---|
| A | indicates edge of gap, far bank |
| A' | indicates edge of gap, near bank |
| AA | anchor assembly |
| AA(L) | long link of anchor assembly |
| AA(S) | short link of anchor assembly |
| AF | antiflutter tackle |
| AR | Angle of repose which is marked on site with A (far bank) and A' (near bank) pegs. |
| AR Gap | The distance from the edge of firm ground (A') on the near bank to the edge of firm ground (A) on the far bank. |
| BES | bridge erection set |
| Boom Marker | Carrying bar (painted orange) which marks the position of the next booming/launching point. |
| BP | building pedestal (SS only), baseplate (SS and DS) |
| BSB | bank seat beam |
| C | Distance of water below line joining FRB and F at distance W from FRB (negative). Fine for up to 2E-12. For 13 to 22 bays, a CRB is required. |
| CG Marker | Carrying bar (painted blue) which marks the center of gravity of the bridge during construction. |
| CRB | Capsill roller beam MUST be used for 2E-13 through 2E-22 bays DS bridges with or without LRS. |
| D | Deflection of bridge during launch in relation to line joining FRB and F pegs. |
| DS | double story bridge construction |
| DU | deck unit |
| E | end of bridge |
| F | Final position of the far end of the bridge as marked with the F peg. |
| F' | Final position of the near end of the bridge as marked with the F' peg. |
| FRB | front roller beam |
| G | distance between O peg and baseline |
| H | far bank height at F peg, relative to the baseline |
| Ht | height |
| L | length of bridge |
| LLN | light launching nose |
| LNCG | launching nose cross girder |
| LNH | launching nose heavy |
| LR | Landing roller. Used by itself for 4 through 8 bays SS. Used in LRP for all other bridge lengths. |
| LRD | Long ramp and deck pallet. The last pallet to be used on a bridge site should be loaded on the push vehicle to maintain a proper counterweight. |
| LRP | Landing roller pedestal (MK 1 for 2E+1 through 2E+12 bays DS-MK 2 for 2E+13 through 2E+22 bays DS with or without LRS). |
| LRS | link reinforcing set |
| LT | light tackle |
| LZ | landing zone |
| MLC | military load class |
| N | nose tip height above baseline |
| *N1 | launching nose heavy one story high |
| **N2 | launching nose heavy two stories high |

| | |
|--|---|
| O | Distance "R" from RB (single story), FRB (double story), and CRB (double story with or without LRS) as marked with the O peg post tensioning assembly |
| PT | Maximum distance to the rear of bridge during construction (excluding push bar and vehicle) |
| R | roller beam |
| RB | rear roller beam |
| RRB | single story bridge construction |
| SS | Height of home bank and of bridge in relation to baseline |
| T | For deaunching purposes, the distance from the FRB or CRB to the LRP for DS bridges requiring a launching nose |
| V | Distance of end taper panel from FRB for maximum deflection |
| WL | waterline |
| 1LL | one long link |
| 1SL | one short link |
| *6N1, 7N1, and 8N1 | Types of single story nose construction. The first number shows the number of heavy nose sections used. The N1 means single nose. |
| **6N1 + 3N2 | Type of double story nose construction. The 6N1 is explained above. The 3N2 means three heavy nose sections used in second story. The N2 means nose double story. |
| 2 + 3 + or 8 through 10 | Describes the number of bays to be added. The 2+3+ means add second and third bays and the 8 through 10 means add bays 8 through 10. |
| Boom to | Movement of bridge until the panel point given is over the RB (for SS) or RRB (for DS). |
| Launch to | Movement of bridge until the panel point given is over the RB, FRB, or CRB. |
| 3D, 8D, 20D, 27D+6C, and 37D + 6C | Counterweight codes giving the number of deck units and curbs required. |
| (4p0), (2p4), and (8p3) | Examples of the way that the center of gravity is shown. |

Design

Measure

Measure the angle of repose (AR) gap. See Figure 7-13 Select a bridge centerline Measure a distance from the firm ground on the home bank to the firm ground on the far bank.



NOTES: 1. If actual slope of bank does not exceed 45° from the horizontal, place A, A' peg as shown in A or B.
2. If actual slope of bank does exceed 45° from the horizontal, place A, A' peg a distance equal to the height of the bank which is measured from the toe of slope. This is illustrated in C by the distance X.
3. Gaps above are shown with one prepared and one unprepared abutment. Actual sites may be any combination of examples shown.

Select

Select a bridge from Table 7-27 to meet the AR gap and MLC required. Using the bridge selected, go to the appropriate page: single story, page 7-33; double story 1 - 12 bays, page 7-37; double story 13-22 bays without LRS, page 7-41; double story 13 - 22 bays with LRS, page 7-45.

Table 7-27. Bridge selection table

| SS BRIDGES 4 - 12 BAYS
TABLE A | | DS 1 - 12 BAYS
TABLE B | | DS 13 - 22 BAYS
TABLE C | | | |
|-----------------------------------|-----|---------------------------|-----|----------------------------|-----|----------------------|-----|
| AR gap
M | MLC | AR gap
M | MLC | AR GAP
M
wo/LRS | MLC | AR GAP
M
w/LRS | MLC |
| 3.7 - 6.1 | 60 | 6.7 - 9.0 | 60 | 28.6 - 30.9 | 50 | 28.6 - 31.4 | 60 |
| 5.6 - 8.0 | 60 | 8.5 - 10.8 | 60 | 30.5 - 32.8 | 50 | 30.5 - 33.3 | 60 |
| 7.4 - 9.8 | 40 | 10.3 - 12.6 | 60 | 32.3 - 34.6 | 40 | 32.3 - 34.7 | 60 |
| 9.2 - 11.6 | 30 | 12.2 - 14.5 | 60 | 34.1 - 36.4 | 40 | 34.1 - 36.9 | 60 |
| 11.0 - 13.4 | 30 | 14.0 - 16.3 | 60 | 35.9 - 38.2 | 30 | 35.9 - 38.7 | 60 |
| 12.9 - 15.3 | 24 | 15.8 - 18.1 | 60 | 37.8 - 40.1 | 30 | 37.8 - 40.6 | 60 |
| 14.7 - 17.1 | 20 | 17.7 - 20.0 | 60 | 39.6 - 41.9 | 24 | 39.6 - 42.4 | 60 |
| 16.5 - 18.9 | 16 | 19.5 - 21.8 | 60 | 41.4 - 43.7 | 24 | 41.4 - 44.2 | 60 |
| 18.4 - 20.8 | 16 | 21.3 - 23.6 | 60 | 43.3 - 45.6 | 20 | 43.3 - 45.6 | 60 |
| | | 23.1 - 25.4 | 60 | 45.1 - 47.4 | 16 | 45.1 - 46.5 | 60 |
| | | 25.0 - 27.3 | 60 | | | | |
| | | 26.8 - 29.1 | 60 | | | | |

Figure 7-13. Measuring AR gap

Single story MGB design - 4 to 12 bays long

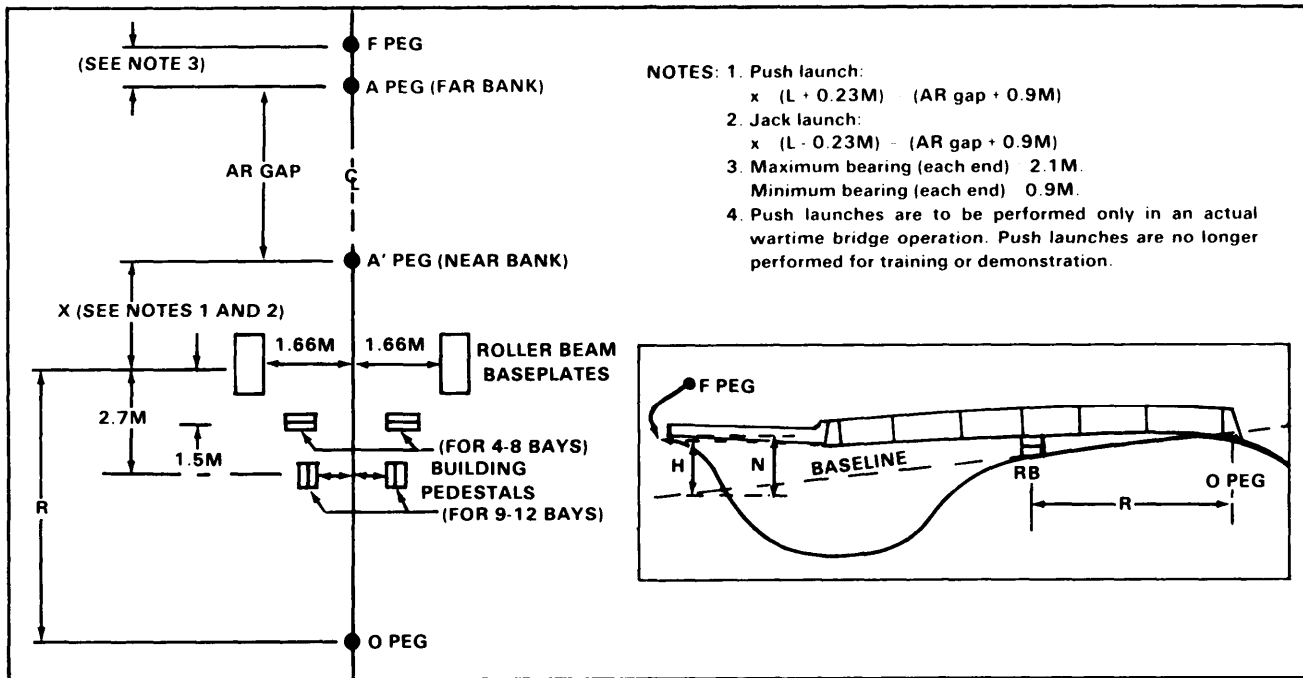


Figure 7-14. Single story MGB site layout (4 through 12 bays)

MGB DESIGN PROFORMA SS 4 TO 12 BAYS
(All Measurements are in Meters)

Grid _____ Recon Officer _____ Map Ref _____

Unit _____ MLC _____

1. Measure AR gap A to A' _____

NOTE Use Table 1 or 2 to obtain the answers to the following

2. Select bridge _____

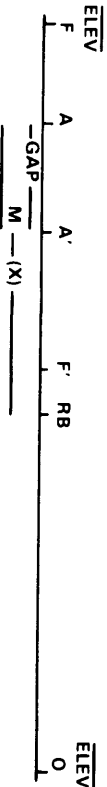
3. Bridge length _____

4. R distance _____

5. Nose construction _____

6. Key construction points, dimensions, and elevations.
Calculate the distance from the RB to A' peg (X), where:

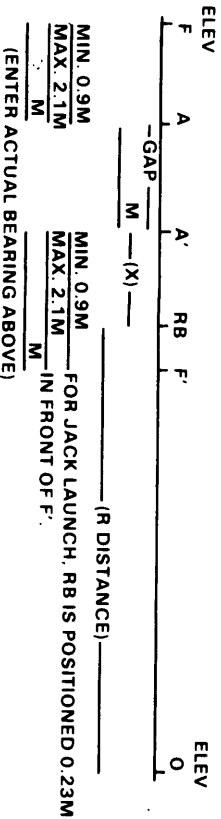
a. Push launch $X = (L + 0.23M) - (AR \text{ gap} + 0.9M)$



7-34

MIN. 0.9M MIN. 0.9M _____ (R DISTANCE) _____
MAX. 2.1M MAX. 2.1M FOR PUSH LAUNCH, RB IS POSITIONED 0.23M
M M BEHIND F'.
(ENTER ACTUAL BEARING ABOVE)

b. Jack launch $X = (L - 0.23M) - (AR \text{ gap} + 0.9M)$



c. Check bearing Bearing FB + AR gap + bearing HB = L

7. Slope check. Ensure that the difference in elevation between the F' and the F pegs does not exceed 1/10th of the total bridge length. If it does, you are either going to have to crib up, undertake a major construction project, or find another centerline.

| BRIDGES 4-8 BAYS SS | | | | | | | | | | | | |
|----------------------------|------|------|-----|------|---------------|-----|-----|-----|-----|-------|-----|-------|
| T
A
B
L
E
1 | | | | | LAUNCH DESIGN | | | | | | | |
| SITE DIMENSIONS | | | | | | | | | | | | |
| AR Gap | L | Bays | MLC | Nose | R | R8 | N | N | BP | BP+DU | BP | BP+DU |
| (a) | (b) | (c) | (d) | (e) | (f) | (g) | (h) | (i) | (j) | (k) | (l) | (m) |
| 3.7-6.1 | 7.9 | 4 | 60 | | 5.8 | | | | | | | |
| 5.6-8.0 | 9.8 | 5 | 60 | | 6.7 | | | | | | | |
| 7.4-9.8 | 11.6 | 6 | 40 | | 7.6 | | | | | | | |
| 9.2-11.6 | 13.4 | 7 | 30 | | 9.5 | | | | | | | |
| 11.0-13.4 | 15.2 | 8 | 30 | | 11.3 | | | | | | | |
| | | | | | | | | | | | | |

| BRIDGES 9-12 BAYS SS | | | | | | | | | | | | |
|----------------------------|------|------|-----|------|---------------|-------|-------|-------|------|------|------|-----|
| T
A
B
L
E
2 | | | | | LAUNCH DESIGN | | | | | | | |
| SITE DIMENSIONS | | | | | | | | | | | | |
| AR Gap | L | Bays | MLC | Nose | R | BP | BP+ | BP+ | BP+ | BP+ | BP+ | BP+ |
| (a) | (b) | (c) | (d) | (e) | (f) | (g) | (h) | (i) | (j) | (k) | (l) | (m) |
| 12.9-15.3 | 17.1 | 9 | 24 | 5N1 | 10.4 | -0.76 | -0.08 | 0.61 | 1.14 | 1.83 | 2.36 | |
| 14.7-17.1 | 18.9 | 10 | 20 | | 12.2 | -0.99 | -0.61 | 0.38 | 0.76 | 1.60 | 1.98 | |
| 16.5-18.9 | 20.7 | 11 | 16 | 6N1 | 12.2 | -1.37 | -1.07 | 0.15 | 0.48 | 1.83 | 2.44 | |
| 18.4-20.8 | 22.6 | 12 | 16 | | 14.0 | -2.13 | -1.60 | -0.46 | 0.08 | 1.07 | 1.60 | |

- NOTES: 1. An extra 75mm of clearance can be obtained by lifting on the nose to take out the pin sag. Where levels are estimated this should not be taken into account during the design but left to compensate for any inaccuracies in calculating the value of H (for Bridges 4 to 8 bays).
2. An extra 0.6M of clearance can be obtained by lifting on the nose to take out pin sag (for bridges 9 to 12 bays).
3. Any additional packing under the RB will increase the vertical interval N by three times the thickness of the packing, such as, if the packing is 75mm thick, it will be increased by 225mm.
4. The table incorporates an allowance to ensure that the nose clears the LR when it is positioned 230mm in front of point F.

$$8 \text{ Calculate } H = H1F + \frac{(H1O \times (L \pm 0.23))}{R \text{ distance}} + 0.23 \text{ if push launch}$$

9 Launch design:

| 4 to 8 Bays
(Table 1) |
|---|
| Choose a packing where $N > H$
(from columns i or j)
Packing _____
(from columns g or h) |

| 9 to 12 Bays
(Table 2) |
|--|
| Choose an LMCG setting where $N > H$
(from columns g, h, i, j, k, or l)
LMCG Setting _____ Packing _____ |

10. Loads required. From Table 3, determine the truck and trailer loads required for the bridge.

| T
A
B
L
E
3 | | MGB PALLETS SS | | | | | | | | | | | |
|----------------------------|--|----------------|---|---|---|---|---|----|----|----|---|---|---|
| | | Number of Bays | | | | | | | | | | | |
| Pallet | | | | | | | | | | | | | |
| Type | | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | | | |
| Erection | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Bridge | | 2 | 2 | 3 | 3 | 4 | 4 | 4 | 5 | 5 | 5 | 5 | 5 |
| Total | | 3 | 3 | 4 | 4 | 5 | 5 | 6 | 6 | 6 | 6 | 6 | 6 |

NOTE: More vehicles are required to transport personnel. Erection pallets may only be partial depending on bridge being constructed.

11. Construction times and manpower requirements. From Table 4, extract the following information:

a. Construction time _____

b. Manpower requirements _____

| T
A
B
L
E
4 | | WORKING PARTIES AND BUILDING TIMES
ON GOOD SITES (FIRM DRY GROUND) | | | |
|--------------------------------------|--|---|-----------------|------------------|-----------------|
| | | Single Story | | | |
| (a) | | 5 Bays
9.8M | 8 Bays
15.2M | 12 Bays
22.6M | |
| | | M/C 60 | M/C 30 | M/C 16 | |
| (b) | | (b) | (c) | (d) | |
| Working Party
Time by Day (hours) | | 1 + 8
1/2 | 1 + 16
3/4 | 1 + 16
1 | 1 + 16
1 1/4 |
| Time by Night (hours) | | 3/4 | 1 | 1 | 1 1/4 |

12. Final design.

a. Bays _____

b. LMC setting _____

c. Packing required _____

d. Bearing: HB _____ FB _____

e. Truck and trailer loads _____

f. Manpower required _____

g. Time to construct _____

Double story MGB (2E+1 through 2E+12)

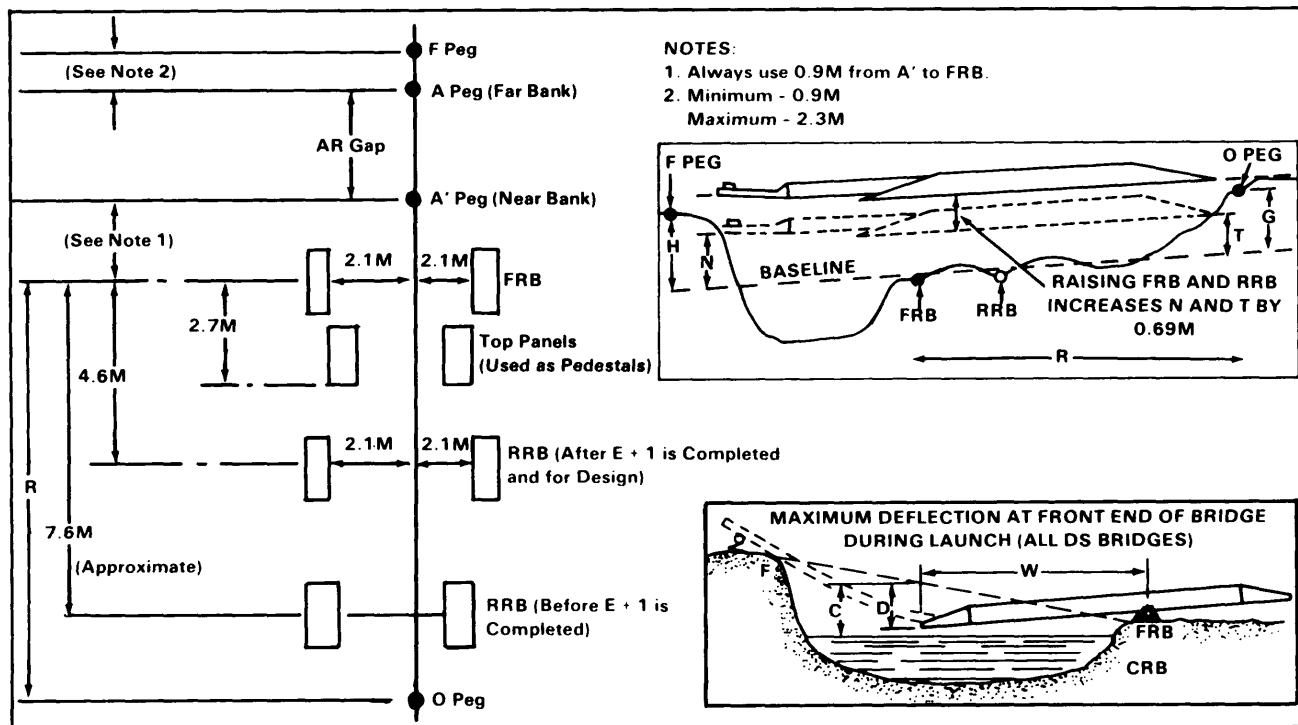


Figure 7-15. Double story MGB site layout (2E+1 through 2E+12 bays)

MGB DESIGN PROFORMA DS 2E+1 THROUGH 2E+12 BAYS

Grid _____ Recon Officer _____ Map Ref _____

Unit _____ MLC _____

1. Measure AR gap A to A' _____

NOTE: Use Table 1 to obtain the answers to the following:

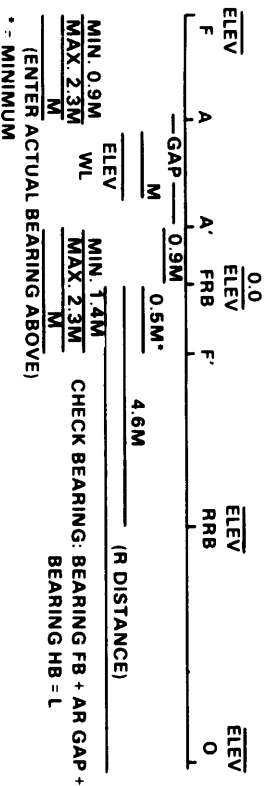
2. Select bridge 2E + _____ days

3. Bridge length _____

4. R distance _____

5. Nose construction _____

6. Key construction points, dimensions, and elevations:



7-38

7. Slope check. Ensure that the difference in elevation between the F' and F peg does not exceed 1/10th of the total bridge length. If it does, you are either going to have to crib up, undertake a major construction project, or find another centreline.

8. Calculate H, G, and C:

$$H = H_{TF} + \frac{H_{RRB} \times (L - 0.5)}{4.6}$$

$$G = H_{TO} - \frac{H_{RRB} \times R \text{ dist}}{4.6}$$

$$C = H_{TWL} - \frac{H_{TF} \times W \text{ dist}}{(L - 0.5)}$$

9. Rule 1. (If both bank heights > 0.6M, go to Rule 2.)

Choose a LNCG setting that ensures depth of C > depth of D.

LNCG settings permitted _____

10. Rule 2. Use a LNCG setting to give N > H and T > G

Choose a LNCG setting so that N > H.

LNCG setting chosen _____

NOTE: Setting chosen cannot be lower than that chosen in Rule 1.

If $N > H$ and/or $T > G$, go to Rule 3.

11. Rule 3. Raise the FRB and RRB by 0.69M.

"Rule 3" = Rule 2 + 0.69M

N = _____

Check T > G — Yes/No (Column p)

T = _____

If yes, design is all right.

If $N_{Rule 3} > H$, go to Rule 4A.

If $T_{Rule 3} > G$, go to Rule 4B.

T
A
B
L
E
1

DS MGB DESIGN 2E + 1 THROUGH 2E + 12 BAYS

(all measurements are in meters)

| Site Dimensions | | | | | | | | | | Launch Design | | | | | | | | | |
|---|--------------|--------------------|------------------------|-----------------------|------------|------------|--------------------|--------------------|--------------------|---|--------------------|--------------------|--------------------|--|-------|---------------|--------------------|--|--|
| <div>RULE 1</div> <div>D for Given LNCG</div> <div>Setting with FRB</div> <div>in Lowest Position</div> | | | | | | | | | | <div>RULE 2</div> <div>Nose lift N, Using</div> <div>Various LNCG Settings</div> <div>and FRB in Lowest</div> <div>Position</div> | | | | <div>Other Methods of Adjusting N and T</div> <div>RULE 3</div> <div>Raise FRB</div> <div>and RRB by</div> <div>0.69M</div> <div>RULE 4A</div> <div>Lowering</div> <div>to Increase</div> <div>N</div> <div>4B</div> <div>Lowering</div> <div>FRB to</div> <div>Increase T</div> | | | | | |
| | | | | | | | | | | Tall Lift T (k) | Hole #6 Note 2 (l) | Hole #4 Note 2 (m) | Hole #2 Note 2 (n) | N (o) | T (p) | N (q) | T (r) | | |
| AR Gap (a) | Brg Lgth (b) | 2E + # of Bays (c) | MLC (d) | Nose Const Note 1 (e) | R Dist (f) | W Dist (g) | Hole #6 Note 2 (h) | Hole #4 Note 2 (i) | Hole #2 Note 2 (j) | | | | | | | | | | |
| 6.7-9.0 | 11.3 | 1 | All DS MGBs are MLC 60 | 2N1 | 10.0 | — | — | — | — | 0.55 | 1.02 | 1.48 | 2.04 | N Rule 3 = N Rule 2 + 0.69M | 1.24 | 1.75 (1.24-G) | 0.2 (N Rule 3 - H) | | |
| 8.5-10.8 | 13.1 | 2 | | 3N1 | 11.9 | — | — | — | — | | 0.89 | 1.53 | 2.30 | | | | | | |
| 10.3-12.6 | 14.9 | 3 | | | 12.2 | — | — | — | — | | 0.86 | 1.50 | 2.28 | | | | | | |
| 12.2-14.5 | 16.8 | 4 | | | 13.1 | — | — | — | — | | 0.81 | 1.45 | 2.23 | | | | | | |
| 14.0-16.3 | 18.6 | 5 | | 4N1 | 14.9 | — | — | — | — | 0.52 | 0.70 | 1.52 | 2.51 | | 1.21 | 1.75 (1.21-G) | | | |
| 15.8-18.1 | 20.4 | 6 | | | 14.9 | — | — | — | — | | 0.65 | 1.48 | 2.47 | | | | | | |
| 17.7-20.0 | 22.3 | 7 | | | 15.8 | 13.1 | 0.70 | 0.31 | -0.09 | | 0.53 | 1.36 | 2.36 | | | | | | |
| 19.5-21.8 | 24.1 | 8 | | 5N1 | 16.8 | 15.0 | 0.67 | 0.25 | -0.20 | 0.46 | 0.49 | 1.48 | 2.69 | | 1.15 | 1.75 (1.15-G) | | | |
| 21.3-23.6 | 25.9 | 9 | | | 17.7 | 16.5 | 0.64 | 0.21 | -0.30 | | 0.33 | 1.35 | 2.55 | | | | | | |
| 23.1-25.4 | 27.7 | 10 | | | 19.5 | 17.6 | 0.60 | 0.12 | -0.40 | | 0.25 | 1.28 | 2.49 | | | | | | |
| 25.0-27.3 | 29.6 | 11 | | | 20.4 | 18.5 | 0.50 | 0.04 | -0.43 | | 0.16 | 1.23 | 2.63 | | | | | | |
| 26.8-29.1 | 31.4 | 12 | | 6N1 | 21.6 | 19.2 | 0.46 | -0.06 | -0.58 | 0.40 | -0.20 | 1.02 | 2.47 | | 1.09 | 1.75 (1.09-G) | | | |

NOTES:1. Each nose includes a light nose complete.

2. Nose cross girder setting — 6, 4, and 2 is the position of the cross girder resting on the 6th, 4th, and 2d hole from the bottom of the LNCG post.

12. Rule 4A. Lower FRB

N = N Rule 3 + answer to Column q

Check N > H

13. Rule 4B. Lower FRB

T = T Rule 3 + answer to Column r

Check T > G

14. Loads required.

From Table 2, determine the truck and trailer loads required for the bridge.

| MGB PALLETS DS | | | | | | | | | | | | | |
|-----------------------|------|---|---|---|---|---|---|---|---|----|----|----|--|
| T
A
B
L
E | | | | | | | | | | | | | |
| | Bays | | | | | | | | | | | | |
| Pallet Type | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | |
| Erection | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| Bridge | 5 | 5 | 5 | 5 | 5 | 6 | 6 | 7 | 7 | 8 | 8 | 8 | |
| Total | 6 | 6 | 6 | 7 | 7 | 7 | 8 | 8 | 8 | 9 | 9 | 9 | |
| 2 | | | | | | | | | | | | | |

NOTE: More vehicles are required to transport personnel.

15. Construction time and manpower requirements.

From Table 3, extract the following information:

a. Construction time _____

b. Manpower requirements _____

16. Final design.

a. 2E + _____ Bays

b. LNCG setting _____

c. FRB setting _____

d. RRB setting _____

e. Bearing: HB _____ FB _____

f. Truck and trailer loads _____

g. Manpower required _____

h. Time to construct _____

| WORKING PARTIES AND BUILDING TIMES
ON GOOD SITES | | | | | |
|---|---------------------------|---------------------------|----------------------------|------------------------|----------------------|
| T
A
B
L
E | | | | | |
| | (a) | | | | |
| 3 | Double Story Single Span | | | | |
| | 4 Bays
16.8M
MLC 60 | 8 Bays
24.1M
MLC 60 | 12 Bays
31.4M
MLC 60 | 1 + 24
3/4
1 1/2 | 1 + 24
1 1/2
2 |
| Working Party
Time by Day (hours)
Time by Night (hours) | 1 + 24
3/4
1 1/2 | 1 + 24
1
1 1/2 | 1 + 24
1 1/2 | 1 + 24
1 1/2 | 1 + 24
1 1/2
2 |

NOTES: 1. All timings exclusive of work on approaches and so forth.
2. Add 20 percent for unskilled personnel.
3. Add 30 percent for adverse site conditions.

Double story (2E+13 through 2E+22) without LRS

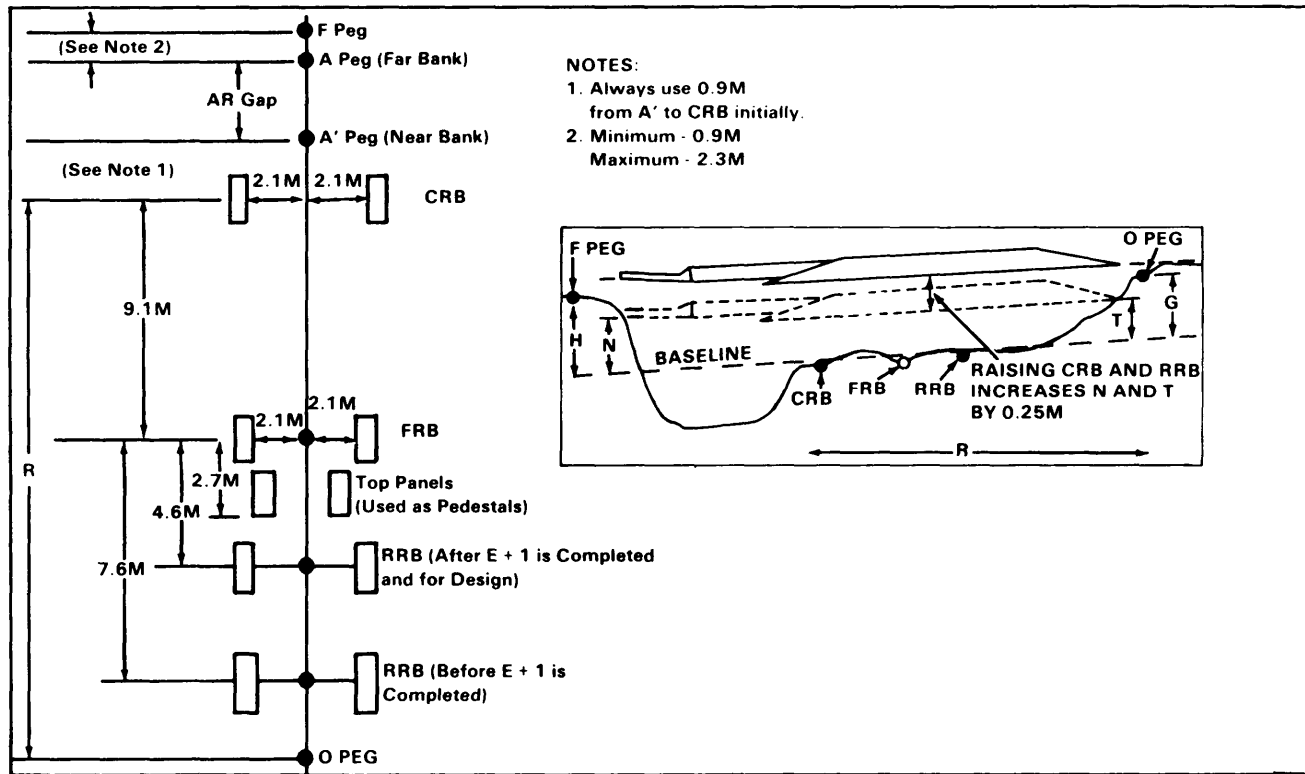


Figure 7-16. Double story MGB site layout (2E+13 through 2E+22 bays) without LRS

MGB DESIGN PROFORMA DS 2E+13THROUGH 2E+22 BAYS
(Without LRS)
Where Water Level or Any Obstructions
are at Least 2.7M Below Bank Heights

Grid _____ Recon Officer _____ Map Ref _____
Unit _____ MLC _____

1. Measure AR gap A to A' _____

NOTE: Use Table 1 to obtain the answers to the following:

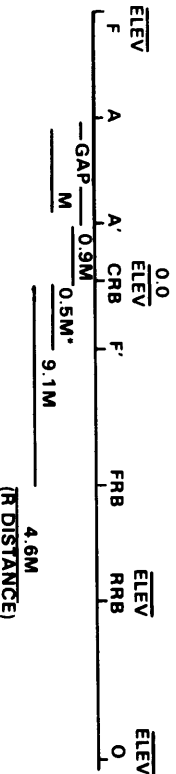
2. Select bridge 2E + _____ Bays

3. Bridge length _____

4. R distance _____

5. Nose construction _____

6. Key construction points, dimensions, and elevations:



MIN. 0.9M MAX. 2.3M MIN. 0.9M MAX. 2.3M
CHECK BEARING: BEARING FB + AR GAP +
BEARING HB = L
(ENTER ACTUAL BEARING ABOVE)
* = MINIMUM

7. Slope check. Ensure that the difference in elevation between the F' and F peg does not exceed 1/10th of the total bridge length. If it does, you are either going to have to crib up, undertake a major construction project, or find another centerline.

8. Calculate H and G:

$$H = Hf + \frac{HRRB \times (L - 0.5)}{13.7}$$

$$G = HfO - \frac{HRRB \times R \text{ dist}}{13.7}$$

9. Rule 1. Use a LNCG setting to give N > H and T > G.

Choose a LNCG setting so that N > H.

LNCG setting chosen _____

Then check if T > G.

If N > H and/or T > G, then go to Rule 2.

10. Rule 2. Raise the CRB and RRB by 0.253M.

Check $N > IH$ — Yes/ No (Column k)

Check $T > G$ — Yes/No (Column l)

If yes, design is all right.

If $N > H$, go to Rule 3A.

If $T > G$, go to Rule 3B.

| TABLE 1 | DS MGB 2E + 13 THROUGH 2E + 22 BAYS WITHOUT
LRS WHERE WATER OR ANY OBSTRUCTIONS
ARE AT LEAST 2.7M BELOW BANK HEIGHTS | | | | | | | | | | | | | |
|---------|--|--------------------|-----------------------------|------------|--------------------------------|------------------|---|-----------------------------|-----------------------------|-----------------------------|--|----------|---|--|
| | Site Dimensions | | | | | | Launch Design | | | | | | | |
| | | | | | | | RULE 1
Nose Lift N with Nose Cross
Girder at: | | | | Other Methods of Adjusting N and T | | | |
| | AR Gap
(a) | Brg
Lgth
(b) | 2E +
of
Bays
(c) | MLC
(d) | Nose
Const
Note 1
(e) | R
Dist
(f) | Tail
Lift
T
(g) | Hole
#6
Note 2
(h) | Hole
#4
Note 2
(i) | Hole
#2
Note 2
(j) | RULE 2
Raise RRB
and CRB by
0.25M | | RULE 3
Lowering
RRB to
Increase
N | RULE 3B
Lowering
CRB to
Increase
T |
| | | | | | | | | | | | N
(k) | T
(l) | N
(m) | T
(n) |
| | 28.6-30.9 | 33.2 | 13 | 50 | 6N1 | 27.4 | 0.40 | -0.07 | 1.49 | 2.68 | 2.93 | 0.65 | 1.9 (0.82-G) | 0.2 (2.93-H) |
| | 30.5-32.8 | 35.1 | 14 | | | 28.7 | 0.37 | -0.38 | 1.00 | 2.65 | 2.90 | 0.62 | 1.9 (0.79-G) | 0.2 (2.90-H) |
| | 32.3-34.6 | 36.9 | 15 | 40 | 7N1 | 28.7 | 0.34 | -0.49 | 0.90 | 2.55 | 2.80 | 0.59 | 1.9 (0.76-G) | 0.2 (2.80-H) |
| | 34.1-36.4 | 38.7 | 16 | | | 29.6 | 0.30 | -0.61 | 0.79 | 2.43 | 2.68 | 0.55 | 1.9 (0.72-G) | 0.2 (2.68-H) |
| | 35.9-38.2 | 40.5 | 17 | 30 | 8N1 | 29.3 | 0.27 | -0.15 | 0.75 | 2.69 | 2.94 | 0.52 | 1.9 (0.69-G) | 0.2 (2.94-H) |
| | 37.8-41.9 | 42.4 | 18 | | | 29.3 | 0.24 | -1.33 | 0.54 | 2.54 | 2.79 | 0.49 | 1.9 (0.66-G) | 0.2 (2.79-H) |
| | 39.6-40.1 | 44.2 | 19 | 24 | 6N1 + 3N2 | 34.8 | 0.21 | -2.04 | -0.19 | 1.72 | 1.97 | 0.46 | 1.9 (0.63-G) | 0.2 (1.97-H) |
| | 41.4-43.7 | 46.0 | 20 | | | 38.4 | 0.21 | -1.93 | -0.31 | 1.61 | 1.86 | 0.46 | 1.9 (0.63-G) | 0.2 (1.86-H) |
| | 43.3-44.6 | 47.9 | 21 | 20 | | 38.4 | 0.18 | -2.65 | -0.52 | 1.17 | 1.42 | 0.43 | 1.9 (0.60-G) | 0.2 (1.42-H) |
| | 45.1-47.4 | 49.7 | 22 | 16 | | 40.1 | 0.15 | -2.58 | -0.68 | 1.04 | 1.29 | 0.40 | 1.9 (0.57-G) | 0.2 (1.29-H) |

NOTES: 1. Each nose includes a light nose complete

2. Nose cross girder setting — 6, 4, and 2 is the position of the cross girder resting on the 6th, 4th, and 2d hole from the bottom of the LNCG post.

11. Rule 3A. Lower RRB.

N = Rule 2 + answer to Column m

Check N > H

12. Rule 3B. Lower CRB.

T = Rule 2 + answer to Column n

Check T > G

13. Loads required

From Table 2, determine the truck and trailer loads required for the bridge.

| | | MGB PALLETS DS wo/LRS | | | | | | | | | | | | | | | |
|----------------------------|----------|-----------------------|----|------|----|----|----|----|----|----|----|--|--|--|--|--|--|
| | | Pallet | | Bays | | | | | | | | | | | | | |
| T
A
B
L
E
2 | Type | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | | | | | | |
| | Erection | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | |
| | Bridge | 9 | 9 | 9 | 10 | 10 | 10 | 11 | 11 | 11 | 12 | | | | | | |
| | Total | 10 | 10 | 10 | 11 | 11 | 11 | 12 | 12 | 12 | 13 | | | | | | |

NOTE: More vehicles are required to transport personnel.

14. Construction time and manpower requirements.

From Table 3, extract the following information:

- a. Construction time _____
- b. Manpower requirements _____

15. Final design.

- a. 2E + _____ Bays
- b. LNCG setting _____
- c. CRB setting _____
- d. RRB setting _____
- e. Bearing _____

HB _____

FB _____

f. Truck and trailer loads _____

g. Manpower required _____

h. Time to construct _____

| WORKING PARTIES AND BUILDING TIMES
ON GOOD SITES | | | | | |
|---|--------------------------------------|---|---------------------------|---------------------------|--|
| T
A
B
L
E
3 | (a) | Double Story Single Span
13-22 Bays wo/LRS | | | |
| | | 13 Bay
33 2M
MLC 50 | 18 Bay
42 4M
MLC 30 | 22 Bay
49 7M
MLC 60 | |
| | (b) | (c) | | | |
| | | (d) | | | |
| | Working Party
Time by Day (hours) | 1 + 24 | | | |
| | | 2 | | | |
| | Time by Night (hours) | 1 + 24 | | | |
| | | 2 | | | |

- NOTES: 1. All timings exclusive of work on approaches and so forth.
2. Add 20 percent for unskilled personnel.
3. Add 30 percent for adverse site conditions.

Double story (2E+13 through 2E+22) with LRS

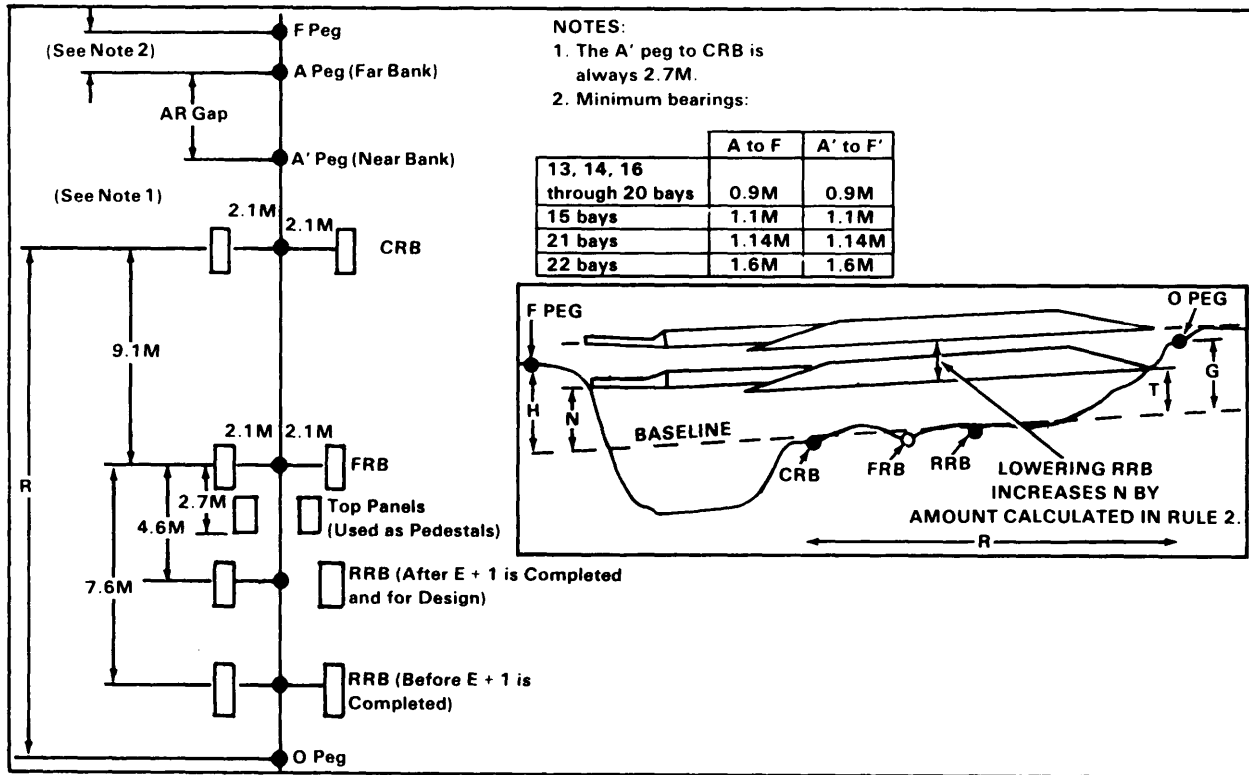


Figure 7-17. Double story MGB site layout (2E+13 through 2E+22 bays) with LRS

MSB DESIGN PROFORMA DS 2E + 13 THROUGH 2E + 22 BAYS

(With LRS)

Where Water Level or Any Obstructions
are at Least 3.7M Below Bank Heights

Grid _____ Recon Officer _____ Map Ref _____

Unit _____ MLC _____

1. Measure AR gap A to A' _____

NOTE: Use Table 1 to obtain the answers to the following:

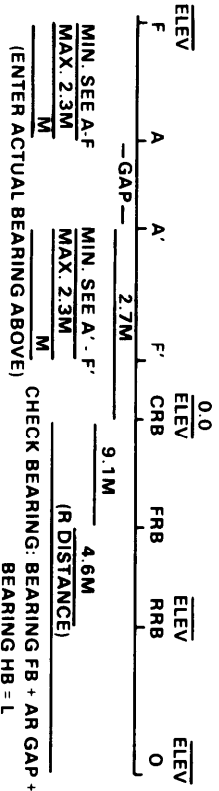
2. Select bridge 2E + _____ Bays

3. Bridge length _____

4. R distance _____

5. Nose construction _____

6. Key construction points, dimensions, and elevations:



Minimums

| | A to F | A' to F' |
|-------------------------------|--------|----------|
| 13, 14, 16
through 20 bays | 0.9M | 0.9M |
| 15 bays | 1.1M | 1.1M |
| 21 bays | 1.14M | 1.14M |
| 22 bays | 1.6M | 1.6M |

7. Slope check. Ensure that the difference in elevation between the F' and F peg does not exceed 1/20th of the total bridge length. If it does, you are either going to have to crib up, undertake a major construction project, or find another centreline.

8. Calculate H and G:

$$H = Hf + \frac{HfRB \times (L - 0.5)}{13.7}$$

$$G = HfO - \frac{HfRB \times R \text{ dist}}{13.7}$$

9. Rule 1. Use a LNCG setting to give $N > H$ and $T > G$.

Choose a LNCG setting so that $N > H$.

LNCG setting chosen _____

If $N > H$, then go to Rule 2.

If $T > G$, choose another site or prepare to dig out under HB end of bridge prior to launch.

10 Rule 2. Lower RRB

$N = \text{Rule 1} + \text{answer to Column k}$

Check $N > H$

| DS MGB 2E - 13 THROUGH 2E - 22 BAYS WITH
LRS WHERE WATER OR ANY OBSTRUCTIONS
ARE AT LEAST 3.7M BELOW BANK HEIGHTS | | | | | | | | | | | | | |
|---|------------------------|-------------|------------|--------------------------------|------------------|---|-----------------------------|-----------------------------|-----------------------------|---|--|--|--|
| Site Dimensions | | | | | | Launch Design | | | | | | | |
| | | | | | | RULE 1
Nose Lift N with Nose Cross
Girder at: | | | | RULE 2
Lowering
RRB to
Increase
N | | | |
| AR Gap | Brg. # of
Lgth Bays | 2E +
(a) | MLC
(b) | Mose
Const
Note 1
(c) | R
Dist
(d) | Tail
Lift
T
(e) | Hole
#6
Note 2
(f) | Hole
#4
Note 2
(g) | Hole
#2
Note 2
(h) | N | | | |
| 28.6-31.4 | 33.2 | 13 | | | 27.4 | -0.40 | 0.48 | 1.87 | 3.52 | 1.9 (0.82-6) | | | |
| 30.5-33.3 | 35.1 | 14 | | | 28.7 | -0.37 | 0.31 | 1.72 | 3.35 | 1.9 (0.79-6) | | | |
| 32.3-34.7 | 36.5 | 15 | | | 28.7 | -0.34 | 0.25 | 1.64 | 3.29 | 1.9 (0.76-6) | | | |
| 34.1-36.9 | 38.7 | 16 | | | 29.6 | -0.30 | -0.82 | 1.27 | 3.25 | 1.9 (0.72-6) | | | |
| 35.9-38.7 | 40.6 | 17 | | | 29.3 | -0.27 | -0.77 | 1.12 | 3.10 | 1.9 (0.69-6) | | | |
| 37.8-40.6 | 42.4 | 18 | | | 29.3 | -0.21 | -1.06 | 0.80 | 2.71 | 1.9 (0.66-6) | | | |
| 39.8-42.4 | 44.2 | 19 | | | 34.8 | -0.21 | -1.46 | 0.40 | 2.32 | 1.9 (0.63-6) | | | |
| 41.4-44.2 | 46.0 | 20 | | | 38.4 | -0.21 | -1.75 | 0.11 | 2.03 | 1.9 (0.63-6) | | | |
| 43.3-45.6 | 47.9 | 21 | | | 38.4 | -0.18 | -2.08 | 0.05 | 1.75 | 1.9 (0.60-6) | | | |
| 45.1-46.5 | 49.7 | 22 | | | 40.1 | -0.15 | -2.44 | -0.31 | 1.40 | 1.9 (0.57-6) | | | |

NOTES: 1. Each nose includes a light nose complete.

2. Nose cross girder setting — 6, 4, and 2 is the position of the cross girder resting on the 6th, 4th, and 2d hole from the bottom of the LNCG post.

11. Loads required.

From Table 2, determine the truck and trailer loads required for the bridge.

| | | MOB PALLETS DS w/LRS | | | | | | | | | | | | | | | | | |
|----------|--|----------------------|----|----|----|----|----|----|----|----|----|--|--|--|--|--|--|--|--|
| | | Bays | | | | | | | | | | | | | | | | | |
| Pallet | | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | | | | | | | | |
| Type | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | | | |
| Erection | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | | | |
| Bridge | | 9 | 9 | 9 | 10 | 10 | 10 | 11 | 11 | 11 | 12 | | | | | | | | |
| Link | | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | | | | | | | | |
| Total | | 12 | 12 | 12 | 13 | 13 | 13 | 14 | 14 | 14 | 15 | | | | | | | | |

NOTE: More vehicles are required to transport personnel.

12. Construction time and manpower requirements.

From Table 3, extract the following information:

a. Construction time _____

b. Manpower requirements _____

| WORKING PARTIES AND BUILDING TIMES
ON GOOD SITES | | | | |
|---|--------------------------------------|--|----------------------------|----------------------------|
| T
A
B
L
E
3 | (a) | Double Story Single Span
13-22 Bays w/LRS | | |
| | | 13 Bays
33.2M
MLC 60 | 18 Bays
42.4M
MLC 60 | 22 Bays
49.7M
MLC 60 |
| 3 | Working Party
Time by Day (hours) | 2 + 32 | 2 + 32 | 2 + 32 |
| | Time by Night (hours) | 2 | 2 3/4 | 3 |
| | | 3 | 4 | 4 1/2 |

13. Final design.

a. 2E + _____ Bays

b. LNCG setting _____

c. CRB setting _____

d. RB setting _____

e. Bearing _____

HB _____

FB _____

f. Truck and trailer loads _____

g. Manpower required _____

h. Time to construct _____

NOTES: 1. All times exclusive of work on approaches and so forth.

2. Add 20 percent for unstilled personnel.

3. Add 30 percent for adverse site conditions.

BAILEY BRIDGE TYPE M-2

Truss

The Bailey bridge trusses are formed from 10-foot panels and may be constructed in any configuration shown in Table 7-28.

Table 7-28. Truss/story configuration

| TYPE | | NOMENCLATURE | ABBREVIATION |
|--------|--------|---------------|--------------|
| TRUSS | STORY | | |
| Single | Single | Single-Single | SS |
| Double | Single | Double-Single | DS |
| Triple | Single | Triple-Single | TS |
| Double | Double | Double-Double | DD |
| Triple | Double | Triple-Double | TD |
| Double | Triple | Double-Triple | DT |
| Triple | Triple | Triple-Triple | TT |

Site Reconnaissance

A site reconnaissance must be conducted. The construction area must provide enough space for equipment layout (Figure 7-18) and for the bridge site layout (Figure 7-19).

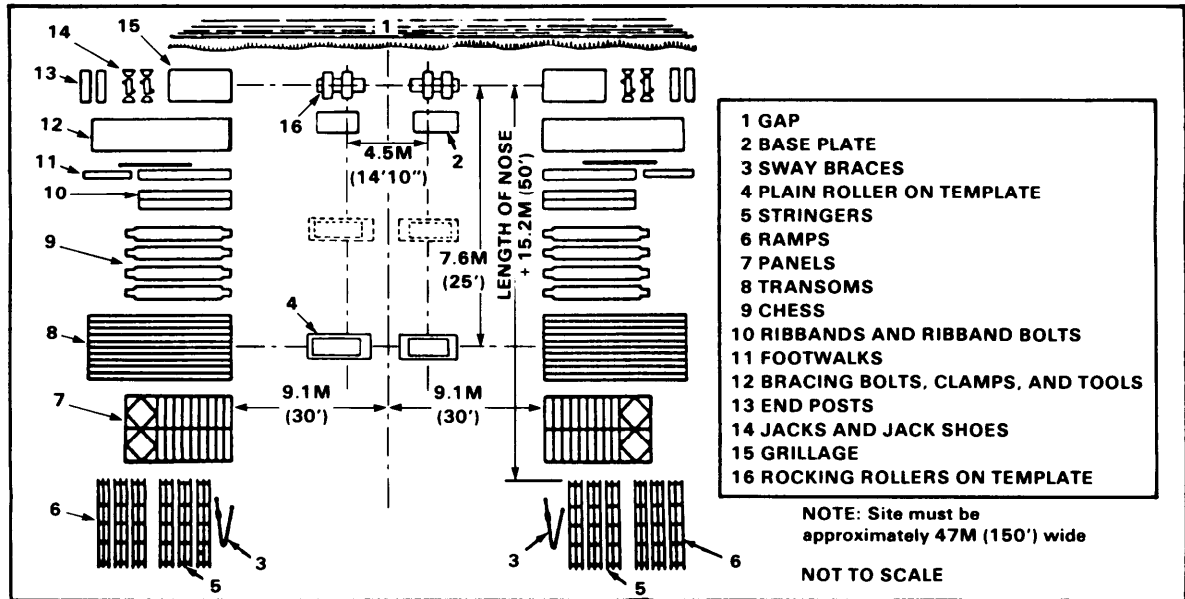


Figure 7-18. Layout of bridging equipment at site

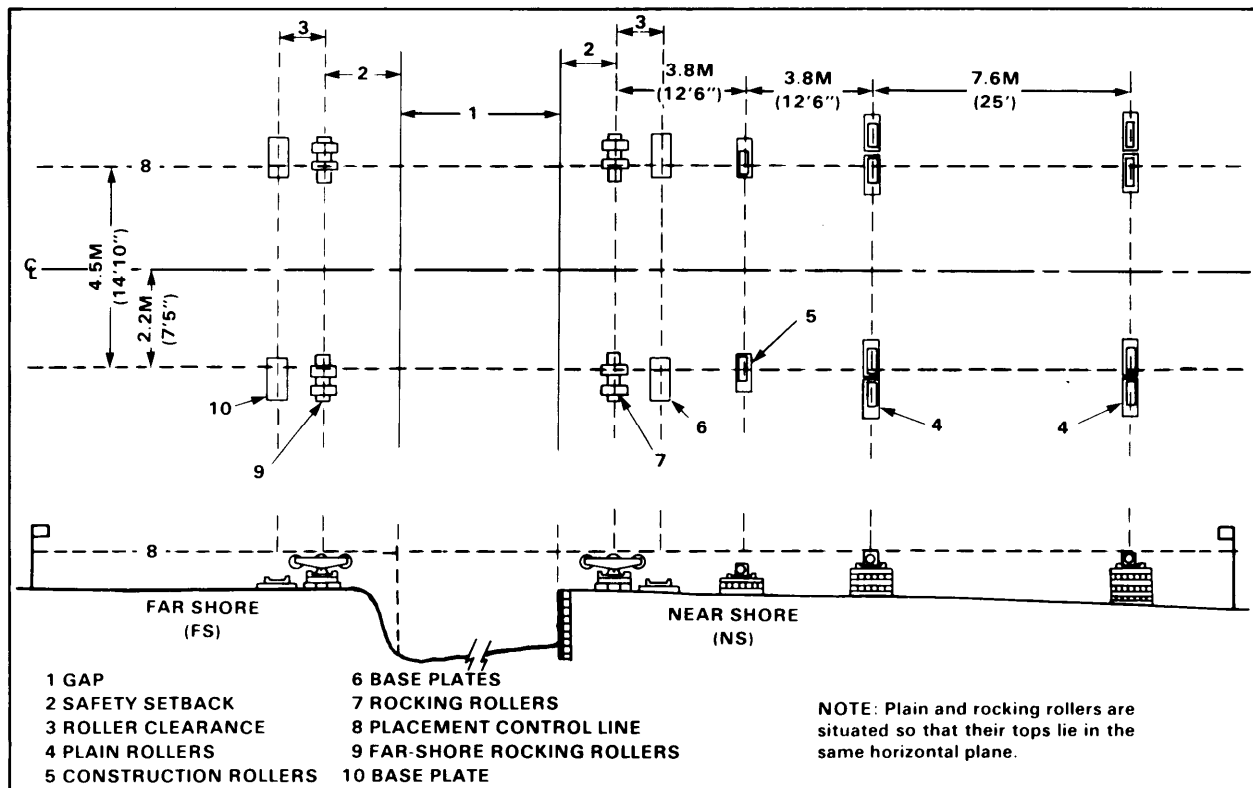


Figure 7-19. Plan and profile views of a typical roller layout for a triple-truss or multistory bridge

Bridge Design (with example)

See Figure 7-20 and Tables 7-29 through 7-45 (loads 7-54 through 7-68).

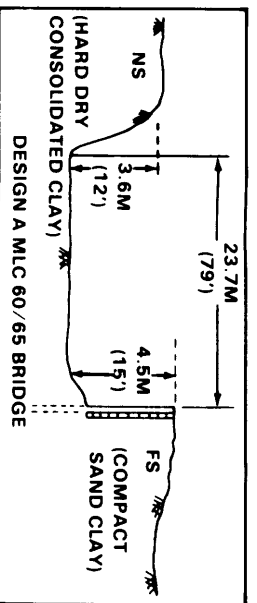


Figure 7-20. Site profile example

1 INITIAL BRIDGE DESIGN (Steps 1 through 6)

- 1 Gap as measured during reconnaissance

| | |
|---|-----|
| 1 | 79' |
|---|-----|
- 2 Safety setback
 - a Prepared abutment = a constant of 3.5'
 - b Unprepared abutment = 1.5 x bank height

| | |
|----|---------------------|
| 2 | NS 1.5 x 12 = 18 |
| FS | 3.5' |
- 3 Initial roller clearance

Always a constant of 2.5'

| | |
|----|------------|
| 3 | NS 2.5' |
| FS | 2.5' |
- 4 Initial bridge length
 - a Add Steps 1 + 2 + 3
 - b If the value determined in Steps 4a is not a multiple of 10', round UP to the next highest 10'

| | |
|----|----------|
| 4a | = 105.5' |
| 4b | 110' |
- 5 Initial truss/story type (Table 7-29)

| | |
|---|----|
| 5 | DD |
|---|----|
- 6 Initial bridge class (Table 7-29)

a Class must meet or exceed the requirements designated in the mission statement.

b The truss/story type selected is always based upon a **NORMAL CROSSING** unless otherwise directed by the Tactical Commander.

| | |
|---|-------|
| 6 | 65/70 |
|---|-------|

Table 7-29. Classes of Bailey bridge M2 (by type of construction and type of crossing)

| TYPE OF CONSTRUCTION | RATING | SPAN (FT) | | | | | | | | | | | | | | | | | | |
|----------------------|--------|-----------|----|----|-----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 100 | 110 | 120 | 130 | 140 | 150 | 160 | 170 | 180 | 190 | 200 | 210 |
| SS | N | 30 | 24 | | 20 | 20 | 16 | 12 | 8 | | | | | | | | | | | |
| | C | 42 | 36 | 33 | 30 | 24 | 20 | 16 | 12 | | | | | | | | | | | |
| | | 37 | 34 | 31 | 29 | | | | | | | | | | | | | | | |
| | R | 47 | 40 | 36 | 33 | 30 | 24 | 19 | 14 | | | | | | | | | | | |
| DS | N | | | | 75 | 75 | 60 | 50 | 40 | 30 | 20 | 16 | 12 | 8 | | | | | | |
| | C | | | | 70 | 65 | 60 | 55 | 45 | 30 | | | | | | | | | | |
| | | | | | 83 | 77 | 68 | 60 | 50 | 37 | 30 | 23 | 18 | 14 | | | | | | |
| | R | | | | 76 | 73 | 69 | 60 | 50 | 39 | 32 | | | | | | | | | |
| IS | N | | | | 88 | 85 | 78 | 66 | 55 | 42 | 34 | 27 | 21 | 17 | | | | | | |
| | C | | | | 84 | 79 | 75 | 64 | 55 | 44 | 36 | 30 | | | | | | | | |
| | | | | | 85 | 65 | 50 | 35 | 30 | 20 | 16 | 12 | 8 | 4 | | | | | | |
| | R | | | | 80 | 65 | 55 | 40 | 35 | | | | | | | | | | | |
| DD | N | | | | 95 | 74 | 57 | 47 | 38 | 31 | 24 | 18 | 15 | 10 | | | | | | |
| | C | | | | 90 | 75 | 60 | 49 | 41 | 33 | | | | | | | | | | |
| | | | | | 100 | 82 | 64 | 52 | 43 | 35 | 29 | 22 | 17 | 13 | | | | | | |
| | R | | | | 90 | 82 | 66 | 54 | 43 | 38 | 31 | | | | | | | | | |
| TD | N | | | | 80 | 65 | 45 | 35 | 30 | 24 | 16 | 12 | 8 | | | | | | | |
| | C | | | | 86 | 72 | 57 | 47 | 39 | 32 | 25 | 19 | 15 | | | | | | | |
| | | | | | 90 | 76 | 61 | 50 | 42 | 35 | | | | | | | | | | |
| | R | | | | 96 | 80 | 64 | 53 | 44 | 36 | 30 | 24 | 18 | | | | | | | |
| DT | N | | | | 90 | 83 | 68 | 56 | 48 | 40 | 33 | | | | | | | | | |
| | C | | | | 90 | 75 | 55 | 45 | 35 | 30 | 20 | 16 | 12 | | | | | | | |
| | | | | | 100 | 83 | 65 | 57 | 47 | 37 | 31 | 24 | 18 | | | | | | | |
| | R | | | | 90 | 90 | 72 | 62 | 51 | 41 | 34 | | | | | | | | | |
| TI | N | | | | 100 | 91 | 74 | 64 | 54 | 45 | 37 | 29 | 22 | | | | | | | |
| | C | | | | 90 | 90 | 80 | 70 | 58 | 48 | 40 | 32 | | | | | | | | |
| | | | | | 70 | 70 | 60 | 55 | 45 | 35 | 30 | 20 | 16 | | | | | | | |
| | R | | | | 80 | 70 | 60 | 55 | 50 | 45 | 35 | | | | | | | | | |
| TT | N | | | | 80 | 80 | 77 | 69 | 57 | 48 | 39 | 32 | 25 | | | | | | | |
| | C | | | | 90 | 90 | 85 | 78 | 64 | 58 | 43 | 36 | | | | | | | | |
| | | | | | 90 | 88 | 85 | 80 | 64 | 55 | 46 | 38 | 31 | | | | | | | |
| | R | | | | 90 | 90 | 90 | 89 | 74 | 60 | 51 | 43 | 35 | | | | | | | |
| T1 | N | | | | 80 | 70 | 55 | 45 | 35 | 24 | | | | | | | | | | |
| | C | | | | 75 | 70 | 60 | 55 | 40 | | | | | | | | | | | |
| | | | | | 100 | 80 | 66 | 59 | 48 | 38 | | | | | | | | | | |
| | R | | | | 90 | 90 | 75 | 66 | 52 | 43 | | | | | | | | | | |
| T2 | N | | | | 100 | 90 | 77 | 68 | 55 | 46 | | | | | | | | | | |
| | C | | | | 90 | 90 | 87 | 77 | 62 | 51 | | | | | | | | | | |
| | | | | | 90 | 90 | 87 | 77 | 62 | 51 | | | | | | | | | | |
| | R | | | | 90 | 90 | 87 | 77 | 62 | 51 | | | | | | | | | | |

Note:

N- Normal

C- Caution

R- Risk

1 Upper figure represents wheeled load class

2 Lower figure represents tracked load class

- Limited by roadway width

II. ADJUSTED/FINAL BRIDGE DESIGN

7 Selection of grillage

a Safe soil bearing (Table 7-30)

7a NS 5 tons/ft²

FS 3 tons/ft²

Table 7-30. Safe bearing capacity for various soils

| SOIL DESCRIPTION | BEARING
VALUES
(tons per
sq ft) |
|--|--|
| Hardpan overlying rock | 12 |
| Very compact sandy gravel | 10 |
| Loose gravel and sandy gravel; compact sand and
gravelly sand; very compact sand; inorganic silt
soils | 6 |
| Hard dry consolidated clay | 5 |
| Loose coarse-to-medium sand; medium-compact fine
sand | 4 |
| Compact sand clay | 3 |
| Loose fine sand; medium-compact sand; inorganic
silt soils | 2 |
| Firm or stiff clay | 1.5 |
| Loose saturated sand clay soils; medium-soft clay | 1 |

b Safe soil pressure (Table 7-31)

If the soil bearing capacity values determined in step 7a are
not listed in Table 7-31, round DOWN to the closest listed
Use these values for step 7c

7b NS 3.5 tons/ft²

FS 2.5 tons/ft²

c Grillage required

7c

NS Type 1

FS Type 1

Table 7-31. Types of grillage needed

| TYPE OF CONSTRUCTION | SAFE SOIL PRESSURE (tons per sq ft) | SPAN (FY) | | | | | | | | | | | | | | | | | | |
|----------------------|-------------------------------------|-----------|-------|-------|------|------|-------|------|-------|-------|-----|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 100 | 110 | 120 | 130 | 140 | 150 | 160 | 170 | 180 | 190 | 200 | 210 |
| SS | 0.5 | 6.7 | 5.6.7 | 5.6.7 | 4 | 4 | 4 | 4 | 4 | | | | | | | | | | | |
| | 1.0 | 4 | 3 | 3 | 1 | 1 | 1 | 1 | 1 | | | | | | | | | | | |
| | 2.0 | 1 | None | None | None | None | 1 | 1 | 1 | | | | | | | | | | | |
| | 2.5 | None | None | None | None | None | None | None | None | None | | | | | | | | | | |
| | 3.5 | None | None | None | None | None | None | None | None | None | | | | | | | | | | |
| DS | 0.5 | | 6 | 6 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | | | | | | | |
| | 1.0 | | 6.7 | 5.6.7 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | | | | | | | |
| | 2.0 | | 4 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | | |
| | 2.5 | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | | |
| | 3.5 | | 1 | None | None | None | None | None | None | 1 | 1 | 1 | 1 | | | | | | | |
| TS | 0.5 | | | | | 6 | 6 | 6.7 | 6.7 | 6.7 | 6.7 | 6 | 6.7 | 6.7 | | | | | | |
| | 1.0 | | | | | 6.7 | 5.6.7 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | | | | | | |
| | 2.0 | | | | | 4 | 3 | 1 | 1 | 1 | 1 | 2 | 1 | 1 | | | | | | |
| | 2.5 | | | | | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | |
| | 3.5 | | | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | |
| DD | 0.5 | | | | | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | | | |
| | 1.0 | | | | | | | 6.7 | 5.6.7 | 5.6.7 | 4 | 4.6.7 | 4.6.7 | 4.6.7 | 4.6.7 | 4.6.7 | 4.6.7 | | | |
| | 2.0 | | | | | | | 4 | 4 | 3 | 2 | 2 | 4.6.7 | 2 | 4.6.7 | 2 | | | | |
| | 2.5 | | | | | | | 3 | 1 | 1 | 1 | 1 | 2 | 1 | 2 | 1 | | | | |
| | 3.5 | | | | | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | |
| TD | 0.5 | | | | | | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | | | |
| | 1.0 | | | | | | | | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | | | |
| | 2.0 | | | | | | | | 4.6.7 | 4.6.7 | 4.6 | 4.6.7 | 4.6.7 | 4.6.7 | 4.6.7 | 4.6.7 | 4.6.7 | | | |
| | 2.5 | | | | | | | | 4.6.7 | 3 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | | | |
| | 3.5 | | | | | | | | 1 | 1 | 1 | 2 | 2 | 2 | 2 | 2 | 2 | | | |
| DT | 0.5 | | | | | | | | | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| | 1.0 | | | | | | | | | | | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 |
| | 2.0 | | | | | | | | | | | 6.7 | 4.6.7 | 4.6.7 | 6.7 | 6.7 | 6.7 | 4.6.7 | 4.6.7 | 4.6.7 |
| | 2.5 | | | | | | | | | | | 6.7 | 4.6.7 | 4.6.7 | 6.7 | 6.7 | 6.7 | 4.6.7 | 4.6.7 | 4.6.7 |
| | 3.5 | | | | | | | | | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| TT | 0.5 | | | | | | | | | | | | | | | 6 | 6 | 6 | 6 | 6 |
| | 1.0 | | | | | | | | | | | | | | | 6.7 | 6.7 | 6.7 | 6.7 | 6.7 |
| | 2.0 | | | | | | | | | | | | | | | 6.7 | 6.7 | 6.7 | 6.7 | 4.6.7 |
| | 2.5 | | | | | | | | | | | | | | | 6.7 | 6.7 | 6.7 | 6.7 | 4.6.7 |
| | 3.5 | | | | | | | | | | | | | | | 6.7 | 6.7 | 2 | 2 | 2 |

8 Determine adjusted bridge length

a Distance required for new roller clearance (Table 7-32)

b Add steps 1 + 2 + 8a

c If the value determined in step 8b is not a multiple of 10', round UP to the next highest 10'.

NOTE: Compare the value determined in step 8c to the value previously calculated in step 4b. If different, you must redesign the bridge as outlined in steps 9 through 12. If not, use this as your final bridge length and go directly to step 13.

8a NS 4.5'

FS 4.5'

8b = 108.5'

8c 110'

Same as initial, go to step 13

Table 7-32. Roller clearance and grillage height

| GRILLAGE TYPE | OVERALL HEIGHT (IN) | BASE-PLATE HEIGHT (IN) | ROLLER CLEARANCE (FT) |
|---------------|---------------------|------------------------|-----------------------|
| 1 | 6 | 6 | 4.5 |
| 2 | 15 | 6 | 4.5 |
| 3 | 11 | 11 | 3.5 |
| 4 | 17 | 11 | 4.5 |
| 5 | 16 | 16 | 3.5 |
| 6 | 26 | 20 | 3.5 |
| 7 | 13 | 13 | 3.5 |

FINAL BRIDGE
Try 2

Try 1

9 Final truss/story type (Table 7-29, page 7-53).

9. _____

10 Final bridge class (Table 7-29, page 7-53).

10. _____

a. Class must meet or exceed the requirements designated in the mission statement.

b The truss/story type selected is always based upon a **NORMAL CROSSING** unless otherwise directed by the Tactical Commander.

11 Final grillage selection:

a. Safe soil bearing (Table 7-30, page 7-54).

11a. NS _____

FS _____

b. Safe soil pressure (Table 7-31, page 7-55). If the soil bearing capacity values determined in step 11a are not listed in Table 7-31, round DOWN to the closest listed. Use these values for step 11c.

11b. NS _____

FS _____

c. Grillage required

11c. NS _____

FS _____

Type _____
Type _____

12. Determine final bridge length.

a. Distance required for new roller clearance (Table 7-32)

b. Add steps 1 + 2 + 12a

c. If the value determined in step 12b is not a multiple of 10', round UP to the next highest 10'

NOTES: 1. For Try 1. Compare the value in step 12c to the value in step 8c. If the same, go to step 13. If different, compare this value (step 12c) to the value in step 4b.

a. If these are the same, the designer is placed in a judgmental situation. Repeating the design sequence under the Try 2 column, using the bridge length from step 12c of Try 1 column, will place you in an endless circle unless the final bridge length can be reduced in these cases, you will have to either redesign a longer final bridge as shown in the Try 1 column or choose a higher number grille than originally selected in step 7c. The latter procedure could reduce the roller clearance on one or both banks so that the required bridge length / final truss / story may be at the minimum to do the job. You may choose a higher number grille than allowed within step 11c, however, you must be careful not to exceed the BP and RRT Capacities listed in FM 5-277, Tables 4-2 and 4-3. Make your decision and go to step 13.

b. If these are different, you must redesign the bridge by entering the Try 2 column with the bridge length from step 12c of Try 1 column to determine the truss / story type in step 9.

2. For Try 2 and Higher: Compare the value in step 12c to the value in step 12c of the previous Try column. If the same, go to step 13. If different, use the same methodology and repeat the design sequence until the value obtained in a particular step 12c matches the value in step 12c of the previous design. Then go to step 13.

13. Slope check

a. The maximum allowable bank height difference is 1 to 30. Therefore, maximum allowable bank height difference =

final bridge length ÷ 30

b. If

(1) The step 13a value $\geq$ actual bank height difference, the slope is all right.

(2) The step 13a value $<$ actual bank height difference

(a) Choose another site, or

(b) Cut up, excavate the FS or NS until the bridge slope is within acceptable limits

14. Final bridge requirements

12a. NS

FS

12b.

=

12c.

=

13a.

110 : 30 = 3.7 > 3'

13b.

GO NO GO (circle)

Remarks:

Length

110'

Truss / story type

DD

Class

65, 70

Grillage

NS Type 1

FS Type 1

15.

7 bays single truss

15. Launching nose composition (use Tables 7-33 through 7-39, pages 7-58 through 7-64 dependent upon truss / story type)

NOTE: Design sequence continues on page 7-64

Table 7-33 Launching-nose composition for SS bridges

| SPAN
(FEET) | LAUNCHING
WT (TONS) | SAG
(INCHES) |
|----------------|------------------------|-----------------|
| 30 | 11.0 | 3 |
| 40 | 14.5 | 4 |
| 50 | 17.5 | 5 |
| 60 | 21.0 | 8 |
| 70 | 25.0 | 12 |
| 80 | 27.5 | 15 |
| 90 | 31.5 | 25 |
| 100 | 28.5 | 33 |



 SINGLE TRUSS
WITH DECKING

 SINGLE TRUSS

NOTES: A. Distance between near and far bank rocking rollers.

B. Balance point of bridge, ready for launching.

Table 7-34. Launching-nose composition for DS bridges

| SPAN
(FEET) | LAUNCHING
WT (TONS) | SAG
(INCHES) | |
|----------------|------------------------|-----------------|--|
| 50 | 24.0 | 4 | |
| 60 | 25.0 | 7 | |
| 70 | 28.5 | 9 | |
| 80 | 33.0 | 14 | |
| 90 | 37.0 | 20 | |
| 100 | 40.5 | 23 | |
| 110 | 45.0 | 33 | |
| 120 | 49.5 | 45 | |
| 130 | 53.0 | 52 | |
| 140 | 47.5 | 63 | |

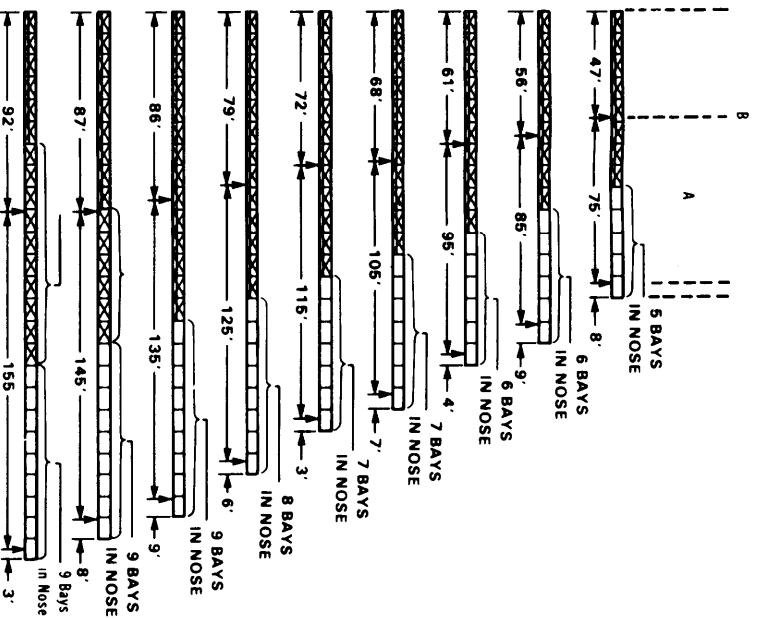
☒ DOUBLE TRUSS WITH DECKING
 ☒ DOUBLE TRUSS
 ☐ SINGLE TRUSS

NOTES A. Distance between near and far bank rocking rollers

B. Balance point of bridge, ready for launching

Table 7.35. Launching-nose composition for TS bridges

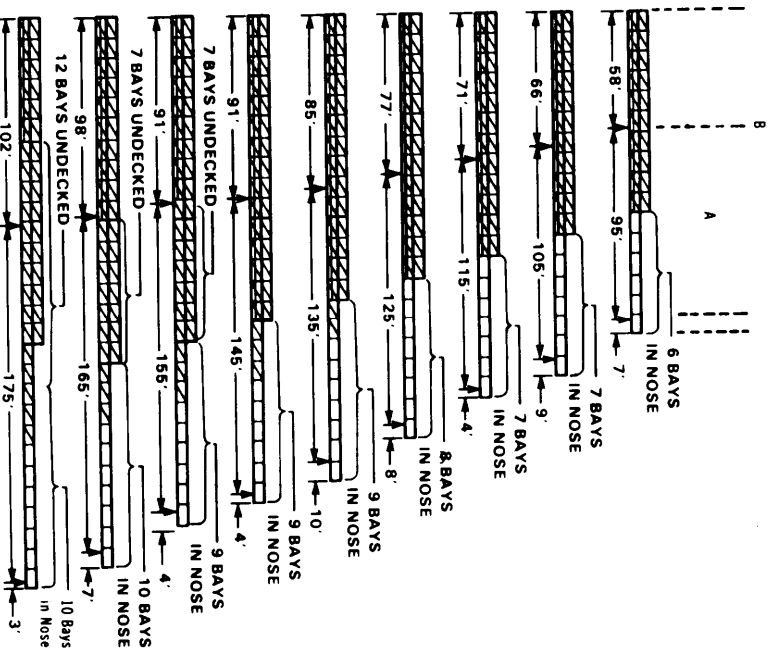
| SPAN
(FEET) | LAUNCHING
WT (TONS) | SAG
(INCHES) |
|----------------|------------------------|-----------------|
| 80 | 43.4 | 13 |
| 90 | 42.5 | 19 |
| 100 | 46.5 | 22 |
| 110 | 51.5 | 30 |
| 120 | 55.5 | 34 |
| 130 | 60.5 | 47 |
| 140 | 65.5 | 62 |
| 150 | 60.5 | 70 |
| 160 | 59.0 | 77 |



NOTES: A. Distance between near and far bank rocking rollers.
B. Balance point of bridge, ready for launching.

Table 7-36. Launching-nose composition for DD bridges

| SPAN
(FEET) | LAUNCHING
WT (TONS) | SAG
(INCHES) |
|----------------|------------------------|-----------------|
| 100 | 60.5 | 17 |
| 110 | 59.0 | 22 |
| 120 | 63.5 | 24 |
| 130 | 69.0 | 31 |
| 140 | 76.0 | 38 |
| 150 | 81.5 | 41 |
| 160 | 75.5 | 45 |
| 170 | 81.0 | 57 |
| 180 | 76.0 | 68 |

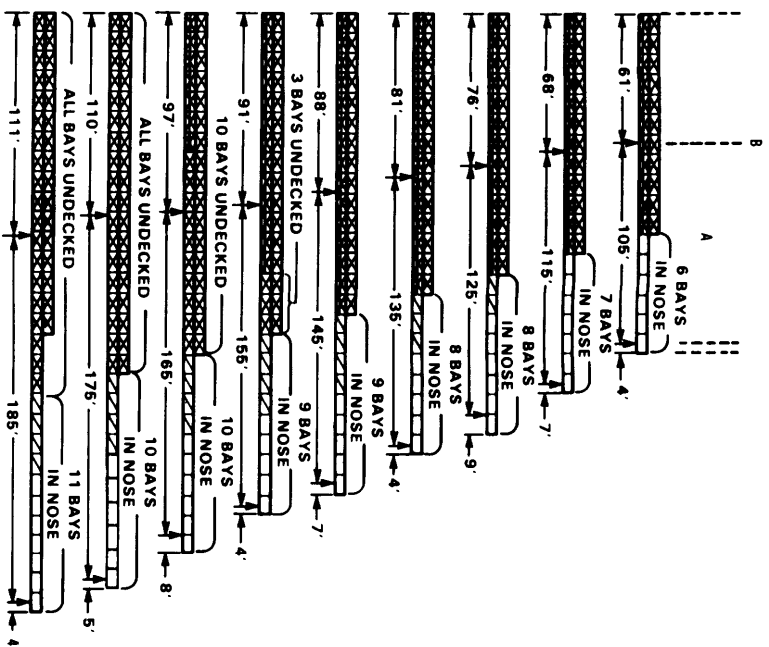


NOTES A. Distance between near and far bank rocking rollers.

B. Balance point of bridge, ready for launching.

Table 7-37. Launching-nose composition for TD bridges

| SPAN
(FEET) | LAUNCHING
WT (TONS) | SAG
(INCHES) |
|----------------|------------------------|-----------------|
| 110 | 79.4 | 17 |
| 120 | 87.1 | 22 |
| 130 | 86.0 | 29 |
| 140 | 93.0 | 31 |
| 150 | 100.0 | 39 |
| 160 | 101.5 | 42 |
| 170 | 96.0 | 53 |
| 180 | 93.5 | 60 |
| 190 | 91.5 | 78 |



☑ TRIPLE TRUSS WITH DECKING ☑ TRIPLE TRUSS ☑ DOUBLE TRUSS ☐ SINGLE TRUSS

NOTES A. Distance between near and far bank rocking rollers.

B. Balance point of bridge, ready for launching.

Table 7-38. Launching-nose composition for DT bridges

| SPAN
(FEET) | LAUNCHING
WT (TONS) | SAG
(INCHES) |
|----------------|------------------------|-----------------|
| 130 | 104.2 | 25 |
| 140 | 101.0 | 27 |
| 150 | 109.0 | 34 |
| 160 | 117.0 | 42 |
| 170 | 119.0 | 45 |
| 180 | 118.5 | 47 |
| 190 | 111.0 | 60 |
| 200 | 110.5 | 72 |
| 210 | 112.0 | 80 |

☒ DOUBLE TRUSS WITH DECKING

☒ DOUBLE TRUSS

☐ SINGLE TRUSS

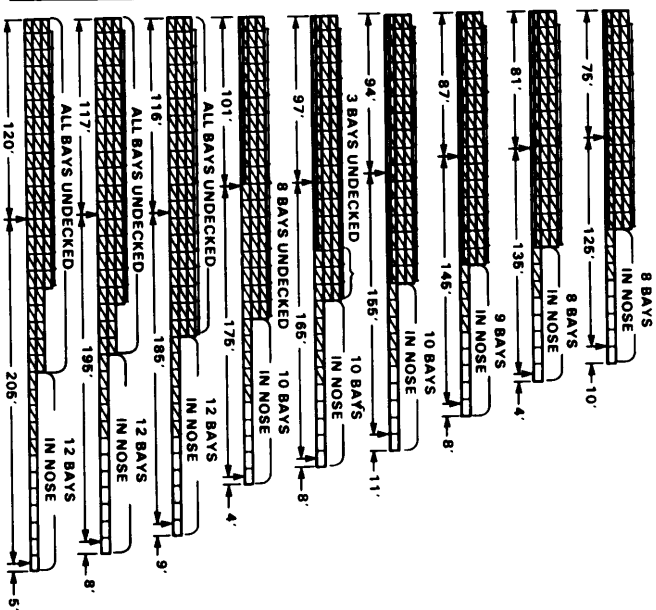
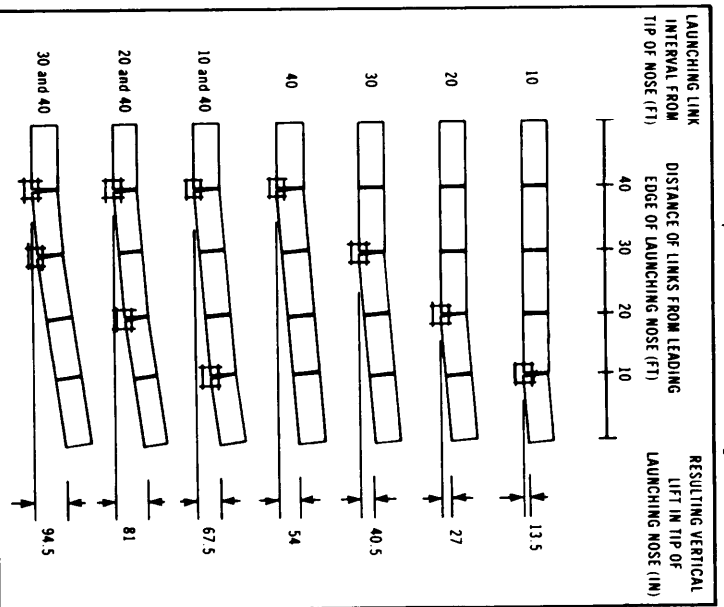


Table 7.40. Upturned skeleton launching nose



17 Rocking rollers needed (Table 7.41)

Table 7.41. Number of rocking rollers needed for bridge

| TYPE OF CONSTRUCTION | SPAN (FT) | NEAR BANK | FAR BANK |
|----------------------|-----------|-----------|----------|
| SS | 30-100 | 2 | 2 |
| DS | 50-80 | 2 | 2 |
| | 90-100 | 2 | 2 |
| TS | 110-140 | 4 | 2 |
| | 80-160 | 4 | 2 |
| DD | 100-130 | 4 | 2 |
| | 140-180 | 4 | 4 |
| TD | 110-120 | 4 | 2 |
| | 130-190 | 4 | 4 |
| DT | 130-210 | 4 | 4 |
| TT | 160-210 | 4 | 4 |

18. Plain rollers needed.

- a. The SS and DS bridges only have two rollers per row. All others have four rollers per row. Use Table 7-42 to determine the number of rows and then multiply

18a

12

Table 7-42. Rows of plain rollers needed for bridge

| SPAN
(FT) | TYPE OF CONSTRUCTION | | | | | |
|--------------|----------------------|----|----|----|----|----|
| | SS | DS | TS | DD | TD | DT |
| 30-50 | 1 | 1 | 2 | | | |
| 60-80 | 2 | 2 | 2 | | | |
| 90 | 3 | 2 | 2 | | | |
| 100 | 3 | 3 | 2 | | | |
| 110-120 | | 3 | 3 | 2 | | |
| 130 | | 3 | 3 | 3 | 3 | 3 |
| 140 | | 3 | 4 | 4 | 3 | 3 |
| 150 | | 4 | 4 | 4 | 4 | 4 |
| 160 | | 4 | 4 | 4 | 4 | 4 |
| 170 | | 4 | 4 | 4 | 4 | 4 |
| 180 | | 4 | 4 | 4 | 4 | 4 |
| 190 | | 4 | 4 | 4 | 4 | 4 |
| 200-210 | | | | | 5 | 5 |

- b. Add two more plain rollers to allow for your construction roller needs.

18b

+2

- c. Add steps 18a + 18b

18c

= 14

19. Jacks required (Table 7-43)

19

4

NOTE: Only one end of the bridge will be jacked down at any one time.

Table 7-43. Number of jacks

| TYPE OF CONSTRUCTION | SPAN
(FT) | JACKS NEEDED
AT EACH END
OF BRIDGE |
|----------------------|--------------|--|
| SS | 30-100 | 2 |
| DS | 50-140 | 4 |
| TS | 80-140 | 4 |
| | 150-160 | 6 |
| DD | 100-120 | 4 |
| | 130-180 | 6 |
| TD | 110-140 | 6 |
| | 150-190 | 8 |
| DT | 130 | 6 |
| | 140-180 | 8 |
| | 190-210 | 10 |
| TT | 160-170 | 10 |
| | 180-210 | 12 |

20. Ramp requirements

- a. Slope requirements (check one)
 (1) Final bridge class $\leq 50 = 1$ to 10 ()
 (2) Final bridge class $> 50 = 1$ to 20 (x)
 b. Support for end ramp (check one)
 (1) Final bridge class $\leq 67 = 2$ ches ()
 (2) Final bridge class $> 67 = 4$ ches (x)
 c. Midspan ramp supports (check one)
 (1) Final bridge class $\leq 44 =$ not needed ()
 (2) Final bridge class $> 44 =$ needed (x)
 d. Pedestal supports (check one)
 (1) Not needed ()
 (2) Needed (x)

NOTE: See FM 5-277 for criteria and drawings. Ramp lengths must be estimated from the site sketch.

- e. Support for end transom (check one).
 (1) Final bridge class $\leq 39 =$ not needed ()
 (2) Final bridge class $> 39 =$ needed (x)

NOTE: The differences between manpower and crane construction.

Table 7-44. Organization of assembly party

| TYPE OF CONSTRUCTION | | | | | | | | | | | | | | |
|----------------------|-------------------------------|----|-----|----|-----|----|-----|----|-----|----|------------------|-----|-----|-----|
| DETAIL | CONSTRUCTION BY MANPOWER ONLY | | | | | | | | | | USING ONE CRANE* | | | |
| | SS | DS | TS | DD | TD | DT | TT | DT | TT | | | | | |
| | NCO | EM | NCO | EM | NCO | EM | NCO | EM | NCO | EM | NCO | EM | NCO | EM |
| Crane | | | | | | | | | | 0 | 3 | 0 | 3 | |
| Truck driver | | | | | | | | | | 1 | | 1 | | |
| Crane operator | | | | | | | | | | 1 | | 1 | | |
| Hook man | | | | | | | | | | 1 | | 1 | | |
| Panel | 1 | 14 | 1 | 14 | 2 | 28 | 2 | 32 | 3 | 50 | 3 | 50 | 3 | 30 |
| Carrying | 12 | 12 | 12 | 24 | 28 | 44 | 44 | 60 | 24 | 24 | 24 | 24 | | |
| Pin | 2 | 2 | 4 | 4 | 4 | 6 | 6 | 8 | 6 | 6 | 6 | 6 | | |
| Transom | 1 | 9 | 1 | 10 | 1 | 10 | 1 | 10 | 1 | 10 | 2 | 28 | 2 | 20 |
| Carrying | 8 | 8 | 8 | 8 | 8 | 8 | 24 | 24 | 16 | 16 | 16 | 16 | | |
| Clamp | 1 | 2 | 2 | 2 | 2 | 2 | 4 | 4 | 4 | 4 | 4 | 4 | | |
| Bracing | 1 | 4 | 1 | 6 | 1 | 8 | 1 | 12 | 1 | 20 | 1 | 32 | 1 | 38 |
| Sway brace | 2 | 2 | 2 | 2 | 2 | 2 | 6 | 6 | 6 | 6 | 6 | 6 | | |
| Raker | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | | |
| Bracing frame | 2 | 2 | 2 | 4 | 4 | 4 | 8 | 8 | 10 | 8 | 10 | 8 | | |
| Chord bolt | | | | 4 | 8 | 8 | 10 | 14 | 10 | 14 | 14 | 14 | | |
| Tie plate | | | 2 | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | | |
| Overhead support | | | | | | 6 | 6 | 4 | 4 | 4 | 4 | 4 | | |
| Decking | 1 | 12 | 1 | 12 | 1 | 12 | 1 | 12 | 1 | 12 | 1 | 12 | 1 | 12 |
| Stringer | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | 8 | | |
| Chess and ribband | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | | |
| Total | 4 | 39 | 4 | 42 | 5 | 58 | 5 | 66 | 6 | 92 | 7 | 122 | 7 | 103 |

* Normally, a crane is not used for single- or double-story assembly.

22. Assembly time (Table 7-45).

22. 5 hr

NOTE: This time allows for ideal bridge construction conditions and does not allow for site preparation or roller layout.

Table 7-45. Estimated time for assembly

| SPAN
(FT) | TYPE OF CONSTRUCTION | | | | | | | | | |
|--------------|-------------------------------|-------|-------|-------|-------|--------|--------|-----------------|--------|--|
| | SS | DS | TS | DD | TD | DT | TT | DT | TT | |
| | TIME (HR) | | | | | | | | | |
| | CONSTRUCTION BY MANPOWER ONLY | | | | | | | USING ONE CRANE | | |
| | | | | | | | | | | |
| 40 | 1 1/2 | | | | | | | | | |
| 60 | 1 3/4 | 2 | | | | | | | | |
| 80 | 2 | 2 1/2 | 3 | | | | | | | |
| 100 | 2 1/4 | 3 | 3 1/2 | 4 1/4 | | | | | | |
| 120 | | 3 1/2 | 4 | 5 | 6 3/4 | | | | | |
| 140 | | 3 3/4 | 4 1/2 | 5 3/4 | 7 1/2 | 11 3/4 | | 10 1/2 | | |
| 160 | | | 5 | 6 1/4 | 8 1/2 | 13 1/4 | 19 | 11 3/4 | 16 1/4 | |
| 180 | | | | 7 | 9 1/2 | 14 3/4 | 21 1/4 | 13 1/4 | 18 1/4 | |
| 200 | | | | | | 16 1/4 | 24 | 14 1/2 | 20 1/2 | |

HASTY NONSTANDARD FIXED BRIDGES

This paragraph describes the procedures for designing a hasty, one-lane fixed bridge. MLC 30 or MLC 70.

NOTE: This is only a temporary design. Refer to TM 5-312 for design of a semipermanent timber trestle bridge.

Nomenclature

Superstructure

The load carrying component of the superstructure is the stringer system, which may be rectangular timber, round timber, or steel beams.

Substructure

Intermediate supports are required if the available material is not long enough or of sufficient capacity to cross the required gap. Abutments are always required at each end of the bridge.

Superstructure Design - Timber Stringers

Step 1. Determine the gap length and MLC (either MLC 30 or MLC 70).

Step 2. Determine the size of available structural timber. For round timbers, use the average diameter.

Step 3. Use Table 7-46, enter at the top with the stringer size (round DOWN if available size is not listed), then read down to appropriate gap size and desired MLC to find the number of stringers per span required. If no number is listed, use two or more shorter spans.

Table 7-46. Number of timber stringers required

| SIZE OF
TIMBER
IN CM (IN) | | RECTANGULAR - bxd | | | | | | | | | | | | | | ROUND - d | | | | | | | |
|---------------------------------|----------|-------------------|--------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------|---------|---------|---------|---------|---------|---------|
| | | 20x46 (8x18) | 20x61 (8x24) | 25x30 (10x12) | 25x46 (10x18) | 25x61 (10x24) | 30x30 (12x12) | 30x46 (12x18) | 30x61 (12x24) | 36x36 (14x14) | 36x46 (14x18) | 36x61 (14x24) | 41x46 (16x18) | 41x61 (16x24) | 46x46 (18x18) | 46x61 (18x24) | 30 (12) | 36 (14) | 41 (16) | 46 (18) | 51 (20) | 56 (22) | 61 (24) |
| SPAN
LENGTH
M (FT) | MLC | 30
70 | 4
4 | 4
4 | 4
4 | 4
4 | 4
4 | 4
4 | 4
4 | 4
4 | 4
4 | 4
4 | 4
4 | 4
4 | 4
4 | 4
4 | 5
7 | 4
7 | 4
4 | 4
4 | 4
4 | 4
4 | 4
4 |
| | 4.5 (15) | 30
70 | 4
6 | 4
6 | 6
6 | 4
6 | 4
6 | 5
5 | 4
5 | 4
8 | 4
5 | 4
4 | 4
4 | 4
4 | 4
4 | 4
4 | | 6
9 | 4
6 | 4
6 | 4
4 | 4
4 | 4
4 |
| 6 (20) | 30
70 | 6
7 | 4
6 | | 5
6 | 4
6 | | 4
10 | 4
5 | | 4
8 | 4
4 | 4
7 | 4
4 | 4
6 | 4
4 | | | 7
11 | 5
8 | 4
8 | 4
6 | 4
4 |
| | 7.5 (25) | 30
70 | 8
7 | 4
6 | | | 4
11 | | | 4
8 | | 4
6 | | 4
5 | | 4
4 | | | | | | 4
8 | 4
6 |



*Lateral bracing required

(Chart assumes structural quality timbers in good condition.)

Step 4. Use Table 7-47 to determine the required deck thickness based on MLC and number of stringers.

Table 7-47. Required deck thickness - CM (in)

| NUMBER OF
STRINGERS
MLC | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 12 | 14 | 16 |
|-------------------------------|---------------|---------------|-------------|--------------|-------------|------------|------------|------------|------------|------------|
| | | | | | | | | | | |
| 30 | 13.9
(5.5) | 11.3
(4.5) | 10.1
(4) | 8.8
(3.5) | 7.6
(3) | 7.6
(3) | 7.6
(3) | 7.6
(3) | 7.6
(3) | 7.6
(3) |
| 70 | 20.2
(8) | 17.6
(7) | 15.1
(6) | 12.6
(5) | 10.1
(4) | 7.6
(3) | 7.6
(3) | 7.6
(3) | 7.6
(3) | 7.6
(3) |

Step 5. Lateral braces are required for those stringers listed with an asterisk in Table 7-46 (page 7-69) or if d is greater than $2b$. If lateral braces are needed, they should have a depth of half the stringer depth and a minimum width of 3 inches. Locate the braces at the ends and the midpoint of the span and in the top half of the stringer (Figure 7-21).

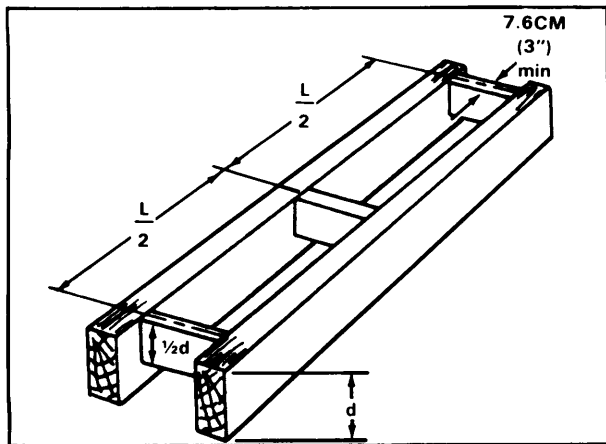


Figure 7-21. Lateral bracing for timber stringers

Step 6. Curbs, handrails and a wearing surface can be omitted for hasty bridges. Figure 7-22 illustrates a cross-section of a hasty MLC 30 to MLC 70 one-lane timber stringer bridge.

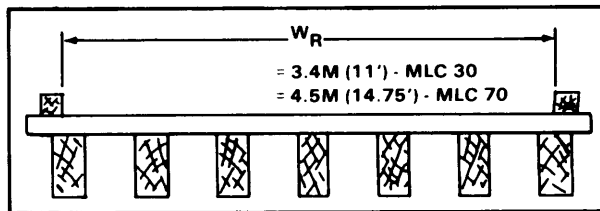


Figure 7-22. One-lane hasty timber stringer fixed bridge

Superstructure Design - Steel Stringers

Step 1. Determine the gap length and MLC (either MLC 30 or MLC 70)

Step 2. Measure the depth (d) and the base (b) of the available steel sections to the nearest quarter inch or centimeter.

Step 3. Use Table 7-48, enter at the top with the stringer size (round DOWN if the exact dimensions are not listed), then read down to the appropriate gap size and desired MLC to find the number of stringers per span required. If no number is listed, use two or more shorter spans.

Step 4. Use Table 7-47 (page 7-69) to determine the required deck thickness based on MLC and number of stringers.

Table 7-48. Number of steel stringers required
(number of lateral braces)

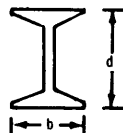
| SPAN
LENGTH
M (FT) | SIZE OF
STEEL - dxb
CM (IN) | MLC | | | | | | | | | | | | | | | |
|--------------------------|-----------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| | | 30 | 30 | 35 | 35 | 40 | 40 | 45 | 45 | 53 | 61 | 61 | 68 | 76 | 83 | 83 | 91 |
| 7.5 (25) | 30 | 10 | 8 | 8 | 4 | 5 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 70 | (5) | (3) | (6) | (3) | (5) | (3) | (5) | (3) | (5) | (4) | (3) | (4) | (4) | (3) | (4) | (3) |
| 9 (30) | 30 | | | 10 | 4 | 6 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 70 | | | (6) | (3) | (6) | (3) | (5) | (3) | (5) | (5) | (4) | (5) | (5) | (4) | (3) | (4) |
| 10.5 (35) | 30 | | | | 4 | 8 | 4 | 6 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 70 | | | | (3) | (7) | (3) | (6) | (3) | (6) | (6) | (4) | (5) | (5) | (5) | (3) | (5) |
| 12 (40) | 30 | | | | 4 | 10 | 4 | 7 | 4 | 5 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 70 | | | | (3) | (8) | (3) | (7) | (3) | (6) | (6) | (4) | (6) | (6) | (5) | (4) | (5) |
| 13.5 (45) | 30 | | | | 5 | 11 | 4 | 8 | 4 | 5 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 70 | | | | (3) | (8) | (3) | (7) | (3) | (7) | (7) | (5) | (6) | (6) | (6) | (4) | (6) |
| 15.1 (50) | 30 | | | | 6 | | 5 | 9 | 4 | 6 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 70 | | | | (3) | | (4) | (8) | (4) | (8) | (7) | (5) | (7) | (7) | (6) | (4) | (6) |

Number of
Stringers
MLC 30

Number
of
Braces

Number of
Stringers
MLC 70

5
(4)
15



(Chart assumes structural quality steel F_y 33 KSI)

Step 5. Lateral braces are always required for steel stringers. Use Table 7-48 (page 7-71) (to determine the number of braces between each stringer. Figure 7-23 shows how to install hasty lateral braces. If steel is used for bracing, it is not necessary to weld it as long as the bridge is of a temporary nature. Attach steel as shown in Figure 7-24 for timber.

Step 6. Curbs, handrails, and a wearing surface can be omitted for hasty bridges. Figure 7-23 illustrates a cross-section of a hasty MLC 30 or MLC 70 one-lane steel stringer bridge.

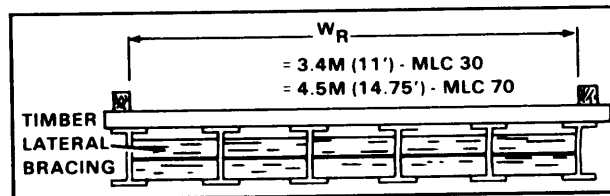


Figure 7-23. One-lane hasty steel stringer fixed bridge

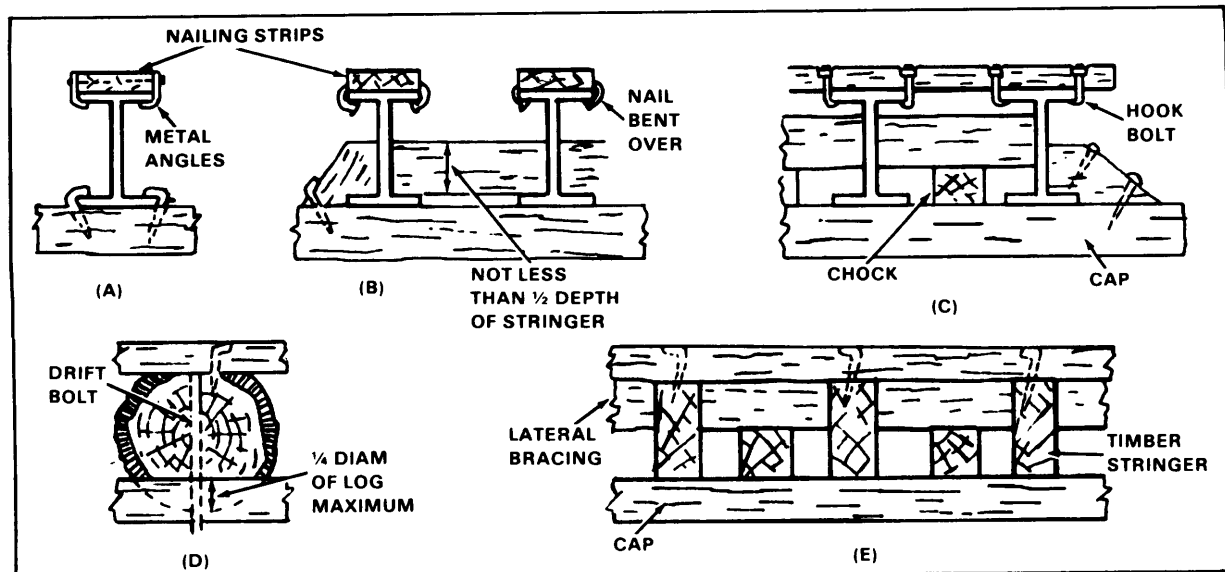


Figure 7-24. Alternate methods of securing stringers and nailing strips

Substructure Design - Abutments

Abutments act as the interface between the bridge and the ground and must be able to adequately spread the bridge loads into the soil without danger of soil failure, abutment overturning, or abutment sliding. The easiest design for hasty temporary construction is a timber sill abutment (Figure 7-25). Piles or concrete abutments should be used for permanent design. Refer to TM 5-312 for design procedures.

Substructure Design - Intermediate Supports

For hasty temporary construction, a crib pier can be constructed from available materials. Crib piers will be rarely used in heights over 15 feet (4.6 meters). When small sized timber is the only available material, cribs can be successfully built to heights of 20 feet (6 meters) or more. Hasty piers can also be constructed of rubble, rocks, vehicles, Bailey bridge parts, or any other available support material. The TM 5-312 outlines the design procedure for timber trestle, timber pile and steel framed intermediate supports.

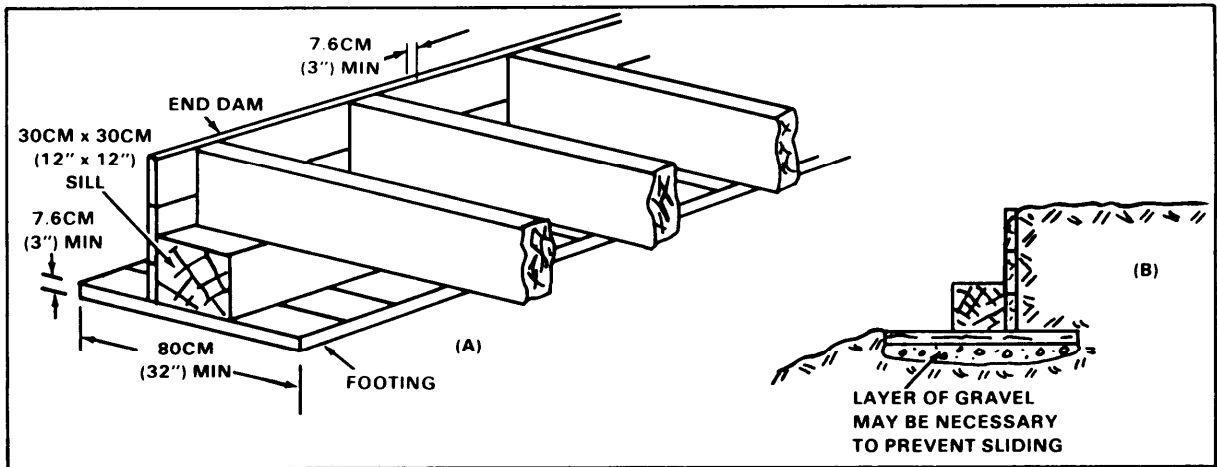


Figure 7-25. Timber sill abutment

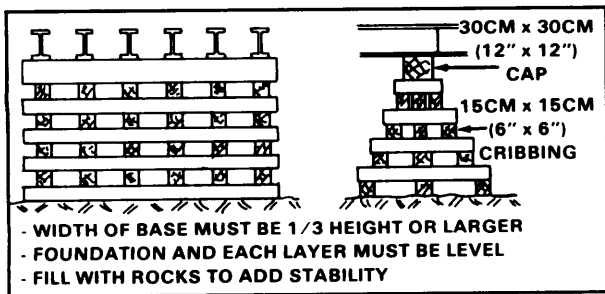


Figure 7-26. Timber crib piers

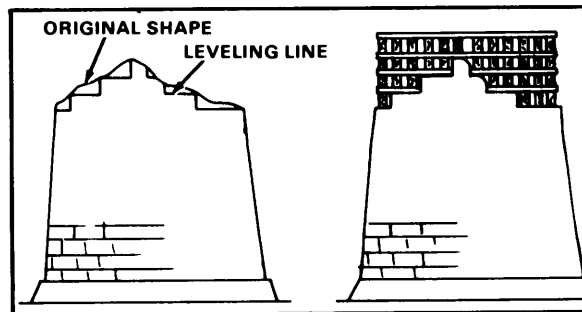


Figure 7-27. Leveling the top of a damaged pier

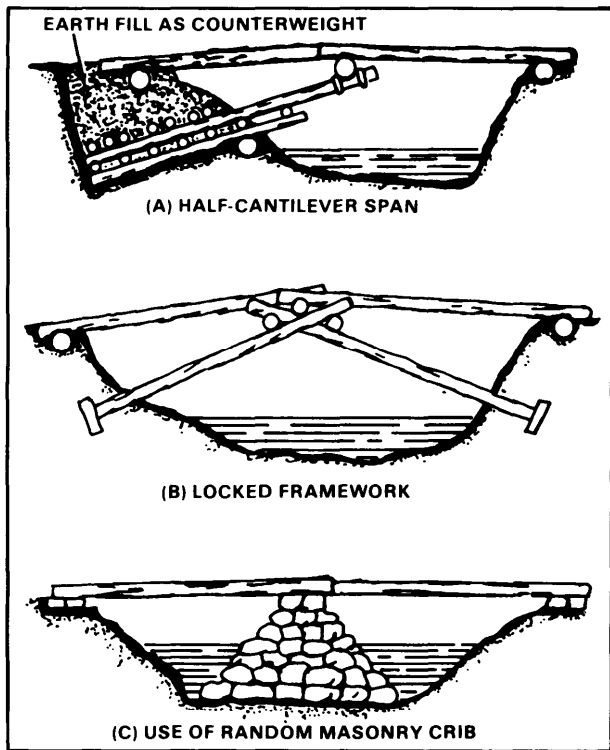


Figure 7-28. Timber spar bridges

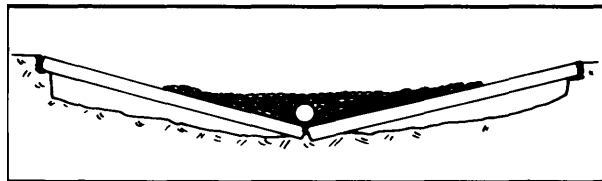


Figure 7-29. Use of sandbags to repair damaged bridge

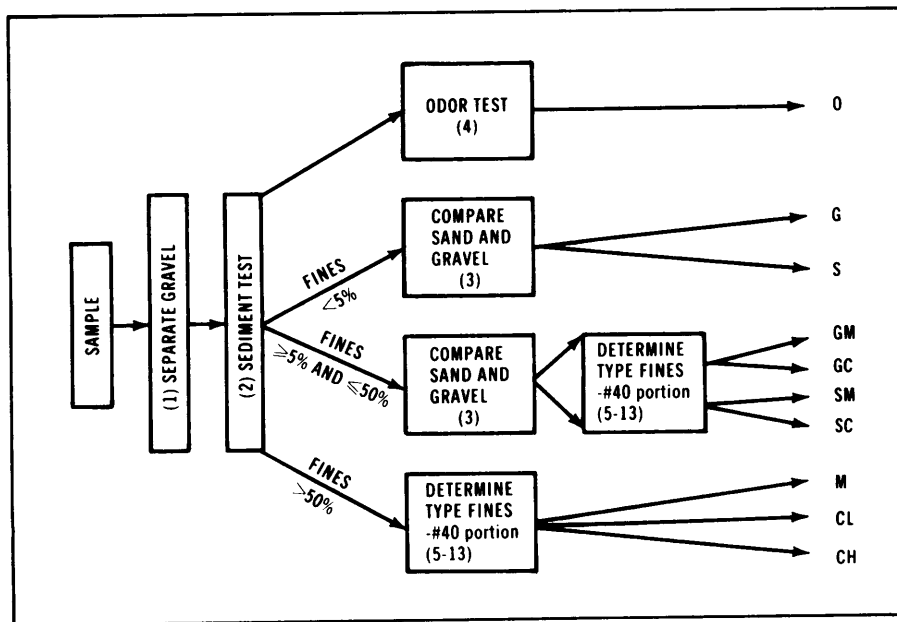
Chapter 8 Roads and Airfields

SOILS

Characteristics
Table 8-1 shows the characteristics of specific soils. Figure 8-1 outlines steps for field identification of soils.

Table 8-1. Soil characteristics

| SYMBOL | DESCRIPTION | DRAINAGE CHARACTERISTICS | AIRFIELD INDEX (FROST SUSCEPTIBILITY) | VALUE AS A SUBGRADE | VALUE AS A SUBBASE | VALUE AS A BASE | COMPACTION EQUIPMENT |
|--------|--|--------------------------------|---------------------------------------|---------------------|--------------------|-----------------|---|
| G | Gravels and Sandy Gravel with little or no fines | Excellent | None to very slight | Good to Excellent | Good to Excellent | Fair to Good | Crawler Tractor, Rubber Tire Roller, Steel Wheel Roller |
| GM | Silty Gravels, Gravel-Sand Silt Mixture | Fair to Practically Impervious | Slight to Medium | Good | Fair to Good | Not Suitable | Rubber Tire Roller, Sheepfoot Roller |
| GC | Clayey Gravels, Gravel, Sand, Clay Mixtures | Poor to Practically Impervious | Slight to Medium | Good | Fair | Not Suitable | Rubber Tire Roller, Sheepfoot Roller |
| S | Sands and Gravels, Sands with little or no fines | Excellent | None to very slight | Fair to Good | Fair to Good | Not Suitable | Crawler Tractor, Rubber Tire Roller |
| SM | Silty-Sands, Sand-Silt Mixtures | Fair to Practically Impervious | Slight to Medium | Fair to Good | Poor to Fair | Not Suitable | Rubber Tire Roller, Sheepfoot Roller |
| SC | Clayey Sands, Sand-Clay Mixtures | Poor to Practically Impervious | Slight to High | Poor to Fair | Poor | Not Suitable | Rubber Tire Roller, Sheepfoot Roller |
| M | Inorganic Silts and very fine Sand, Rock Flour, Clay, Silts with slight Plasticity | Fair to Poor | Medium to High | Poor to Fair | Not Suitable | Not Suitable | Rubber Tire Roller, Sheepfoot Roller |
| CL | Inorganic Clays low to medium Plasticity, Generally or Sandy Clays | Practically Impervious | Medium to High | Poor to Fair | Not Suitable | Not Suitable | Rubber Tire Roller, Sheepfoot Roller |
| CH | Inorganic Clays of high Plasticity | Practically Impervious | Medium | Poor to Fair | Not Suitable | Not Suitable | Sheepfoot Roller |
| 0 | Mineral Grains containing highly Organic Matter | Poor to Practically Impervious | Medium to High | Poor to Very Poor | Not Suitable | Not Suitable | Rubber Tire Roller, Sheepfoot Roller |
| PT | Peat and Other highly decomposed Vegetable Matter | Fair to Poor | Slight | Not Suitable | Not Suitable | Not Suitable | Compaction not Practical |



NOTE: This procedure will give a very hasty classification of soils, and SHOULD NOT BE DESIGNED OF PERMANENT OR SEMIPERMANENT CONSTRUCTION.

Figure 8-1. Field identification of soils

1. Separate Gravel
 - a. Remove from sample all particles larger than $\frac{1}{4}$ " diameter (#4 sieve).
 - b. Estimate the percent gravel (G) by volume.
2. Sedimentation Test to determine percent sand (S)
 - a. Mason jar method.
 1. Put approximately 1" of sample in glass jar
 2. Mark depth of sample with grease pencil
 3. Fill jar with 5 or 6 inches of clear water. Leave 1 inch of air at top
 4. Shake the mixture vigorously for 3 to 4 minutes
 5. Allow the sample to settle for 30 seconds
 6. Compare sediment line to grease pencil mark estimating percent settled
 7. Determine percent Sand and Fines: $100 - \% \text{ Gravel} = \% \text{ Sand and Fines}$
 8. Determine percent Sand: $\% \text{ Settled} \times \frac{100}{100 - \% \text{ Sand and Fines}} = \% \text{ Sand}$
 - b. Canteen cup method
 1. Place sample (less gravel) in canteen cup and mark level
 2. Fill with water and shake mixture vigorously
 3. Allow mixture to stand for 30 seconds to settle out
 4. Pour off water
 5. Repeat Steps 2 and 4 until water poured off is clear
 6. Dry the soil left in the cup (Sand)
 7. Estimate percent Sand by comparing the level of sand with mark percent sand = ($\% \text{ sand in cup}$) ($100\% - \% \text{ gravel}$)
3. Comparison of Gravel, Sand, and Fines
 - a. Percent Gravel was estimated in Test 1-Step b
 - b. Percent Sand was estimated in Test 2-Step #8
 - c. Percent Fines = $100 - \% \text{ Gravel} - \% \text{ Sand}$
4. Odor Test
 - a. Heat sample with match or open flame
 - b. If odor becomes musty or foul smelling, there is a strong indication that organic material is present
5. Dry Strength Test (-#40 sieve)
 - a. Form moist pat 2 inches in diameter by $\frac{1}{2}$ inch thick
 - b. Allow to dry with low heat
 - c. Place dry pat between thumb and index finger only and attempt to break
 - d. Breakage easy - Silt (M)
Breakage difficult - Low compressible Clay (CL)
Breakage impossible - High compressible Clay (CH)
6. Powder Test
 - a. Scrape portion of broken pat with thumbnail and attempt to flake particles off
 - b. Pat powders or flakes - Silt (M)
Pat does not powder or flake - Clay (C)
7. Feel Test
 - a. Rub portion of dry soil over a sensitive portion of skin such as inside of wrist
 - b. Feel harsh or irritating - Silt (M)
Feel smooth and floury - Clay (C)
8. Shine Test
 - a. Draw smooth surface, such as knife blade or thumbnail, over pat of slightly moist soil
 - b. Surface becomes shiny and lighter in texture - Clay (C)
Surface dull or granular - Silt (M) or Sand (S)
9. Thread Test
 - a. Form ball of moist soil (marble size)
 - b. Attempt to roll into $\frac{1}{8}$ inch diameter thread (wooden match size)
 - c. Thread easily obtained - Clay (C)
Thread cannot be obtained - Silt (M)
10. Ribbon Test
 - a. Form cylinder of moist soil, approximately cigar shape and size
 - b. Flatten cylinder over index finger with thumb; attempting to form ribbon 8 inches to 9 inches long, $\frac{1}{8}$ inch to $\frac{1}{4}$ inch thick, and 1 inch wide
 - c. Ribbon 8 inches or larger obtained - CH
Ribbon 3 to 8 inches obtained - CL
Ribbon 0 to 3 inches obtained - M
11. Grit or Bite Test
 - a. Place pinch of sample between teeth and bite
 - b. Sample feels gritty - Silt (M)
Sample feels floury - Clay (C)
12. Wet Shaking Test
 - a. Place pat of very moist soil (not sticky) in palm of hand
 - b. Shake hand vigorously and strike against other hand
 - c. Observe rapidity of water rising to the surface
Fast, positive reaction - Silty (M)
No (negative) reaction - Clayey (C)
13. Hand Washing Test
 - Easy = Silt (M)
 - Difficult = Clay (C)

Figure 8-1. Field identification of soils (continued)

Moisture Content

To determine whether or not soil is at or near Optimum Moisture Content (OMC), mold a golf ball size sample of soil with your hands. Squeeze the ball between your thumb and forefinger. If the ball shatters into several fragments of rather uniform size, the soil is near or at OMC. If the soil is difficult to roll into a ball or it crumbles under very little pressure, the soil IS below OMC.

Stabilization

See Table 8-2 for recommended soil stabilizing agents.

Table 8-2. Recommended initial stabilizing agent given in percentage by weight

| SOIL TYPE | HYDRATED LIME | QUICKLIME |
|------------|-----------------|-----------|
| GC, GM, GC | 2-4 | 2-3 |
| CL | 5-10 | 3-8 |
| CH | 3-8 | 3-6 |
| SOIL TYPE | PORTLAND CEMENT | |
| GW, SW | 3-5 | |
| GP, GM, SM | 5-8 | |
| GC, SC | 5-9 | |
| SP | 7-11 | |
| CL, ML | 8-13 | |
| CH | 9-15 | |
| MH, OH | 10-16 | |

DRAINAGE

The most common drainage structures are open ditches and culverts.

Runoff Estimates

The volume of water that is to be carried by the open channel or culvert can be estimated as follows:

Cross-sectional area estimate

Compute the amount of water that has been carried by the open channel (Figure 8-2). Continue with the culvert or the open ditch design on page 8-6.

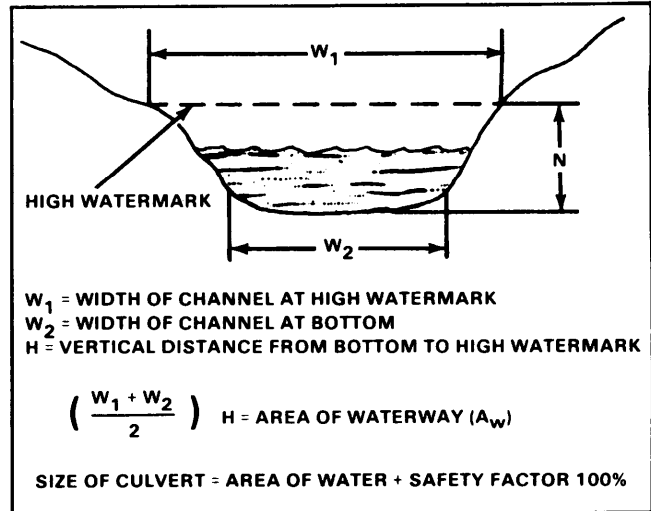


Figure 8-2. Cross-sectional area of water

Runoff field estimate method ($Q = 2ARC$)

Determine acreage contributing runoff to project area by delineating drainage areas and drawing flow lines (If drainage areas exceed 100 acres, do not use this method) Remember that water flows down hill and perpendicular to contour lines. Calculate total contributing area in acres (1 acre = 43,560 ft² = 4.047M²). Find your general location on Figure 8-3 and select the appropriate rainstorm intensity If your location is between two lines, select the higher value Select runoff coefficient from Table 8-3 and determine expected flow by using formula:

$$Q = 2ARC$$

Where Q = total runoff in CFS
 A = drainage area in acres
 R = rainfall intensity (Figure 8-3)
 C = coefficient factor (Table 8-3)

Compute (cross-sectional area of water) using formula: $A_w = \frac{Q}{V}$

Where A_w = cross-sectional area in
 Q = quantity of water in CFS
 V = water velocity (If not known, use 4.)

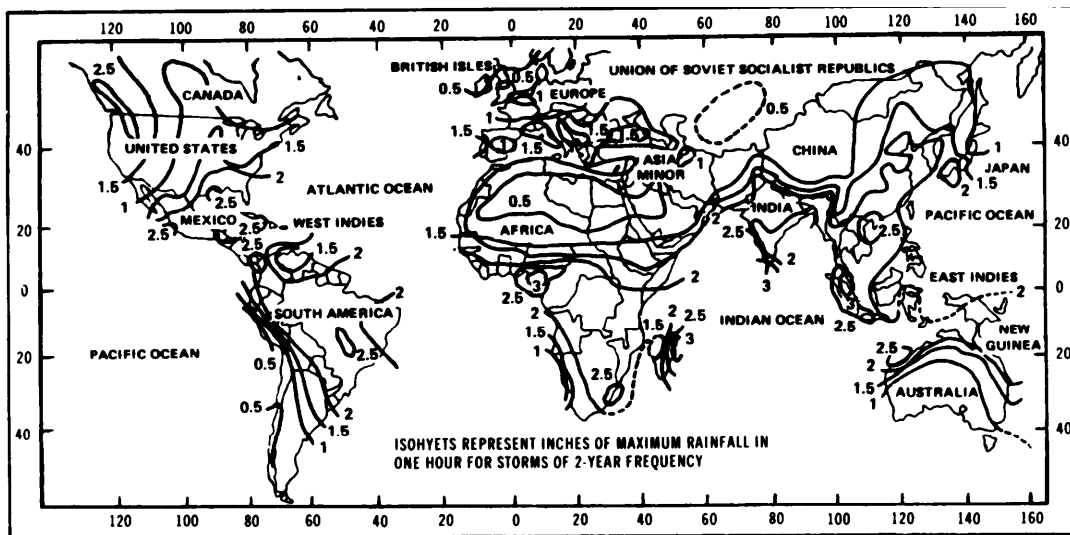


Figure 8-3. World Isohyetal map

Table 8-3. Runoff coefficient

| MAJOR DIVISIONS | | LETTER | DRAINAGE CHARACTERISTICS | WITH TURF | WITH-OUT TURF | |
|----------------------|----------------------------------|----------------|--------------------------|-------------------|---------------|-----|
| Coarse-Grained Soils | Gravel and Gravelly Soils | GW | Pervious | .10 | .20 | |
| | | GP | Pervious | .10 | .20 | |
| | | GM | d | Slightly Pervious | .30 | .40 |
| | | | u | Impervious | .55 | .65 |
| | | GC | Impervious | .55 | .65 | |
| | Sand and Sandy Soils | SW | Pervious | .10 | .20 | |
| | | SP | Pervious | .10 | .20 | |
| | | SM | d | Slightly Pervious | .30 | .40 |
| | | | u | Impervious | .55 | .65 |
| | | SC | Impervious | .55 | .65 | |
| Fine-Grained Soils | Silt and Clays
LL < 50 | ML | Slightly Pervious | .30 | .40 | |
| | | CL | Impervious | .55 | .65 | |
| | | OL | Impervious | .55 | .65 | |
| | Silt and Clays
LL ≥ 50 | MH | Slightly Pervious | .30 | .40 | |
| | | CH | Impervious | .55 | .65 | |
| | | OH | Impervious | .55 | .65 | |
| Highly Organic Soils | | P _t | Slightly Pervious | .30 | .40 | |
| | Asphalt pavements, roof surfaces | | | .95 | | |
| | Concrete pavements | | | .90 | | |
| | Gravel or macadam pavements | | | .70 | | |
| Wooded Areas | | | | .20 | | |

Culverts

Design

Using previously obtained area of water (A_w), the culvert design area (A_{des}) is $2A_w$. See Figure 8-4 to determine the maximum allowable culvert diameter, fall, and cover. Round DOWN to next available culvert diameter. Determine number of pipes using formula:

$$N = \frac{2A_w}{\text{pipe area}} = \frac{A_{des}}{\text{pipe area}}$$

Start working with the largest available culvert that meets the maximum diameter requirement. Then go to smaller diameters until the most economical solution is found.

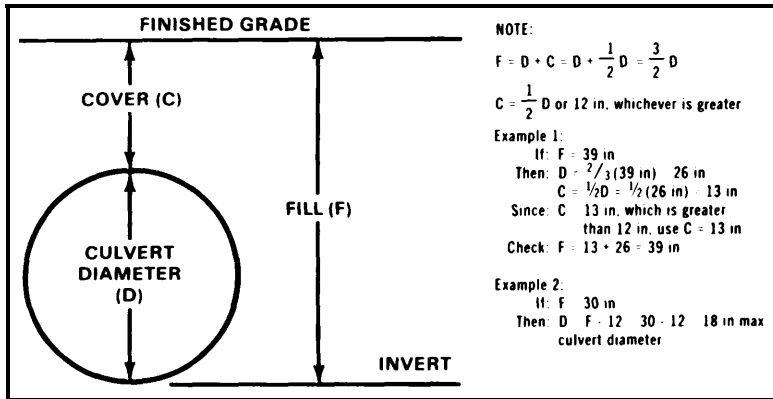


Figure 8-4. Minimum fill and cover

Length

Figure 8-5. shows length determination procedures

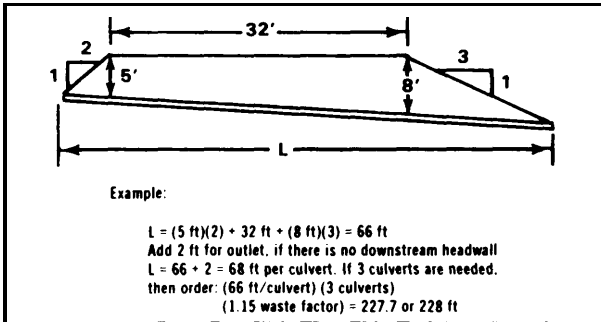


Figure 8-5. Culvert length determination

Installation

During installation, the following criteria should be adhered to whenever possible:

- Place the inlet elevation at or below the ditch bottom.
- Extend the culvert 2 feet minimum downstream beyond the fill slopes.
- Use bedding of D/10 minimum.
- Space multiple culverts a minimum of D/2 apart.
- Desired slope is 2 to 4 percent, minimum slope is 0.5 percent.
- Always use a headwall upstream.
- Riprap downstream to control erosion.

Examples

Examples of field expedient culverts are shown in Figure 8-6.

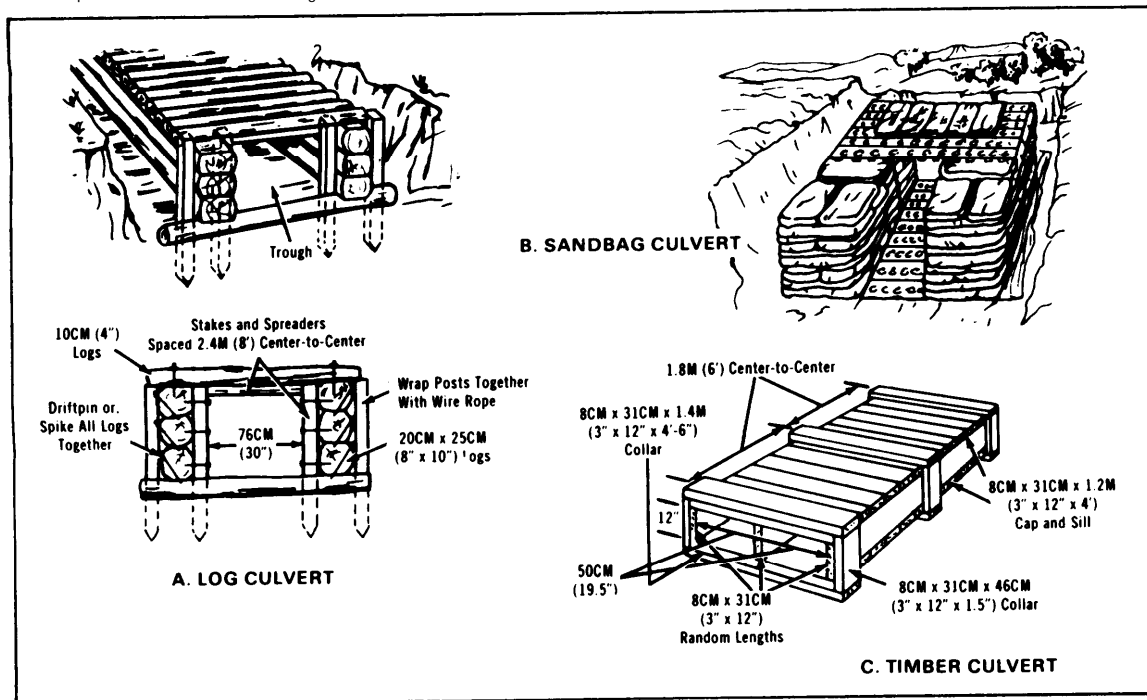


Figure 8-6. Expedient culvert examples

Open Ditch Design

- Determine area of water (A_w) using formula (page 8-4):

$$A_w = \frac{Q}{V}$$

- Select site slope ratio based on soil stability (Table 8-4), equipment capacity, and safety.
- Determine cutting depth IAW Figure 8-7.

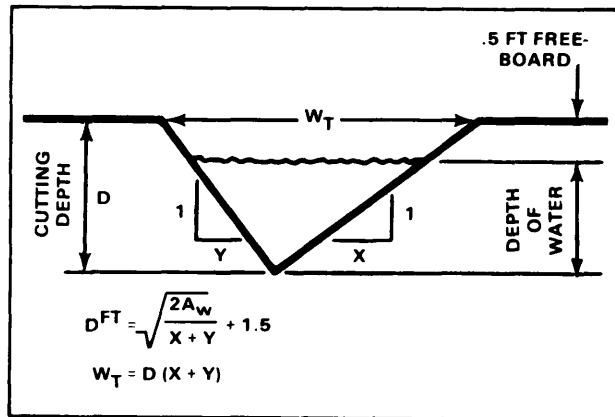


Figure 8-7. Open ditch

Table 8-4. Recommended requirements for slope ratios in cuts and fills: homogeneous soils

| USCS CLASSIFICATION | SLOPES NOT SUBJECT TO SATURATION | | SLOPES SUBJECT TO SATURATION | |
|--|---|---------------------|------------------------------|---------------------|
| | MAX HT OF EARTH FACE | MAXIMUM SLOPE RATIO | MAX HT OF EARTH FACE | MAXIMUM SLOPE RATIO |
| GW, GP, GMd
SW, SP, SMd | Not Critical | 1½:1 | Not Critical | 2:1 |
| GMu, GC
SMu, SC
ML, MH
CL, CH | Less Than 50 Feet | 2:1 | Less Than 50 Feet | 3:1 |
| OL, OH, Pt | Generally not suitable for construction | | | |

- NOTES: 1. Recommended slopes are valid only in homogeneous soils that have either an in-place or compacted density equaling or exceeding 95 percent CE55 maximum dry density. For nonhomogeneous soils, or soils at lower densities, a deliberate slope stability analysis is required.
2. Backslopes cut in to loess soil will seek to maintain a near-vertical cleavage. DO NOT apply loading above this cut face. Expect sloughing to occur.

EXPEDIENT PAVEMENTS

Expedient Road Surfaces

See Chapter 2 (pages 2-19 through 2-22).

Expedient Airfield Surfaces

Calculate requirements using Table 8-5 and Table 2-11 (page 2-24) to prepare subgrade, lay membrane, and lay matting.

Table 8-5. Mat characteristics

| | M8A1 | M8 | M18b | M19 | AM2 |
|---|----------|----------|-------|-------|-------|
| Bundle | | | | | |
| Volume (ft ³) | 24.7 | 22.7 | 74 | 85.7 | 62 |
| Placing area (ft ²) | 269 | 269 | 432 | 534 | 288 |
| Weight | 2,036 | 1,960 | 2,400 | 2,484 | 1,980 |
| Number of panels
(Full/Half) | 13/2 | 13/2 | 16/4 | 32/0 | 11/2 |
| Panel | | | | | |
| Dimension (ft) | 1.6x11.8 | 1.6x11.8 | 2x12 | 4x4.1 | 2x12 |
| Weight (lb) | 144 | 140 | 120 | 68 | 140 |
| Placing area (ft ²) | 19.2 | 19.2 | 24 | 16.7 | 24 |

Start placing matting from one corner of runway with male hinges parallel with and toward centerline. The first strip must be laid along edge of roadway. The second strip must be staggered so that the connectors from the first strip are at the center of the second strip panels. Connecting bars **MUST** be fully inserted (Figure 8-8).

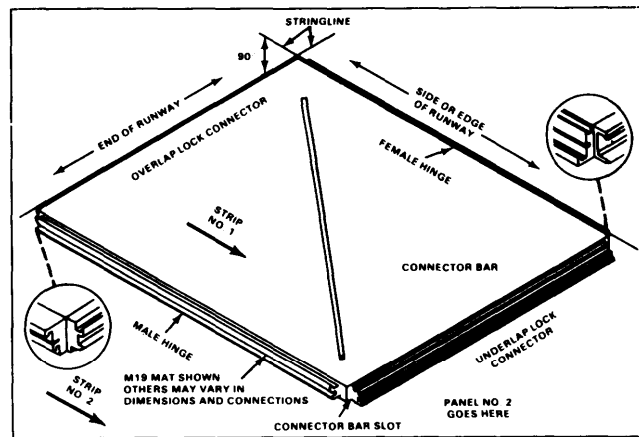


Figure 8-8. Typical mat and connectors

AIRFIELD REPAIR

Minimum Operating Strip (MOS)

The main focus is the MOS which is 15 meters x 1,525 meters (50 feet x 5,000 feet) for fighter aircraft and 26 meters x 2,134 meters (90 feet x 7,000 feet) for cargo.

Priority of Work

See Figure 8-9.

- (1) Establish first MOS (15M x 1.525M/50' x 5,000').
- (2) Use minimal effort to build 7.6M (25') wide access routes.
- (3) Establish second MOS (15M x 1.525M/50' x 5,000').
- (4) Build more 7.6M (25') wide access routes.
- (5) Lengthen first MOS to 2.134M (7,000')
- (6) Lengthen second MOS to 2.134 M (7,000')
- (7) Widen first MOS 27.4M (90')
- (8) Widen second MOS to 27.4M (90')

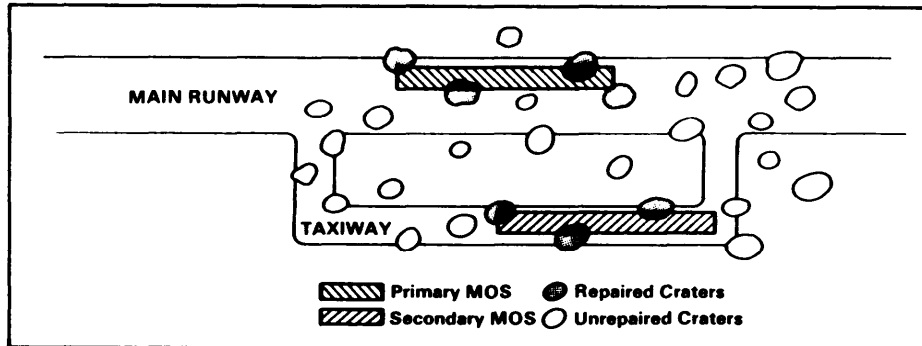


Figure 8-9. Airfield repair priority of work

Membrane and Mat Repair

Membranes

Repair tears in membranes by cutting an "X" and lifting the four flaps back. Place a new piece of membrane under the torn area to extend at least 30 centimeters (12 inches) beyond the torn area. Apply an adhesive to top of new membrane and bottom of old membrane. Allow adhesive to become tacky. Fold flaps back into position and allow adhesive to set for at least 15 minutes. Roll patched area with a wheeled roller or vehicle.

Mats

MBA1. Unlock end connector bars from damaged panel and remove locking lugs. Move panel laterally until hooks are centered on slots. Pry hooks out of slots and move panel to clear overlapping ends. Remove damaged panel. Remove locking lugs from new panel and orient to same position as damaged panel. Reverse removal procedures.

AM2.

Slide out method. Slide out entire run where damage to panel is located. Remove end connector bars. Replace damaged panel. Push new run in until it is 5 to 10 centimeters (2 to 4 inches) from next panel, and continue procedure until all panels have been replaced. Push run to its original position.

Cutting method. If special repair panels are available, cut the damaged panel as shown in Figure 8-10 and remove pieces. Replace with special repair panel and accessories (Figure 8-11).

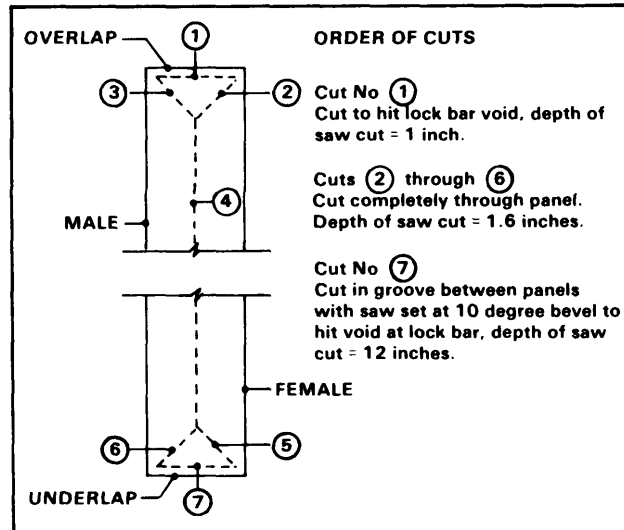


Figure 8-10. AM2 mat cutting method

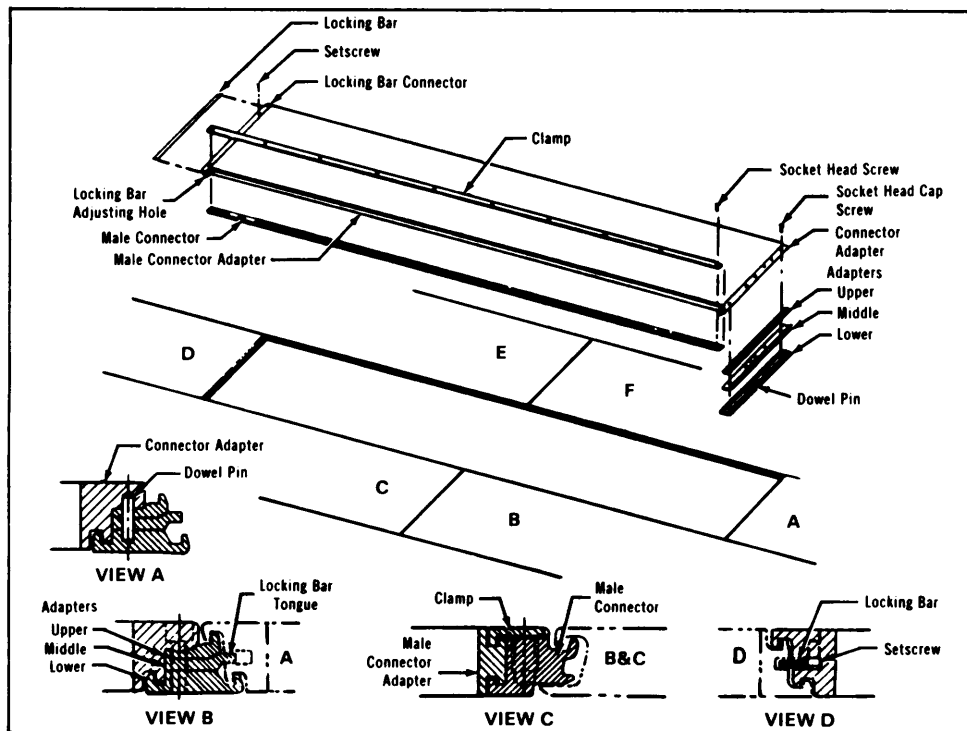


Figure 8-11. AM2 special repair panel

M19. Replace a single mat by using a circular saw and cut as shown in Figure 8-12. Use pry-bar and lift cut pieces. Unbolt edges of damaged panel and replace as shown in Figure 8-13.

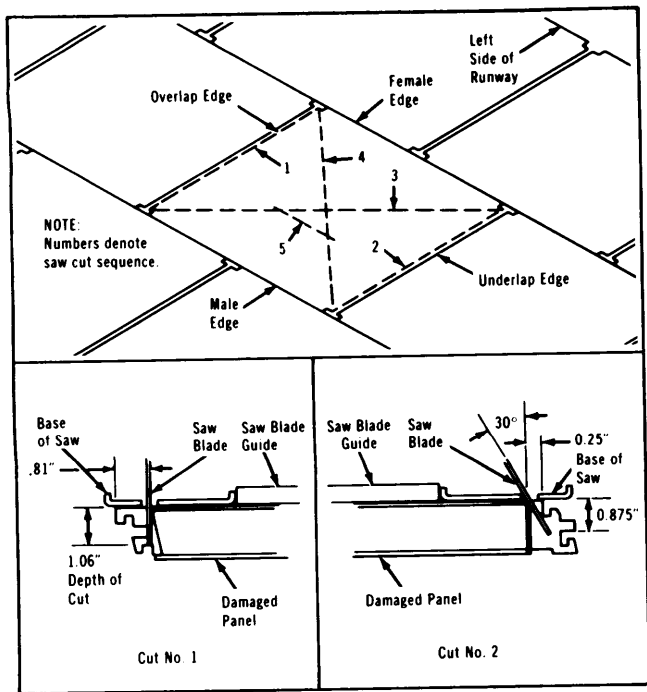


Figure 8-12. Cutting of M19 mat

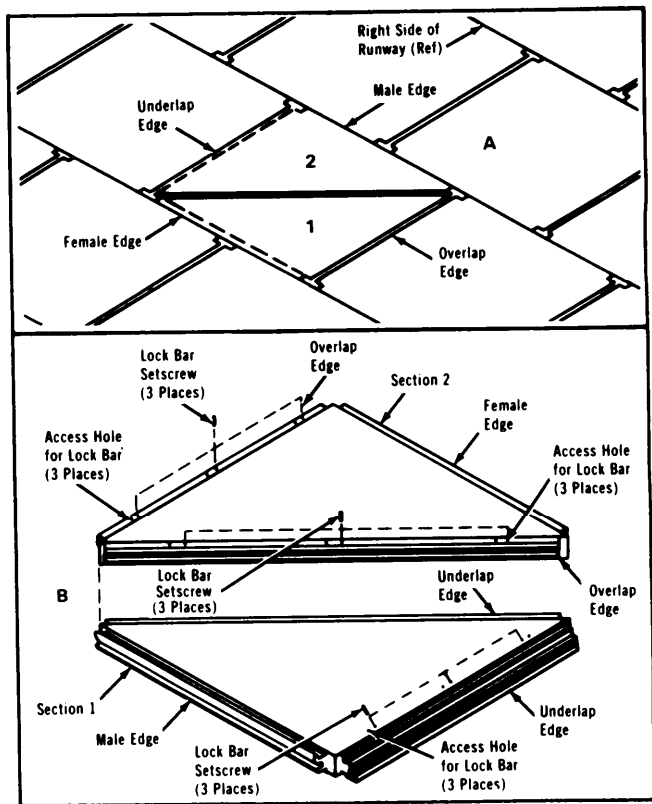


Figure 8-13. M29 repair panel replacement

For repair of large areas, create a pyramid as shown in Figure 8-14. Remove maintenance access adapter and start removing panel from the outside in until reaching the damaged area. Replace the damaged area and removed panels.

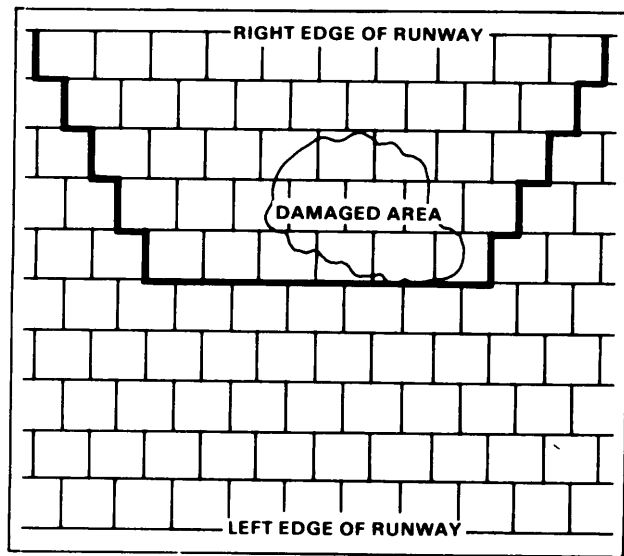


Figure 8-14. Repair of M19 large damaged areas

Other Than Membrane and Mat Surface Repairs
 Figures 8-15 through 8-17 show different emergency repair methods.

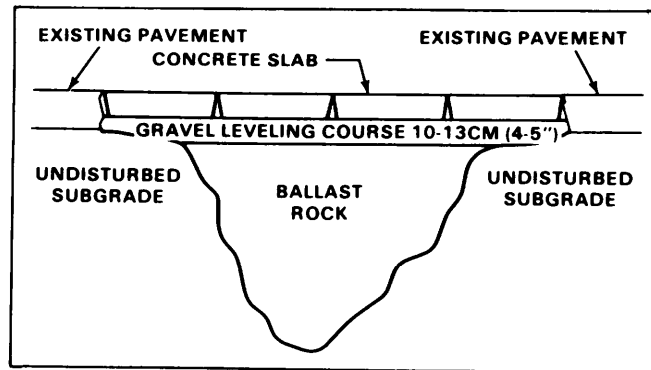


Figure 8-15. Precast concrete slab crater repair

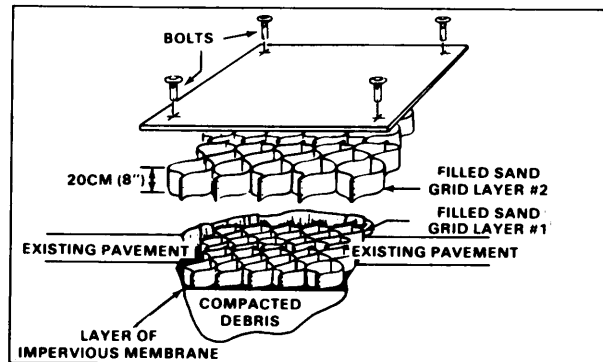
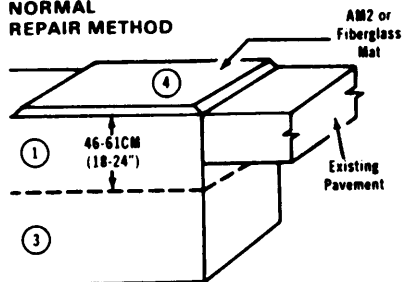
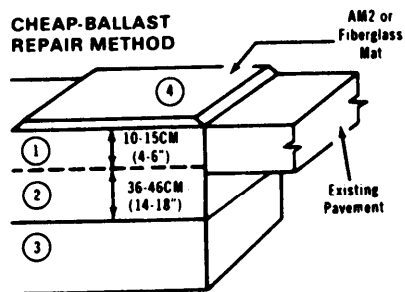


Figure 8-16. Sand grid repair method

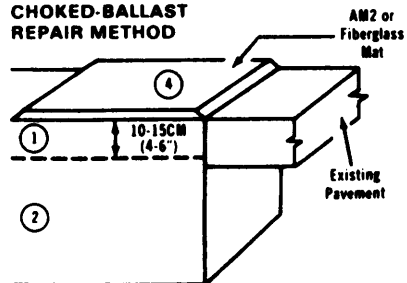
NORMAL REPAIR METHOD



CHEAP-BALLAST REPAIR METHOD



CHOKED-BALLAST REPAIR METHOD



① = High quality, well graded crushed stone 2.5CM (1")

② = Ballast rock $\approx$ 7.6CM (3")

③ = Debris compacted to CBR 3-5

④ = Cover to prevent rocks or debris from flying.
Must be bolted down to old and new pavement.

-- = Layer of impervious membrane

Chapter 9 Rigging and Vehicle Recovery

ROPES

Tables 9-1 and 9-2 give characteristics, safety factors, and breaking strength for different diameters of wire, manila, and sisal ropes.

Table 9-1. Wire rope characteristics and safety factors

| BREAKING STRENGTH OF 6 x 19 STANDARD WIRE ROPE ² | | | | | | |
|---|-----------------------------|------|-------------------------------------|-----------------|--------------------------|--------------------------------|
| DIAMETER ¹
IN | APPROXIMATE
WEIGHT LB/FT | IRON | BREAKING STRENGTH, TONS OF 2,000 LB | | | |
| | | | TRACTION
STEEL | PLOUGH
STEEL | IMPROVED
PLOUGH STEEL | EXTRA IMPROVED
PLOUGH STEEL |
| 1/4 | 0.10 | 1.4 | 2.6 | 2.39 | 2.74 | |
| 3/8 | 0.23 | 2.1 | 4.0 | 5.31 | 6.10 | 7.55 |
| 1/2 | 0.40 | 3.6 | 6.8 | 9.35 | 10.7 | 13.3 |
| 5/8 | 0.63 | 5.5 | 10.4 | 14.5 | 16.7 | 20.6 |
| 3/4 | 0.90 | 7.9 | 14.8 | 20.7 | 23.8 | 29.4 |
| 7/8 | 1.23 | 10.6 | 20.2 | 28.0 | 32.2 | 39.8 |
| 1 | 1.60 | 13.7 | 26.0 | 36.4 | 41.8 | 51.7 |
| 1 1/8 | 2.03 | 17.2 | 32.7 | 45.7 | 52.6 | 65.0 |
| 1 1/4 | 2.50 | 21.0 | 40.6 | 56.2 | 64.6 | 79.9 |
| 1 1/2 | 3.60 | 29.7 | 56.6 | 80.0 | 92.0 | 114.0 |
| 1 3/4 | | | | 108.0 | 124.0 | 153.0 |
| 2 | | | | 139.0 | 160.0 | 198.0 |

| SAFETY FACTORS ¹ | |
|----------------------------------|-----------------------|
| TYPE OF SERVICE | MINIMUM SAFETY FACTOR |
| Track cables | 3.2 |
| Guy lines | 3.5 |
| Miscellaneous hoisting equipment | 5.0 |
| Haulage ropes | 6.0 |
| Derricks | 6.0 |
| Small electric and air hoists | 7.0 |
| Slings | 8.0 |

- NOTES: 1. If age and condition of rope are doubtful and human life or equipment may be endangered, apply a safety factor of at least eight.
2. The 6 x 19 means rope composed of 6 strands of 19 wires each.
3. Breaking strength of 6 x 7 or 6 x 37 wire ropes is 94 percent of the breaking strength of a 6 x 19 rope of an equal diameter and identical material.

Example:

Find breaking strength of 1 1/4 inch, 6 x 7. Improved Plough Steel wire rope

Breaking strength of 6 x 19, 1 1/4 inch. Improved Plough Steel wire rope = 64.6 tons

Breaking strength (6 x 7) = .94 x 64.6 = 60.7 tons

Table 9-2. Properties of sisal and manila ropes

| NOMINAL
DIAMETER,
IN | CIRCUM-
FERENCE,
IN | LB
PER
FT | NO. 1 MANILA | | SISAL | |
|----------------------------|---------------------------|-----------------|-------------------------------|--|-------------------------------|----------------------------------|
| | | | BREAKING
STRENGTH,
TONS | SAFE
WORKING
CAPACITY,
TONS
(F.S. = 4) | BREAKING
STRENGTH,
TONS | SAFE LOAD,
TONS
(F.S. = 4) |
| 1/4 | 3/4 | 0.20 | 0.30 | 0.07 | 0.24 | 0.06 |
| 3/8 | 1 1/8 | .040 | 0.67 | 0.16 | 0.54 | 0.13 |
| 1/2 | 1 1/2 | .075 | 1.32 | 0.33 | 1.06 | 0.26 |
| 5/8 | 2 | .133 | 2.20 | 0.60 | 1.76 | 0.44 |
| 3/4 | 2 1/4 | .167 | 2.70 | 0.67 | 2.16 | 0.54 |
| 7/8 | 2 3/4 | .186 | 3.85 | 0.96 | 3.08 | 0.77 |
| 1 | 3 | .270 | 4.50 | 1.12 | 3.60 | 0.90 |
| 1 1/8 | 3 1/2 | .360 | 6.00 | 1.50 | 4.80 | 1.20 |
| 1 1/4 | 3 3/4 | .418 | 6.75 | 1.69 | 5.40 | 1.35 |
| 1 1/2 | 4 1/2 | .600 | 9.25 | 2.31 | 7.40 | 1.85 |
| 1 3/4 | 5 1/2 | .895 | 13.25 | 3.31 | 10.60 | 2.65 |
| 2 | 6 | 1.08 | 15.50 | 3.87 | 12.40 | 3.10 |
| 2 1/2 | 7 1/2 | 1.35 | 23.25 | 5.81 | 18.60 | 4.65 |
| 3 | 9 | 2.42 | 32.00 | 8.00 | 25.60 | 6.40 |

NOTES: 1. Breaking strength and safe loads given are for new rope used under favorable conditions. As rope ages or deteriorates, progressively reduce safe loads to one-half of values given.

2. Safe working capacity may be computed, with safety factor of 4. When condition of material is doubtful, divide computation by 2.

$$T = D^2$$

where, T = safe working capacity in tons

D = diameter in inches

3. Cordage rope is issued by circumference sizes.

CHAINS AND HOOKS

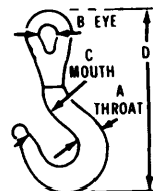
Table 9-3. Safe working load of chains (SF=6)

| SIZE | APPROXIMATE
WEIGHT PER
LINEAR FOOT
IN POUNDS | SAFE WORKING LOAD IN POUNDS | | | |
|-------|---|-----------------------------|--------------------|---------------|------------------|
| | | COMMON
IRON | HIGH GRADE
IRON | SOFT
STEEL | SPECIAL
STEEL |
| 1/4 | 0.8 | 512 | 563 | 619 | 1,240 |
| 3/8 | 1.7 | 1,350 | 1,490 | 1,650 | 3,200 |
| 1/2 | 2.5 | 2,250 | 2,480 | 2,630 | 5,250 |
| 5/8 | 4.3 | 3,470 | 3,810 | 4,230 | 7,600 |
| 3/4 | 5.8 | 5,070 | 5,580 | 6,000 | 10,500 |
| 7/8 | 8.0 | 7,000 | 7,700 | 8,250 | 14,330 |
| 1 | 10.7 | 9,300 | 10,230 | 10,600 | 18,200 |
| 1 1/8 | 12.5 | 9,871 | 10,858 | 11,944 | 21,500 |
| 1 1/4 | 16.0 | 12,186 | 13,304 | 14,634 | 26,300 |
| 1 3/8 | 18.3 | 14,717 | 16,188 | 17,807 | 32,051 |

NOTE: Size is the diameter in inches of one side of a link.

Table 9-4. Safe load on hooks

| DIAMETER
OF
METAL A.
IN | INSIDE
DIAMETER
OF EYE B.
IN | WIDTH OF
OPENING C.
IN | LENGTH OF
HOOK D.
IN | SAFE
WORKING
CAPACITY
OF HOOKS,
LB |
|----------------------------------|---------------------------------------|------------------------------|----------------------------|--|
| 11/16 | 7/8 | 1 1/16 | 4 15/16 | 1,200 |
| 3/4 | 1 | 1 1/8 | 5 13/32 | 1,400 |
| 7/8 | 1 1/8 | 1 1/4 | 6 1/4 | 2,400 |
| 1 | 1 1/4 | 1 3/8 | 6 7/8 | 3,400 |
| 1 1/8 | 1 3/8 | 1 1/2 | 7 3/4 | 4,200 |
| 1 1/4 | 1 1/2 | 1 11/16 | 8 19/32 | 5,000 |
| 1 3/8 | 1 5/8 | 1 7/8 | 9 1/2 | 6,000 |
| 1 1/2 | 1 3/4 | 2 1/16 | 10 11/32 | 8,000 |
| 1 5/8 | 2 | 2 1/4 | 11 27/32 | 9,400 |
| 1 7/8 | 2 3/8 | 2 1/2 | 13 9/32 | 11,000 |
| 2 1/4 | 2 3/4 | 3 | 14 13/16 | 13,600 |
| 2 3/8 | 3 1/8 | 3 3/8 | 16 1/2 | 17,000 |
| 3 | 3 1/2 | 4 | 19 3/4 | 24,000 |



NOTE: Formula for safe work load for hooks:

$$T (\text{Tons}) = D^2 (\text{in}^2).$$

SPRUCE TIMBERS

Approximate weight of timber is 40 pounds per cubic foot. See Table 9-5 for safe capacity

Table 9-5 Safe capacity of spruce timber as gin poles

| SIZE OF TIMBER.
IN | SAFE CAPACITY FOR GIVEN LENGTH OF TIMBER, LB | | | | | |
|-----------------------|--|-----------------|---------------|----------------|----------------|----------------|
| | 6M
(20 ft) | 7.5M
(25 ft) | 9M
(30 ft) | 12M
(40 ft) | 15M
(50 ft) | 18M
(60 ft) |
| 6 dia | 5,000 | 3,000 | 2,000 | | | |
| 8 dia | | 11,000 | 8,000 | 5,000 | 3,000 | |
| 10 dia | 31,000 | 24,000 | 16,000 | 9,000 | 6,000 | |
| 12 dia | | | 31,000 | 19,000 | 12,000 | 9,000 |
| 6 x 6 | 6,000 | 4,000 | 3,000 | | | |
| 8 x 8 | | 14,000 | 10,000 | 6,000 | 4,000 | |
| 10 x 10 | 40,000 | 30,000 | 20,000 | 12,000 | 8,000 | |
| 12 x 12 | | | 40,000 | 24,000 | 16,000 | 12,000 |

NOTE: Safe capacity of each leg of shears or tripod is seven-eighths of the value given for a gin pole.

KNOTS, LASHINGS, AND FASTENINGS

Knots

The most commonly used knots are shown in Figure 9-1.

| NAME | ILLUSTRATION | USE |
|-------------------|--|---|
| SQUARE |  | Join two ropes of same size. (Will not slip, but will draw tight under strain.) To end block lashing. |
| DOUBLE SHEET BEND |  | Join wet ropes, of unequal size, or rope to an eye. (Will not slip or draw tight under strain.) |
| BOWLINE |  | Form a loop. (Will not slip under strain and is easily untied.) Must be completed with a half-hitch. |
| TIMBER HITCH |  | Lifting or dragging heavy timbers. (Is more easily controlled if supplemented by half-hitches.) |
| CLOVE HITCH |  | Fasten rope to pipe, timber, or post. (It is used to start and finish all lashings and may be tied at any point in rope.) |
| SHEEP SHANK |  | Shorten rope or take load off wear spot of rope. |
| FISHERMAN'S BEND |  | To fasten cable or rope to anchor. |

Figure 9-1. Common knots

Lashings

Figures 9-2 through 9-4 show different types of lashings and splicings.

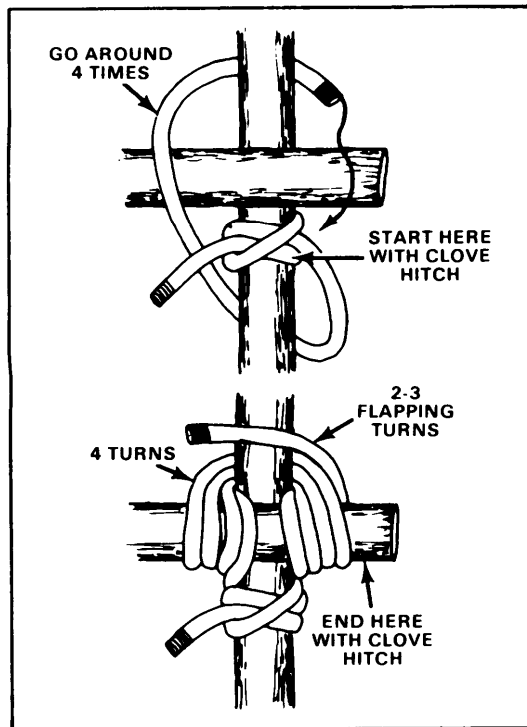


Figure 9-2. Square lashing

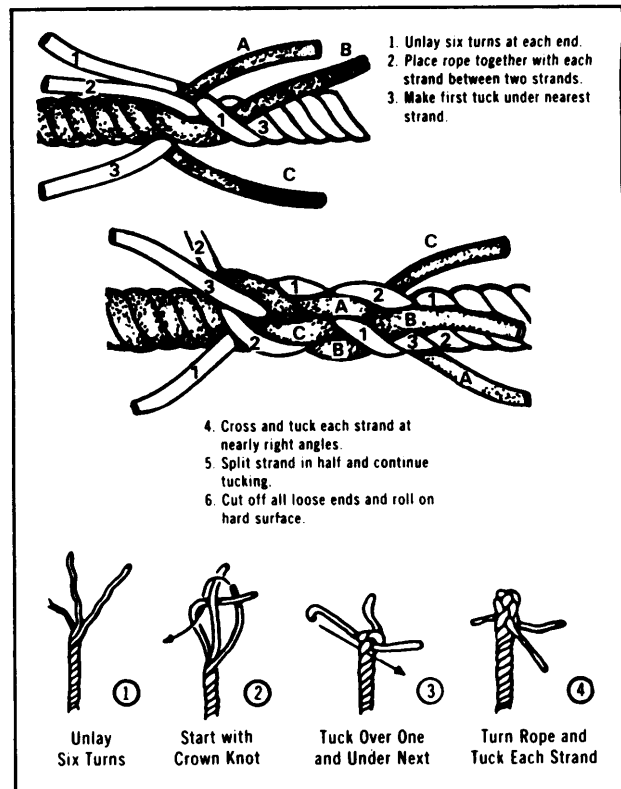


Figure 9-3. Rope splices

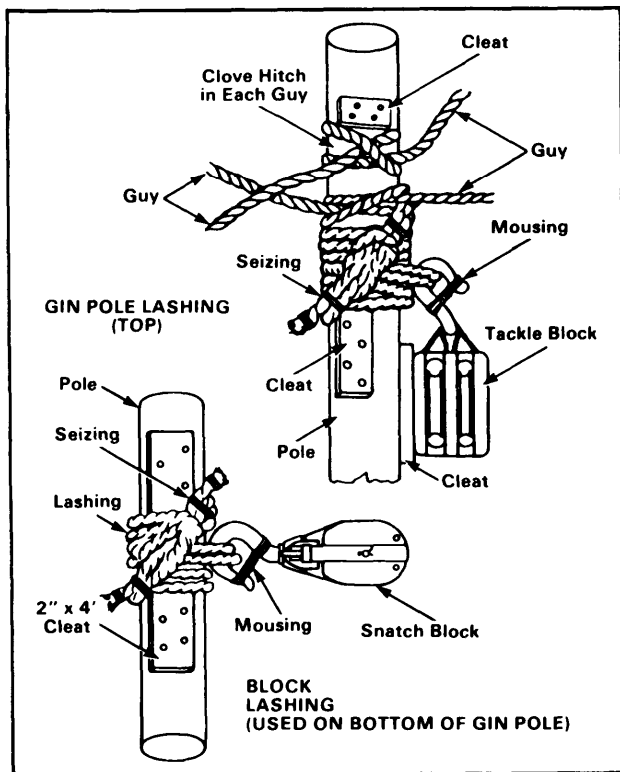


Figure 9-4. Shear, block, and gin pole lashing

Fastenings

See Table 9-6 for characteristics and usage.

Table 9-6. Wire rope clip

| WIRE ROPE
DIAMETER
MM (IN) | NOMINAL
SIZE OF
CLIPS
(IN) | NUMBER
OF
CLIPS | SPACING
OF
CLIPS
MM (IN) | TORQUE TO BE
APPLIED TO
NUTS OF CLIPS
M-KG x 0.1382 (FT-LB) |
|----------------------------------|-------------------------------------|-----------------------|-----------------------------------|--|
| 7.95 ($\frac{5}{16}$) | $\frac{3}{8}$ | 3 | 50 (2) | 3.5 (25) |
| 9.52 ($\frac{3}{4}$) | $\frac{3}{8}$ | 3 | 57 ($2\frac{1}{4}$) | 3.5 (25) |
| 11.11 ($\frac{7}{16}$) | $\frac{1}{2}$ | 4 | 70 ($2\frac{3}{4}$) | 5.5 (40) |
| 12.70 ($\frac{1}{2}$) | $\frac{1}{2}$ | 4 | 76 (3) | 5.5 (40) |
| 15.85 ($\frac{3}{8}$) | $\frac{3}{8}$ | 4 | 95 ($3\frac{3}{4}$) | 9.0 (65) |
| 19.05 ($\frac{3}{4}$) | $\frac{3}{4}$ | 4 | 114 ($4\frac{1}{2}$) | 14 (100) |
| 22.22 ($\frac{7}{8}$) | 1 | 5 | 133 ($5\frac{1}{4}$) | 23 (165) |
| 25.40 (1) | 1 | 5 | 152 (6) | 23 (165) |
| 31.75 ($1\frac{1}{4}$) | $1\frac{1}{4}$ | 5 | 190 ($7\frac{1}{2}$) | 35 (250) |
| 34.92 ($1\frac{3}{8}$) | $1\frac{1}{2}$ | 6 | 210 ($8\frac{1}{4}$) | 52 (375) |
| 38.10 ($1\frac{1}{2}$) | $1\frac{1}{2}$ | 6 | 230 (9) | 52 (375) |
| 44.45 ($1\frac{3}{4}$) | $1\frac{3}{4}$ | 6 | 267 ($10\frac{1}{2}$) | 78 (560) |



NOTE. The spacing of clips should be six times the diameter of the wire rope. To assemble end-to-end connection, the number of clips indicated above should be increased by two. The proper torque indicated above should be used on all clips: U-bolts are reversed at the center of connection so that the U-bolts are on the dead (reduced load) end of each wire rope.

Slings

For different types of slings, see Figure 9-5.

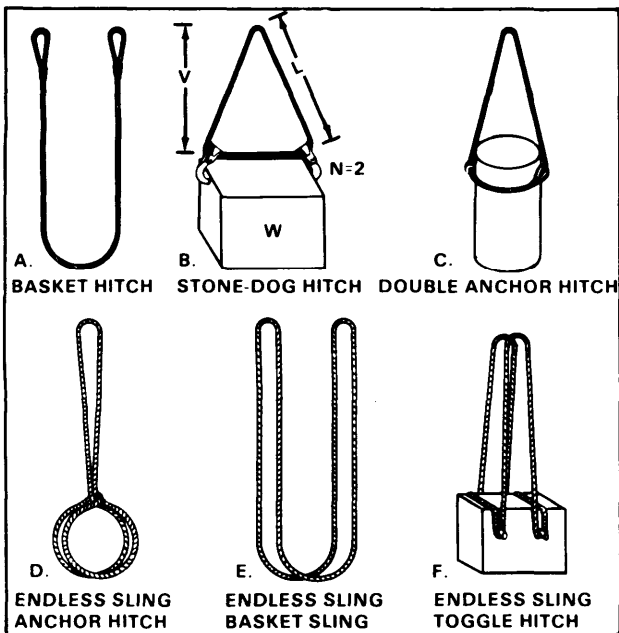


Figure 9-5. Single, combination, and endless slings

To determine the sling capacity, use the formula:

$$T = \frac{W}{N} \times \frac{L}{V}$$

Where: T = tension, in pounds
 N = number of legs
 W = weight of load in pounds
 V = vertical distance, in feet
 L = length of leg, in feet

} See Figure 9-5.

Example problem. You have a ¾-inch-diameter manila rope. Is it safe to use the rope to lift a 2,000-pound load with a 4-leg sling which has a vertical distance of 6 feet and length of leg of 12 feet?

$$T = \frac{W}{N} \times \frac{L}{V}$$

$$T = \frac{2,000}{4} \times \frac{12}{6} = 1,000 \text{ pounds}$$

The tension on each leg will be 1,000 pounds. The safe working capacity of ¾ - inch-diameter manila rope from Table 9-2 is 0.67 tons or 1,340 pounds. Since the safe working capacity is greater than the tension, the rope is safe to use.

Hoisting

Figures 9-6 through 9-8 show expedient lifting devices and their design.

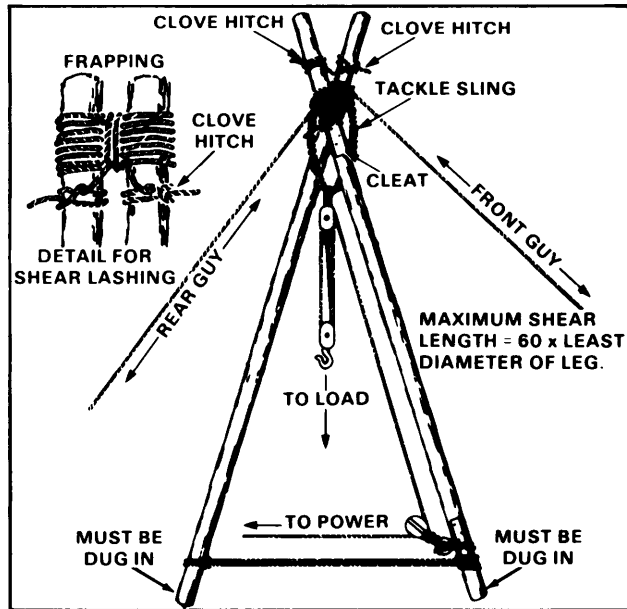


Figure 9-6. Lashing for shears

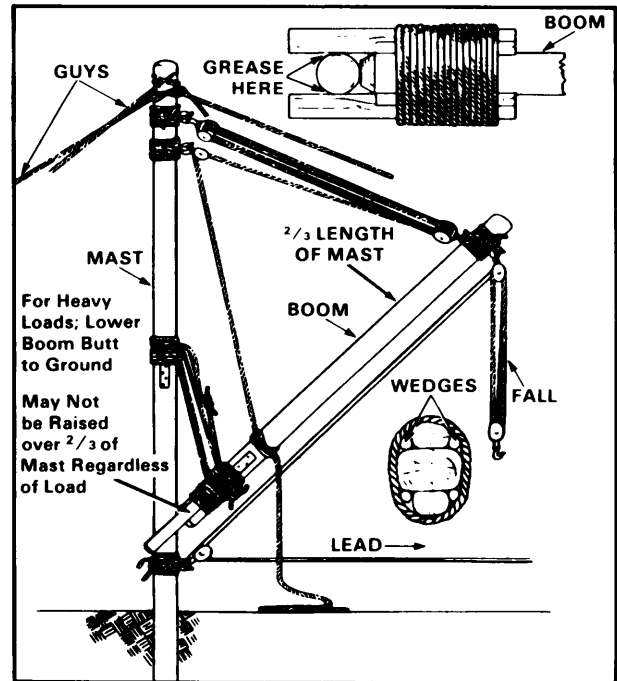


Figure 9-7. Boom derrick

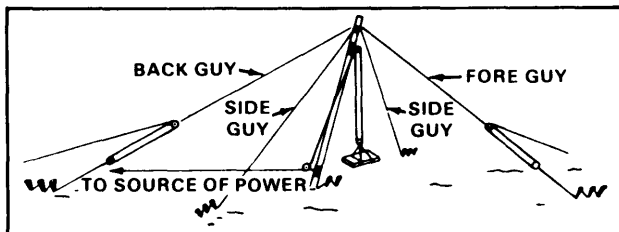


Figure 9-8 Gin pole ready for operation

- NOTE: 1. A gin pole 30 to 40 feet may be raised by hand.
 2. Maximum length of pole is 60 times minimum diameter.
 3. Guys are three to four times the pole length.
 4. Refer to Figure 9-4 (page 9-5) for lashing details.

Tackle Systems

Figure 9-9 shows examples of different tackle systems in a simple tackle system, the mechanical advantage is equal to the number of lines leaving the load. To determine the advantage of a multiple system, see Figure 9-9.

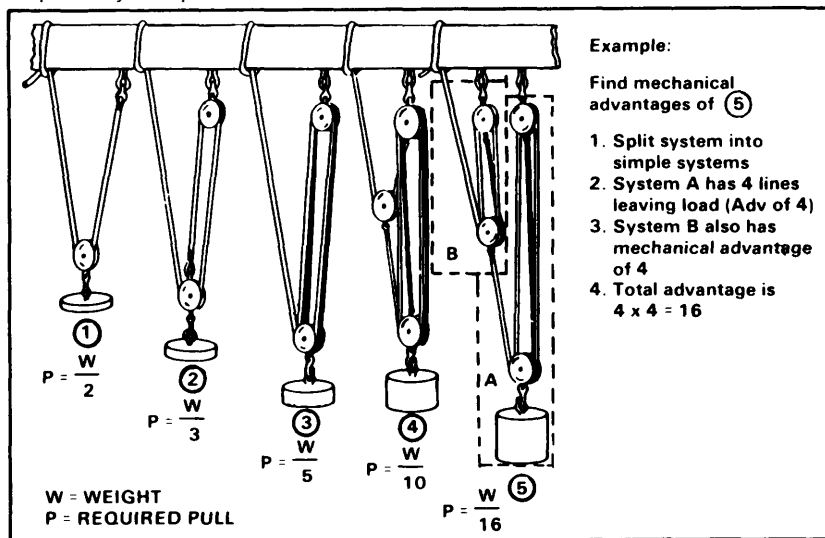


Figure 9-9. Block and tackle systems and mechanical advantages

ANCHORAGES AND GUY LINES

Anchorages

Use natural anchorage whenever possible (trees, boulders, and so forth). Figure 9-10 shows the design and characteristics of several picket holdfasts. For deadman design and characteristics, see Chapter 7 (page 7-14).

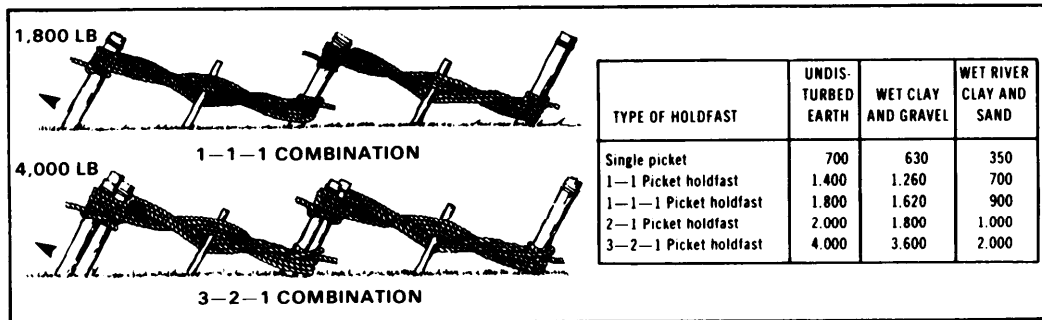


Figure 9-10. Picket holdfast characteristics

Guy Lines

Use a minimum of four guy lines for gin poles and boom derrick and two guy lines for shears. To determine what tension will be on a guy line, use the formula.

$$T = \frac{(W_L + \frac{1}{2} W_S) D}{Y}$$

Where: T = tension in guy line

W_L = weight of load

W_S = weight of spar

D = drift distance

Y = perpendicular distance

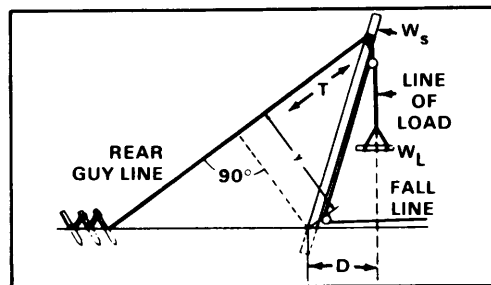


Figure 9-11. Guy line

HIGHLINE

The highline is a trolley line passing through a snatch block at each support (Figure 9-12).

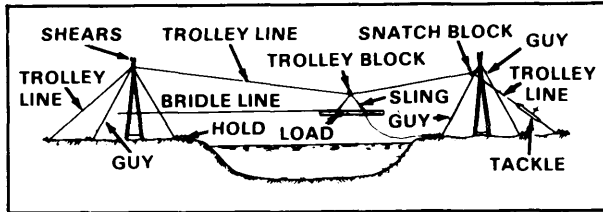


Figure 9-12. Highline

Sag

The sag in the track cable when loaded should be not less than 5 percent of the span.

Safe Load Highline Formula

$$SL = \frac{BS}{5 \times SF} - \frac{DL}{2}$$

Where: SL = safe load in pounds
 BS = breaking strength of line in
 DL = dead load in pounds
 SF = safety factor

Problem: Span is 400 feet

Track line is ¾ - inch-diameter manila rope

Haul line is ½ - inch-diameter manila rope

Track cable sag is 5 percent

Solution: BS for ¾ - inch diameter manila rope (Table 9-2, page 9.2)=

5,400 pounds (2.70 tons)

SF for ¾ - inch rope (Table 9-2) = 4.0

DL for ¾ - inch rope (Table 9-2) = 66.8 pounds/400 feet

DL for ½ - inch rope (Table 9-2) = 60 pounds/800 feet

Therefore:

$$SL = \frac{5,400}{5 \times 4.0} - \frac{66.8}{2}$$

$$SL = 270 - 33.4$$

$$SL = 236.6 \text{ pounds}$$

For the payload, use the formula

$$PL = SL - (\frac{1}{2} W \text{ of haul rope} + W \text{ of traveler} + W \text{ of carrier})$$

For this problem, this would mean

$$PL = 236.6 - (30 \text{ plus the weight of the traveler and carrier})$$

EXPEDIENT VEHICLE RECOVERY

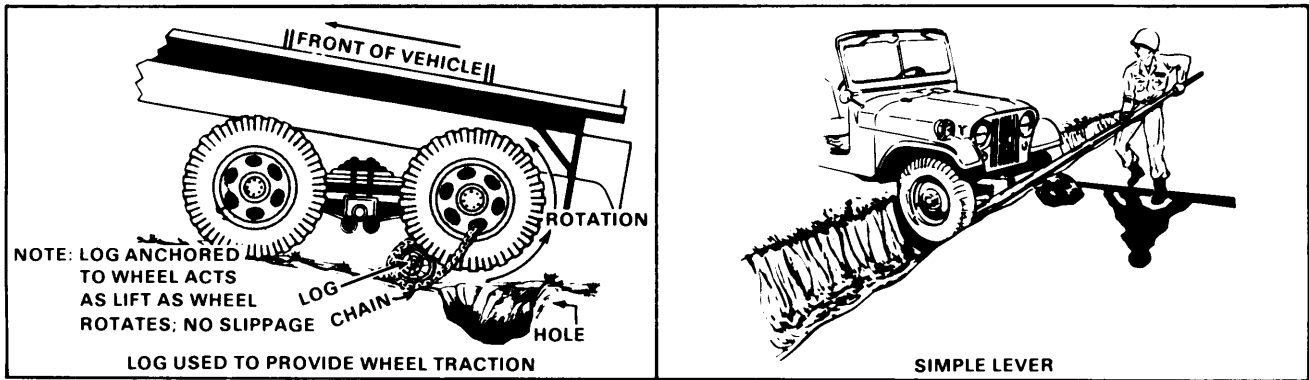


Figure 9-13. Simple lifting techniques

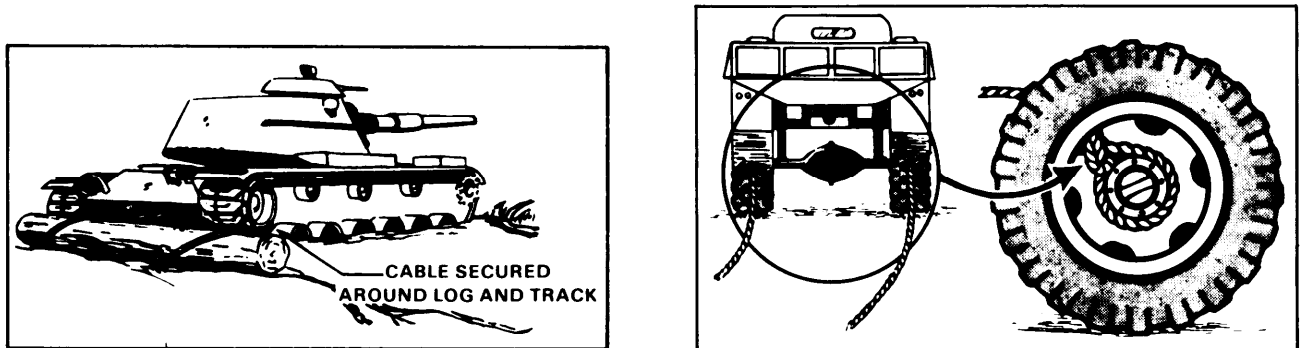


Figure 9-14. Log used to provide truck traction

Figure 9-15. Use of dual wheels for a winch

Chapter 10
Miscellaneous Field Data

SPECIFIC WEIGHTS AND GRAVITIES

Table 10-1. Specific weights and gravities

| SUBSTANCE | WEIGHT LB PER CU FT | SPECIFIC GRAVITY | SUBSTANCE | WEIGHT LB PER CU FT | SPECIFIC GRAVITY |
|--------------------------|---------------------|------------------|---------------------------|---------------------|------------------|
| Aluminum, cast, hammered | 165 | 2.55-2.75 | Hay and straw (bales) | 20 | 0.70-1.15 |
| Copper, cast rolled | 556 | 8.8-9.0 | Paper | 58 | |
| Iron, cast, pig | 450 | 7.2 | Stone, quarried, piles | | |
| Lead | 710 | 11.37 | Basalt, granite, gneiss | 96 | |
| Magnesium alloys | 112 | 1.74-1.83 | Greenstone, hornblende | 107 | |
| Steel, rolled | 490 | 7.85 | Limestone, marble, quartz | 90 | |
| Limestone, marble | 165 | 2.5-2.8 | Sandstone | 82 | |
| Sandstone, bluestone | 147 | 2.2-2.5 | Shale | 92 | |
| Riprap, limestone | 80-85 | | Excavations in water | | |
| Riprap, sandstone | 90 | | Clay | 80 | |
| Riprap, shale | 105 | | River mud | 90 | |
| Glass, common | 156 | 2.4-2.6 | Sand or gravel | 60 | |

Table 10-1. Specific weights and gravities (continued)

| SUBSTANCE | WEIGHT LB PER CU FT | SPECIFIC GRAVITY | SUBSTANCE | WEIGHT LB PER CU FT | SPECIFIC GRAVITY |
|--|---------------------|------------------|----------------------------|---------------------|------------------|
| Excavations in water (continued) | | | Sand gravel, dry, packed | 100-120 | |
| Sand or gravel and clay | 65 | | Sand gravel, wet | 118-120 | |
| Soil or gravel and clay | 70 | | Water, 4 ° C (max density) | 62.428 | 1.0 |
| Stone riprap | 65 | | Water, ice | 56 | 0.88-0.92 |
| Timber, US, seasoned (moisture content by weight 15-50%) | | | Masonry, ashlar | | |
| Soft wood | 25 | 40 | Granite, syenite, gneiss | 165 | 2.3-3.0 |
| Medium wood | 40 | 63 | Limestone, marble | 160 | 2.3-2.8 |
| Hard wood | 55 | 87 | Sandstone, bluestone | 140 | 2.1-2.4 |
| Asphaltum | 81 | 1.1-1.5 | Masonry, brick | | |
| Petroleum, gasoline, and diesel | 42 | 0.66-0.69 | Pressed brick | 140 | 2.2-2.3 |
| Tar, bituminous | 75 | 1.20 | Common brick | 120 | 1.8-2.0 |
| Cement, portland, loose | 94 | | Soft brick | 100 | 1.5-1.7 |
| Cement, portland, set | 183 | 2.7-3.2 | Masonry, concrete | | |
| Clay, damp, plastic | 110 | | Cement, stone, sand | 144 | 2.2-2.4 |
| Clay, dry | 63 | | Masonry, dry rubble | | |
| Earth, dry, loose | 76 | | Granite, syenite, gneiss | 130 | 1.9-2.3 |
| Earth, dry, packed | 96 | | Limestone, marble | 125 | 1.9-2.1 |
| Earth, moist, loose | 78 | | Sandstone, bluestone | 110 | 1.8-1.9 |
| Earth, moist, packed | 96 | | Masonry, mortar, rubble | | |
| Sand gravel, dry, loose | 90-105 | | Granite, syenite, gneiss | 155 | 2.2-2.8 |
| | | | Limestone, marble | 150 | 2.2-2.6 |
| | | | Sandstone, bluestone | 130 | 2.0-2.2 |

CONSTRUCTION MATERIAL

Electrical Wire

Convert load to amperes required by using formula:

$$\text{amperes} = \frac{\text{total wattage required}}{\text{voltage}} = \frac{\text{voltage}}{\text{resistance (ohms)}} = \frac{745 \times \text{horsepower}}{\text{voltage}}$$

Enter Table 10-2 or 10-3 using computed amperes and distance to load to obtain wire size. This procedure is used when power is to be furnished to a specific load such as a motor or a group of lights (See FM 20-31 for more details.)

Table 10-2. Wire sizes for 110-volt single-phase circuits

| FOR 110V CIRCUIT DISTANCE TO LOAD IN FEET | | | | | | | | | | |
|---|-----------------|----------------|----------------|---------------|---------------|---------------|---------------|-----------------|-----------------|-------------------|
| LOAD
IN AMPS | 50 | 75 | 100 | 125 | 150 | 200 | 250 | 300 | 400 | 500 |
| 15 | $\frac{10}{12}$ | $\frac{8}{10}$ | $\frac{8}{10}$ | $\frac{6}{8}$ | $\frac{6}{8}$ | $\frac{4}{6}$ | $\frac{4}{6}$ | $\frac{3}{4}$ | $\frac{2}{4}$ | $\frac{1}{3}$ |
| 20 | $\frac{10}{12}$ | $\frac{8}{10}$ | $\frac{6}{8}$ | $\frac{6}{8}$ | $\frac{4}{6}$ | $\frac{4}{6}$ | $\frac{3}{4}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ |
| 25 | $\frac{8}{10}$ | $\frac{6}{8}$ | $\frac{6}{8}$ | $\frac{4}{6}$ | $\frac{4}{6}$ | $\frac{3}{4}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{2/0}{1}$ |
| 30 | $\frac{6}{10}$ | $\frac{6}{8}$ | $\frac{4}{6}$ | $\frac{4}{6}$ | $\frac{3}{4}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{2/0}{1}$ | $\frac{3/0}{0}$ |
| 40 | $\frac{6}{8}$ | $\frac{4}{6}$ | $\frac{4}{6}$ | $\frac{3}{4}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{2/0}{1}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ |

10--ALUMINUM WIRE

12--COPPER WIRE

| FOR 110V CIRCUIT DISTANCE TO LOAD IN FEET | | | | | | | | | | |
|---|---------------|---------------|---------------|-----------------|-----------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| LOAD
IN AMPS | 50 | 75 | 100 | 125 | 150 | 200 | 250 | 300 | 400 | 500 |
| 50 | $\frac{4}{8}$ | $\frac{4}{6}$ | $\frac{3}{4}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{2/0}{1}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ | $\frac{300}{3/0}$ |
| 60 | $\frac{4}{6}$ | $\frac{2}{4}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{2/0}{1}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ | $\frac{250}{3/0}$ | $\frac{350}{4/0}$ |
| 70 | $\frac{4}{6}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{2/0}{2}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ | $\frac{250}{2/0}$ | $\frac{300}{4/0}$ | $\frac{400}{250}$ |
| 80 | $\frac{4}{6}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{2/0}{1}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ | $\frac{250}{3/0}$ | $\frac{350}{4/0}$ | $\frac{500}{250}$ |
| 90 | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{2/0}{1}$ | $\frac{3/0}{1}$ | $\frac{4/0}{2/0}$ | $\frac{250}{3/0}$ | $\frac{300}{3/0}$ | $\frac{400}{250}$ | $\frac{500}{300}$ |
| 100 | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{2/0}{1}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ | $\frac{300}{3/0}$ | $\frac{350}{4/0}$ | $\frac{500}{250}$ | $\frac{600}{350}$ |

Table 10-3. Wire sizes for 220-volt three-phase circuits

| FOR 220V CIRCUIT DISTANCE TO LOAD IN FEET | | | | | | | | | | |
|---|-----------------|----------------|---------------|---------------|---------------|-----------------|-----------------|-----------------|-------------------|-------------------|
| LOAD
IN AMPS | 100 | 200 | 300 | 400 | 500 | 600 | 700 | 800 | 900 | 1,000 |
| 15 | $\frac{12}{12}$ | $\frac{8}{10}$ | $\frac{6}{8}$ | $\frac{4}{6}$ | $\frac{4}{6}$ | $\frac{3}{4}$ | $\frac{2}{4}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{1}{3}$ |
| 20 | $\frac{10}{12}$ | $\frac{6}{8}$ | $\frac{4}{6}$ | $\frac{4}{6}$ | $\frac{3}{4}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{0}{2}$ |
| 25 | $\frac{8}{10}$ | $\frac{6}{8}$ | $\frac{4}{6}$ | $\frac{3}{4}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{0}{2}$ | $\frac{2/0}{1}$ | $\frac{2/0}{1}$ |
| 30 | $\frac{6}{10}$ | $\frac{4}{6}$ | $\frac{3}{4}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{2/0}{2}$ | $\frac{2/0}{1}$ | $\frac{3/0}{0}$ | $\frac{3/0}{0}$ |
| 40 | $\frac{4}{8}$ | $\frac{4}{6}$ | $\frac{2}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{2/0}{1}$ | $\frac{3/0}{0}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ | $\frac{4/0}{2/0}$ |

10—ALUMINUM WIRE

12—COPPER WIRE

| FOR 220V CIRCUIT DISTANCE TO LOAD IN FEET | | | | | | | | | | |
|---|---------------|---------------|-----------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| LOAD
IN AMPS | 100 | 200 | 300 | 400 | 500 | 600 | 700 | 800 | 900 | 1,000 |
| 50 | $\frac{4}{8}$ | $\frac{3}{4}$ | $\frac{1}{3}$ | $\frac{0}{2}$ | $\frac{2/0}{1}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ | $\frac{4/0}{2/0}$ | $\frac{250}{3/0}$ | $\frac{300}{3/0}$ |
| 60 | $\frac{4}{6}$ | $\frac{2}{4}$ | $\frac{0}{2}$ | $\frac{2/0}{1}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ | $\frac{250}{2/0}$ | $\frac{250}{3/0}$ | $\frac{300}{4/0}$ | $\frac{350}{4/0}$ |
| 70 | $\frac{4}{6}$ | $\frac{1}{3}$ | $\frac{2/0}{2}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ | $\frac{250}{2/0}$ | $\frac{300}{3/0}$ | $\frac{300}{4/0}$ | $\frac{350}{4/0}$ | $\frac{400}{250}$ |
| 80 | $\frac{4}{6}$ | $\frac{1}{3}$ | $\frac{2/0}{1}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ | $\frac{250}{3/0}$ | $\frac{300}{4/0}$ | $\frac{350}{4/0}$ | $\frac{400}{250}$ | $\frac{500}{250}$ |
| 90 | $\frac{2}{4}$ | $\frac{0}{2}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ | $\frac{250}{3/0}$ | $\frac{300}{4/0}$ | $\frac{350}{4/0}$ | $\frac{400}{250}$ | $\frac{500}{300}$ | $\frac{500}{300}$ |
| 100 | $\frac{2}{4}$ | $\frac{0}{2}$ | $\frac{3/0}{0}$ | $\frac{4/0}{2/0}$ | $\frac{300}{3/0}$ | $\frac{350}{4/0}$ | $\frac{400}{250}$ | $\frac{500}{250}$ | $\frac{500}{300}$ | $\frac{600}{350}$ |

Lumber Data

Table 10-4. Properties of southern pine

| NOMINAL SIZE | ACTUAL SIZE DRESSED | AREA OF SECTION IN SQ IN | WEIGHT PER FOOT (LB) |
|--------------|---------------------|--------------------------|----------------------|
| 2 x 4 | 1 5/8 x 3 5/8 | 5.89 | 1.63 |
| 4 x 4 | 3 5/8 x 3 5/8 | 13.14 | 3.64 |
| 2 x 6 | 1 5/8 x 5 5/8 | 9.14 | 2.53 |
| 6 x 6 | 5 5/8 x 5 5/8 | 31.64 | 8.76 |
| 2 x 8 | 1 5/8 x 7 1/2 | 12.19 | 3.38 |
| 4 x 8 | 3 5/8 x 7 1/2 | 27.19 | 7.55 |
| 6 x 8 | 5 5/8 x 7 1/2 | 42.19 | 11.72 |
| 8 x 8 | 7 1/2 x 7 1/2 | 56.25 | 15.58 |
| 2 x 10 | 1 5/8 x 9 1/2 | 15.44 | 4.28 |
| 6 x 10 | 5 5/8 x 9 1/2 | 53.44 | 14.84 |
| 10 x 10 | 9 1/2 x 9 1/2 | 90.25 | 25.00 |
| 2 x 12 | 1 5/8 x 11 1/2 | 18.69 | 5.18 |
| 3 x 12 | 2 5/8 x 11 1/2 | 30.19 | 8.39 |
| 6 x 12 | 5 5/8 x 11 1/2 | 64.69 | 17.96 |
| 8 x 12 | 7 1/2 x 11 1/2 | 86.25 | 23.89 |
| 10 x 12 | 9 1/2 x 11 1/2 | 109.25 | 30.26 |
| 2 x 14 | 1 5/8 x 13 1/2 | 21.94 | 6.09 |
| 3 x 14 | 2 5/8 x 13 1/2 | 35.44 | 9.84 |
| 6 x 14 | 5 5/8 x 13 1/2 | 75.94 | 21.09 |
| 10 x 14 | 9 1/2 x 13 1/2 | 128.25 | 35.53 |
| 14 x 14 | 13 1/2 x 13 1/2 | 182.25 | 50.48 |
| 2 x 16 | 1 5/8 x 15 1/2 | 25.19 | 7.00 |
| 3 x 16 | 2 5/8 x 15 1/2 | 40.69 | 11.30 |
| 8 x 16 | 7 1/2 x 15 1/2 | 116.25 | 32.20 |
| 12 x 16 | 11 1/2 x 15 1/2 | 178.25 | 49.37 |
| 14 x 16 | 13 1/2 x 15 1/2 | 209.25 | 57.96 |
| 16 x 16 | 15 1/2 x 15 1/2 | 240.25 | 66.55 |
| 4 x 18 | 3 5/8 x 17 1/2 | 63.44 | 17.62 |
| 8 x 18 | 7 1/2 x 17 1/2 | 131.25 | 36.36 |
| 12 x 18 | 11 1/2 x 17 1/2 | 201.25 | 55.75 |

NOTE: In some species 5 1/2" is the dressed size for nominal 6" x 6" and larger.

Fasteners

Table 10-5 Wood screw diameters

| SIZE | DIAMETER-D INCHES | D' INCHES ¹ |
|-------------------|-------------------|------------------------|
| 1/2 inch—No. 4 | .1105 | .0122 |
| 3/4 inch—No. 8 | .1631 | .0266 |
| 1 inch—No. 10 | .1894 | .0359 |
| 1 1/2 inch—No. 12 | .2158 | .0466 |
| 2 inch—No. 14 | .2421 | .0586 |
| 2 1/2 inch—No. 16 | .2684 | .0720 |
| 3 inch—No. 18 | .2947 | .0868 |

Table 10-6. Nail and spike sizes

| SIZE | LENGTH
IN | COMMON | | | | FINISHING | | FLOORING | |
|--------|--------------|-----------------|---------|--------|------|---|---------|----------|---------|
| | | DIAMETER
(D) | | | | | | | |
| | | GAGE | NO. /LB | INCHES | D3/2 | GAGE | NO. /LB | GAGE | NO. /LB |
| 3D | 1 1/4 | 14 | 568 | .0800 | 0226 | 15 1/2 | 807 | | |
| 4D | 1 1/2 | 12 1/2 | 316 | .0985 | 0309 | 15 | 584 | | |
| 6D | 2 | 11 1/2 | 181 | .1130 | 0380 | 13 | 309 | 11 | 157 |
| 8D | 2 1/2 | 10 1/4 | 106 | .1314 | 0476 | 12 1/2 | 189 | 10 | 99 |
| 10D | 3 | 9 | 69 | .1483 | 0570 | 11 1/2 | 121 | 9 | 69 |
| 12D | 3 1/4 | 9 | 63 | .1552 | 0611 | 11 1/2 | 113 | 8 | 54 |
| 16D | 3 1/2 | 8 | 49 | .1620 | 0652 | 11 | 90 | 7 | 43 |
| 20D | 4 | 6 | 31 | .1920 | 0841 | 10 | 61 | 6 | 31 |
| 30D | 4 1/2 | 5 | 24 | .2070 | 0942 | | | | |
| 40D | 5 | 4 | 18 | .2253 | 1066 | | | | |
| 60D | 6 | 2 | 11 | .2625 | 1347 | | | | |
| SPIKES | | | | | | NOTE: To avoid splitting, nail diameters should not exceed one-seventh of the thickness of lumber to be nailed. | | | |
| 7" | 7" | 5/16" | | 5/16" | 1750 | | | | |
| 8" | 8" | 3/8" | | 3/8" | 2295 | | | | |
| 9" | 9" | 3/8" | | 3/8" | 2295 | | | | |
| 10" | 10" | 3/8" | | 3/8" | 2295 | | | | |
| 12" | 12" | 3/8" | | 3/8" | 2295 | | | | |

Formula to find approximate number of nails required.

Number of pounds (12D to 60D, framing) = $D/6 \times BF/100$

Number of pounds (2D to 12D, sheathing) = $D/4 \times BF/100$

Where D = size of desired nail in pennies

BF = total board feet to be nailed

SOIL CONVERSION

Table 10-7. Soil conversion factors

| SOIL TYPE | INITIAL SOIL
CONDITION | CONVERTED TO: | | |
|-------------------|---------------------------|---------------|-------|-----------|
| | | IN PLACE | LOOSE | COMPACTED |
| Sand | In Place | | 1.11 | 95 |
| | Loose | 90 | | 86 |
| | Compacted | 1.05 | 1.17 | |
| Loam | In Place | | 1.25 | 90 |
| | Loose | 80 | | 72 |
| | Compacted | 1.11 | 1.39 | |
| Clay | In Place | | 1.43 | 90 |
| | Loose | 70 | | 63 |
| | Compacted | 1.11 | 1.59 | |
| Rock
(blasted) | In Place | | 1.50 | 1.30 |
| | Loose | 67 | | 87 |
| | Compacted | 77 | 1.15 | |

TRIGONOMETRIC FUNCTIONS AND GEOMETRIC FIGURES

Table 10-8. Trigonometric functions

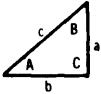
| <div style="display: flex; align-items: center;">  <div style="margin-left: 20px;"> $a^2 = c^2 - b^2$ $\sin A = a/c$
 $b^2 = c^2 - a^2$ $\cos A = b/c$
 $c^2 = a^2 + b^2$ $\tan A = a/b$ </div> </div> | | | | | | | |
|--|------------------------|------------------------|------------|------------|--------------------|--------------------|--------------------------------|
| RIGHT TRIANGLE | | | | | | | |
| GIVEN | TO FIND | | | | | | |
| | A | B | C | a | b | c | AREA |
| a, b | $\tan A = \frac{a}{b}$ | $\tan B = \frac{b}{a}$ | 90° | | | $\sqrt{a^2 + b^2}$ | $\frac{ab}{2}$ |
| a, c | $\sin A = \frac{a}{c}$ | $\cos B = \frac{a}{c}$ | 90° | | $\sqrt{c^2 - a^2}$ | | $\frac{a}{2} \sqrt{c^2 - a^2}$ |
| A, a | | $90^\circ - A$ | 90° | | $a \cot A$ | $\frac{a}{\sin A}$ | $\frac{a^2 \cot A}{2}$ |
| A, b | | $90^\circ - A$ | 90° | $b \tan A$ | | $\frac{b}{\cos A}$ | $\frac{b^2 \tan A}{2}$ |
| A, c | | $90^\circ - A$ | 90° | $c \sin A$ | $c \cos A$ | | $\frac{c^2 \sin 2A}{4}$ |

Table 10-8. Trigonometric functions (continued)

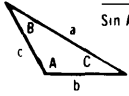
|  <div style="display: flex; justify-content: space-around; margin-top: 10px;"> <div> $\frac{a}{\sin A}$
 $\frac{b}{\sin B}$
 $\frac{c}{\sin C}$ </div> <div> $a^2 = b^2 + c^2 - 2bc \cos A$
 $b^2 = a^2 + c^2 - 2ac \cos B$
 $c^2 = a^2 + b^2 - 2ab \cos C$
 $S = \frac{a + b + c}{2}$ </div> </div> | | | | | | | |
|--|---|---|---|---|---------------------------|---------------------------------|--------------------------------------|
| OBLIQUE TRIANGLE | | | | | | | |
| GIVEN | TO FIND | | | | | | |
| | A | B | C | a | b | c | AREA |
| a b c | $\cos \frac{A}{2} \sqrt{\frac{s(s-a)}{bc}}$ | $\cos \frac{B}{2} \sqrt{\frac{s(s-b)}{ac}}$ | $\cos \frac{C}{2} \sqrt{\frac{s(s-c)}{ab}}$ | | | | $\sqrt{s(s-a)(s-b)(s-c)}$ |
| a, A, B | | | $180^\circ - (A + B)$ | | $\frac{a \sin B}{\sin A}$ | $\frac{a \sin C}{\sin A}$ | $\frac{a^2 \sin B \sin C}{2 \sin A}$ |
| a, b, A | | $\sin B = \frac{b \sin A}{a}$ | | | | $\frac{b \sin C}{\sin B}$ | |
| a, b, c | | $\tan A = \frac{a \sin C}{b - a \cos C}$ | | | | $\sqrt{a^2 + b^2 - 2ab \cos C}$ | $\frac{ab \sin C}{2}$ |

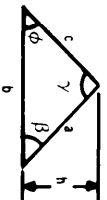
Table 10-8 Trigonometric functions (continued)

| DEGREE
OF
ANGLE | SINE | COSINE | SECANT | TANGENT | COTANGENT | SECANT | COSINE | DEGREE
OF
ANGLE |
|-----------------------|------|--------|--------|---------|-----------|--------|--------|-----------------------|
| 0 | .000 | | | .000 | | 1.000 | 1.000 | 90 |
| 1 | .017 | 57.30 | | .017 | 57.29 | 1.000 | 1.000 | 89 |
| 2 | .035 | 28.65 | | .035 | 28.64 | 1.001 | .999 | 88 |
| 3 | .052 | 19.11 | | .052 | 19.08 | 1.001 | .999 | 87 |
| 4 | .070 | 14.34 | | .070 | 14.30 | 1.002 | .998 | 86 |
| 5 | .087 | 11.47 | | .087 | 11.43 | 1.004 | .996 | 85 |
| 6 | .105 | 9.567 | | .105 | 9.514 | 1.006 | .995 | 84 |
| 7 | .122 | 8.206 | | .123 | 8.144 | 1.008 | .993 | 83 |
| 8 | .139 | 7.185 | | .141 | 7.115 | 1.010 | .990 | 82 |
| 9 | .156 | 6.392 | | .158 | 6.314 | 1.012 | .988 | 81 |
| 10 | .174 | 5.759 | | .176 | 5.671 | 1.015 | .985 | 80 |
| 11 | .191 | 5.241 | | .194 | 5.145 | 1.019 | .982 | 79 |
| 12 | .208 | 4.810 | | .213 | 4.705 | 1.022 | .978 | 78 |
| 13 | .225 | 4.445 | | .231 | 4.331 | 1.026 | .974 | 77 |
| 14 | .242 | 4.134 | | .249 | 4.011 | 1.031 | .970 | 76 |
| 15 | .259 | 3.864 | | .268 | 3.732 | 1.035 | .966 | 75 |
| 16 | .276 | 3.628 | | .287 | 3.487 | 1.040 | .961 | 74 |
| 17 | .292 | 3.420 | | .306 | 3.271 | 1.046 | .956 | 73 |
| 18 | .309 | 3.236 | | .325 | 3.078 | 1.051 | .951 | 72 |
| 19 | .326 | 3.072 | | .344 | 2.904 | 1.058 | .946 | 71 |
| 20 | .342 | 2.924 | | .364 | 2.747 | 1.064 | .940 | 70 |
| 21 | .358 | 2.790 | | .384 | 2.605 | 1.071 | .934 | 69 |
| 22 | .375 | 2.669 | | .404 | 2.475 | 1.079 | .927 | 68 |
| 23 | .391 | 2.559 | | .424 | 2.356 | 1.086 | .921 | 67 |
| 24 | .407 | 2.459 | | .445 | 2.246 | 1.095 | .914 | 66 |
| 25 | .423 | 2.366 | | .466 | 2.145 | 1.103 | .906 | 65 |
| 26 | .438 | 2.281 | | .488 | 2.050 | 1.113 | .899 | 64 |
| 27 | .454 | 2.203 | | .510 | 1.963 | 1.122 | .891 | 63 |
| 28 | .469 | 2.130 | | .532 | 1.881 | 1.133 | .883 | 62 |
| 29 | .485 | 2.063 | | .554 | 1.804 | 1.143 | .875 | 61 |
| 30 | .500 | 2.000 | | .577 | 1.732 | 1.155 | .866 | 60 |
| 31 | .515 | 1.942 | | .601 | 1.664 | 1.167 | .857 | 59 |
| 32 | .530 | 1.887 | | .625 | 1.600 | 1.179 | .848 | 58 |
| 33 | .545 | 1.836 | | .649 | 1.540 | 1.192 | .839 | 57 |
| 34 | .559 | 1.788 | | .675 | 1.483 | 1.206 | .829 | 56 |
| 35 | .574 | 1.743 | | .700 | 1.428 | 1.221 | .819 | 55 |
| 36 | .588 | 1.701 | | .727 | 1.376 | 1.236 | .809 | 54 |
| 37 | .602 | 1.662 | | .754 | 1.327 | 1.252 | .799 | 53 |
| 38 | .616 | 1.624 | | .781 | 1.280 | 1.269 | .788 | 52 |
| 39 | .629 | 1.589 | | .810 | 1.235 | 1.287 | .777 | 51 |
| 40 | .643 | 1.556 | | .839 | 1.192 | 1.305 | .766 | 50 |
| 41 | .656 | 1.524 | | .869 | 1.150 | 1.325 | .755 | 49 |
| 42 | .669 | 1.494 | | .900 | 1.111 | 1.346 | .743 | 48 |
| 43 | .682 | 1.466 | | .933 | 1.072 | 1.367 | .731 | 47 |
| 44 | .695 | 1.440 | | .966 | 1.036 | 1.390 | .719 | 46 |
| 45 | .707 | 1.414 | | 1.000 | 1.000 | 1.414 | .707 | 45 |

Table 10.9: Geometric figures and formulas

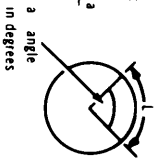
- (1) Any triangle
 $A = \frac{1}{2}bh$

or $\sin \gamma = \frac{c \sin \phi}{a}$



- (4) Segment of circle
 $A = \frac{\pi r^2 a}{360} - \frac{r^2 \sin a}{2}$

$\frac{2 \pi r a}{360}$

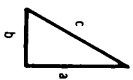


- (2) Right triangle

$a = \sqrt{c^2 - b^2}$

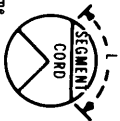
$b = \sqrt{c^2 - a^2}$

$c = \sqrt{a^2 + b^2}$



- (5) Sector of circle

$\frac{r l}{2} = \frac{\pi r^2 a}{360}$

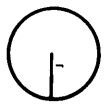


- (3) Circle

$A = \pi r^2$

$A = 0.7854 D^2$

$C = \pi D$



- A : area
 r : radius
 h : height
 b : length of base
 c : hypotenuse
 C : circumference
 V : volume
 l : length of arc
 K : length of cord

- (6) Regular polygons: The area of any regular polygon (all sides equal, all angles equal) is equal to the product of the square of the lengths of one side and the factors. Example problem: Area of a regular octagon having 6-inch sides is $6 \times 6 \times 4.828$ or 173.8 square inches. See factors in table.

| POLYGON FACTORS | | | |
|-----------------|--------|--------------|--------|
| NO. OF SIDES | FACTOR | NO. OF SIDES | FACTOR |
| 3 | 0.433 | 8 | 4.828 |
| 4 | 1.000 | 9 | 6.182 |
| 5 | 1.720 | 10 | 7.694 |
| 6 | 2.598 | 11 | 9.366 |
| 7 | 3.634 | 12 | 11.196 |

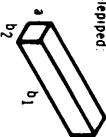
- (9) Cube:

$V = b^3$



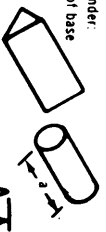
- (10) Rectangular parallelepiped:

$V = ab_1 b_2$



- (11) Prism or cylinder:

$V = a \times \text{area of base}$



- (12) Pyramid or cone:

$V = \frac{1}{3}a \times \text{area of base}$



- (13) Sphere:

$V = \frac{4}{3} \pi r^3$

$A = 4 \pi r^2$

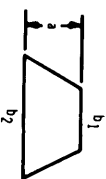


- (7) Rectangle and parallelogram

$A = ab$



- (8) Trapezoid:
 $A = \frac{1}{2}a(b_1 + b_2)$



CONVERSION FACTORS

Unit

Table 10-10. Conversion factors

| MULTIPLY | BY | TO OBTAIN |
|-------------------|------------------------|--------------------|
| acres | 43.560 | square feet |
| acres | 4.047 | square meters |
| acres | 1.562×10^{-3} | square miles |
| acres | 5645.38 | square varas |
| acres | 4.840 | square yards |
| acre—feet | 43.560 | cubic—feet |
| acres | 100 | square meters |
| atmospheres | 76.0 | cms of mercury |
| atmospheres | 29.92 | inches of mercury |
| atmospheres | 33.90 | feet of water |
| atmospheres | 14.70 | pounds per sq inch |
| board—feet | 144 sq in x 1 in | cubic inches |
| BTU | 0.2520 | kilogram—calories |
| BTU | 777.5 | foot—pounds |
| BTU | 2.928×10^{-4} | kilowatt—hours |
| BTU per min | 0.02356 | horsepower |
| BTU per min | 0.01757 | kilowatts |
| BTU per min | 17.57 | watts |
| bushels | 1.244 | cubic feet |
| centares | 1 | square meters |
| centigrams | 0.01 | grams |
| centiliters | 0.01 | liters |
| centimeters | 0.3937 | inches |
| centimeters | 0.01 | meters |
| centimeters | 393.7 | mils |
| centimeters | 10 | millimeters |
| centimeters—grams | 10^{-5} | meter—kilograms |
| centimeters—grams | 7.233×10^{-5} | pound—feet |
| cms of mercury | 0.01316 | atmospheres |
| cms of mercury | 0.4461 | feet of water |
| cms of mercury | 136.0 | kgs of sq meter |
| cms of mercury | 27.85 | pounds per sq foot |

| MULTIPLY | BY | TO OBTAIN |
|---------------------|------------------------|---------------------|
| cms of mercury | 0.1934 | pounds per sq inch |
| cms per second | 0.6 | meters per min |
| circular mils | 0.7854 | square mils |
| cord—feet | 4 ft x 4 ft x 1 ft | cubic feet |
| cords | 8 ft x 4 ft x 4 ft | cubic feet |
| cubic cms | 6.102×10^{-2} | cubic inches |
| cubic cms | 10^{-6} | cubic meters |
| cubic cms | 2.642×10^{-4} | gallons |
| cubic cms | 10^{-3} | liters |
| cubic feet | 2.832×10^4 | cubic cms |
| cubic feet | 1.728 | cubic inches |
| cubic feet | 0.02832 | cubic meters |
| cubic feet | 0.03704 | cubic yards |
| cubic feet | 7.481 | gallons |
| cubic feet | 28.32 | liters |
| cubic feet per min | 472.0 | cubic cms per sec |
| cubic feet per min | 0.1247 | gallons per sec |
| cubic feet per min | 0.4720 | liters per sec |
| cubic feet per min | 62.4 | lb of water per min |
| cubic inches | 16.39 | cubic cms |
| cubic inches | 5.787×10^{-4} | cubic feet |
| cubic inches | 0.01732 | quarts (liq) |
| cubic meters | 10^6 | cubic cms |
| cubic meters | 35.31 | cubic feet |
| cubic meters | 1.308 | cubic yards |
| cubic meters | 264.2 | gallons |
| cubic yards | 27 | cubic feet |
| cubic yards | 0.7646 | cubic meters |
| cubic yards | 202.0 | gallons |
| cubic yards per min | 0.45 | cubic feet per sec |
| cubic yards per min | 3.367 | gallons per sec |

Table 10-10. Conversion factors (continued)

| MULTIPLY | BY | TO OBTAIN |
|---------------------|-------------------------|---------------------|
| decigrams | 0.1 | grams |
| deciliters | 0.1 | liters |
| decimeters | 0.1 | meters |
| degrees (angle) | 60 | minutes |
| degrees (angle) | 0.01745 | radians |
| degrees (angle) | 3600 | seconds |
| dekagrams | 10 | grams |
| dekaliters | 10 | liters |
| dekameters | 10 | meters |
| drams | 1.772 | grams |
| drams | 0.0625 | ounces |
| ergs | 9.486×10^{-11} | BTU |
| fathoms | 6 | feet |
| feet | 0.3048 | meters |
| feet | 36 | varas |
| feet | 1/3 | yards |
| feet of water | 0.4335 | pounds per sq inch |
| feet per min | 0.5080 | centimeters per sec |
| feet per min | 0.01667 | feet per sec |
| feet per min | 0.01136 | miles per hour |
| feet per sec | 1.097 | kilometers per hour |
| feet per sec | 0.5921 | knots per hour |
| feet per sec | 18.29 | meters per min |
| feet per sec | 0.6818 | miles per hour |
| feet per 100 feet | 1 | percent grade |
| foot—pounds | 1.286×10^{-3} | BTU |
| foot—pounds | 1.356×10^7 | ergs |
| foot—pounds | 5.050×10^{-7} | horsepower—hours |
| foot—pounds | 3.241×10^{-4} | kilogram—calories |
| foot—pounds | 3.766×10^{-7} | kilowatt—hours |
| foot—pounds per min | 1.286×10^{-3} | BTU per min |
| foot—pounds per min | 3.030×10^{-5} | horsepower |

| MULTIPLY | BY | TO OBTAIN |
|---------------------|------------------------|-----------------------|
| foot—pounds per min | 3.241×10^{-4} | kg—calories per min |
| foot—pounds per min | 2.260×10^{-5} | kilowatts |
| furlongs | 40 | rods |
| gallons | 3785 | cubic cms |
| gallons | 0.1337 | cubic feet |
| gallons | 231 | cubic inches |
| gallons | 3.785×10^{-3} | cubic meters |
| gallons | 4.951×10^{-3} | cubic yards |
| gallons per min | 2.228×10^{-3} | cubic feet per sec |
| gills | 0.1183 | liters |
| grains (troy) | 1 | grains (av) |
| grains (troy) | 0.06480 | grams |
| grains (troy) | 0.04167 | pennyweights (troy) |
| grams | 980.7 | dynes |
| grams | 15.43 | grains (troy) |
| grams | 10^{-3} | kilograms |
| grams | 10^3 | milligrams |
| grams | 0.03527 | ounces |
| grams | 0.03215 | ounces (troy) |
| grams | 2.205×10^{-3} | pounds |
| grams—calories | 3.968×10^{-3} | BTU |
| gram—cms | 2.344×10^{-8} | kilogram—calories |
| gram—cms | 10^{-5} | kilogram—meters |
| grams per cm | 5.600×10^{-3} | pounds per inch |
| grams per cu cm | 62.43 | pounds per cubic foot |
| hectares | 2.471 | acres |
| hectares | 1.076×10^5 | square feet |
| hectograms | 100 | grams |
| hectoliters | 100 | liters |
| hectometers | 100 | meters |
| hectowatts | 100 | watts |

Table 10-10. Conversion factors (continued)

| MULTIPLY | BY | TO OBTAIN |
|-------------------|------------------------|---------------------|
| horsepower | 42.44 | BTU per min |
| horsepower | 33.000 | foot—pounds per min |
| horsepower | 550 | foot—pounds per sec |
| horsepower | 1.014 | horsepower (metric) |
| horsepower | 10.70 | kg—calories per min |
| horsepower | 0.7457 | kilowatts |
| horsepower | 745.7 | watts |
| inches | 2.540 | centimeters |
| inches | 10^3 | mils |
| inches | .03 | varas |
| inches | 0.03342 | atmospheres |
| inches of mercury | 1.133 | feet of water |
| inches of mercury | 70.73 | pounds per sq foot |
| inches of water | 0.002458 | atmospheres |
| inches of water | 0.07355 | inches of mercury |
| inches of water | 0.5781 | ounces per sq inch |
| inches of water | 5.204 | pounds per sq foot |
| inches of water | 0.03613 | pounds per sq inch |
| joules | 9.486×10^{-4} | BTU |
| joules | 10^7 | ergs |
| joules | 0.7376 | foot—pounds |
| joules | 2.390×10^{-4} | kilogram—calories |
| joules | 0.1020 | kilogram—meters |
| joules | 2.778×10^{-4} | watt—hours |
| kilograms | 980.665 | dynes |
| kilograms | 10^3 | grams |
| kilograms | 2.2046 | pounds |
| kilograms | 1.102×10^3 | tons (short) |
| kilogram—calories | 3.968 | BTU |
| kilogram—calories | 3088 | foot—pounds |
| kilogram—calories | 1.588×10^{-3} | horsepower—hours |

| MULTIPLY | BY | TO OBTAIN |
|---------------------|------------------------|-----------------------|
| kg—calories | 1.162×10^{-3} | kilowatt—hours |
| kg—calories per min | 0.06972 | kilowatts |
| kg—meters | 9.302×10^{-3} | BTU |
| kg—meters | 9.807×10^7 | ergs |
| kgs per cubic meter | 10^{-3} | grams per cubic cm |
| kgs per cubic meter | 0.06243 | pounds per cubic foot |
| kgs per sq meter | 9.678×10^{-5} | atmospheres |
| kgs per sq meter | 3.281×10^{-3} | feet of water |
| kgs per sq meter | 2.896×10^{-3} | inches of mercury |
| kgs per sq meter | 0.2048 | pounds per sq foot |
| kgs per sq meter | 1.422×10^{-3} | pounds per sq inch |
| kiloliters | 10^3 | liters |
| kilometers | 10^5 | centimeters |
| kilometers | 3281 | feet |
| kilometers | 10^3 | meters |
| kilometers | 0.6214 | miles |
| kilometers per hour | 0.5396 | knots per hour |
| kilowatts | 56.92 | BTU per min |
| kilowatts | 4.425×10^4 | foot—pounds per min |
| kilowatts | 1.341 | horsepower |
| kilowatts—hour | 3415 | BTU |
| kilowatts—hours | 2.655×10^6 | foot—pounds |
| knots | 1.853 | kilometers per hour |
| knots | 1.152 | miles per hour |
| links (engineer's) | 12 | inches |
| links (surveyor's) | 7.92 | inches |
| liters | 10^3 | cubic cms |
| liters | 0.2642 | gallons |
| liters | 1.057 | quarts (liq) |
| liters per min | 5.885×10^{-4} | cubic feet per sec |
| liters per min | 4.403×10^{-3} | gallons per sec |

Table 10-10. Conversion factors (continued)

| MULTIPLY | BY | TO OBTAIN |
|-----------------|------------------------|---------------------|
| meters | 100 | centimeters |
| meters | 3 2808 | feet |
| meters | 39 37 | inches |
| meters | 10^{-3} | kilometers |
| meters | 10^3 | millimeters |
| meters | 1 0936 | yards |
| microns | 10^{-6} | meters |
| miles | 5280 | feet |
| miles | 1 6093 | kilometers |
| miles | 1760 | yards |
| miles per hour | 1 467 | feet per sec |
| miles per hour | 1 6093 | kilometers per hour |
| miles per hour | 0 8684 | knots per hour |
| milliers | 10^3 | kilograms |
| milligrams | 10^{-3} | grams |
| milliliters | 10^{-3} | liters |
| millimeters | 0 1 | centimeters |
| millimeters | 0 03937 | inches |
| millimeters | 39 37 | inches |
| mils | 0 002540 | centimeters |
| mils | 10^{-3} | inches |
| minutes (angle) | $2 909 \times 10^{-4}$ | radians |
| minutes (angle) | 60 | seconds (angle) |
| myriagrams | 10 | kilograms |
| myriameters | 10 | kilometers |
| myriawatts | 10 | kilowatts |
| nautical miles | 1 152 | miles |
| nautical miles | 2027 | yards |
| ounces | 8 | drams |
| ounces | 437 5 | grains |
| ounces | 28 35 | grams |
| ounces | 0 0625 | pounds |

| MULTIPLY | BY | TO OBTAIN |
|-----------------------|---------------------|----------------------|
| ounces (fluid) | 1 805 | cubic inches |
| ounces (troy) | 480 | grains (troy) |
| ounces (troy) | 31 10 | grams |
| ounces (troy) | 20 | pennyweights (troy) |
| ounces (troy) | 0 08333 | pounds (troy) |
| perches (masonry) | 24 75 | cubic feet |
| pints (dry) | 33 60 | cubic inches |
| pints (liq) | 28 87 | cubic inches |
| pounds | 444 823 | dynes |
| pounds | 453 6 | grams |
| pounds | 16 | ounces |
| pounds | 32 17 | poundals |
| pound—feet | $1 356 \times 10^7$ | centimeter—dynes |
| pound—feet | 13 825 | centimeter—grams |
| pound—feet | 0 1383 | meter—kilograms |
| pounds of water | 0 01602 | cubic feet |
| pounds of water | 27 68 | cubic inches |
| pounds of water | 0 1198 | gallons |
| pounds per cubic foot | 16 02 | kgs per cubic meter |
| pounds per cubic inch | 27 68 | grams per cubic cm |
| pounds per foot | 1 488 | kgs per meter |
| pounds per sq foot | 0 01602 | feet of water |
| pounds per sq foot | 4 882 | kgs per sq meter |
| pounds per sq inch | 0 06804 | atmospheres |
| pounds per sq inch | 2 307 | feet of water |
| pounds per sq inch | 2 036 | inches of mercury |
| pounds per sq inch | 703 1 | kgs per square meter |
| pounds per sq inch | 144 | pounds per sq foot |
| quadrants (angle) | 90 | degrees |
| quadrants (angle) | 5400 | minutes |
| quadrants (angle) | 1 571 | radians |
| quarts (dry) | 67 20 | cubic inches |
| quarts (liq) | 57 75 | cubic inches |

Table 10-10. Conversion factors (continued)

| MULTIPLY | BY | TO OBTAIN |
|----------------------|------------------------|----------------------|
| radians | 57.30 | degrees |
| radians | 3438 | minutes |
| radians | 0637 | quadrants |
| reams | 500 | sheets |
| revolutions | 360 | degrees |
| revolutions | 4 | quadrants |
| revolutions | 6.283 | radians |
| revs per min | 6 | degrees per sec |
| revs per min | 0.1047 | radians per sec |
| revs per min | 0.01667 | revs per sec |
| revs per min per min | 1.745×10^{-3} | rads per sec per sec |
| revs per min per min | 0.01667 | revs per min per sec |
| revs per min per min | 2.778×10^{-4} | revs per sec per sec |
| revs per sec | 360 | degrees per sec |
| revs per sec | 6.283 | radians per sec |
| rods | 16.5 | feet |
| seconds (angle) | 4.848×10^{-6} | radians |
| square centimeters | 0.1550 | square inches |
| square centimeters | 100 | square millimeters |
| square feet | 2.296×10^{-5} | acres |
| square feet | 0.3290 | square meters |
| square feet | 3.587×10^{-8} | square miles |
| square feet | 1296 | square varas |
| square feet | 1/9 | square yards |
| square inches | 6.452 | square cms |
| square inches | 6.944×10^{-3} | square feet |
| square kilometers | 247.1 | acres |
| square kilometers | 10.76×10^6 | square feet |
| square kilometers | 10^6 | square meters |
| square kilometers | 0.3861 | square miles |
| square kilometers | 1.196×10^6 | square yards |
| square meters | 2.471×10^{-4} | acres |
| square meters | 10.764 | square feet |

| MULTIPLY | BY | TO OBTAIN |
|------------------------|------------------------|--------------------|
| square meters | 3.861×10^{-7} | square miles |
| square meters | 1.196 | square yards |
| square miles | 640 | acres |
| square miles | 27.88×10^6 | square feet |
| square miles | 2.590 | square kilometers |
| square miles | 3.613.040.45 | square varas |
| square miles | 3.098×10^6 | square yards |
| square yards | 2.066×10^{-4} | acres |
| square yards | 9 | square feet |
| square yards | 0.8361 | square meters |
| square yards | 3.228×10^{-7} | square miles |
| square yards | 1.1664 | square varas |
| steradians | 0.1592 | hemispheres |
| steres | 10^3 | liters |
| temp (deg C) + 273 | 1 | abs temp (deg C) |
| temp (deg C) + 17.8 | 1.8 | temp (deg F) |
| temp (deg F) + 460 | 1 | abs temp (deg F) |
| temp (deg F) - 32 | 5/9 | temp (deg C) |
| tons (long) | 1016 | kilograms |
| tons (long) | 2240 | pounds |
| tons (metric) | 10^3 | kilograms |
| tons (metric) | 2205 | pounds |
| tons (short) | 907.2 | kilograms |
| tons (short) | 2000 | pounds |
| tons (short) per sq ft | 9765 | kgs per sq meter |
| tons (short) per sq ft | 13.89 | pounds per sq inch |
| tons (short) per sq ft | 1.406×10^6 | kgs per sq meter |
| tons (short) per sq in | 2000 | pounds per sq inch |
| Varas | 2.7777 | feet |

Table 10-10. Conversion factors (continued)

| MULTIPLY | BY | TO OBTAIN |
|------------|------------------------|---------------------|
| watts | 0.05692 | BTU per min |
| watts | 10^7 | ergs per second |
| watts | 44.26 | foot-pounds per min |
| watts | 1.341×10^{-3} | horsepower |
| watts | 10^2 | kilowatts |
| watt-hours | 3.415 | BTU |
| weeks | 168 | hours |
| yards | 91.44 | centimeters |
| yards | 3 | feet |
| yards | 36 | inches |
| yards | 0.9144 | meters |

NOTE: See FM 5-35 for additional conversion factors.

English Metric

Table 10-11. Conversion English metric system

| ONE UNIT (BELOW)
↓
EQUALS → | MM | CM | METERS | KM |
|-----------------------------------|------------|----------|--------|-----------|
| MM (Millimeters) | 1. | 0.1 | 0.001 | 0.000.001 |
| CM (Centimeters) | 10. | 1 | 0.01 | 0.000.01 |
| Meters | 1,000. | 100. | 1. | 0.001 |
| KM (Kilometers) | 1,000,000. | 100,000. | 1,000. | 1. |

| ONE UNIT (BELOW)
↓
EQUALS → | GM | KG | METRIC TON |
|-----------------------------------|------------|--------|------------|
| GM (Gram) | 1. | 0.001 | 0.000.001 |
| KG (Kilograms) | 1,000. | 1. | 0.001 |
| Metric Tons | 1,000,000. | 1,000. | 1. |

UNITS OF CENTIMETERS

| | | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|------|
| CM | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 0.10 |
| Inch | 0.04 | 0.08 | 0.12 | 0.16 | 0.20 | 0.24 | 0.28 | 0.31 | 0.35 | 0.39 |

FRACTIONS OF AN INCH

| | | | | | | | | |
|------|------|------|------|------|------|------|------|------|
| Inch | 1/16 | 1/8 | 3/16 | 1/4 | 5/16 | 3/8 | 7/16 | 1/2 |
| CM | 0.16 | 0.32 | 0.48 | 0.64 | 0.79 | 0.95 | 1.11 | 1.27 |

| | | | | | | | | |
|------|------|------|-------|------|-------|------|-------|------|
| Inch | 9/16 | 5/8 | 11/16 | 3/4 | 13/16 | 7/8 | 15/16 | 1 |
| CM | 1.43 | 1.59 | 1.75 | 1.91 | 2.06 | 2.22 | 2.38 | 2.54 |

Table 10-11. Conversion - English metric system (continued)

| LENGTH | | | | | | | | | |
|--------|-------|--------|--------|-------|--------|-------|-------|--------|--------------|
| INCHES | | | | | | | | | CENTI-METERS |
| CM | | | | | | | | | |
| FEET | | | | | | | | | |
| METERS | | | | | | | | | |
| YARDS | | | | | | | | | |
| METERS | | | | | | | | | |
| MILES | | | | | | | | | |
| KM | | | | | | | | | |
| 1 | 0.62 | 1.61 | 1.09 | 0.91 | 3.28 | 0.30 | 0.39 | 2.54 | |
| 2 | 1.24 | 3.22 | 2.19 | 1.83 | 6.56 | 0.61 | 0.79 | 5.08 | |
| 3 | 1.86 | 4.83 | 3.28 | 2.74 | 9.84 | 0.91 | 1.18 | 7.62 | |
| 4 | 2.49 | 6.44 | 4.37 | 3.66 | 13.12 | 1.22 | 1.57 | 10.16 | |
| 5 | 3.11 | 8.05 | 5.47 | 4.57 | 16.40 | 1.52 | 1.97 | 12.70 | |
| 6 | 3.73 | 9.66 | 6.56 | 5.49 | 19.68 | 1.83 | 2.36 | 15.24 | |
| 7 | 4.35 | 11.27 | 7.66 | 6.40 | 22.97 | 2.13 | 2.76 | 17.78 | |
| 8 | 4.97 | 12.87 | 8.75 | 7.32 | 26.25 | 2.44 | 3.15 | 20.32 | |
| 9 | 5.59 | 14.48 | 9.84 | 8.23 | 29.53 | 2.74 | 3.54 | 22.86 | |
| 10 | 6.21 | 16.09 | 10.94 | 9.14 | 32.81 | 3.05 | 3.93 | 25.40 | |
| 20 | 12.43 | 32.19 | 21.87 | 18.29 | 65.62 | 6.10 | 7.87 | 50.80 | |
| 30 | 18.64 | 48.28 | 32.81 | 27.43 | 98.42 | 9.14 | 11.81 | 76.20 | |
| 40 | 24.85 | 64.37 | 43.74 | 36.58 | 131.23 | 12.19 | 15.75 | 101.60 | |
| 50 | 31.07 | 80.47 | 54.68 | 45.72 | 164.04 | 15.24 | 19.68 | 127.00 | |
| 60 | 37.28 | 96.56 | 65.62 | 54.86 | 196.85 | 18.29 | 23.62 | 152.40 | |
| 70 | 43.50 | 112.65 | 76.55 | 64.00 | 229.66 | 21.34 | 27.56 | 177.80 | |
| 80 | 49.71 | 128.75 | 87.49 | 73.15 | 262.47 | 24.38 | 31.50 | 203.20 | |
| 90 | 55.92 | 144.84 | 98.42 | 82.30 | 295.28 | 27.43 | 35.43 | 228.60 | |
| 100 | 62.14 | 160.94 | 109.36 | 91.44 | 328.08 | 30.48 | 39.37 | 254.00 | |

Example: 2 inches = 5.08CM

| WEIGHT | | | | | | |
|------------|--------|-------|--------|-------|------|------------|
| OUNCES | | | | | | GRAMS |
| GRAMS | | | | | | OUNCES |
| POUNDS | | | | | | KILOGRAMS |
| KG | | | | | | POUNDS |
| SHORT TON | | | | | | METRIC TON |
| METRIC TON | | | | | | SHORT TON |
| 1 | 1.10 | 0.91 | 2.20 | 0.45 | 0.04 | 28.4 |
| 2 | 2.20 | 1.81 | 4.41 | 0.91 | 0.07 | 56.7 |
| 3 | 3.31 | 2.72 | 6.61 | 1.36 | 0.11 | 85.0 |
| 4 | 4.41 | 3.63 | 8.82 | 1.81 | 0.14 | 113.4 |
| 5 | 5.51 | 4.54 | 11.02 | 2.27 | 0.18 | 141.8 |
| 6 | 6.61 | 5.44 | 13.23 | 2.72 | 0.21 | 170.1 |
| 7 | 7.72 | 6.35 | 15.43 | 3.18 | 0.25 | 198.4 |
| 8 | 8.82 | 7.26 | 17.64 | 3.63 | 0.28 | 226.8 |
| 9 | 9.92 | 8.16 | 19.84 | 4.08 | 0.32 | 255.2 |
| 10 | 11.02 | 9.07 | 22.05 | 4.54 | 0.35 | 283.5 |
| 20 | 22.05 | 18.14 | 44.09 | 9.07 | 0.71 | 567.0 |
| 30 | 33.07 | 27.22 | 66.14 | 13.61 | 1.06 | 850.5 |
| 40 | 44.09 | 36.29 | 88.18 | 18.14 | 1.41 | 1,134.0 |
| 50 | 55.12 | 45.36 | 110.23 | 22.68 | 1.76 | 1,417.5 |
| 60 | 66.14 | 54.43 | 132.28 | 27.22 | 2.12 | 1,701.0 |
| 70 | 77.16 | 63.50 | 154.32 | 31.75 | 2.47 | 1,984.5 |
| 80 | 88.18 | 72.57 | 176.37 | 36.29 | 2.82 | 2,268.0 |
| 90 | 99.21 | 81.65 | 198.42 | 40.82 | 3.17 | 2,551.5 |
| 100 | 110.20 | 90.72 | 220.46 | 45.36 | 3.53 | 2,835.0 |

Example: 28 pounds = 9.07 kg + 3.63 kg = 12.70 kg

Table 10-11. Conversion - English metric system (continued)

| VOLUME | | | | | | |
|-----------|-------|-----------|---------|-----------|---------|--------|
| CU METERS | | | CU FT | | CU YD | |
| CU YD | | | CU FT | CU METERS | CU FT | CU YD |
| CU FT | CU YD | CU METERS | | | | |
| 1 | 0.037 | 0.028 | 27.0 | 0.76 | 35.3 | 1.31 |
| 2 | 0.074 | 0.057 | 54.0 | 1.53 | 70.6 | 2.62 |
| 3 | 0.111 | 0.085 | 81.0 | 2.29 | 105.9 | 3.92 |
| 4 | 0.148 | 0.113 | 108.0 | 3.06 | 141.3 | 5.23 |
| 5 | 0.185 | 0.142 | 135.0 | 3.82 | 176.6 | 6.54 |
| 6 | 0.212 | 0.170 | 162.0 | 4.59 | 211.9 | 7.85 |
| 7 | 0.259 | 0.198 | 189.0 | 5.35 | 247.2 | 9.16 |
| 8 | 0.296 | 0.227 | 216.0 | 6.12 | 282.5 | 10.46 |
| 9 | 0.333 | 0.255 | 243.0 | 6.88 | 317.8 | 11.77 |
| 10 | 0.370 | 0.283 | 270.0 | 7.65 | 353.1 | 13.07 |
| 20 | 0.741 | 0.566 | 540.0 | 15.29 | 706.3 | 26.16 |
| 30 | 1.111 | 0.850 | 810.0 | 22.94 | 1,059.4 | 39.24 |
| 40 | 1.481 | 1.133 | 1,080.0 | 30.58 | 1,412.6 | 52.32 |
| 50 | 1.852 | 1.416 | 1,350.0 | 38.23 | 1,765.7 | 65.40 |
| 60 | 2.222 | 1.700 | 1,620.0 | 45.87 | 2,118.9 | 78.48 |
| 70 | 2.592 | 1.982 | 1,890.0 | 53.52 | 2,472.0 | 91.56 |
| 80 | 2.962 | 2.265 | 2,160.0 | 61.16 | 2,825.2 | 104.63 |
| 90 | 3.333 | 2.548 | 2,430.0 | 68.81 | 3,178.3 | 117.71 |
| 100 | 3.703 | 2.832 | 2,700.0 | 76.46 | 3,531.4 | 130.79 |

Example: 3 cu yd = 81.0 cu ft

Time

Table 10-12. Time distance conversion

| MILES
PER
HOUR | KNOTS | FEET
PER
SECOND | KILOMETERS
PER
HOUR | METERS
PER
SECOND |
|----------------------|--------|-----------------------|---------------------------|-------------------------|
| 1 | 0.8684 | 1.4667 | 1.609 | 0.447 |
| 2 | 1.74 | 2.93 | 3.22 | 0.894 |
| 3 | 2.61 | 4.40 | 4.83 | 1.34 |
| 4 | 3.47 | 5.87 | 6.44 | 1.79 |
| 5 | 4.34 | 7.33 | 8.05 | 2.24 |
| 6 | 5.21 | 8.80 | 9.66 | 2.68 |
| 7 | 6.08 | 10.27 | 11.27 | 3.13 |
| 8 | 6.95 | 11.73 | 12.87 | 3.58 |
| 9 | 7.82 | 13.20 | 14.48 | 4.02 |
| 10 | 8.68 | 14.67 | 16.09 | 4.47 |
| 15 | 13.03 | 22.00 | 24.14 | 6.71 |
| 20 | 17.37 | 29.33 | 32.19 | 8.94 |
| 25 | 21.71 | 36.67 | 40.23 | 11.18 |
| 30 | 26.05 | 44.00 | 48.28 | 13.41 |
| 35 | 30.39 | 51.33 | 56.33 | 15.64 |
| 40 | 34.74 | 58.67 | 64.37 | 17.88 |
| 45 | 39.08 | 66.00 | 72.42 | 20.12 |
| 50 | 43.42 | 73.33 | 80.47 | 22.35 |
| 55 | 47.76 | 80.67 | 88.51 | 24.59 |
| 60 | 52.10 | 88.00 | 96.56 | 26.82 |
| 65 | 56.45 | 95.33 | 104.61 | 29.06 |
| 70 | 60.79 | 102.67 | 112.65 | 31.29 |
| 75 | 65.13 | 110.00 | 120.70 | 33.53 |
| 100 | 86.84 | 146.67 | 160.94 | 44.70 |

US EQUIPMENT AND WEAPONS CHARACTERISTICS

Vehicle Dimensions and Classifications

Table 10-13. Vehicle dimension and classification

| NOMENCLATURE | HEIGHT
(IN) | WIDTH
(IN) | LENGTH
(IN) | MILITARY
LOAD
CLASS (C) | MAX
SPEED
(MPH) |
|--|----------------|---------------|----------------|-------------------------------|-----------------------|
| AVLB | 200 | 158 | 439 | 59 | 30 |
| Carrier, Cargo 6-ton, M548 | 116 | 110 | 248 | 13 | 43 |
| Carrier, Command Post, M577A1 | 106 | 106 | 226.5 | 13 | 8 |
| Carrier, Mortar, 81MM, M125A1 | 86.5 | 106 | 191.5 | 13 | 40 |
| Carrier, Mortar, 107MM, M106A1 | 86.5 | 113 | 194 | 14 | 40 |
| Carrier, Personnel, M113A2 | 86.5 | 106 | 191.5 | 13 | 40 |
| Cavalry, Fighting Vehicle, M3 | 118 | 126 | 258 | 24 | 45 |
| Crane, Boom, 20-ton RT | 163 | 128 | 522 | 30 | 35 |
| Crane, 25-ton Hydraulic, MT 250 | 118 | 97 | 542 | 31 | 45 |
| Dozer, D7 w/ blade | 120 | 137 | 230 | 28 | 62 |
| Howitzer, 155MM (SP), M109A3 | 130 | 143 | 355 | 28 | 35 |
| Howitzer, 8 in (SP), M110A2 | 135 | 140 | 392 | 29 | 32 |
| Infantry Fighting Vehicle, M2 | 118 | 126 | 258 | 24 | 45 |
| Improved Tow Vehicle, M2 | 132 | 106 | 180 | 13 | 42 |
| Loader, Scoop, 2 1/2 C7, w/o roll cage | 102 | 102 | 300 | 20 | — |
| MLRs | 108 | 115 | 274 | 27 | 36 |
| M992 CATV (FAAS V) | 127 | 125 | 269 | 28 | 35 |
| Tank, Combat 105MM, M1 | 118 | 145 | 332 | 60 | 45 |
| Tank, Combat 105MM, M48A5 | 129.5 | 143 | 325 | 54 | 30 |
| Tank, Combat 105MM, M60A1 | 129.5 | 143 | 325 | 54 | 30 |
| Tank, Combat 105MM, M60A2 | 130.5 | 143 | 300.5 | 57 | 30 |
| w/ Mine Roller (10-ton) | 130.5 | 160 | 439 | 79 | 5 |

| NOMENCLATURE | HEIGHT
(IN) | WIDTH
(IN) | LENGTH
(IN) | MILITARY
LOAD
CLASS (C) | MAX
SPEED
(MPH) |
|--|----------------|---------------|----------------|-------------------------------|-----------------------|
| Tank, Combat 105MM, M60A3 | 130 | 143 | 325 | 55 | 30 |
| Trailer, Low Bed, 25-ton, M172 | 67 | 115 | 416 | 9 | — |
| Trailer, Water (400 gal), M149 (w/o water) | 76.5 | 82.5 | 83 | 4 | — |
| Truck, Ambulance, 1/4-ton, M713 | 77 | 71 | 143 | 3 | 65 |
| Truck, Ambulance, 1 1/2-ton, M792 | 91 | 84 | 227 | 5 | 55 |
| Truck, Cargo (HEMTT), M977 | 108 | 97 | 403 | 16 | 55 |
| Truck, Cargo, 1 1/4-ton, M880 | 95 | 85 | 221 | 4 | 60 |
| Truck, Cargo, 2 1/2-ton, M35A2 | 112 | 96 | 278.5 | 8 | 56 |
| Truck, Cargo, 5-ton 6x6, M54A2 | 116 | 97 | 315 | 15 | 54 |
| Truck, Cargo, 8-ton 4x4, M520 | 134 | 108 | 384 | 21 | 30 |
| Truck, Dump, 5-ton 6x6, M930 | 111 | 98 | 282 | 17 | 30 |
| Truck, Fuel (2,500 gal), M559 | 134 | 108 | 391 | 23 | 30 |
| Truck, Tanker (HEMTT), M978 | 108 | 97 | 403 | 15 | 55 |
| Truck, Tractor, 20-ton, M920 | 144 | 132 | 320 | 15 | — |
| Truck, Utility, 1/4-ton, M151A2 | 71 | 64 | 133 | 3 | 65 |
| Truck, Wrecker, 5-ton 6x6, M816 | 114 | 98 | 356 | 18 | 52 |
| Truck, Wrecker, 10-ton 4x4, M553 | 134 | 108 | 401 | 23 | 30 |
| Vehicle, Cmbt Earth Mover, M9 | 110 | 150 | 246 | 18 | 30 |
| Vehicle, Cmbt Engineer, M728 (CEV) | 128 | 146 | 351 | 57 | 30 |
| Vehicle, (light) Recovery, M578 | 130.5 | 124 | 250 | 25 | 37 |
| Vehicle, (med) Recovery, M88A1 | 123.5 | 135 | 325.5 | 55 | 31 |

NOTE: Military load classification is for laden cross country or off highway (C).

Expedient Vehicle Classification

In an emergency temporary vehicle classification can be accomplished by using expedient classification methods. The vehicle should be reclassified by the analytical method as outlined in TM 5-312 or by reference to FM 5-36 as soon as possible to obtain a permanent classification number.

Wheeled. Expedient classification for wheeled vehicles may be accomplished by the following methods:

- Compare the wheel and axle loadings and spacings of the unclassified vehicle with those of a classified vehicle of similar design and then assign a temporary class number.
- Assign a temporary class number using the formula:

TEMPORARY CLASS (wheeled vehicles) = $0.85 W_T$

Where: $A_T P_T N_T$
 $W_T = \frac{2,000}{}$

and W_T = gross weight of vehicle in tons
 A_T = average tire contact area in square inches (tire in contact with hard surface)
 P_T = tire pressure in psi
 N_T = number of tires

NOTE: The tire pressure may be assumed to be 75 psi for 2½-ton vehicles or larger no tire gage is available. For vehicles having unusual load characteristics or odd axle spacings, a more deliberate vehicle classification procedure as outlined in STANAG 2021 is required.

Tracked. Expedient classification for tracked vehicles may be accomplished by the following methods:

- Compare the ground contact area of the unclassified tracked vehicle with that of a previously classified vehicle to obtain a temporary class number.
- Assign a temporary class number using the formula.

TEMPORARY CLASS (tracked vehicles) = W_T

Where W_T = gross weight in tons

The gross weight of the tracked vehicle (W_T) can be estimated by measuring the total ground contact area of the tracks (square feet and equaling this to the gross weight in tons.

Example: An unclassified tracked vehicle has a ground contact area of 5,500 square inches. Therefore, the area is about 38.2 square feet, and the class of the vehicle is 38.2 or 39, since ground contact area in square feet equals the approximate weight of a tracked vehicle in tons which is approximately equal to class number.

Nonstandard combinations. The class number of nonstandard combinations of vehicles may be obtained expeditiously as follows:

Combination class = $0.9 (A + B)$ if $A + B \leq 60$

Combination class = $A + B$ if $A + B > 60$

A = Class of first vehicle

B = Class of second vehicle

Adjustment for other than rated load. An expedient class may be given to overloaded or under loaded vehicles by adding 10 or subtracting the difference in loading in tons from the normally assigned vehicle class. The expedient classification number is marked with a standard vehicle class sign to indicate temporary classification as shown in Figure 10-1.

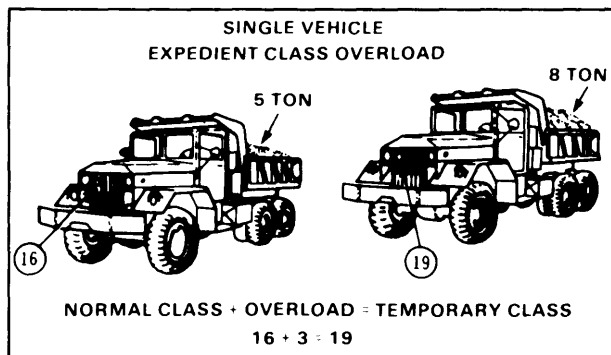


Figure 10-1. Expedient class overload

Weapons Systems Characteristics

Table 10-14. Infantry weapons

| WEAPON | UNLOADED WEIGHT (LB) | TYPE OF FEED | METHOD OF OPERATION | CYCLIC (C)/ OR MAX (M) RATE OF FIRE | MAX/ MAX EFFECTIVE RANGE (METERS) | AMMUNITION PACK | AMMUNITION WEIGHT (LB) (PACKED) | BASIC LOAD OF AMMO PER SOLDIER WPN | REMARKS |
|---------------------------------------|----------------------|-------------------------------|-----------------------------------|-------------------------------------|--|--|---------------------------------|------------------------------------|---|
| Pistol
M1911A1
Cal 45 | 2 1/2 | 7 Rd Magazine | Recoil semiauto | 35-42 (M) | 1,500-50 | 50 Rds/ Box
20 Box/ Can
2 Cans/ Case | 113 | 21 | |
| Rifle
M14
M14 A1
7.62MM | 9.84
12-12 | 20 Rd Magazine | Gas semiauto and auto | 700-750 (C) | 3,725-460
3,725-700 (SA)
460 (A) | 5 Rd Clip
12 Clips/ Band
7 Band/ Can
2 Cans/ Case | 69 | 160
160/760 | Selector must be installed bipod available when used as automatic rifle |
| Rifle
M16 A2
5.56MM | 6 1/2 | 30 Rd Magazine | Gas semiauto and auto | 700-800 | 2,653-460 | 10 Rd Clips
14 Clips/ Band
6 Band/ Can
2 Cans/ Case | 85 | 210 | May be issued with a bipod when used as automatic rifle |
| Saw Squad Automatic Weapon | 22-0 | 200 Rd Links and M16 Magazine | Belt or magazine fed-gas operated | 725 RPM | 1,000-800 | 200 Linked Box (rds)
M16 Magazine | 9-5 | 600 | Most accuracy firing from prone position with the tripod |
| Machine gun
M60
7.62MM | 23 | Belt-metallic split link | Gas auto | 550 (C) | 3,725-1,100 | 220/ Belt
1 Belt/ Can
4 Cans/ Box | 75 | 2-200 | Effective range based on gunners ability |
| Machine gun
HB M2
Cal | MG 84
MT-44 | Belt-metallic split link | Recoil semiauto and auto | 450-500 | 6,000-725 AA
1,830 gnd | 105/ Belt
1 Belt/ Can
2 Cans/ Case | | 2-100 wpn | Used in antiaircraft or ground role |
| Shotgun riot type 12 gauge pump | 7 1/2 | 5 Rd Tube | Manual (pump) | 5 | Depends on type of shot | 12 Carton
20 Carton/ Case | 45 | 10 | |
| Grenade launcher
M79/ M203
40MM | 6-3 | Single shot | Percussion | 2-4 | 400/150-ft tgt
250-area lgts | 12/ Band
12 Band/ Box | 9/ Bandoleer | 30 | Minimum safe range
Combat 31M
Trng 80M
Arm distance
14-28M
Effective burst radius 5M |

Table 10-14 Infantry weapons (continued)

| WEAPON | UNLOADED WEIGHT
LB | TYPE OF FEED | METHOD OF OPERATION | CYCLIC (C) OR MAX (M) RATE OF FIRE | MAX MAX EFFECTIVE RANGE (METERS) | AMMUNITION PACK | AMMUNITION WEIGHT (LB) (PACKED) | BASIC LOAD OF AMMO PER SOLDIER WPN | REMARKS |
|--|-----------------------|------------------------|--|------------------------------------|---|---------------------------------|---------------------------------|--|---|
| MAW
M47
medium antitank
Dragon | 31.9 | Single shot | Recoilless auto rifle | 1 | 1,000 | | 25.2 | By TOE | Back blast danger zone 30M
Caution zone 20M |
| M57
90MM
Recoilless Rifle | 37.5 | Single shot | Recoilless semiauto | 1 | Stationary target 2,100
300M moving target 2,100
200M | Canister antitank antipersonnel | | By TOE | Back blast danger zone 28M
Caution zone 15M |
| Hand Grenade
Frag
M67
M68
WP M34 | 1
1 1/2 | | Electrical impact fuze
4.6 sec delay | | Approx 25M dependent on throwing distance of individual | 1 Ctn
20 Ctns Box | 2 Grenade | 4 | Bursting Radius 15M
15M
25M (60 sec burn time) |
| Mine antipersonnel
M18 A1
Claymore | 3.5 | | Controlled electric or tripwire detonation | One shot | 250-50 | 1 Kit (complete)
6 Kits Ctn | 6.8 | 10 Non Div Engr Bn
2 Track Veh (Mech Div Engr Bn)
15 Div Engr Bn | When employed with tripwire must be treated as a mine and its location recorded and reported
Directional frag 60 sector with 50M radius 16M lethal zone (back and sides) and 100M back blast danger zone |
| Rocket Heat
M72A1 (LAW)
66MM | 4.7 | Single shot throw away | Manual | 1 shot | 1,000/200 | 5 Ctn
3 Ctns Box | 27 1/2
120 | By TOE | Back blast area 15M danger zone 25M caution zone
Front site graduated to 225M M72 issued as ammunition
Weight is load |

Table 10-14. Infantry weapons (continued)

| WEAPON | UNLOADED WEIGHT
LB | TYPE OF FEED | METHOD OF OPERATION | CYCLIC (C)/ OR MAX (M) RATE OF FIRE | MAX/MAX EFFECTIVE RANGE (METERS) | AMMUNITION PACK | AMMUNITION WEIGHT (LB) (PACKED) | BASIC LOAD OF AMMO PER SOLDIER WPN | REMARKS |
|--|---|--------------------------------------|---------------------|---|--|--|---------------------------------|---|---|
| Rocket Launcher M202 and M202 A1 4 Tube 66MM (FLAME) | 115 | 4 Rd Clip | Recoilless semiauto | 1 clip | 200 pt lgts
750/area lgts
20 minimum | 4 Rds/Clip
4 Clips/Box | 15.1 ea
122 | | M74 rocket is a flame encapsulated rd. 5-13M arming range
Bursting radius 20M
Back blast zone 40M |
| Portable Flame Thrower ABC. M9 7 | 25 | Fuel propelled by gas under pressure | Manual | 5-8 seconds continuous | 40-50 | 4 gal of thickened fuel | 25 | Ignition cyl. 8.
Peptizer- 1 gal
thickener- 10 lb | |
| Self-propelled Flame Thrower M132 A-1 | 21,000 | Fuel propelled by gas under pressure | Electrical | 32 seconds for continuous discharge | 150-170 | 200 gal of thickened fuel | 1,260 | | Includes weight of M113 personnel carrier |
| Mortar M29. with mount M23 A2 81MM | Barrel 28
Bipod 40
Sight 4
Base 26 | Muzzle loading by hand | Drop fire | 12 (M) for 2 min | 4,512/4,512 | 1/per carton
4 ctns/box | 20 ea | 120 | Effective bursting area 25 x 20M |
| Mortar M30. with mount M24 A1 4.2 in | Barrel 157
Bridge 170
Base 193
Standard 60
Rotorator 90 | Muzzle loading by hand | Drop fire | 18 (M) for 1 min or 9 per min for 5 min | 920 minimum
5,650/5,650 max | 1 rd./per ctn
HE illum
smoke gas | 27
26
28
24 | 160 | 40 x 20
40-90 seconds
WP
H. HD. and HT |

Table 10-15. US tank weapons

| WEAPON | WEIGHT
(TONS) | MAX SPEED
(MPH) (KPH) | | CRUISING RANGE
(MILES) (KILOMETERS) | | ROUNDS
ABOARD | TYPE AMMO | MAX OPEN DIRECT
FOR RANGE (METERS)* |
|---|------------------|--------------------------|----|--|-----|-------------------------|---------------------------------------|--|
| 105 MM Gun
Tank M1 | 60 | 45 | 72 | 275 | 440 | 55 | | |
| 105 MM Gun
Tank M60A1 | 53 | 30 | 48 | 310 | 500 | 63 | APDS-T
APFSDS-T
HEAT-T
HEP-T | 3.000
4.000
4.000
1.200 Point Tgt
3.600 Area Tgt |
| 105 MM Gun
Tank M48A5 | 54 | 30 | 48 | 310 | 500 | 43 | WP-T

APERS-T | 1.200 Point Tgt
3.600 Area Tgt
200-4.000 |
| 152 MM Gun
Tank M60A2 | 57.2 | 30 | 48 | 280 | 451 | 48
Msi-Conv
13 33 | Missile
Cannister
HEAT-MP | 3.000
400
1.600 Hard Tgt
2.900 Area Tgt |
| 165 MM Gun
Tank M728
(engr cbt veh) | 57 | 30 | 48 | 280 | 451 | 30 | HEP-T | 1.000 |

Table 10-16. US Antiarmor missiles

| MISSILE | PRIME MOVER | WEIGHT
(LB) | GUIDANCE
LINKAGE | ROUNDS
ABOARD | RANGE
(METERS) |
|------------|---|--|---------------------|------------------|--|
| Shillelagh | M60A2 Tank | 61.3
(round only) | Infrared | 13 | 3.000 max
800 min |
| TOW | M113A1 Guided
Missile Carrier or
Improved TOW
Vehicle (ITV)
AH-1S Atk Hel | 40
(round only) | Wire | 10

8 | 3.000 max
65 min
3.750 max
65 min |
| Dragon | Individual
Soldier
or
Mounted on M113A1 | 32
(carry weight)
25.2
(round only) | Wire | 6 | 1.000 max

65 min |

Table 10-17 US field artillery and air defense weapons

| WEAPON | RDS ON VEH | RDS ON CARRIER | RANGE METERS | WEIGHT POUNDS | TIME TO EMPLACE MIN | MAX RATE OF FIRE NO OF RDS FIRST 3 MIN | SUSTAINED FIRE RDS PER HR | NO OF WEAPONS PER UNIT | AMMUNITION | |
|----------------------------|------------|----------------|---------------------------|---------------|---------------------|--|---------------------------|--|--|---|
| | | | | | | | | | TYPES | FUZES |
| 105 MM How Towed M102 | Sit Dep | NA | 11 500 | 3 170 | 2 | 30 | 180 | Inf Div. Airborne/Air Assault Div. Corps Bn 18 | WP, HE, HEAT, CML, Illum, SMK, ICM, APERS, HEP | Quick, Delay VT, Time Concrete Piercing |
| 155 MM How Towed M114A1 A2 | 48 | NA | 14 600 | 12 700 | 3.5 | 12 | 60 | Inf Div Bn. Corps Bn 18 | FASCAM HE WP | Quick Delay VT Time Concrete Piercing |
| 155 MM How SP M109A1 | 28 | 96 | 18 100
24 000 (RAP) | 53 940 | 0.5 | 12 | 60 | Armd and Mech Div Bn Corps Bn 18 | CML Illum SMK | |
| 155 MM How SP M109A2/A3 | 36 | 96 | 18 000
24 000 (RAP) | 53 940 | 0.5 (RAP) | 12 | 20 | Armd and Mech Bn Corps Bn 18 | Nuc ICM RAP | |
| 155 MM How Towed M198 | 48 | NA | 24 000
30 000 (RAP) | 15 500 | 5 | 12 | Variable | TBD | CLGP | |
| 8 Inch How SP M102A2 | 2 | 36 | 22 900
30 000 (RAP) | 62 500 | 2.5 | 4.5 | 30 | Inf Div Btry 4 Armd/Inf Div Bn. Corps Bn 12 | HE Nuc CML ICM SPOT | Quick Delay VT, Time Concrete Piercing |
| Vulcan CM 741 | 2 100 | 4 200 | 1 200 AD
4 500 Surface | 26 000 | NA | 3 000 | NA | Bn 24 | HEI HEIT SD | PD |

OPERATIONAL SYMBOLS

Table 10-18. Unit symbols

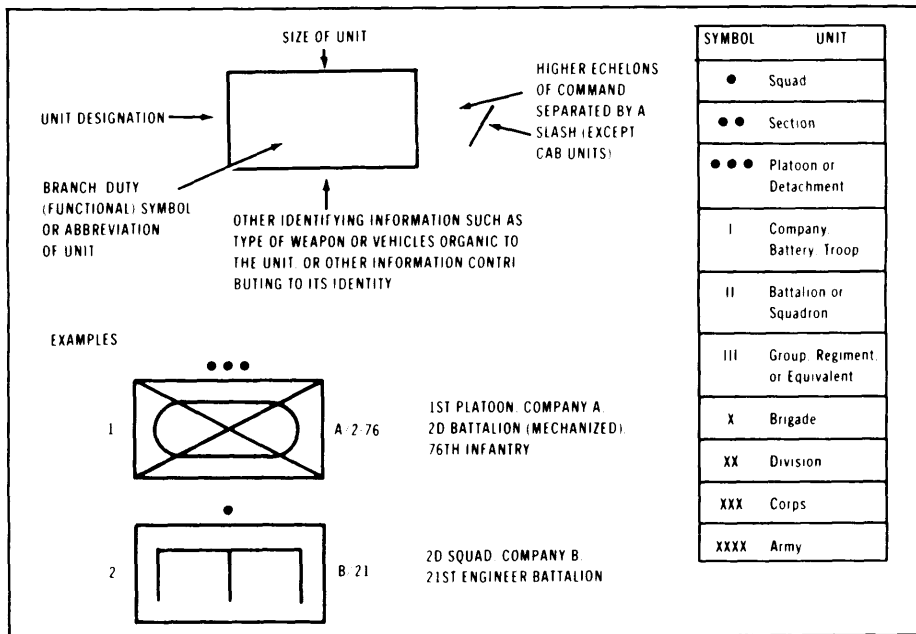


Table 10-19 Unit identification symbols

| | |
|----------------------------------|---|
| Airborne |  |
| Air Defense |  |
| Airmobile |  |
| Antiarmor |  |
| Armor |  |
| Armored Cavalry |  |
| Army Aviation |  |
| Attack Helicopter |  |
| Bridging |  |
| Cavalry or Reconnaissance |  |
| Chemical |  |
| Engineer |  |
| Field Artillery |  |

Table 10-19. Unit identification symbols (continued)

| | |
|-----------------------|---|
| Infantry |  |
| Light |  |
| Maintenance |  |
| Mechanized |  |
| Medical |  |
| Military Police |  |
| Mountain |  |
| Petroleum Supply |  |
| Quartermaster |  |
| Signal/Communications |  |
| Transportation |  |

Obstacles

Obstacles are divided into four types: point, demolitions, linear, and minefields. The following obstacle indicators can be superimposed on either point or linear obstacle symbols. (More detailed symbology is required for use by engineers and low level tactical commanders, and also for use in target folders, minefield records, and instructional manuals.)

Table 10-20. Obstacle symbols

| DESCRIPTION | SYMBOL |
|---|--|
| Abatis |  |
| Booby trap |  |
| Ac or antiairborne obs
Demolitions |  |
| Planned target demolition |  |
| Prepared demolition state 1 (safe)
(passable) |  |
| Prepared demolition state 2 (passable) |  |
| Fired demolition |  |
| Road block completed |  |
| Proposed rd br dml |  |
| Atomic demolition |  |
| Antitank ditch
Linear
(A rectangle need not be used when the obstacle is drawn to scale on the overlay.
Teeth point toward the enemy.) | 
 |
| Unspecified |  |
| Indicators
Antipersonnel mine
Minefields |  |

Table 10-20 Obstacle symbols (continued)

| | |
|---|---|
| Antipersonnel mine connected to tripwire |  |
| Rows of antipersonnel mines |  |
| Antitank mine |  |
| Row of antitank mines |  |
| Antitank mine with antihandling device |  |
| Directional mine (arrow points in direction of main effect) |  |
| Mine cluster |  |
| Mine, type unspecified |  |
| Conventional
A planned minefield consisting of unspecified mines |  |
| A completed minefield consisting of unspecified mines |  |
| Scatterable minefield (DTGs used for self-destruct mines) |  |
| Conventional minefield thickened with scatterable mines |  |
| Conventional row mining (outline drawn to scale) |  |

Table 10-20 Obstacle symbols (continued)

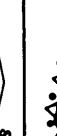
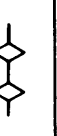
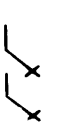
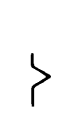
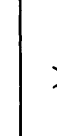
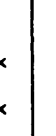
| | | |
|---|------------|---|
| Nuisance minefield | Nuisance |  |
| Phony minefield | Phony |  |
| Protective minefield | Protective |  |
| Antitank ditch reinforced with antitank mines | |  |
| Tactical minefield of scatterable antitank mines, effective till 101200Z | Tactical |  |
| Completed antitank minefield (drawn away from the location and connected by a vector) | |  |
| Antitank obs. type unspecified | |  |
| Stakes, roll, antitank ditch, or similar obs | |  |
| Tetrahedron, dragon's teeth and other similar obs: | |  |
| a. Fixed | |  |
| b. Fixed and prefabricated | |  |
| c. Movable | |  |
| d. Movable and prefabricated | |  |
| Antitank obs consisting of ditch, wall, and stakes | |  |

Table 10-20 Obstacle symbols (continued)

| | |
|------------------------------|---|
| Strong point |  |
| Fortified area |  |
| Demolished area |  |
| Inundation |  |
| Underwater obs (booby traps) |  |
| Wire:
a. Unspecified type | XXXXXX |
| b. Concertina, single | lllll |
| c. Concertina, multiple | ttttt |
| d. Single fence | * * * |
| e. Double fence | ** ** * |
| f. Double apron fence | -*****- |
| g. Low wire fence | -XXXXX- |
| h. High wire fence | XXXXXX |

Table 10-20 Obstacle symbols (continued)

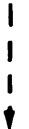
| | | |
|----------------------|--|---|
| Tripwire | |  |
| Crossings | | |
| Assault | |  |
| Ferry | |  |
| Ford | |  |
| Ford with difficulty | |  |
| Gap or bridge | |  |
| Lane | |  |
| Raft site | |  |
| | | |
| | | |
| | | |
| | | |

Table 10-21 Weapon symbols

| | LIGHT | MEDIUM | HEAVY |
|---|-------|--------|-------|
| Air defense gun | | | |
| Antitank gun | | | |
| Antitank missile, self-propelled | | | |
| Antitank rocket launcher | | | |
| Flamethrower | | | |
| Gun in air defense role, self-propelled | | | |
| Gun in antitank role | | | |
| Howitzer | | | |
| Machine gun, automatic weapon | | | |
| Mortar | | | |
| Multibarrel rocket launcher | | | |
| Surface-to-air missile | | | |
| Surface-to-surface missile | | | |

GLOSSARY

Acronyms and Abbreviations

| | |
|----------------------|--|
| A | armed |
| ACE | armored combat earthmover |
| ADAM | Area Denial Artillery Munition |
| ADE | Assistant Division Engineer |
| ADM | atomic demolitions munition |
| AHD | antihandling device |
| AM | amplitude modulation |
| AP | antipersonnel mine |
| APB | antipersonnel blast mine |
| APC | armored personnel carrier |
| APF | antipersonnel fragmentation |
| approx | approximate |
| AR | angle of response |
| armd | armored |
| AT | antitank mine |
| ATD | antitank ditch |
| AVLB | armored vehicle launched bridge |
| bde | brigade |
| BEB | bridge erection boat |
| BEB-SD | bridge erection boat shallow draft |
| BIFV | Bradley infantry lighting vehicle |
| bn | battalion |
| °C | Celsius |
| C³ | command, control communications |
| CAB | combat aviation brigade |
| cav | cavalry |
| CBR | California Bearing Ratio |
| Cbt | combat |
| CEO | Communications Operation |
| CEOI | Communications-Electronics Operations Instructions |
| CEV | combat engineer vehicle |
| CFA | covering force area |
| CLAMS | Cleared Lane Marking System |

| | |
|---------------|---|
| cm | centimeter(s) |
| co | company |
| CP | command post |
| CPR | cardiopulmonary resuscitation |
| div | division |
| D / R | deck/roadway |
| DS | double story |
| DTG | date-time group |
| DZ | drop zone |
| EEl | essential elements of information |
| EENT | early evening nautical twilight |
| EM | enlisted member |
| engr | engineer |
| ENGREP | engineer report |
| ERP | engineer release point |
| °F | Fahrenheit |
| FASCAM | Family of Scatterable Mines |
| FDC | fire direction center |
| FEBA | forward edge of battle area |
| FLOT | forward line of troops |
| FM | frequency modulated |
| FO | forward observers |
| fps | feet per second |
| FS | far shore |
| FSCL | fire support coordination line |
| FSO | fire support officer |
| ft | foot, feet |
| gal | gallon(s) |
| GEMSS | Ground Emplaced Mine Scattering System (M128) |
| gm | gram |
| GPBTO | general purpose barbed tape obstacle |
| GS | general support |
| GTA | graphic training aid |

| | |
|----------------|--|
| HC | hydrogen chloride |
| HDP | hull defilade position |
| HEMMS | hand emplaced minefield marking set |
| HP | horsepower |
| HQ | headquarters |
| hr | hour(s) |
| I AW | in accordance with |
| in | inch (es) |
| inf | Infantry |
| IOE | irregular outer edge |
| IPS | Improved Plough Steel |
| IRD | "engineer reconnaissance patrol" (Threat term) |
| kg | kilogram |
| km | kilometer(s) |
| kmph | kilometers per hour |
| ksi | kips per square inch |
| LAW | light antitank weapon |
| lb | pound(s) |
| LD/LC | line of departure line of coordination |
| LOC | lines of communications |
| LP | listening post |
| LRS | link reinforcement set |
| LTR | light tactical raft |
| LZ/DZ | landing zone/drop zone |
| m | meter(s) |
| MBA | Main Battle Area |
| mech | mechanical |
| MEDEVAC | medical evacuation |
| METT-T | mission, enemy, terrain and weather, time and troops |
| MOPMS | Modular Pack Mine System (XM133) |
| MOPP | mission oriented protection posture |
| MOS | minimum operating strip |

| | |
|----------------------|---|
| MOUT | military operations on urbanized terrain |
| mph | miles per hour |
| mps | meters per second |
| MRB | motorized rifle battalion |
| MRD | motorized rifle division |
| MRR | motorized rifle regiment |
| mt | metric ton |
| m² | square meters |
| N | north |
| NBC | nuclear, biological, chemical |
| NCO | noncommissioned officer |
| NCOIC | noncommissioned officer in charge |
| MF | minefield |
| MGB | medium girder bridge |
| MICLIC | Mine Clearing Line Charge (M58A3) |
| min | minute |
| MLC | military load classification |
| mm | millimeter (s) |
| NS | near shore |
| NTZ | nontouch zone |
| OBM | outboard motor |
| OCOKA | observation and fields of fire, cover and concealment, obstacles, key terrain and avenues of approach |
| OIC | officer in charge |
| OIR | other intelligence requirements |
| OOD | "movement support detachment" (Threat term) |
| OP | observation post |
| OPCON | operational control |
| OPLAN | operation plan |
| OPORD | operation order |
| OPSEC | operational security |
| ORP | objective rally point |
| OT | observer target |

| | |
|--------------------|---|
| PIR | priority intelligence requirements |
| PL | phase line |
| plt | platoon |
| POL | petroleum, oils, and lubricants |
| POZ | "mobile obstacle detachment" (Threat term) |
| ppm | parts per million |
| RAAMS | Remote Antiarmor Mine System |
| ROBAT | Robotic Obstacle Breaching Assault Tank |
| RP | reference point |
| RTO | radio transmitter operator |
| S | south/safe |
| SALUTE | size, activity, location, unit time, and equipment |
| SCATMINWARN | Scatterable Minefield Warning |
| SD | self destruct |
| SEE | Small Emplacement Excavator |
| SOP | standing operating procedures |
| SS | single story |
| STANAG | Standardization Agreement |
| STB | super tropical bleach |
| TB | tank battalion |
| TD | tank division |
| TDP | turret defilade position |
| TEXS | Tactical Explosive System |
| TM | technical manual |
| TOC | tactical operation center |
| TOE | table(s) of organization and equipment |
| TOW | tub-launched optically tracked, wire guided missile |
| tp | troop |
| TR | tank regiment |
| US | United States |
| VT | variable time |
| WP | white phosphorous |
| wt | weight |

Symbols

| | |
|------|--------------------------|
| ° | degree |
| x | times (formulas) |
| + | plus |
| - | minus |
| ÷ | divided by |
| = | equals |
| ' | foot, feet |
| " | inch(es) |
| # | number |
| & | and |
| % | percent |
| < | less than |
| > | greater than |
| ≤ | less than or equal to |
| ≥ | greater than or equal to |
| 1 st | first |
| 2 d | second |
| 3 d | third |
| ∞ | infinity |

- Abatis, 3-4, 6-6
- Abutments, 1-8
- Air defense weapons, 10-25
- Aircraft characteristics, 2-23
- Airfields
 - Constructions, 2-25 - 2-27
 - Dust control, 2-24
 - Maintenance, 2-27
 - Mat repairs, 8-12
 - Mats, 8-10
 - Repairs, 8-11 - 8-16
 - Requirements, 2-24
- Alarm (NBC), 1-20
- Ambush, organization, 1-8
- Anchorage systems, 7-13 - 7-20
- Antennas, 1-38, 1-39
- Antihandling devices, 3-44
- Antitank
 - Ditches, 3-12
 - Weapons, 10-24
- Antivehicular obstacles, 3-12 - 3-37
- Areas
 - Assembly, 1-4
 - Bivouac, 1-4
 - Dispersion, 1-3
 - Of geometric figures, 10-10
- Armored Combat Earthmover (ACE), 2-15
- Armor Vehicle Launch Bridge (AVLB), 7-3
- Army aircraft, 2-23
- Army track road, 2-21

INDEX

- Artillery, 1-10 - 1-14
 - Ammunition and fuzes, 1-14
 - Equipment, 10-25
 - Fire adjustment, 1-12
 - Fire request, 1-10
 - Smoke, 1-13
- Assault
 - Boats, 7-2
 - Crossings equipment, 7-2 - 7-4
- Assembly area, 1-4
- Attachments, rigging, 9-1 - 9-7
- Authentication, 1-40
- Aviation, forward, 2-23
- Bailey bridge, M2, 7-49 - 7-68
- Bangalore torpedo, 2-4
- Barbed wire
 - Concertina, 3-8, 3-9, 3-11
 - Entanglements, 3-6
 - Minefield fencing, 3-4
 - Obstacles, 3-7 - 3-11
 - Portable obstacle, 3-11
 - Requirements, 3-5
 - Tanglefoot, 3-10
- Bivouac areas, 1-4
- Block and tackle, 9-8
- Blister agent, 1-15
- Blood agent, 1-15
- Boom derrick, 9-7
- Boulder blasting, 6-10

Breaching

- Charge computation, 6-7 - 6-9

- Charges, 6-7 - 6-9

- Minefield, 2-5

- Methods, 2-4

- Obstacles, 2-5

- Procedures, 2-15

- Bridge anchorage system, 7-13 - 7-20

Bridge demolition

- Abutment, 6-13, 6-14

- Intermediates support, 6-13

- Reconnaissance, 5-13

- Superstructure 6-15 - 6-19

Bridge classification

- Deliberate, 5-6

- Hasty, 5-6

- Reconnaissance, 5-6 - 5-13

Bridge fixed

- Bailey, M2, 7-49 - 7-68

- Hasty nonstandard (timber trestle), 7-68 - 7-73

- Medium Girder Bridge (MGB), 7-30 - 7-48

- M4T6 Fixed Span w/trestle, 7-20 - 7-29

- M4T6 Fixed Span wo/trestle, 7-20 - 7-25

Bridge Floating

- Class 60, steel, 7-10 - 7-11

- Light Tactical Raft (LTR), 7-11, 7-12

- M4T6 Float Bridge 7-8 - 7-10

- Ribbon, 7-1 - 7-7

Bridge reconnaissance

- Deliberate 5-6 - 5-13

- Hasty, 5-6

Bridge reconnaissance (continued)

- Report, 5-13

- Symbols, 5-19, 5-21

Bridge, timber trestle

- Classification, 5-6

- Design, 7-68 - 7-73

Bridge, other

- AVLB, 7-3

- improvised, 7-68

- Threat, 3-2

Bunkers, 4-15

- Cables, anchorage system, 7-13 - 7-20

- Call for Fire, 1-10

- Camouflage, 4-18

- Cardiopulmonary Resuscitation (CPR), 1-28

- Chains, 9-2

- Chemical agents, 1-15

- Chespaling, 2-19

- Clamps wire rope, 9-5

- Class 60, steel bridge, 7-10, 7-11

Classification

- Bridge, 5-6

- Roads, 5-3

- Routes, 5-1

- Soil, 8-1 - 8-3

- Vehicle, 10-19, 10-20

- Claymore mines, 3-39, 3-51

Clearing

- Lanes, 2-5

- Minefields, 2-5

- Routes, 2-6

- Cluster, mine, 3-21
- Cold weather injuries, 1-30
- Combat Engineer Vehicle (CEV), 2-13, 2-14, 10-19
- Combat orders, 1-1
 - Operation, 1-2
 - Warning, 1-1
- Combat patrol, 1-7
- Combat roads, 2-18
 - Chespalng mats, 2-19
 - Corduoy, 2-19
 - Crater repair, 2-23
 - Planning, 2-18
 - Sand grid, 2-22
 - Sommerfeld tracks, 2-21
 - Tread roads, 2-20
 - Wire mesh, 2-22
- Communication equipment
 - Antennas, 1-38, 1-39
 - Radios, 1-37
- Communication security, 1-40
- Concertina roadblock, 3-10, 3-11
- Concrete obstacle, 3-15
- Conversion, English to Metric, 10-15 - 10-18
- Conversion factors, 10-11 - 10-16
- Corduoy roads, 2-19, 2-20
- Counterforce charge, 6-10
- Countermine, 2-3
- Countermobility planning, 3-3
- Crater repair, 2-23
- CPR, 1-28

- Cratering charges, 6-11
- Crew-served weapon fighting position, 4-3
- Culvert, 4-8, 8-6 - 8-8
- Daily water requirement, 1-36
- Decontamination, 1-27
- Deep-cut position, 4-12
- Defensive equipment, Threat, 2-2
- Defensive position wire requirement, 3-6
- Deliberate
 - Bridge classification, 5-6 - 5-12
 - Defensive position, 3-6
 - Fighting positions 4-9, 4-10
 - Protective minefield, 3-16
 - River crossing, 7-1
 - Threat minefield, 2-1
 - Threat obstacle system, 2-1, 2-2
- Demolition
 - Abatis, 6-6
 - Abutment, 6-13
 - Blasting boulder, 6-7
 - Breaching charge, 6-7 - 6-9
 - Bridge, 6-13 6-19
 - Charge calculations, 6-3
 - Cratering charge, 6-11, 6-12
 - Ditching. See Cratering charges
 - Expedient, 6-21
 - Firing systems, 6-3
 - Hasty, 6-21
 - Obstacle breaching, 2-15
 - Pier, 6-13

Demolition (continued)

- Priming, 6-2
- Reconnaissance, 6-20
- Steel cutting, 6-4, 6-5
- Stumping, 6-7
- Timber cutting, 6-6
- Wall breaching, 2-16

Design

- Culvert, 8-6 - 8-8
- Minefield, 3-16
- Open ditch, 8-9

Detection mines, 2-3

Diamond charge, 6-5

Dismounted operations, 1-4 - 1-9

- Movement techniques, 1-4, 1-5
- Job site security, 1-6
- Patrolling, 1-6 - 1-9

Ditches

- Antitank, 3-12
- Drainage, 8-9

Double apron fence, 3-7

Drainage, 8-4

Driftpins, 9-9

Dust control, 2-24

Earth moving equipment, 10-19

Electric

- Firing systems, 6-3
- Priming, 6-1
- Wire table, 10-3, 10-4

Enemy Minefield Report, 2-3

Entanglements, 3-6

Engineer

- Equipment (Threat), 2-2, 2-3, 3-2
- Equipment (US), 2-4 2-14, 7-2 - 7-14
- Reconnaissance, 5-17
- Resource symbols, 5-21

Expedient

- Airfield surfaces, 8-10
- Bridging, 7-68
- Culverts, 4-8, 8-6
- Demolitions, 6-21
- Mines, 3-49
- Obstacles, 3-12 - 3-15
- Road construction, 2-18
- Road surfaces, 2-19 - 2-22

Explosive

- Characteristics, 6-2
- Obstacles, 6-12, 6-14
- Relative effectiveness factor (RE), 6-2
- Safe distance, 6-1
- Safety, 6-1

Facing revetments, 4-14

FASCAM, 3-35

Fastenings, 9-5

Ferry reconnaissance, 5-20

Fiber rope, 9-3, 9-4

Field fortification, 3-3

Field sanitation, 1-35

Fighting position

- Combat vehicles, 4-9
- Crew-served weapons, 4-3
- Individual, 4-1

Firing devices

Expedient, 3-54

US, 3-44 - 3-47

Firing systems, 6-3

First aid, 1-28

NBC, 1-15

Fixed bridge

Bailey, M2, 7-49 - 7-68

Hasty nonstandard, 7-68 - 7-73

Medium Girder Bridge (MGB), 7-30 - 7-48

M4T6 Fixed Span w/trestle, 7-20 - 7-29

M4T6 Fixed Span w/trestle, 7-20 - 7-25

Flame mines, 3-53

Float bridges

Class 60, steel, 7-10, 7-11

Light Tactical Raft (LTR), 7-11, 7-12

M4T6 Float Bridge, 7-8 - 7-10

Ribbon, 7-1 - 7-7

Floating equipment, 7-2 7-5 7-8, 7-10, 7-11

Ford reconnaissance, 5-16

Foreign mines

AP 2-9 - 2-12

AT 2-6 - 2-9

Forms

DA 1248, 5-4

DA 1249, 5-13

DA 1251, 5-16

DA 1355, 3-28 - 3-33

DA 1355-1R, 3-19

DA 1711-R, 5-18

DA 2203-R, 6-20

Four-strand cattle fence, 3-9

Foxholes, 4-2, 4-7

Fuzes, mines, 3-38

Gaps, minefields, 3-21, 3-24

General Purpose Barbed Tape Obstacle (GPBTO), 3-10

Geometric figures, 10-10

Gin pole, 9-8

Guy lines, 9-9

Hand-washing devices, 1-35

Hasty

Bridge classification, 5-6

Fighting positions, 4-9

Nonstandard bridge, 7-68 7-73

Protective minefield, 3-16, 3-19

River crossing, 7-1 - 7-4

Road crater, 6-11

Threat defense, 2-1

Helicopter characteristics, 2-23

Helipad construction and requirements, 2-24 - 2-27

Heliport marking, 2-26

Highline, 9-10

Hitches, 9-3

Hositing, 9-8

Holdfast, pickets, 9-9

Hooks, 9-2

Individual fighting positions, 4-1

Infantry weapons, 10-21 - 10-23

Injuries. See First aid

Interdiction minefields, 3-16

Iodine tablets, 1-36

Irregular Outer Edge (IOE), 3-24

- Job site security, 1-6
- Knife rest, 3-11
- Knots and lashings, 9-3 - 9-5
- Landing mats, 8-10
- Landing zones, 2-24, 2-25
- Lanes, minefields, 3-21, 3-24
- Lashings, 9-3 9-5
- Latrines, 1-35
- laying unit organization, minefields 3-25
- Level
 - MOPP, 1-20
 - Survivability 4-8
- Lifesaving steps, 1-28
- Light Tactical Raft (LTR), 7-11, 7-12
- Log obstacles
 - Abatis, 3-14
 - Cribs, 3-12, 3-13
 - Hurdles, 3-14
 - Post, 3-15
- LTR, 7-11, 7-12
- M60 Range Card, 4-4
- M180, cratering. 6-12
- March formulas, 1-3
- Markings
 - Bridge, 5-19
 - Enemy obstacles, 10-29
 - Heliports. 2-26
 - Lanes, 3-35
 - Minefields 3-34
 - NBC, 1-24
 - Vehicles, 10-19

- Material factor for breaching, 6-8
- Mechanical advantage, 9-8
- Mechanical ambush, 1-9
- Medical evacuation (MEDEVAC), 1-32
- Medium Girder Bridge (MGB), 7-30 - 7-48
- Metal landing mats, 8-10
- Military road classification 5-3
- Mines
 - Expedient, 3-49
 - Foreign, AP, 2-9 - 2-12
 - Foreign, AT, 2-6 - 2-9
 - Scatterable, 3-48
 - US, conventional, 3-38
- Minefields (NATO standard)
 - Authority to lay, 3-17
 - Breaching, 2-5
 - Clearing, 2-5
 - Clusters, 3-21
 - Computations, 3-20
 - Density, 3-20
 - Emplacing, 3-21 - 3-24
 - Employment, 3-16
 - Gaps/lane, 3-23 - 3-24
 - IOE, 3-24
 - Lanes, 3-23, 3-24
 - Laying unit organization, 3-25
 - Marking, 3-34
 - Numbering clusters, 3-23
 - Patterns, 3-20, 3-21
 - Recording 3-19, 3-28 - 3-33
 - Reports, 3-17, 3-18

Minefields (NATO standard) (continued)

Row, 3-20, 3-23

Strips, 3-23

Tripwire, 3-24

Types, 3-16

Minefields (Scatterable) 3-35

Authority, 3-17

Employment, 3-16

Marking, 3-37

Recording, 3-37

Reporting, 3-37

Minefield (Threat)

Breaching, 2-4, 2-5

Characteristics, 2-1

Clearing, 2-4, 2-5

Detecting, 2-3

Recording, 2-3

Reporting, 2-3

Mobility Equipment

Threat, 3-1, 3-2

US, 2-4, 2-13, 2-14, 7-2 - 7-14

Moisture content, 8-4

MOPP levels, 1-20

Movement, order. See Orders

Movements, mounted/dismounted, 1-4

M4T6 Fixed Span w/testle, 7-20 - 7-29

M4T6 fixed Span wo/testle, 7-20 - 7-25

M4T6 raft, 7-8 - 7-10

Nails and fasteners, 10-5

NBC, 1-15 - 1-27

Agents characteristics, 1-15

Alarms and signals, 1-20

Decontamination, 1-27

Markings, 1-24

MOPP levels, 1-20

Reports, 1-16 - 1-19

Unit degradation, 1-25

Unmasking procedures, 1-24

Warnings, 1-20, 1-21

Oblique triangle, 10-8

Obstacle

Antitank ditch, 3-12

Breaching, 2-13 - 2-17

Demolition, 6-11, 6-12

Expedient, 3-10 - 3-15

Concrete, 3-15

Log, 3-12 - 3-15

Portable, 3-11

Report, 2-13

Steel, 3-15

Standard, 3-26, 3-35, 3-36

Wire, 3-6 - 3-11

Obstacle breaching/nonexplosive

Equipment, 2-14

Methods, 2-16, 2-17

Procedures, 2-15

Obstacle report, 2-13

Open ditches, 8-9

- Operations mounted/dismounted, 1-4
- Orders
 - Movement, 1-1
 - Operation, 1-2
 - Warning, 1-1
- Organic test, soil, 8-3
- Overhead cable, 7-14
- Overlay symbols, 5-19 - 5-21, 10-26
- Patrolling, 1-6
- Phony minefields, 3-16
- Picket holdfast, 9-5
- Pier demolition, 6-7
- Point minefield, 3-16, 3-30
- Portable barbed wire obstacles, 3-11
- Post obstacle, 3-15
- Priming explosives 6-2
- Priority of work
 - Assembly area, 1-4
 - Bivouac 1-4
 - Job site 1-6
- Protective minefields fields, 3-16
- Quartering party, 1-4
- Radios
 - Location, 1-37
 - Messages, 1-40
 - Transmission format 1-40
 - Types 1-37
- Raid patrol See Combat patrol
- Range Card (M60), 4-4
- Rates of marches, 1-3
- Rafting equipment, 7-4, 7-8 - 7-10 - 7-11

- Reconnaissance
 - Bridge, 5-7
 - Bridge demolition, 6-20
 - Engineer, 5-17
 - Ford, 5-16
 - Overlay symbols, 5-19
 - Patrol, 1-6
 - Reports, 5-2
 - Road, 5-3
 - Route, 5-1
 - Tunnel, 5-14
 - Water, 5-15
- Recording, minefields
 - Enemy, 2-3
 - Ford mining, 3-33
 - Hasty protective, 3-19
 - Point minefields, 3-30, 3-31
 - Scatterable minefields, 3-37
 - Standard pattern minefields, 3-28 - 3-29
- Recovery vehicle, 9-11
- Repair
 - Airfield, 8-11
 - Road, 2-23
- Relative effectiveness factor, 6-2
- Relieved faced crater, 6-11
- Removal, mines, 2-6
- Reports
 - Demolition reconnaissance, 6-20
 - Enemy minefield, 2-3
 - Enemy obstacles, 2-13
 - Minefields, 3-16

Reports (continued)

NBC, 1-16

Obstacles, 2-13

Reconnaissance, 5-2

Road reconnaissance, 5-3

Route, 5-2

SALUTE report, 1-6

Revetments, type, 4-13

Ribbon bridge/raft, 7-5 - 7-7

Ribbon charge, 6-5

Ribbon test soil, 8-3

Rigging

Blocks, 9-8

Boom derrick, 9-7

Chains, 9-2

Deadman, 7-14

Fastenings, 9-5

Gin pole, 9-8

Guy lines, 9-9

Holdfast, 9-9

Hooks, 9-2

Knots and lashings, 9-3 - 9-5

Ropes, 9-1, 9-2

Shears, 9-7

Slings, 9-6

Splices, 9-4

Right triangles, 10-10

Ring charge, 6-6

River crossing

Equipment, 7-2 - 7-5, 7-8 - 7-10

Operation, 7-1

River reconnaissance, 5-15

Road classification formula, 5-3

Road construction hasty, 2-18

Cross section, 2-18

Design, 2-18

Drainage, 8-4

Soils, 8-1 - 8-3

Road marches, 1-1

Road reconnaissance, 5-3

Road surfaces, expedient, 2-18

Ropes, 9-1, 9-2

Rope clips, 9-5

Rope splices, 9-4

Route

Classification formula, 5-1

Reconnaissance, 5-1

Sweep, 2-6

Row mining, 3-20

Runoff, 8-4

Saddle charge, 6-5

Safety, explosives, and demolitions, 6-1

SALUTE, 1-6

Sand grids, 2-22

Sandbag revetment 4-13

Sanitation facilities

Hand washing, 1-35

Latrines, 1-35

Showers, 1-35

Scatterable

Minefields, 3-35

Mines, 3-48

Screen, camouflage, 4-19

Screws, 10-5

Security

Communication 1-40

Job site, 1-6

Patrol, 1-7

Road march, 1-1 - 1-3

Sedimentation test, soil, 8-3

Shaking test, soils, 8-3

Shears, 9-7

Shelters, 4-17

Shine test, soil, 8-3

Shore guys, 7-13

Shower unit, 1-35

Signals

NBC, 1-20

Visual, 1-41

Signs

Bridges, 5-19

Minefield marking, 3-34

NBC marking, 1-24

Threat NBC marking, 1-24

Vehicle classification 10-19, 10-20

Slings 9-6

Slope measurements, 5-1, 5-2

Smoke, artillery, 1-13

Soils

Characteristics, 8-1

Identification tests, 8-2

Stabilization, 8-4

Sommerfeld track, 2-21

Specific gravities, 10-1

Spikes, 10-6

Splices, rope, 9-3

Spruce timbers, for gin pole, 9-3

Standard Obstacles, 3-26, 3-35, 3-36

Standard pattern minefield, 3-29

Steel cutting charges, 6-4, 6-5

Sting and bites first aid, 1-30

Stream velocity, 5-16

Stream width, 5-16

Strip centerline, 3-22, 3-23

Stumping, 6-7

Survivability

Individual/Crew position, 4-1

Levels, 4-8

Positions versus Antitank ditch, 3-4

Shelters, 4-13

Vehicle positions, 4-9

Symbols

Engineer resources, 5-21

Overlay, 5-19

Unit, 10-26

Weapons, 10-27, 10-28

Tackle systems, 9-8

Tactical minefield, 3-16

Tactical road marches, 1-1

Tamping factor, 6-9

Tanglefoot, 3-10

Tetrahedron, 3-15

Thread test, soil, 8-3

Timber, cutting, 6-6

- Timber, spruce 9-3
- Timber trestle bridge, 7-68 - 7-73
- Time distance conversion, 10-18
- Threat
 - Deliberate defense, 2-1, 2-2
 - Engineer equipment, 2-3
 - Equipment, 3-1
 - Hasty defense, 2-1
 - Minefield report, 2-3
 - Mines. See foreign mines
 - NBC markings, 1-24
 - Obstacle breaching equipment, 3-2
 - Obstacle reporting, 2-13
 - Offense, 3-1
- Tower, anchorage system, 7-13 - 7-20
- Trails. See Road construction
- Tread roads, 2-20
- Tree blasting, 6-7
- Trestle apron fence, 3-11
- Tren hes, 4-13
- Trogonometric function, 10-7
- Trip flares, 3-45
- Tripwires, 3-24
- Triple standard concertina, 3-8
- Troop leading procedures, 1-4
- Troop movement factors, 1-3
- Tunnel reconnaissance, 5-14
- Unit identification symbols, 10-27, 10-28
- Unmasking procedures, 1-24
- Vehicle classification, 10-19, 10-20
- Vehicle fighting position, 4-9 - 4-12
- Vehicle markings, 10-20
- Vehicle recovery, expedient, 9-11
- Visual signals
 - Flashlight, 1-43
 - Hand and arms, 1-41
- Volumes of geometric figures, 10-10
- Wall destruction, 2-16
- Wall Retaining, 4-14
- Warning order, 1-1
- Warnings (NBC), 1-20, 1-21
- Washing facilities, 1-35
- Waste disposal, 1-35
- Water
 - Disinfection, 1-36
 - Quantity requirement, 1-36
 - Reconnaissance, 5-15
- Weapons fighting position, 4-1
- Weapons symbols, 10-27, 10-28
- Weapons, threat, 3-1
- Weapons US, 10-19 - 10-25
- Weigh and specific gravities, 10-1 - 10-2
- Wire mesh roads, 2-22
- Wire obstacles
 - Cattle fences, 3-9
 - Double apron fences, 3-7
 - Logistical requirements, 3-5
 - Portable obstacles, 3-11
 - Road blocks, 3-11
 - Triple standard concertina, 3-8
- Wire rope, 9-1
- Wire rope clips, 9-5

Work priority, 1-4

Assembly area, 1-4

Bivouac area, 1-4

Job site, 1-6

Wounds. See First aid

REFERENCES

REQUIRED PUBLICATIONS

Required publications are sources that users must read in order to understand or comply with FM 5-34.

Department of the Army Form (DA Form)

| | |
|-----------------|--------------------------------------|
| 1248 | Road Reconnaissance Report |
| 1249 | Bridge Reconnaissance Report |
| 1250 | Tunnel Reconnaissance Report |
| 1251 | Ford Reconnaissance Report |
| 1252 | Ferry Reconnaissance Report |
| 1355 | Minefield Record |
| 1355-1-R | Hasty Protective Minefield Record |
| 1711-R | Engineer Reconnaissance Report (LRA) |
| 2203-R | Demolition Reconnaissance Report |

Field Manual (FM)

| | |
|--------------|---|
| 5-25 | Explosives and Demolitions |
| 5-36 | Route Reconnaissance and Classification |
| 5-100 | Engineer Combat Operations |
| 5-101 | Mobility |
| 5-102 | Counter mobility |
| 5-103 | Survivability |
| 5-104 | General Engineering |
| 5-106 | Employment of Atomic Demolition Munitions |
| 5-134 | Pile Construction |
| 5-164 | Tactical Land Clearing |
| 5-165 | Hasty Revetments for Parked Aircraft |
| 5-166 | Well Drilling Operations |
| 5-233 | Construction Surveying |
| 5-277 | Bailey Bridge |
| 5-335 | Drainage |
| 5-541 | Military Soils Engineering |
| 5-742 | Concrete and Masonry |
| 6-20 | Fire Support in Combined Arms Operations |
| 20-31 | Electric Power Generation in the Field |

20-32

21-10

90-13(HTF)

101-10-1

5-2-12

5-200

5-210

5-232

5-312

5-315

5-330

5-331A-E

5-332

5-333

5-337

5-342

5-461

5-624

5-725

5-5420-209-12

5-5420-212-12

5-5420-212-12-1

5-6665-202-13

Mine/Counternline Operations

Field Hygiene and Sanitation

River Crossing Operations (How to Fight)

Staff Officers' Field Manual Organizational
Technical and Logistical

Graphic Training Aid (GTA)

Protractor

Technical Manuals (TM)

Camouflage Materials

Military Floating Bridge Equipment

Elements of Surveying

Military Fixed Bridges

Firefighting and Rescue Operations in Theaters of
Operations

Planning and Design of Roads, Airbases, and
Heliports in the Theater of Operations

Utilization of Engineer Construction Equipment
Pits and Quarries

Construction Management

Paving and Surfacing Operation

Logging and Sawmill Operation

Engineer Handtools

Maintenance and Repair of Surface Areas

Rigging

Operator's and Organizational Maintenance Manual
for Improved Float Bridge (Ribbon Bridge)

Operator's and Organizational Maintenance Manual
for Medium Girder Bridge (MGB)

Operator's and Organizational Maintenance Manual
Link Reinforcement Set for Medium Girder Bridge

Operator's Organizational and Direct Support
Maintenance Manual for Detecting Sets, Mine

Technical Manuals-continued

9-1300-214 Military Explosives

9-1375-213-12 Operator's and Organizational Maintenance Manual
(including repair parts and special tools list) for
Demolition Materials

RELATED PUBLICATIONS

Related publications are sources of additional information. They are not required in order to understand FM 5-34.

NATO Standardization Agreements (STANAGs)

| | |
|-------------|--|
| 2002 | Warning Signs for the Marking of Contaminated or Dangerous Land Areas, Complete Equipment, Supplies and Stores |
| 2010 | Military Load Classification Markings |
| 2017 | Orders to the Demolition Guard Commander and Demolition Firing Party, Commander (Non-nuclear) |
| 2019 | Military Symbols for Land Based Systems |
| 2021 | Computation of Bridge, Raft and Vehicle Classification |
| 2027 | Marking of Military Vehicles |
| 2036 | Land Minefield Laying, Recording, Reporting and Marking Procedures |
| 2096 | Reporting Engineer Information in the Field |
| 2123 | Obstacle Folder |
| 2136 | Minimum Standards of Water Potability |
| 2269 | Engineer Resources |
| 2885 | Procedures for the Treatment, Acceptability and Provision of Potable Water in the Field |
| 2889 | Marking of Hazardous Areas and Routes Through Them |
| 2989 | Transfer of Barriers |
| 2990 | Principles and Procedures for the Employment in Land Warfare of Scatterable Mines with a Limited Laid Life |
| 2991 | NATO Glossary of Engineer Terms and Definitions |



DEPARTMENT OF THE ARMY
UNITED STATES ARMY ENGINEER SCHOOL
FORT BELVOIR VIRGINIA 22060

OFFICE OF

June 8, 1987

ATZA-CG

Engineer Soldiers and Leaders,

Engineers on today's battlefield have a more demanding job than most. Engineers have to be physically and mentally tough. When called by their maneuver or engineer commander, they have to provide quick, accurate engineer solutions to warfighting missions.

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R. S. KEM
Major General, USA
Commandant



Center for Excellence

Field Manual

No. 5-34

*FM 5-34

HEADQUARTERS

DEPARTMENT OF THE ARMY

Washington, DC, 14 September 1987

ENGINEER FIELD DATA

Users require a ruler and a protractor (GTA 5-2-12) to supplement this document.

The proponent of this publication is the US Army Engineer School. Users are invited to send comments and suggested improvements on DA Form 2028 (Recommended Changes to Publications and Blank Forms) to— Commandant, US Army Engineer School, ATTN: ATZA-TD-P, Ft. Belvoir, VA 22060-5291.

The provisions of this publication are the subject of the following International Standardization Agreements (STANAG), 2010, Military Load Classification Markings; 2021, Computation of Bridge, Raft and Vehicle Classifications; 2036, Land Minefield Laying, Recording, Reporting and Marking Procedures; 2096, Reporting Engineer Information in the Field; 2123, Obstacle Folder; 2889, Marking of Hazardous Areas and Routes Through Them; 2990, Principles and Procedures for the Employment in Land Warfare of Scatterable Mines with a Limited Laid Life; and 2991, NATO Glossary of Engineer Terms and Definitions.

Unless otherwise stated, whenever the masculine gender is used, both men and women are included.

DISTRIBUTION RESTRICTION: Approved for public release; distribution is unlimited.

*This publication supersedes FM 5-34, 24 September 1976.